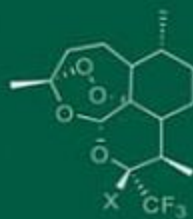
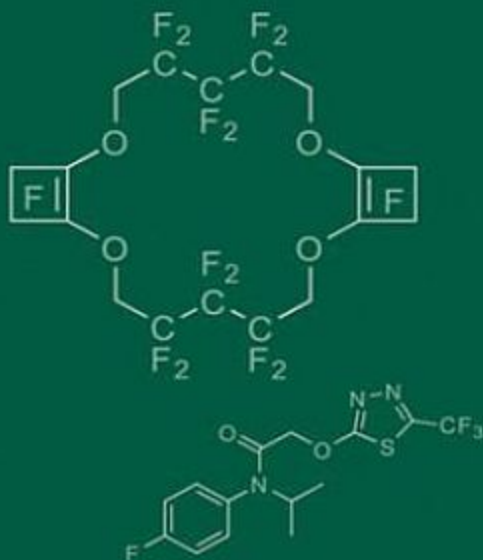


FLUORINATED HETEROCYCLIC COMPOUNDS

Synthesis, Chemistry, and Applications

Edited By
VIACHESLAV A. PETROV



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DuPont Central Research and Development
Wilmington, DE, USA



WILEY

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PREFACE

Heterocycles represent a larger group of organic compounds and play an important role in all aspects of pure and applied chemistry. The subgroup of this class called *fluorinated* heterocycles is relatively “young,” since the intensive development of the synthetic chemistry of fluorinated heterocycles started only after World War II. Nowadays fluorinated heterocyclic compounds can be found among potent pharmaceuticals, crop protection agents, and products of technical importance. This merging area of organic, heterocyclic, and fluoroorganic chemistry is still rapidly growing and in the past six decades a large number of fluorinated heterocyclic materials have been discovered.

Several books containing sections on chemistry of fluorinated heterocyclic compounds have been published in last fifteen years. A short, nonexhaustive list includes *Organofluorine Chemistry* by T. Hiyama, Springer, 2000; *Modern Fluoroorganic Chemistry* by P. Kirsch, Wiley-VCH, 2004; *Fluorine in Organic Chemistry* by R. Chambers, Blackwell Publishing/CRC Press, 2004; and *Organofluorine Chemistry* by K. Uneyama, Blackwell Publishing, 2006. Some technical applications of selected fluorinated heterocycles were covered in Chapters 10, 11, 13, 15, 19, 21, and 24 of *Organofluorine Chemistry: Principles and Commercial Applications* by R.E. Banks, B.E. Smart, and J.C. Tatlow (Eds.), Plenum Press, published in 1994. Interestingly, so far only one book fully dedicated to the chemistry of fluorinated heterocyclic materials was published (Г. Г. Фурин, “Фторсодержащие Гетероциклические Соединения”, Новосибирск, Наука, 2001 (G.G. Furin, *Fluorinated Heterocyclic Compounds*, Novosibirsk, Nauka, 2001)). Unfortunately, this monograph written in Russian language was not translated and due to its relatively small print run (550 prints), it is not readily available to the international chemical community. The list would not be complete without the recently published

book *Fluorinated Heterocycles* by A. Gakh and K. Kirk (Eds.), ACS Symposium Series 1003, American Chemical Society, Washington, DC, 2009, dealing with different aspects of synthetic methodology for the preparation of selected classes of fluorinated heterocycles.

The diversity, complexity, and unique behavior of fluorinated heterocycles combined with a wide range of applications and the fact that a large body of experimental material has to be reviewed make the comprehensive coverage of the subject extremely difficult. As a compromise, it was decided to confine this book to the most representative routes, chemical transformations, and applications of fluorinated heterocycles containing oxygen, nitrogen, and sulfur (and to some extent other elements such as phosphorous and selenium) and also to limit a review of the literature to publications in open rather (than patent) scientific literature. The synthesis and transformations of three- and four-membered heterocycles containing oxygen, nitrogen, and sulfur are covered in Chapters 1 and 2, respectively. Due to a substantial number of publications on the synthesis and chemistry of five-membered heterocycles, it was decided to divide into two groups. The synthesis and chemistry of nitrogen-containing heterocycles are reviewed in Chapter 3; heterocycles containing oxygen, sulfur, and other elements are dealt with in Chapter 4. Data on the synthesis of fluorinated sugars are given in Chapter 5.

A similar approach was used in case of aromatic fluorinated heterocycles. Ring-fluorinated pyridines containing one, two, and three fluorine substituents are reviewed in Chapter 6, while Chapter 7 focuses on the synthesis and typical chemical transformations of aromatic heterocycles containing perfluoroalkyl groups.

Since *perfluorinated* heterocycles have distinct and often unique chemistry, this group was considered as a separate category and data on perfluorinated aromatic and nonaromatic compounds are given in Chapters 8 and 9, respectively. The information on seven-membered and larger ring heterocycles, including perfluorinated crown ethers and polyfluorinated macrocycles, is provided in Chapter 10, which concludes Part I of the book.

Part II contains information on different applications of fluorinated heterocycles. Chapter 11 focuses on the use of fluorinated heterocycles in agricultural products, Chapter 12 summarizes data on pharmaceuticals containing fluorinated heterocycles, and Chapter 13 reviews different aspects of technical applications of fluorinated heterocycles.

This book is intended for advanced students, graduates, and researchers from both academia and industry working in the area of organic, heterocyclic, and fluoroorganic chemistry and looking for a survey on the synthetic methods, chemistry, and applications of major classes of fluorinated heterocycles.

This book is written by an international team of world-recognized experts in the area of organic and industrial chemistry of fluorine. I would like to thank all contributors for their time and hard work, which made this first book on the chemistry and applications of fluorinated heterocycles possible. I am also indebted to Susan Farmer of Wiley-Blackwell, who came up with the idea of this book, for all her support and encouragement and also to the staff of the editorial office of Wiley-Blackwell for their cooperation and understanding.

This book would not have been possible without the encouragement of my family and I would like to thank Olga, Masha, Alexandra, and Andrew for all their help and continuous support.

February 2009

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INTRODUCTION: NOMENCLATURE OF POLYFLUORINATED HETEROCYCLES

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There are three types of nomenclature used for heterocyclic compounds.¹ Many heterocycles have *trivial* names, which are based on their occurrence, special properties, or historical reasons such as discovery of particular material. *Systematic* names of heterocyclic compounds derived from the structure of the compound are governed by IUPAC rules, which are divided into two groups: the Hantzsch–Widman and replacement nomenclatures.¹ In this book, we were trying to follow the guidelines for naming the heterocyclic compounds, which are summarized in Chapter 2 of the excellent book *The Chemistry of Heterocycles: Structures, Reactions, and Applications*.¹

It should be pointed out that currently both trivial and systematic names are commonly used for naming the heterocyclic compounds. For example, an organic chemist will recognize without any difficulty the structures connected to names such as furane, pyrrole, pyrrolidine, pyrazole, imidazole, pyridine, or piperidine, despite the fact that all these names are trivial. On the other hand, the complex heterocycles require more sophisticated approaches in order to avoid ambiguity and correctly translate the chemical structure into the name. For these, compound names are often made using either trivial name (e.g., indazole for benzopyrazole, benzimidazole, indole, and isoindole) or the Hantzsch–Widman nomenclature, for example, 1,2,3- or 1,2,5-oxadiazoles, 1,3-dioxolane, 1,2- or 1,3-dithiolane, and 1,3- or 1,4-dioxane.¹ It should be noted that the Hantzsch–Widman nomenclature treats the unsaturated heterocycle with maximum number of conjugated double bonds as *parent* compound.¹ This adds another layer of complexity, giving rise to names such as

tetrahydrofuran, tetrahydrothiophene, 2,3-dihydropyrrole, or 3,4-dihydrofuran. As it can be seen from the mentioned examples, names of heterocyclic compounds form a separate terminological group and the work with this terminology requires basic knowledge of the “language” used in this area of organic chemistry.

Heterocycles containing limited amount of fluorinated substituents (usually 1–3) can be named using trivial names or conventional nomenclature in combination with indication of the position of fluorinated substituents, for example, 2-fluoro-4-trifluoromethylpyridine. The situation becomes more complicated in case of polyfluorinated and completely fluorinated heterocycles. In case of heterocycles with relatively small number of fluorinated substituents and well-defined structures, Greek or Latin numeral roots can be used.² Names such as hexafluoropropene oxide, 2,2-bis(trifluoromethyl)oxirane, 2,2,3,3-tetrafluorooxetane, tetrakis(trifluoromethyl)furan, pentafluoropyridine, tetrafluoropyridazine, tetrafluoropyrimidine, and heptafluoroquinoline are unambiguous and commonly accepted (see Fig. 0.1).

It should be pointed out that for completely fluorinated materials, one could use the so-called perfluoro- or *F*-nomenclature.² The prefix perfluoro- or symbol *F*- have the same meaning and combined with trivial or standard systematic name of a heterocycle, it indicates that in parent compound all hydrogens *connected to carbons* were replaced by fluorines. Examples of different names for heterocycles, such as perfluoropropene oxide or *F*-propene oxide, perfluoro-(2,2-dimethyloxirane) or *F*-(2,2-dimethyloxirane), and so on, are shown in Fig. 0.2.

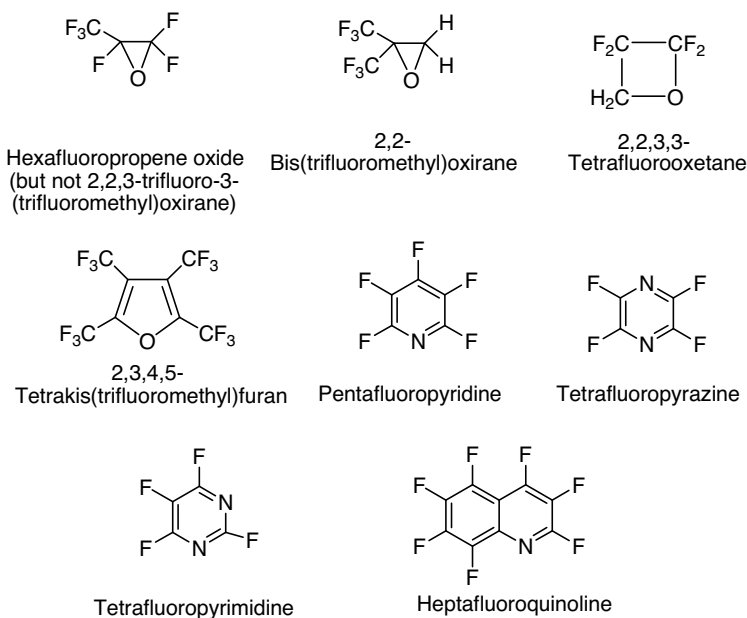


FIGURE 0.1 Nomenclature of polyfluorinated heterocycles.

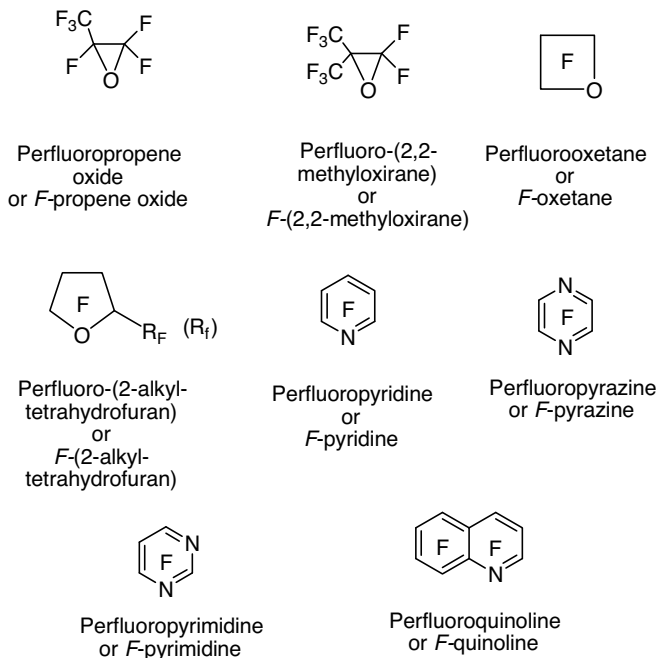


FIGURE 0.2 Examples of perfluoro- and *F*-nomenclatures of fluorinated heterocycles.

It should also be pointed out that the symbol “F” placed in the center of the heterocycle has the same meaning and denotes perfluorinated compound (see Fig. 0.2).²

Perfluoro- or *F*-nomenclatures are extremely convenient for the heterocyclic systems containing a large number of fluorines or perfluoroalkyl substituents. For example, listing all positions of 12 fluorine substituents in *F*-thiepane (see Fig. 0.3) makes systematic name of this compound long and cumbersome.

It should also be pointed out that the symbols R_F or Ar_F are also often used and they usually refer to monovalent perfluoroalkyl or perfluoroaryl group.² Despite the fact that R_F or Ar_F are recommended abbreviation of the corresponding groups, nowadays in scientific literature, symbols R_f or Ar_f are also used as equivalent of perfluoroalkyl or perfluoroaryl groups, respectively. In this book, both types of abbreviations can be found, although we were trying to adhere to original R_F or Ar_F abbreviations.

It is noteworthy that the case of cyclic polyfluorinated amines is special. Since the prefix perfluoro- is used to show the substitution of all hydrogens in the molecule with exception of those whose replacement affects the functionality,² the name perfluoro-piperidine should be used for the compound containing NH group, but not for *N*-fluoroamine, which should be called perfluoro-*N*-fluoropiperidine (Fig. 0.3).

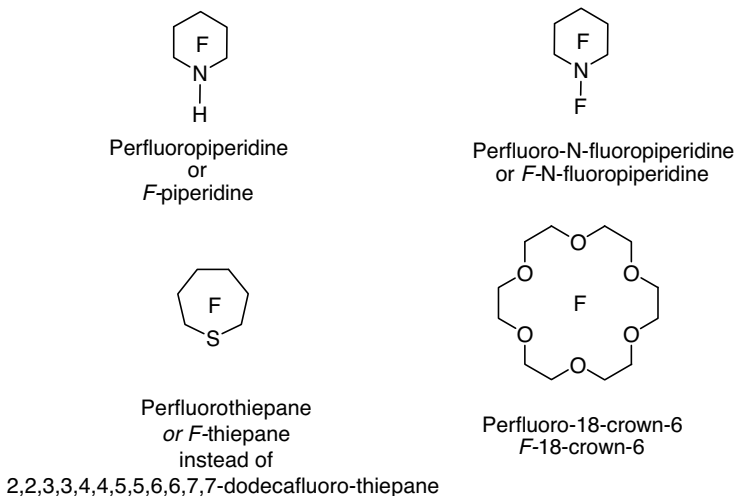


FIGURE 0.3 Examples of nomenclature for perfluorinated heterocycles.

Due to overlap between perfluoro- and heterocycle nomenclatures, some names may be rather complicated and contradictory, such as *perfluoro(tetrahydrofuran)*, for the compound that has no single hydrogen in the molecule!

For the same reason naming of perfluorinated, nonaromatic derivatives may be difficult and in this case, replacement nomenclature is used, despite the fact that this is recommended by IUPAC for use with larger ring heterocycles. The use of replacement nomenclature allows simplifying the process and shortening some names of heterocycles. For example, in case of two compounds shown in Fig. 0.4, perfluoro-1-azacyclopentene-1 and perfluoro-1-azacyclohexene-1 names are often used instead of perfluoro-3,4-dihydro-2*H*-pyrrole and perfluoro-2,3,4,5-tetrahydropyridine in scientific literature.

In this book, although we were trying to follow recommendations given in Refs 1 and 2, due to complexity of the subject it was difficult to keep it consistent, so the reader of the book should be prepared to find all types of nomenclatures and names of polyfluorinated heterocyclic compounds used in practice.

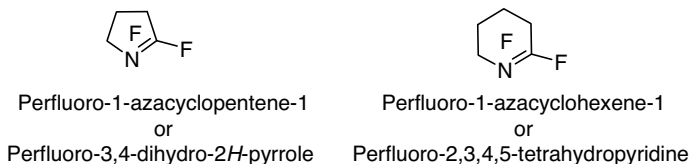


FIGURE 0.4 Examples of replacement and systematic nomenclatures for naming the perfluorinated nonaromatic compounds.

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2. Banks, R.E.; Tatlow, J.C. *Organofluorine Chemistry: nomenclature and history*. In *Organofluorine Chemistry: Principles and Commercial Applications*; Banks, R.E.; Smart, B.E.; Tatlow, J.C., Eds.; Plenum Press: New York, **1994**; pp 2–4.

PART I

SYNTHESIS AND CHEMISTRY OF FLUORINATED HETEROCYCLES

1

FLUORINATED THREE-MEMBERED RING HETEROCYCLES

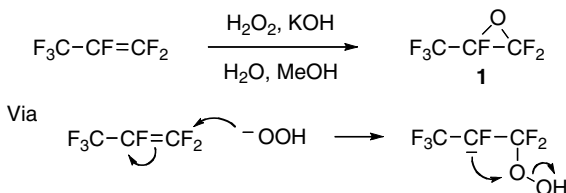
DAVID M. LEMAL AND SUDHARSANAM RAMANATHAN

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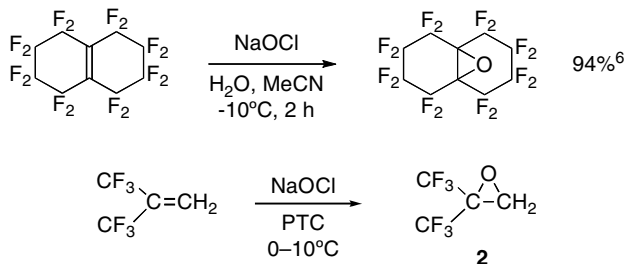
1.1 FLUOROOXIRANES¹⁻⁴

1.1.1 Synthesis

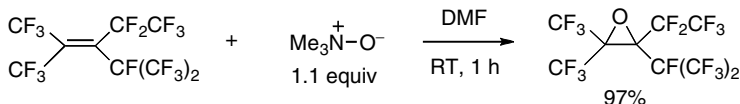
Highly fluorinated oxiranes contrast sharply with their hydrocarbon counterparts with regard to both methods for their synthesis and chemical reactivity. Hydrocarbon-derived oxiranes are normally prepared by cyclization of an alcohol with a leaving group on the β -carbon or by electrophilic epoxidation of an alkene, but perfluoro- and halofluorooxiranes are usually synthesized via nucleophilic attack on the corresponding alkene. For example, hydrogen peroxide and aqueous alkali with a water-miscible cosolvent or phase-transfer agent have been used to prepare hexafluoropropylene oxide (HFPO, **1**).⁵ Hydroperoxide anion adds to C1 of the alkene, and the resulting carbanionic center attacks at oxygen, breaking the weak O–O bond and expelling the hydroxide ion.



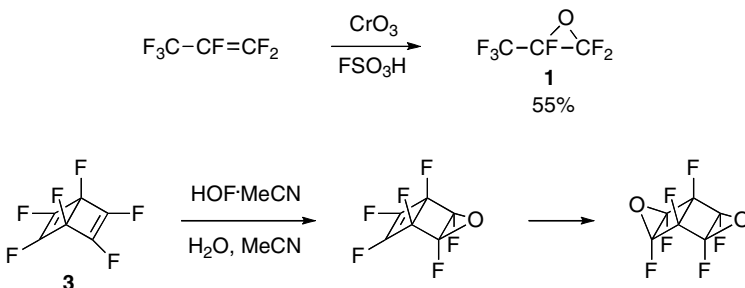
Yields are often higher with sodium hypochlorite, which reacts analogously to hydrogen peroxide, with expulsion of chloride ion. The oxidation of *cis*- and *trans*-perfluoroalkenes proceeds stereospecifically with retention of configuration.² 2,2-Bis(trifluoromethyl)ethylene is oxidized to **2** in 65–75% yield by sodium hypochlorite with phase-transfer catalysis (PTC) using Aliquat®-336.⁷

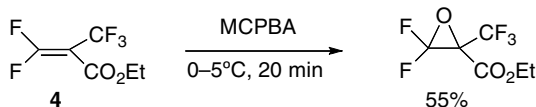


Another nucleophilic reagent that is effective with tri- and tetrasubstituted perfluoroalkenes is trimethylamine oxide. Attack by the oxygen atom is followed by elimination of trimethylamine. The amine oxide can be used catalytically as well as stoichiometrically, as *m*-chloroperbenzoic acid (MCPBA) or urea/hydrogen peroxide reoxidizes the amine.⁸

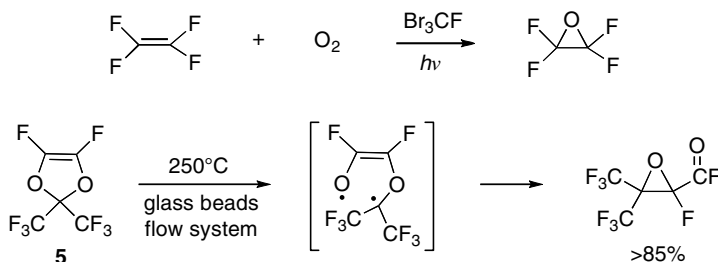


Though it requires vigorous conditions and is less common than nucleophilic epoxidation, electrophilic epoxidation of a perfluoroalkene is possible with the potent combination of chromic oxide and fluorosulfonic acid, providing another route to hexafluoropropylene oxide (**1**).⁹ As a further example of electrophilic attack, hexafluoro Dewar benzene (**3**) is transformed into either a mono- or a diepoxide by the powerful hypofluorous acid–acetonitrile complex.¹⁰ The fact that the much weaker electrophile MCPBA readily epoxides such electron-deficient alkenes as ethyl pentafluoromethacrylate (**4**)¹¹ suggests that it actually reacts via nucleophilic attack at the β -carbon.



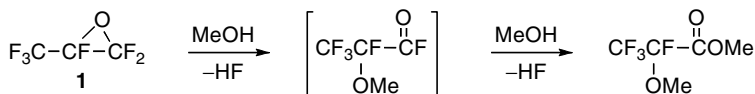


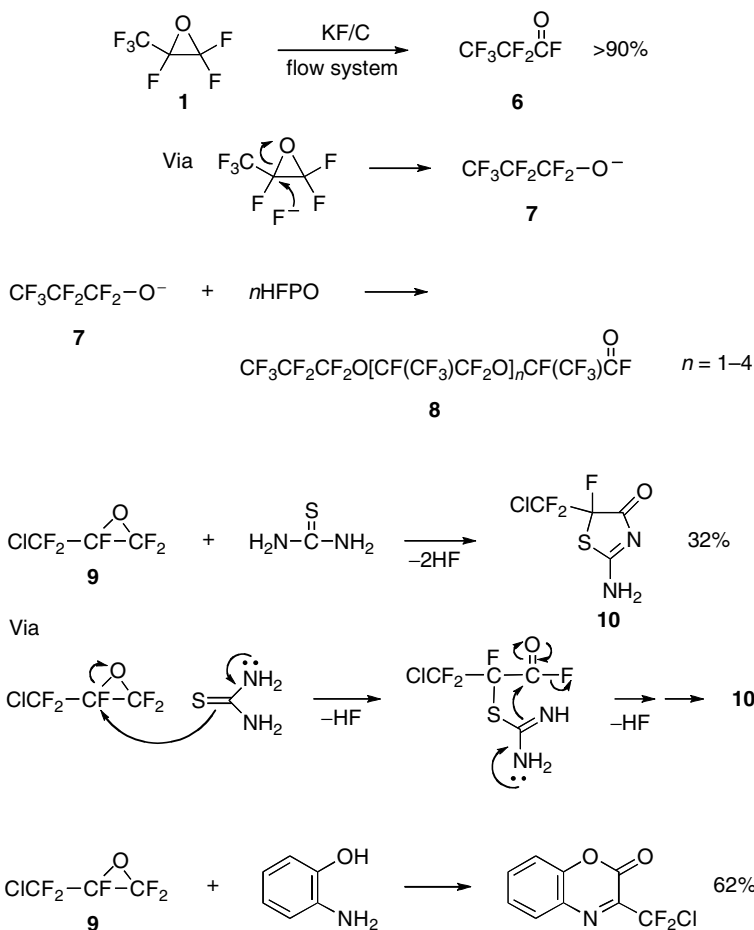
Oxirane formation can also occur via free radical mechanisms, as in the reaction of certain fluoroalkenes with oxygen. Under pressure at elevated temperatures, oxygen alone can suffice, but activation is frequently provided in the form of radical initiators (e.g., tribromofluoromethane) and ultraviolet light.¹² Thermolysis of dioxole **5**, comonomer from which DuPont's Teflon-AF[®] is made, offers an unusual route to an oxirane. Rearrangement of the heterocycle presumably takes place via a biradical intermediate.¹³



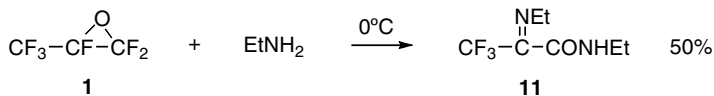
1.1.2 Reactions with Nucleophiles

Fluorooxiranes are easily ring opened by nucleophiles. Treatment of HFPO (**1**) with methanol, for example, affords methyl 2-methoxytetrafluoropropionate (96% yield) via the acid fluoride.¹⁴ Nucleophilic attack on HFPO nearly always takes place at C3, the more hindered carbon, a surprising result for an S_N2 reaction.³ This may be attributable at least in part to stabilization by negative hyperconjugation of the developing oxyanion in the ring-opening transition state. Both the X-ray structure and calculations show that this effect is very large in the trifluoromethoxide ion.¹⁵ Passed over KF/activated carbon, HFPO is isomerized in excellent yield to perfluoropropionyl fluoride (**6**).¹⁶ However, reaction of **1** with CsF in tetraglyme results in oligomerization.¹⁷ The intermediate perfluoropropoxide ion (**7**) attacks another molecule of HFPO, and the process repeats itself to afford oligomers terminating as acyl fluorides (**8**). Fluorodecarbonylation of **8** produces the inert Krytox[®] fluids, which are useful as vacuum pump oils.¹⁸ Thiourea behaves as a bifunctional nucleophile in its reaction with oxirane **9**, giving thiazolidinone **10**, with initial attack again at the more substituted carbon. 2-Aminophenol reacts with **9** in analogous fashion.¹⁹

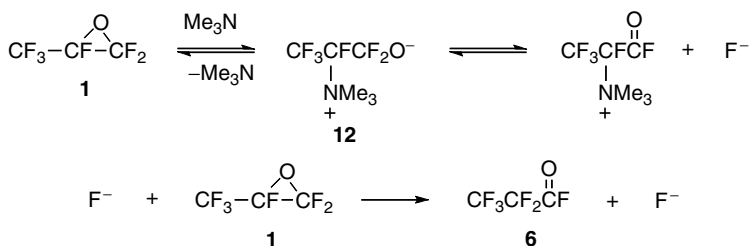




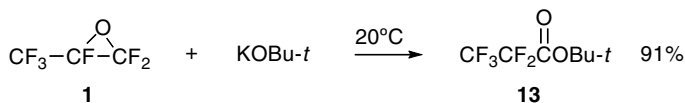
The primary amine ethylamine attacks at C3 of HFPO (**1**) to yield an acyl fluoride that reacts further to afford iminoamide **11**,¹⁴ but the tertiary amine trimethylamine isomerizes **1** to perfluoropropionyl fluoride (**6**) almost quantitatively (30 h, 100°C).²⁰



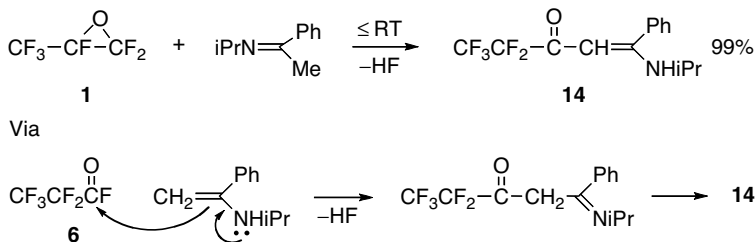
The mechanism shown below, in which the 3° amine just functions as an initiator, differs from others proposed in the literature^{20,21} by avoiding unlikely substitution steps. Alternatively, fluoride migration may occur in the betaine **12** with expulsion of trimethylamine, yielding **6** directly.¹⁴



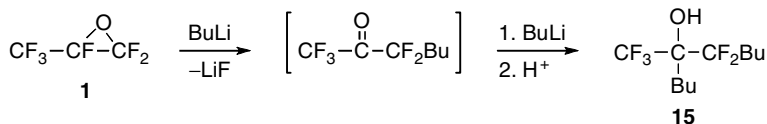
t-Butoxide reacts with HFPO (**1**) to give *t*-butyl perfluoropropionate (**13**).²² Probably the reaction proceeds by butoxide attacking in the usual way to generate a little acyl fluoride and fluoride ion. Because the butoxide is too hindered to compete for **1** with fluoride, the fluoride ion then catalyzes isomerization of the rest of the HFPO to acyl fluoride **6**, which reacts with *t*-butoxide to give the ester **13**.



The reaction of **1** with an imine to give vinylogous amide **14**²³ can be interpreted similarly. Isomerization of **1** to **6** by fluoride ion is followed by attack on **6** of the enamine tautomer of the imine.

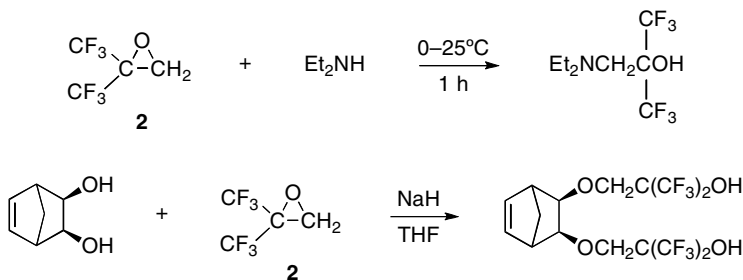


Finally, butyllithium is a rare example of a nucleophilic reagent that attacks at C2 of HFPO, leading after workup to tertiary alcohol **15**.⁴



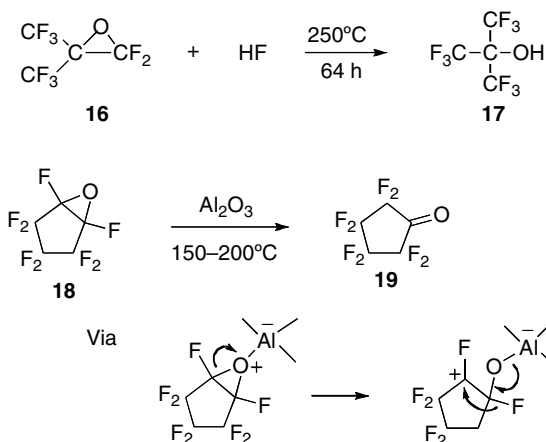
In contrast to HFPO, 2,2-bis(trifluoromethyl)oxirane (**2**) ring opens with oxygen, nitrogen, sulfur, and carbon nucleophiles at the less hindered carbon, yielding tertiary alcohols.^{24,25} With diethylamine, for example, **2** affords an aminoalcohol in 83% yield. Oxirane **2** played an important role in the development of monomers from which to build highly transparent, yet readily alkali-soluble photoresist copolymers

for use in semiconductor photolithography at 157 and 193 nm.²⁶ One such monomer was prepared by ring opening of **2** with a norbornene diol.

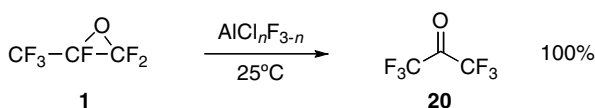


1.1.3 Reactions with Electrophiles

Hydrogen fluoride opens oxirane **16** under very vigorous conditions to give perfluoro-*t*-butanol (**17**).²⁷ However, Lewis acids isomerize perfluorooxiranes to carbonyl compounds, as illustrated by the transformation of perfluorocyclopentene oxide (**18**) into perfluorocyclopentanone (**19**) over alumina.²⁸

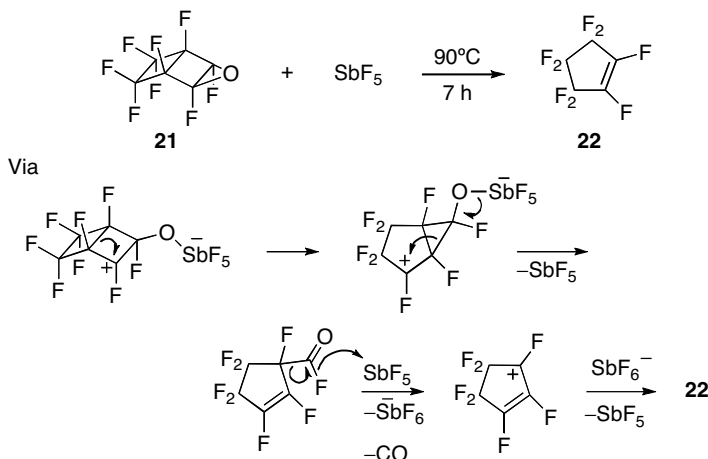


In similar fashion and in contrast to its isomerization by fluoride ion and other bases to perfluoropropionyl fluoride (**6**), HFPO is transformed by Lewis acids such as antimony pentafluoride^{29,30} or aluminum chlorofluoride³¹ into another isomer, hexafluoroacetone (**20**).

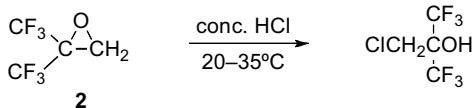


Treatment of the bicyclohexene oxide **21** with antimony pentafluoride yielded perfluorocyclopentene (**22**) instead of the expected bicyclic ketone.¹⁰ Presumably

ring strain is responsible for inducing rearrangement of the initially formed carbocation, then ring opening and decarbonylation ensue.

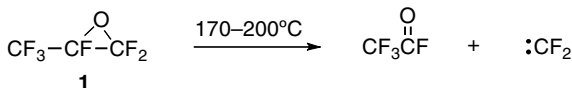


As would be expected, 2,2-bis(trifluoromethyl)oxirane (**2**) is more easily attacked by electrophiles than its perfluorinated counterpart.²⁴ It readily undergoes ring opening with concentrated hydrochloric acid to give a chlorohydrin in 88% yield.

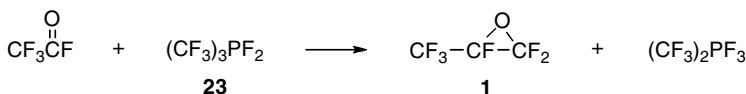


1.1.4 Difluorocarbene Chemistry

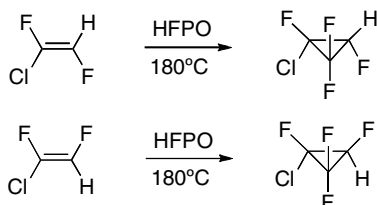
HFPO (**1**) is an excellent source of difluorocarbene, superior to hexafluorocyclopropane because it decomposes at lower temperatures.³ It fragments into the carbene and trifluoroacetyl fluoride with a half-life of 169 min at 190°C , as determined by gas-phase NMR.³² In the absence of a carbene trap, hexafluorocyclopropane and the acyl fluoride are the main products of HFPO decomposition at 200°C .³³



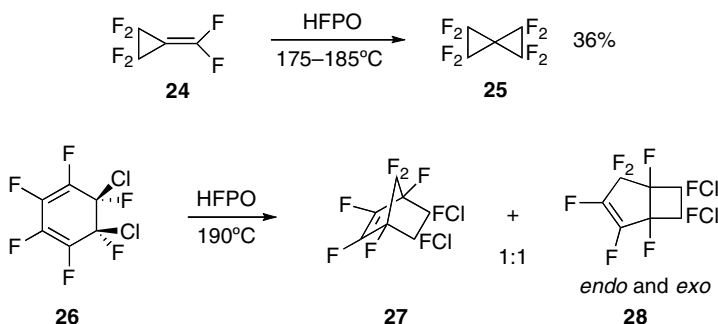
The reaction has been shown to be reversible. When trifluoroacetyl fluoride is heated at 130°C with difluorotris(trifluoromethyl)phosphorane (**23**), a lower temperature source of difluorocarbene, HFPO is formed.³⁴



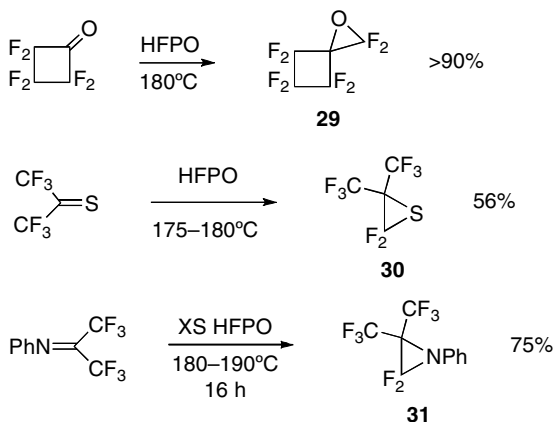
Generated from HFPO, difluorocarbene reacts with a wide variety of unsaturated compounds, both fluorinated and unfluorinated. It can react stereospecifically, as illustrated with the chloro-1,2-difluoroethylenes.³³



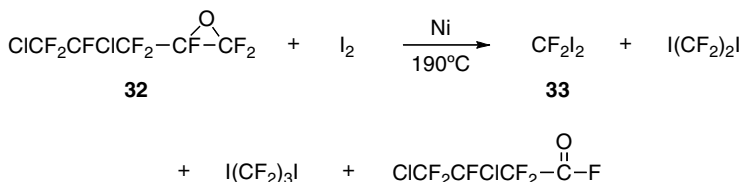
The highly strained perfluorospiroripentane (**25**) has been prepared by the reaction of perfluoromethylenecyclopropane (**24**) with HFPO.³⁵ Cyclohexadiene **26** reacted with HFPO to give in 50% yield a norbornene (**27**) and stereoisomeric bicyclo[3.2.0]heptanes (**28**), all products of vinylcyclopropane rearrangement of the initial cyclopropane adducts.³⁶



The carbene is also capable of adding to some carbonyl groups to give oxiranes such as **29** from perfluorocyclobutanone.³⁷ Hexafluorothioacetone reacts analogously to yield thiirane **30**,³⁸ and an imine reacts with HFPO to afford aziridine **31**.³⁹

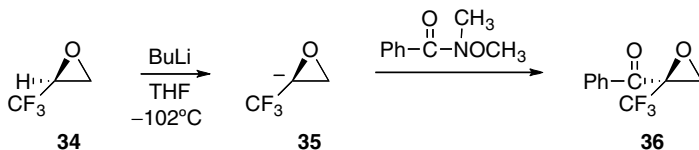


Perfluorooxiranes in which a different perfluoroalkyl group substitutes for the CF_3 of HFPO can also function as sources of difluorocarbene. In the presence of nickel powder, for example, oxirane **32** reacts with iodine to give difluorodiiodomethane (**33**) in high yield, accompanied by small amounts of oligomeric diiodides.⁴⁰ Yields are very low in the absence of nickel, and it is suggested that the reaction occurs on the surface of the metal with a nucleophilic nickel–carbene complex.

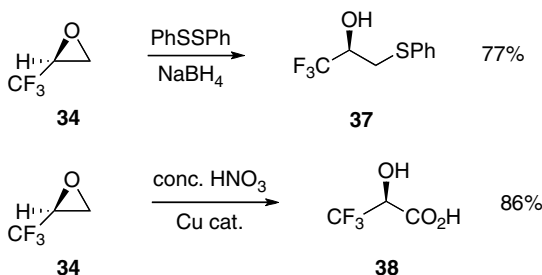


1.1.5 Other Oxirane Chemistry

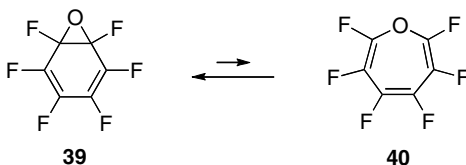
Commercially available in 75% ee, trifluoromethyloxirane (**34**) can be obtained optically pure by enantioselective hydrolysis.^{41,42} It has been elaborated via its lithium salt into a wide variety of derivatives incorporating quaternary chiral carbon centers. Treatment with butyllithium at about -100°C generates the trifluoromethyl-stabilized anion (**35**), which is stable for an hour at -78°C . It reacts with such electrophiles as aldehydes, ketones, and halides with retention of configuration, often in very good yield, to give products that are useful as synthetic intermediates. As an example, anion **35** reacts with a Weinreb amide to afford ketone **36**.⁴²



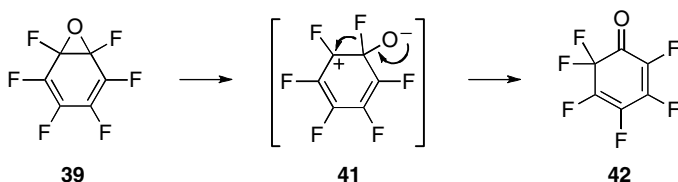
Ring opening of **34** with either acidic or nucleophilic reagents occurs at the unsubstituted carbon to give optically active alcohols, for example, hydroxysulfide **37** formed from phenylthiolate ion generated *in situ*. Oxidation of oxirane **34** yields trifluorolactic acid (**38**) without any loss of optical activity.⁴³



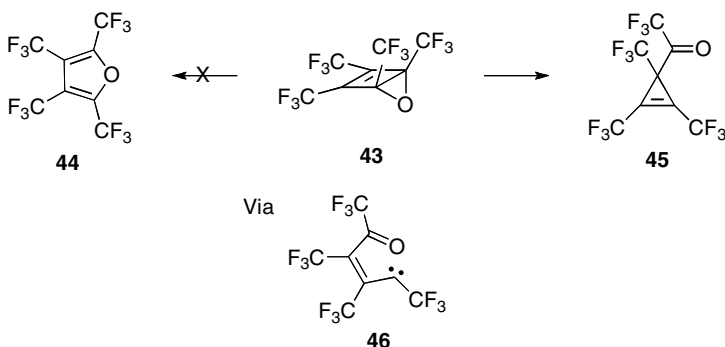
Hexafluorobenzene oxide (**39**) exists in rapid equilibrium with its valence isomer hexafluorooxepin (**40**) at RT, but the equilibrium lies far on the side of **39**.^{44,45}



In contrast, the parent benzene oxide–oxepin equilibrium is quite evenly balanced.⁴⁶ In nonpolar solvents, **39** is rather stable at RT, but in acetonitrile or acetone it rearranges spontaneously to hexafluorocyclohexa-2,4-dienone (**42**), presumably via zwitterion **41**.

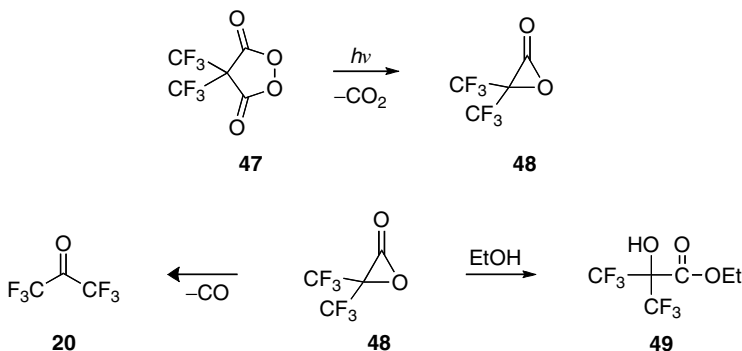


Perfluorotetramethylcyclobutadiene oxide (**43**) rearranges with a half-life of about 20 min at 95°C.⁴⁷ As a Dewar furan, it might have been expected to aromatize to perfluorotetramethylfuran (**44**). That process is orbital topology forbidden,⁴⁸ however, and instead **43** is transformed cleanly into cyclopropenyl ketone **45**, apparently via ring opening to ketocarbene **46**.



The unusually stable α -lactone bis(trifluoromethyl)acetolactone (**48**) has been synthesized by photolysis of the malonyl peroxide **47**.^{49,50} It has a half-life in the gas phase of 8 h at 24°C, decarbonylating to give hexafluoroacetone (**20**). Its relatively

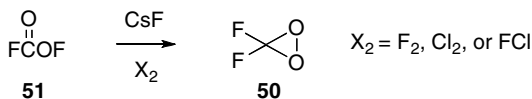
high stability is another example of the perfluoroalkyl effect.⁵¹ Treatment of **48** with ethanol opens the ring at the carbonyl carbon to yield ethyl α -hydroxyhexafluoroisobutyrate (**49**), thus showing that it reacts with the ring intact, not as a dipolar ion.⁵⁰



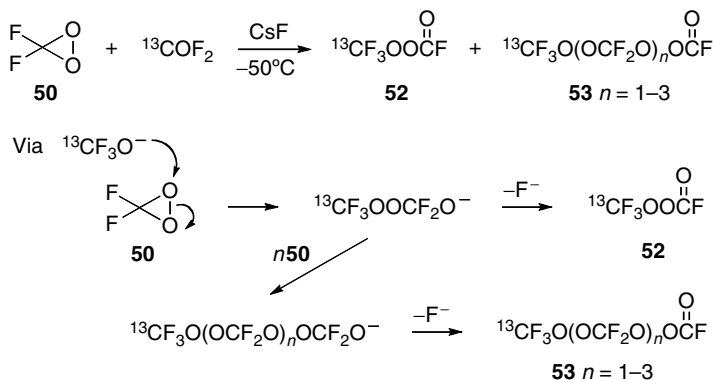
1.2 FLUORODIOXIRANES

1.2.1 Difluorodioxirane (**50**)

This is the first dioxirane that is stable in the gas phase at RT. It was first postulated as an intermediate in the reaction with O_2 of triplet difluorocarbene, generated by attack of arc-produced carbon atoms on tetrafluoromethane.⁵² When alkenes were present, they were stereospecifically epoxidized, and dioxirane **50** was proposed as the oxygen atom transfer reagent. Several years later, **50** was synthesized by CsF -catalyzed isomerization of fluoroformyl hypofluorite (**51**) in the presence of a halogen.⁵³ The procedure was improved by the use of KHF_2 as catalyst,⁵⁴ and the same transformation has been accomplished more recently by infrared photolysis of **51** using a pulsed CO_2 laser.⁵⁵ The unusual stability of **50** among dioxiranes is attributable primarily to the π donor ability of fluorine,⁵⁶ particularly to lone pair donation into the antisymmetric Walsh orbital of the ring.⁵⁷ Difluorodioxirane has the longest known O–O bond, 1.578 \AA ,⁵⁸ a consequence of that orbital interaction.



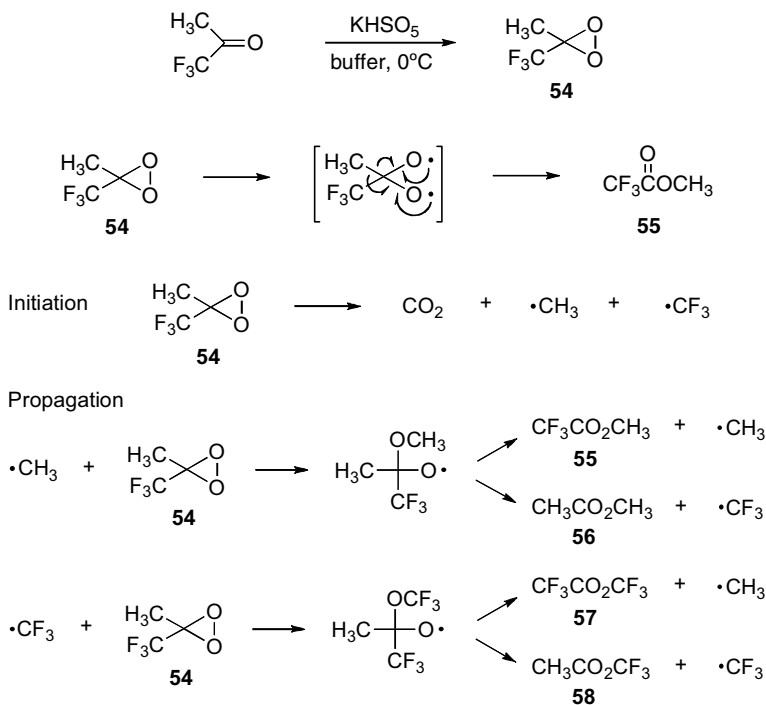
Reaction of **50** with *in situ* generated trifluoromethoxide ion yields fluoroformyl peroxides **52** and **53**.⁵⁴ It takes place by attack at oxygen, not carbon, as revealed by ^{13}C labeling.



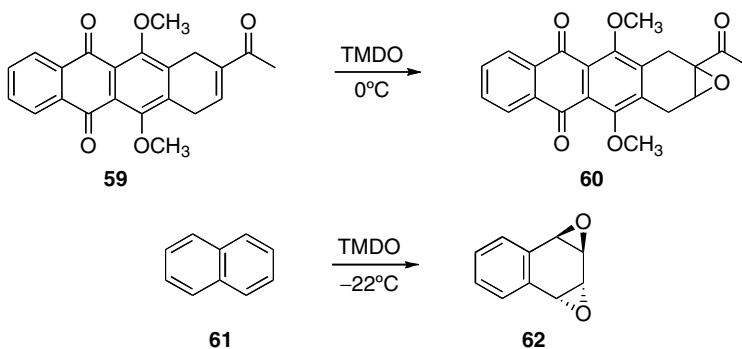
1.2.2 Methyl(trifluoromethyl)dioxirane (**54**)⁵⁹

First synthesized and characterized in 1988,⁶⁰ this dioxirane (TMDO) is generally prepared by oxidation of 1,1,1-trifluoroacetone with potassium monoperoxosulfate (caroate). Yellow solutions of TMDO are quite stable at -20°C . It has also been generated in homogeneous organic solutions up to 1 M by oxidation with arenesulfonic peracids, formed *in situ* from the sulfonic acid, H_2O_2 , and NaOH .⁶¹

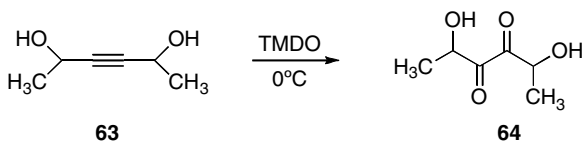
Pyrolysis of **54** in the gas phase cleanly yields methyl trifluoroacetate (**55**), but thermal or photochemical decomposition in the liquid phase proceeds via a radical chain mechanism and gives all four possible esters (**55–58**).⁶²



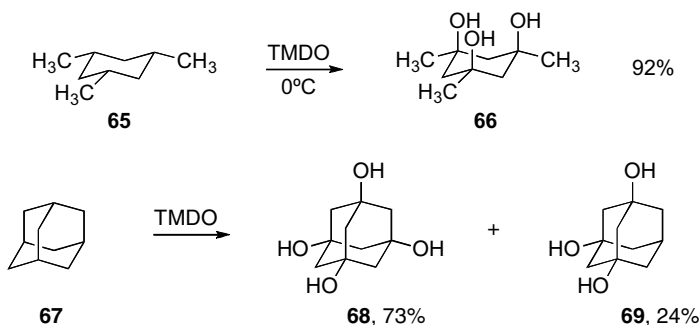
A very powerful oxidant, TMDO epoxidizes alkenes up to $\sim 10^5$ times faster than the widely used dimethyldioxirane (DMDO), which in turn reacts $\sim 10^2$ times faster than a peracid such as perbenzoic acid.⁶³ The electron-deficient enone C=C bond in anthracycline **59** resists attack by DMDO, but reacts with TMDO to give epoxide **60** in 95% isolated yield.⁶⁴ Naphthalene (**61**) is transformed by TMDO into dioxide **62** in 98% isolated yield (97% conversion).⁶⁵ TMDO introduces up to three epoxy functions into C₆₀ at 0°C.⁶⁶



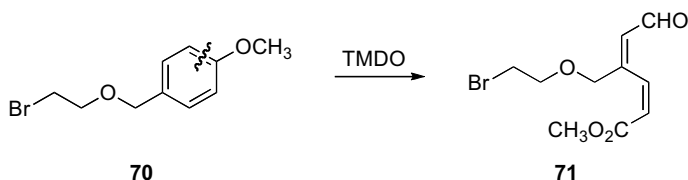
Acetylenes are oxidized by TMDO to diketones. Ynediol **63** affords dione **64** in 90% isolated yield at 95% conversion.⁶⁷



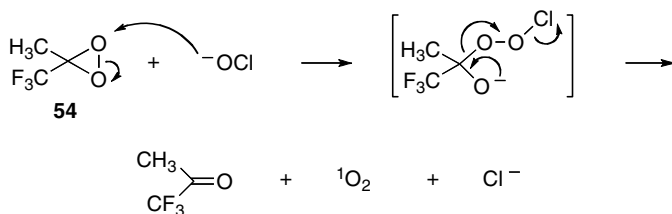
TMDO inserts an oxygen atom into C–H bonds, with high selectivity in the order $3^\circ > 2^\circ > 1^\circ$ bonds. The reaction is stereospecific with retention of configuration,⁶⁸ and apparently occurs concertedly.^{69,70} As an example, *cis*,*cis*-1,3,5-trimethylcyclohexane (**65**) is oxidized cleanly to triaxial triol **66**,⁷¹ and adamantane (**67**) is transformed to a mixture of bridgehead tetrol (**68**) and triol (**69**).⁷² The reaction with adamantane is accompanied by chemiluminescence, with triplet trifluoroacetone ($E_T \sim 75$ kcal/mol) the apparent emitter.⁷³ This observation constitutes further evidence that the oxygen atom transfer takes place concertedly.



TMDO also oxidizes secondary alcohols to ketones,^{74,75} hydrazones to ketones,⁷⁶ sulfides to sulfoxides⁷⁷ and sulfones,⁷⁸ silanes to silanols,⁷⁹ amides to *N*-hydroxyamides,⁸⁰ and so on. An interesting application is the ring-opening cleavage of *p*-methoxybenzyl ethers, for example, **70**, to aldehydoester **71** (39% at 49% conversion).⁸¹

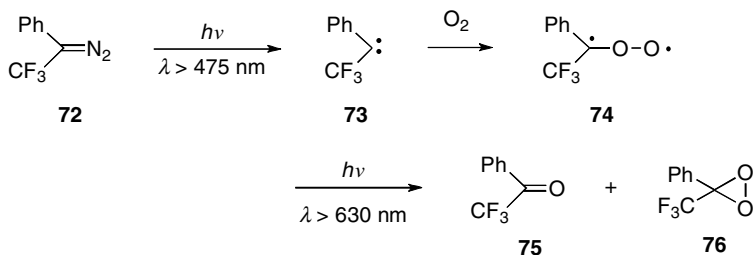


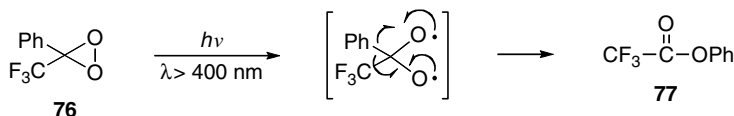
Treatment of TMDO (**54**) with trimethylamine oxide⁸² or nucleophilic anions⁸³ results in the formation of singlet oxygen. Chloride ion, for example, is first oxidized to hypochlorite ion, which then attacks another molecule of the dioxirane. Fragmentation ensues, producing trifluoroacetone, singlet oxygen, and regenerated chloride ion.



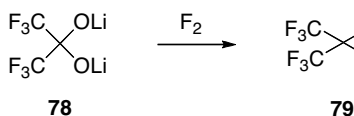
1.2.3 Other Fluorodioxiranes

Irradiation of trifluoromethylphenyldiazomethane (**72**) in an argon matrix at 10K afforded trifluoromethylphenylcarbene (**73**).⁸⁴ If the matrix was doped with oxygen, warming to 35K resulted in trapping of the carbene as trifluoroacetophenone oxide (**74**). Subsequent photolysis of **74** with long wavelength light gave the acetophenone (**75**) plus trifluoromethylphenyldioxirane (**76**). Photolyzed at shorter wavelengths, the dioxirane rearranged to phenyl trifluoroacetate (**77**).





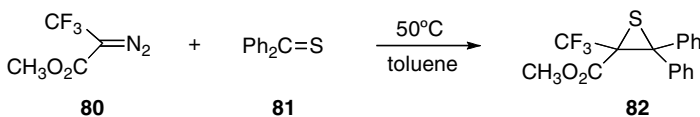
Based on its UV absorption, bis(trifluoromethyl)dioxirane (**79**) appears to have been generated by treatment of the mono- or dilithium salt of hexafluoroacetone hydrate (**78**) with elemental fluorine.⁸⁵



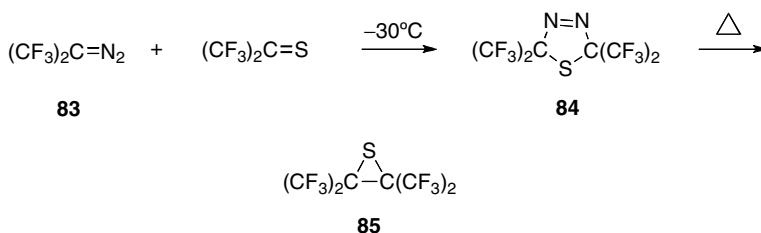
1.3 FLUOROTHIIRANES

1.3.1 Synthesis

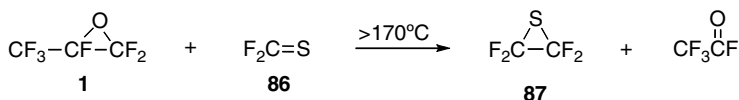
Diazo compounds react with thiocarbonyl compounds to give thiiranes,⁸⁶ for example, diazopropionate **80** with thiobenzophenone (**81**) to afford thiirane **82**.⁸⁷



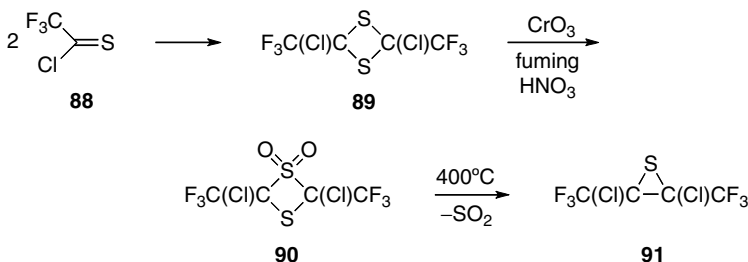
The assumption that such reactions occur via thiadiazoline intermediates received direct support when **84** was isolated in 92% yield from the reaction of bis(trifluoromethyl)diazomethane (**83**) with hexafluorothioacetone.⁸⁸ Refluxing **84** afforded perfluorotetramethylthiirane (**85**) in 95% yield.



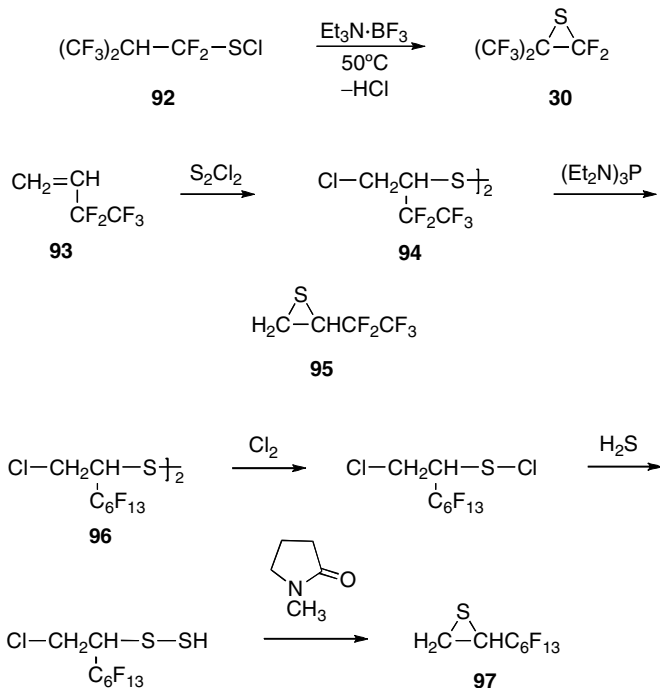
Difluorocarbene generated from HFPO (**1**) adds to thiocarbonyl compounds to give thiiranes, as illustrated in the section on oxiranes with the formation of thiirane **30**. Tetrafluorothiirane (**87**) has been made in 30–40% yield from thiocarbonyl fluoride (**86**) by this method.⁸⁹



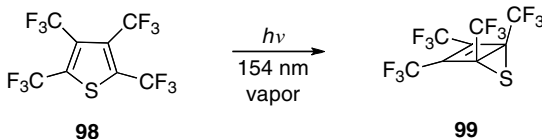
Dithietanes, obtained by dimerization of thiocarbonyl compounds, can be oxidized to monosulfones that yield thiiranes upon heating.⁸⁶ Trifluorothioacetyl chloride (**88**) dimerizes to give both stereoisomers of dithetane **89**, which yields sulfone **90** when oxidized with fuming nitric acid and chromium trioxide. Vacuum pyrolysis of **90** gives thiirane **91** as a *cis/trans* mixture.⁹⁰



Fluorothiiranes are also prepared by cyclization of open-chain precursors. Treatment of sulfenyl chloride **92** with the triethylamine–boron trifluoride complex gave thiirane **30** in 68% yield.⁹¹ Tris(diethylamino)phosphine transformed disulfide **94**, prepared from alkene **93** and sulfur monochloride, into thiirane **95**.⁹² An indirect route from a chlorodisulfide that has the advantage of utilizing both halves of the molecule is exemplified by the transformation of **96** into thiirane **97**.⁹³

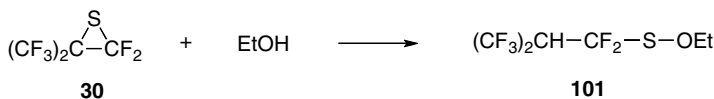
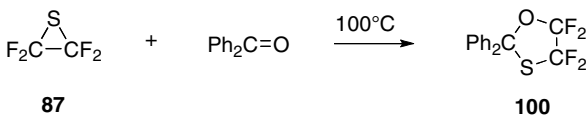
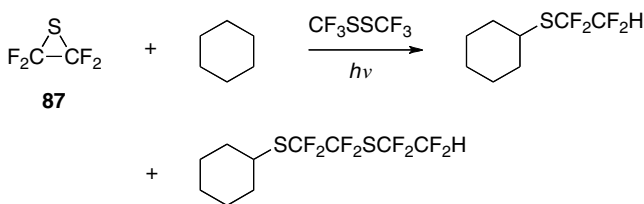


Valence isomerization provides another route to fluorothiiranes. Perfluorotetramethylthiophene (**98**) undergoes isomerization in the vapor phase to its extensively studied Dewar isomer (**99**).^{94–96} Reaction of triplet sulfur atoms with fluoroalkenes⁹⁷ and fluoroalkynes⁹⁸ also yields thiiranes, among other products.

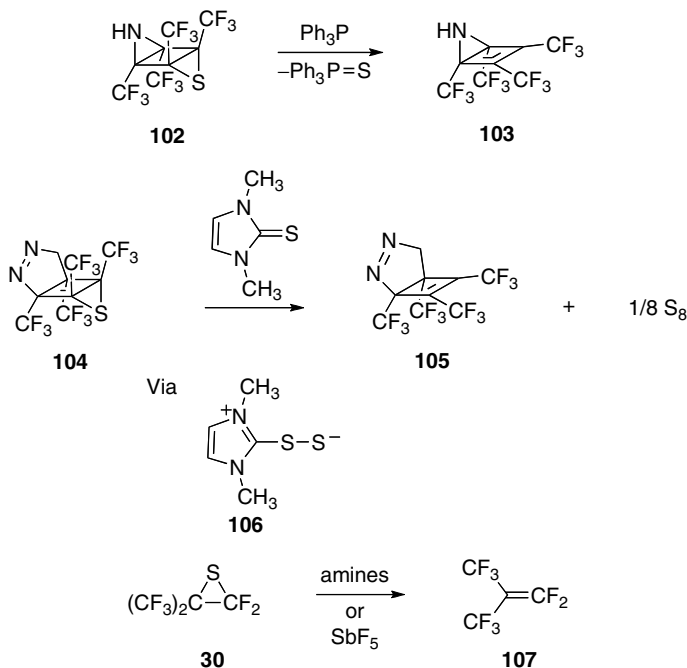


1.3.2 Reactions

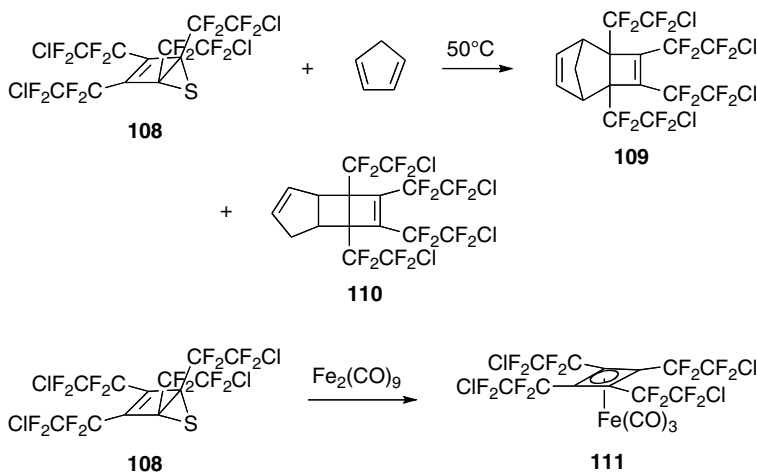
Radical-initiated attack on tetrafluorothiirane (**87**) takes place at sulfur, as illustrated by the reaction with cyclohexane.⁸⁹ However, nucleophiles attack at carbon, and even a nucleophile as weak as benzophenone is capable of opening the ring to give oxathiolane **100**. Reaction with nucleophiles takes a different course with thiirane **30**, though, where again attack occurs at sulfur (e.g., formation of **101** by reaction with ethanol).⁹⁹ The ability of the *gem*-trifluoromethyl groups to stabilize developing negative charge in the transition state is presumably the reason for the contrasting behavior.



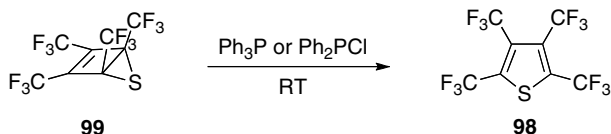
Fluorothiiranes are readily desulfurized by a variety of reagents. Triphenylphosphine, for example, reacted at RT with aminosulfide **102** to yield Dewar pyrrole **103**.¹⁰⁰ For the desulfurization of azo compound **104**, a nonbasic thiophile was required because of the extremely facile azo-to-hydrazone isomerization. An imidazolethione accomplished this catalytically and cleanly to give **105** plus elemental sulfur, presumably via zwitterion **106**.¹⁰¹ Thiirane **30** was transformed into perfluoroisobutylene (**107**) by both amines and antimony pentafluoride.⁹⁹



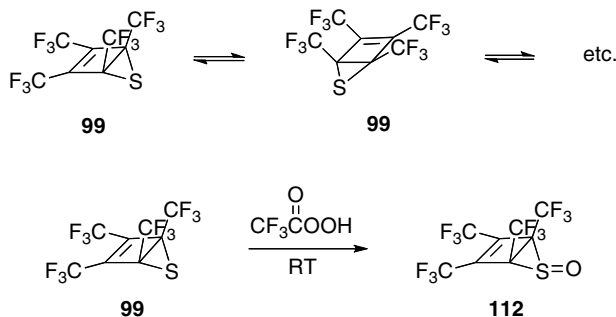
Cycloaddition of cyclopentadiene at 50°C to Dewar thiophene **108** yields a Diels–Alder adduct (**109**) and a $[2 + 2]$ adduct (**110**) in the ratio 2:1.¹⁰² Both have lost the sulfur atom, despite the fact that **108** retains its sulfur at 200°C . The much greater thermal stability of the thiirane ring in the starting material than in the product reflects the fact that desulfurization of the former would yield an antiaromatic cyclobutadiene. Desulfurization also occurs when Dewar thiophene **108** is treated with diiron nonacarbonyl, and a cyclobutadienyliron complex (**111**) is formed.¹⁰²



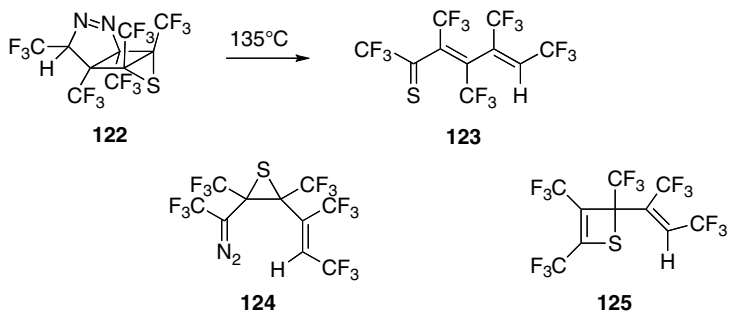
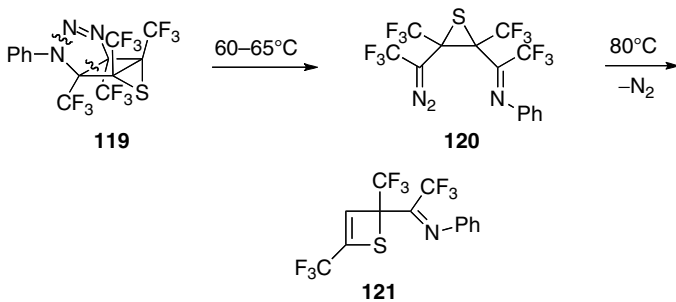
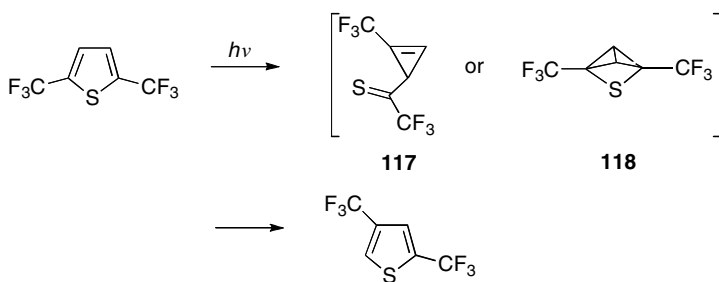
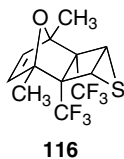
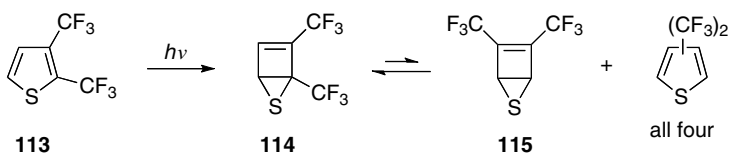
Instead of undergoing desulfurization with triphenylphosphine and other trivalent phosphorus derivatives, which would yield a cyclobutadiene, Dewar thiophene **99** is aromatized to thiophene **98**.¹⁰³ Thermal aromatization of **99**, an orbital topology-forbidden process, has a half-life of 5.1 h at 160°C, but triphenylphosphine brings about this change quite rapidly at RT.



A variable temperature NMR study revealed that **99** undergoes a “walk” rearrangement with $\Delta H^\ddagger = 18.8 \pm 0.3$ kcal/mol and $\Delta S^\ddagger = -7.7 \pm 0.8$ cal/(mol K).¹⁰⁴ Peroxy-trifluoroacetic acid oxidizes **99** to *exo*-sulfoxide **112**,¹⁰⁵ which undergoes degenerate rearrangement similarly with retention of configuration at sulfur, but with $\Delta H^\ddagger = 6.6 \pm 0.2$ kcal/mol and $\Delta S^\ddagger = -0.5 \pm 0.6$ kcal/(mol K). At 25°C, the rearrangement of **112** is about 3×10^{10} times faster than that of **99**, signifying a remarkable substituent effect by the oxygen atom.¹⁰⁴ Recent calculations point to the conclusion that the rearrangement of **112** is a pericyclic process.¹⁰⁶



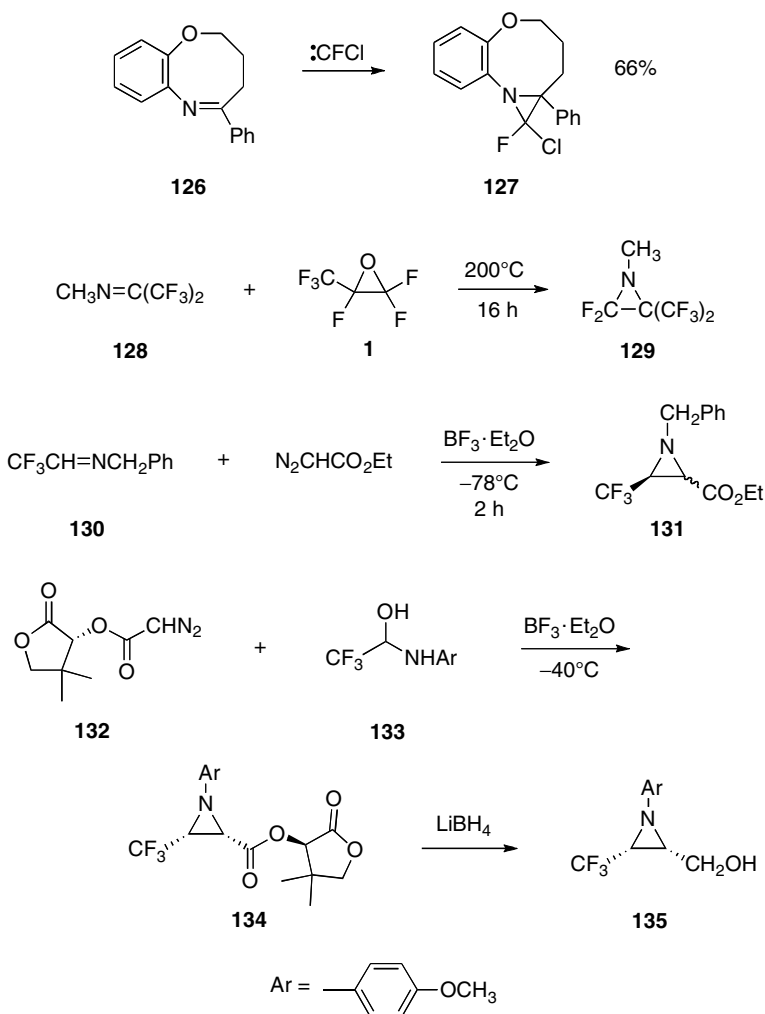
UV irradiation of 2,3-bis(trifluoromethyl)-thiophene (**113**) yielded Dewar isomers **114** and **115** in the ratio 8:1, together with all four bis(trifluoromethyl)thiophenes.¹⁰⁷ Evidence that **114** and **115** were thermally equilibrating with one another was provided by reaction of the mixture with 2,5-dimethylfuran. Only **115** underwent Diels–Alder reaction with the diene, giving adduct **116**, but **114** slowly disappeared with concomitant formation of more **116**. “Walk” rearrangement can account for formation of two of the three new thiophenes, but not the 2,4-isomer. Presumably either **117** or **118** is an intermediate *en route* from the 2,5-isomer. Thermolysis of triazoline **119** affords diazothiirane **120**, a *retro*-1,3-dipolar cycloaddition.¹⁰⁸ On continued heating, **120** undergoes ring expansion with loss of nitrogen to give thietene **121**. In a related transformation, pyrazoline **122** fragments at higher temperatures to yield acyclic thione **123**.¹⁰⁹ In this case, the presumed intermediates diazothiirane **124** and thietene **125** are not observed.



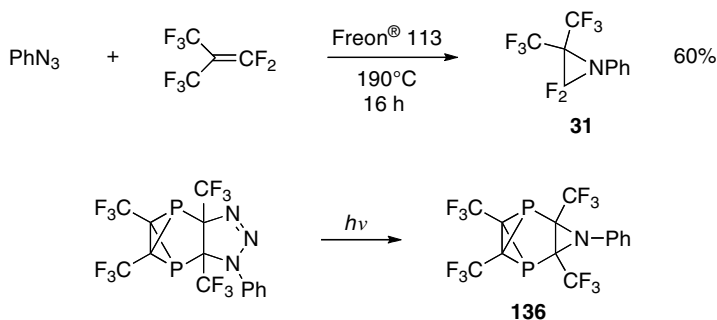
1.4 FLUOROAZIRIDINES

1.4.1 Synthesis

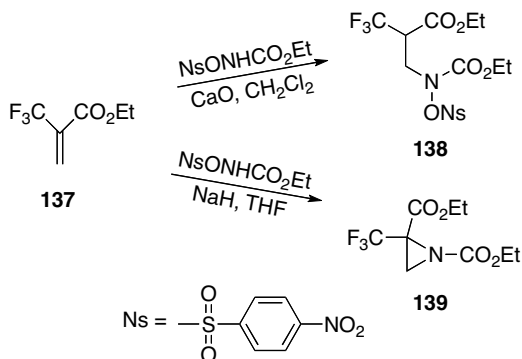
Aziridines are commonly prepared from imine precursors. Carbene addition to the C=N bond is illustrated by the formation of aziridine **127** from imine **126**.¹¹⁰ Difluorocarbene, generated from HFPO (**1**), also adds to imines such as **128** to give the highly fluorinated aziridine **129**.³⁹ In the presence of Lewis acids, diazo compounds react with imines to produce aziridines. Ethyl diazoacetate and imine **130** gave aziridine **131** in 93% yield, with a *cis/trans* ratio of 95:5.¹¹¹ Chiral diazo compound **132** reacted with the aldimine precursor **133** to afford aziridine **134** in 81% yield.¹¹² The reaction displayed both high *cis* selectivity (>95:5) and excellent diastereoselectivity (94% de). Reductive removal of the chiral auxiliary gave the optically active hydroxymethylaziridine **135**.



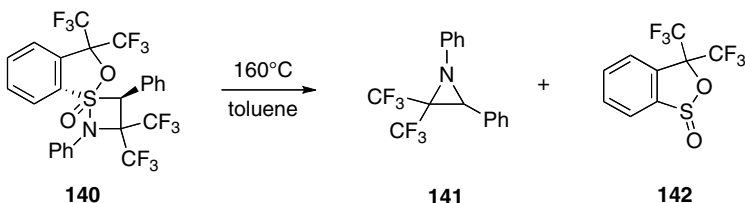
Reaction of an azide with an alkene provides another route to aziridines. Aziridine **31**, mentioned earlier as the product of difluorocarbene addition to an imine, has also been prepared from phenyl azide and perfluoroisobutylene via a triazoline intermediate.¹¹³ Loss of nitrogen from a triazoline can also be accomplished photochemically, as illustrated with the preparation of novel aziridine **136**.¹¹⁴ In an unusual transformation, an aziridine ring was introduced into the fullerene C₆₀F₁₈ with (methoxyethoxy)methyl azide in refluxing toluene.¹¹⁵ The new C–N bonds were formed at the expense of two C–F bonds.



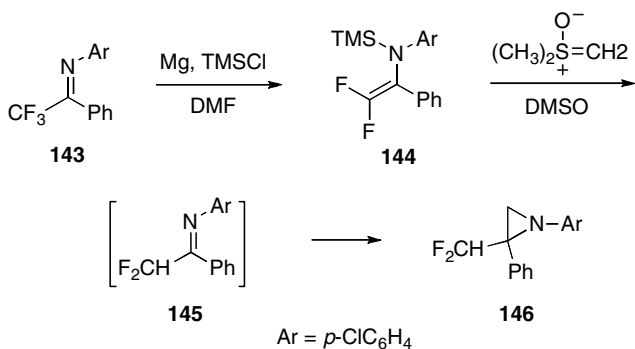
Aziridination of α -trifluoromethyl-substituted acrylates such as **137** can be accomplished with ethyl nosyloxycarbamate. With a weak base such as calcium oxide, a Michael adduct is obtained (**138**), but with sodium hydride Michael addition is followed by cyclization with extrusion of nosylate ion to give **139**.¹¹⁶



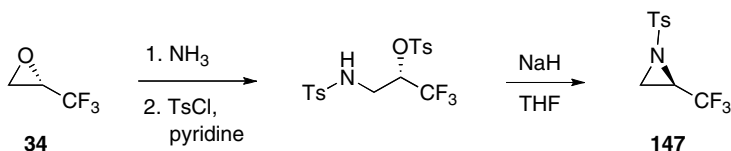
The aza-Corey–Chaykovsky reaction yields aziridines via the interaction of oxosulfonium or sulfonium ylides with imines. The reaction mechanism has not been established, and no intermediate has been observed or isolated. The fact that stable thiazetidine **140** fragments thermally into aziridine **141** and sulfinate ester **142** supports the hypothesis that the aza-Corey–Chaykovsky reaction proceeds via such a four-membered ring intermediate formed by [2 + 2] cycloaddition.¹¹⁷



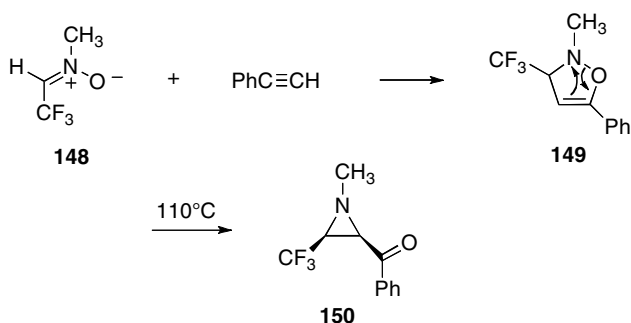
An interesting variation of the aza-Corey–Chaykovsky reaction provides a pathway to difluoromethyl-substituted aziridines. Reduction of trifluoromethylimine **143** with magnesium in the presence of chlorotrimethylsilane gave the enamine **144**.¹¹⁸ Treated with dimethyloxosulfonium methylide in DMSO, **144** first underwent desilylation and tautomerization to produce imine **145**, which then afforded aziridine **146** via the aza-Corey–Chaykovsky reaction in 92% yield.



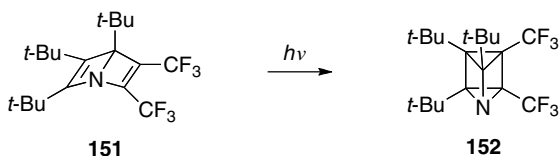
Chiral aziridines have become available starting from oxirane **34** with inversion at the chiral center, as illustrated with the synthesis of **147**.¹¹⁹ As described below, these aziridines can be elaborated with preservation of stereochemistry to afford a wide variety of derivatives.



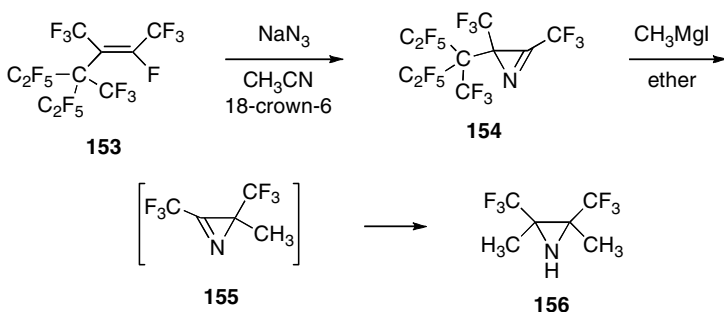
Thermal rearrangement of isoxazolines provides yet another route to aziridines. Prepared by 1,3-dipolar cycloaddition of *N*-methyl-*C*-trifluoromethylnitron (**148**) to phenylacetylene, isoxazoline **149** was transformed in refluxing toluene into *cis*-aziridine **150** (81%).¹²⁰ The clean *cis* stereochemistry is consistent with interpretation of the mechanism as an allowed 1,3-sigmatropic rearrangement, a four-electron process with a Möbius transition state.¹²¹



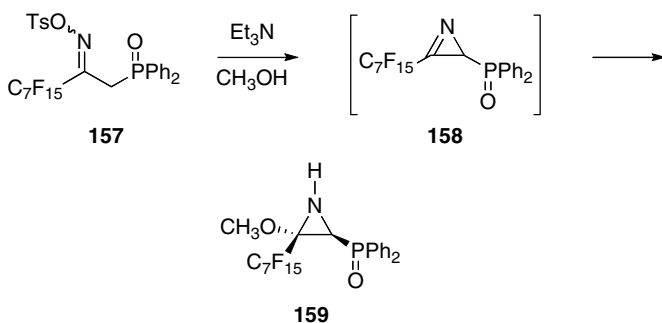
Aziridines can be formed by valence isomerization. UV irradiation in Pyrex of Dewar pyridine **151** produced prismane **152** (86%), which incorporates a highly strained aziridine ring.¹²²



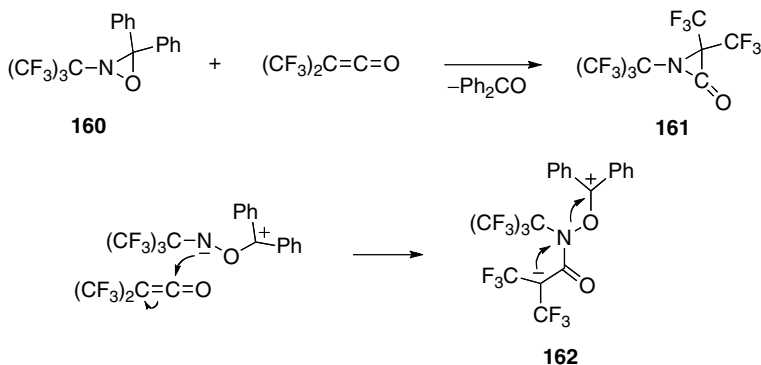
Azirines serve as precursors for aziridines. Treatment of tetrafluoroethylene pentamer **153** with azide ion at RT gave azirine **154** in 71% yield.¹²³ Reaction of the azirine with methylmagnesium iodide produced aziridine **156**. The first addition of the Grignard reagent resulted in elimination of the perfluoro-3-methylpentyl group as a rather stable anion, giving the new azirine **155**, to which a second Grignard addition occurred.



Aziridines can also be synthesized via azirine intermediates generated from oxime derivatives. Treated with triethylamine in methanol, oxime tosylate **157** cyclizes to azirine **158**, which adds methoxide on the less hindered face to give aziridine **159** in 70% yield.¹²⁴

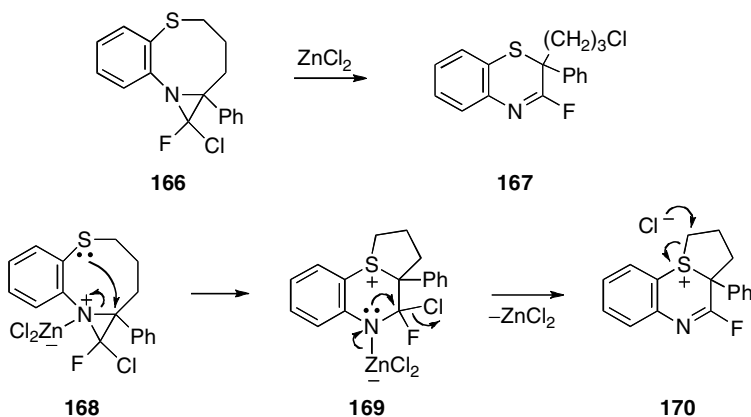
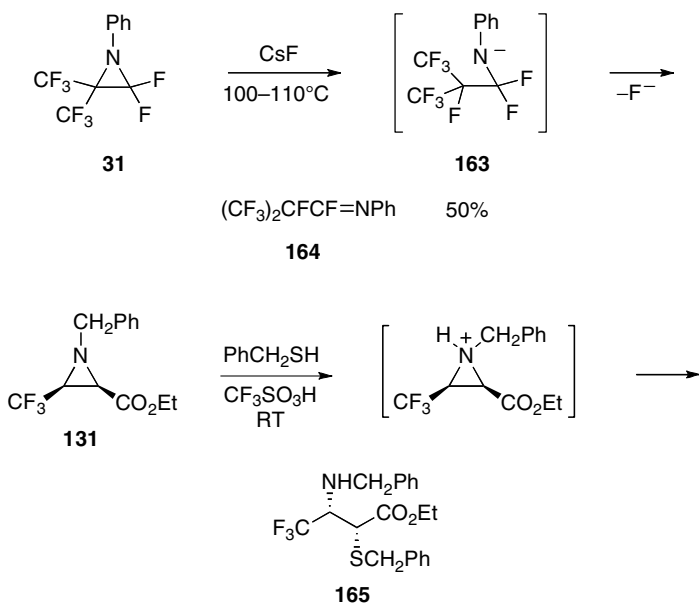


Fluoroaziridinones have also been synthesized. The highly electrophilic example **161** was formed by the reaction of oxaziridine **160** with bis(trifluoromethyl)ketene.¹²⁵ A likely pathway for this transformation involves spontaneous ring opening of the oxaziridine to a 1,3-dipolar species followed by attack of the nitrogen on the ketene carbonyl carbon. The resulting zwitterion **162** then fragments, forming the new three-membered ring with extrusion of benzophenone.

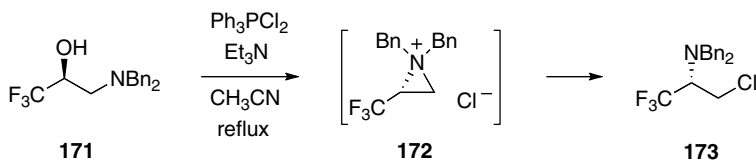


1.4.2 Reactions

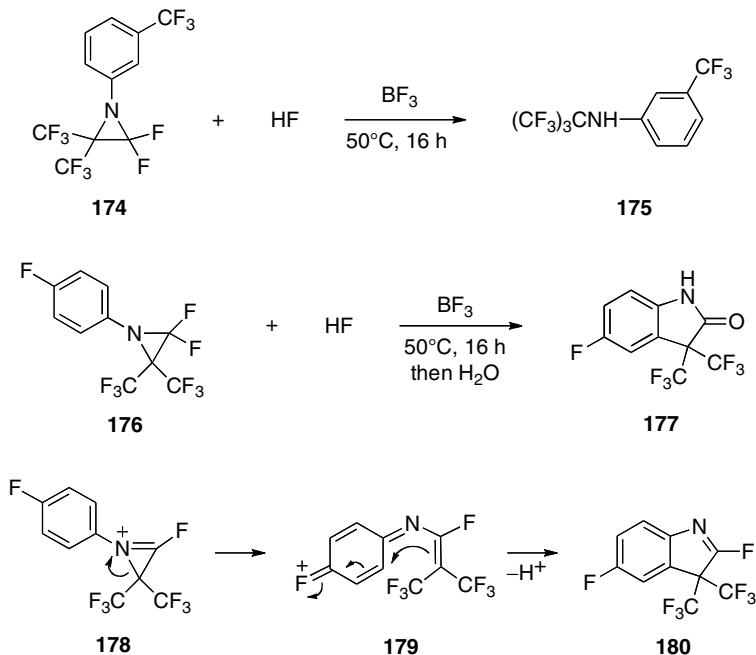
Nucleophilic ring opening of fluoroaziridines requires much more vigorous conditions than that of fluoroepoxides unless activation is provided by protonation or the presence of an electron-withdrawing group on the nitrogen. Treatment of aziridine **31** with cesium fluoride at 100–110°C for 50 h resulted in rearrangement to imine **164** via anion **163**.³⁹ Here, as in nucleophilic attack on the corresponding oxirane (**1**), fluoride ion reacted at the more hindered carbon. As an example of nucleophilic ring opening with acid catalysis, *cis*-aziridine **131** reacts with benzyl mercaptan in the presence of triflic acid to give aminoester **165** in 98% yield.¹¹¹ Nucleophilic attack can occur transannularly, as in the transformation of aziridine **166** into **167** with zinc chloride catalysis via intermediates **168–170**.¹¹⁰



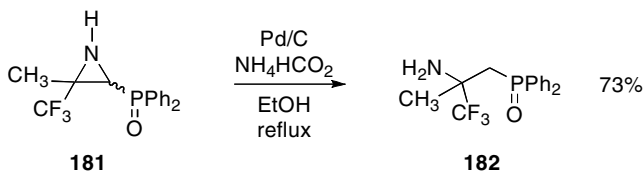
The activated aziridine derivative that suffers nucleophilic attack can also be formed *in situ* by ring closure. Chiral aminoalcohol **171** was converted via aziridinium chloride **172** to chloramine **173** with inversion of configuration in 91% yield.¹²⁶



Electrophilic ring opening of highly fluorinated aziridines requires vigorous conditions. Treated with anhydrous HF in the presence of BF_3 as catalyst, aziridine **174** affords acyclic amine **175** in 95% yield.³⁹ A modest change in the substituent on nitrogen alters the reaction course completely. With a *p*-fluorophenyl substituent (**176**), the aziridine is transformed in 88% yield under the same reaction conditions into indolinone **177**, after hydrolytic workup. The increased basicity of the nitrogen may suffice to allow loss of HF, giving highly strained aziridinium ion **178**, which opens to the conjugated cation **179**. Alternatively, **179** may form in fully concerted fashion. Recyclization of the cation (effectively a pentadienyl cation electrocyclization⁴⁸) and proton loss would produce imidoyl fluoride **180**. Hydrolysis would then afford the indolinone.

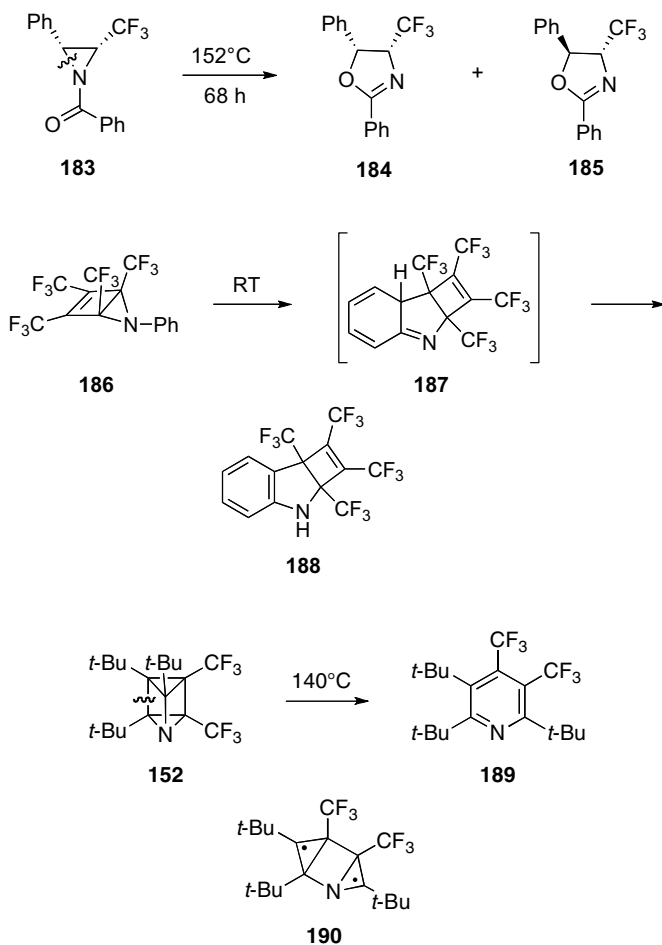


Opening of fluoroaziridines has also been accomplished with catalytic hydrogenation. Aziridine **181** was reduced to the acyclic amine **182** over palladium-on-carbon with ammonium formate as the hydrogen source.¹²⁴

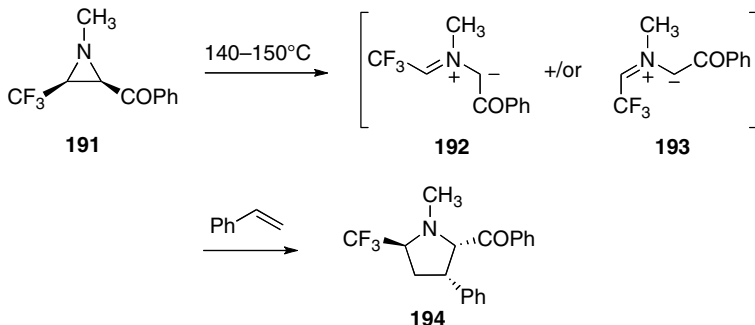


Thermolysis of fluoroaziridines can follow a variety of pathways. *N*-Benzoylaziridine **183** rearranged slowly but quantitatively at 152°C to give a 3:1 mixture of

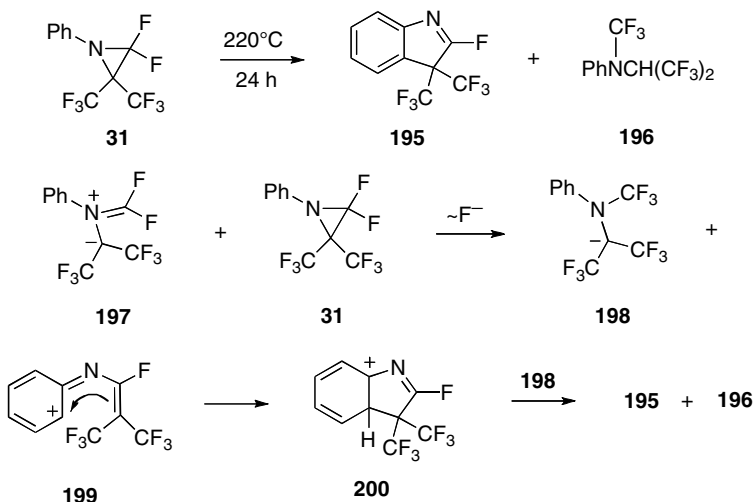
stereoisomers **184** and **185**.¹²⁷ It is not clear whether the reaction proceeds via a diradical or a zwitterion. Dewar pyrrole **186** rearranges spontaneously at RT via **187** to the indoline **188**, an example of an aza-Cope rearrangement facilitated by the strain in the three-membered ring.^{100b} Azaprismane **152** aromatizes highly selectively upon heating, affording pyridine **189**.¹²² It is likely that the reaction proceeds via scission of the indicated bond to give diradical **190**, as that bond is especially strained by nonbonded repulsion between the attached *t*-butyl groups.



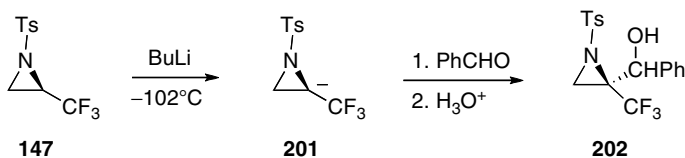
Upon heating, aziridine **191** opened in the conrotatory manner to give azomethine ylides **192** and/or **193**, which underwent 1,3-dipolar cycloaddition reactions with alkenes and acetylenes.¹²⁸ With styrene, for example, pyrrolidine **194** was formed exclusively in 81% yield, and the regiochemistry of the cycloaddition was ascribed to control by the LUMO of the electron-deficient azomethine ylide. The *cis* relationship of the phenyl and benzoyl groups was attributed to secondary orbital interactions between them in the transition state.



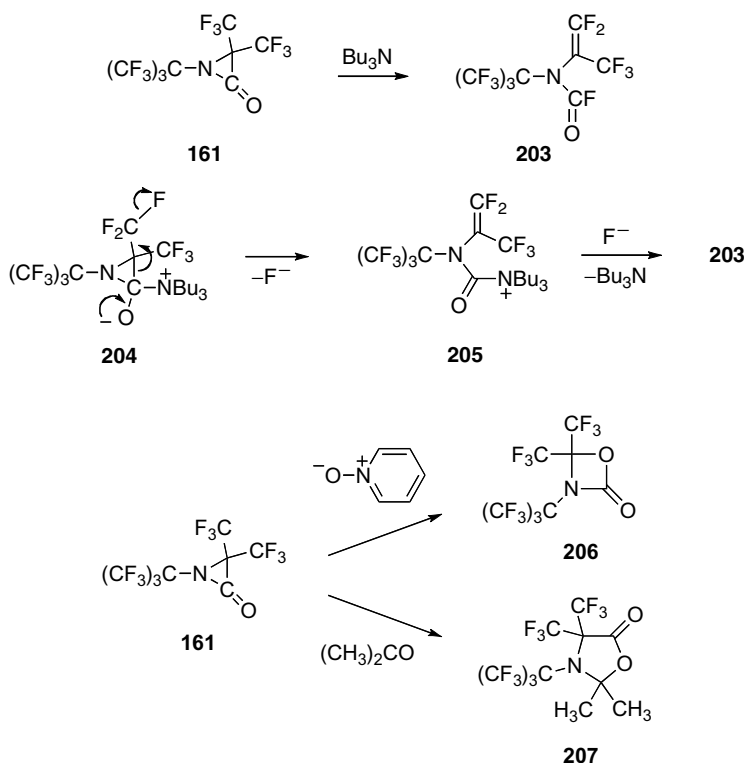
Though very stable thermally, aziridine **31** slowly decomposes at 220°C , producing imidoil fluoride **195** and amine **196** in a 1:1 ratio in 95% yield.³⁹ A likely course of events entails reversible ring opening to azomethine ylide **197**, which abstracts a fluoride ion from the starting aziridine to form anion **198** and cation **199** (akin to **179** above). Ring closure of **199** yields **200**, and then transfer of a proton from **200** to **198** gives the final products.



All of the reactions of fluoroaziridines described above involve ring opening, but introduction of substituents onto an intact ring is an important addition to the reaction repertoire. Paralleling oxirane chemistry (e.g., **34–36**), chiral aziridine **147** was deprotonated with butyllithium at -102°C , and the resulting anion **201** was allowed to react with a variety of electrophiles.^{42,119} They included aldehydes, ketones, halides, and a disulfide. Reaction with benzaldehyde, for example, afforded aziridinyl alcohol **202** with preservation of configuration in 82% yield.



Aziridinone **161** undergoes rapid ring-opening rearrangement to acyl fluoride **203** in the presence of tributylamine.¹²⁹ Presumably, intermediate **204** expels fluoride ion to give **205**, and then fluoride attacks at the carbonyl carbon, eliminating tributylamine. Treatment of aziridinone **161** with pyridine *N*-oxide resulted in ring expansion to give oxazetidinone **206**, again with cleavage of the ring C–C bond.¹³⁰ However, reaction of **161** with acetone produced oxazolidinone **207** with opening of the ring N–CO bond.¹³¹

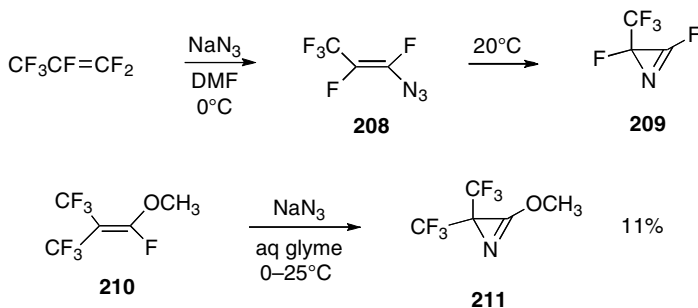


1.5 FLUOROAZIRINES

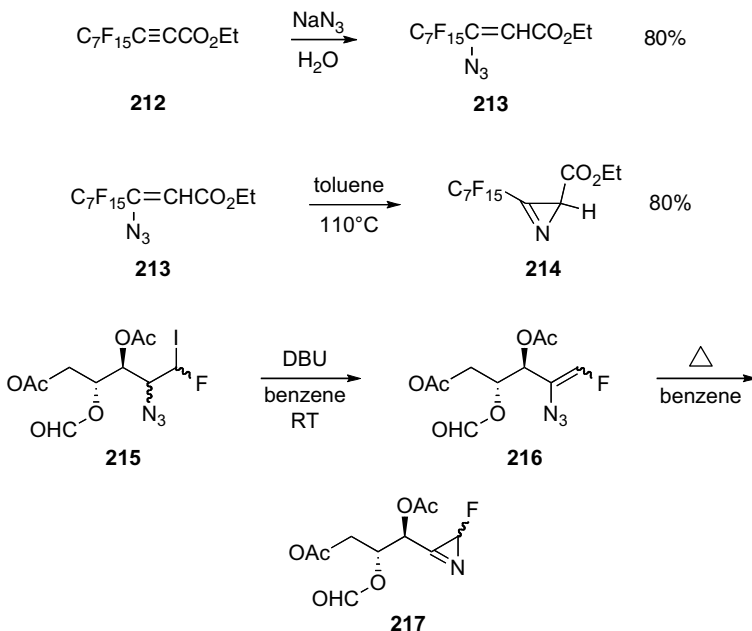
1.5.1 Synthesis

Fluoroazirines are generally prepared from vinyl azides, whether they be stable starting materials or reaction intermediates. *trans*-1-Azidopentafluoropropene (**208**) was obtained in 21% yield from sodium azide and hexafluoropropene in an addition–elimination reaction.^{132,133} This yellowish-green liquid is very unstable, decomposing smoothly at 20°C to give 2,3-difluoro-2-trifluoromethyl-2*H*-azirine (**209**), the first fluoroazirine. It appears that formation of **209** is a concerted process in which the double bond assists the loss of nitrogen. 2,2-Bis(trifluoromethyl)-3-methoxy-2*H*-azirine

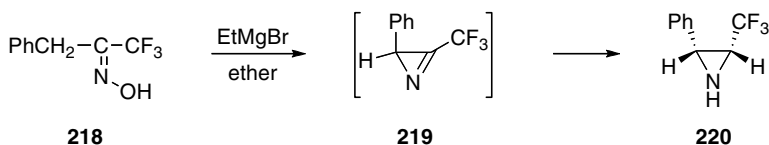
(**211**) was obtained similarly by the reaction of vinyl ether **210** with sodium azide.¹³⁴ In this case, the intermediate vinyl azide began losing nitrogen even at 0°C. The vinyl azide formed *en route* to azirine **154** (see Section 1.4) also decomposed during the reaction, which was run at RT.



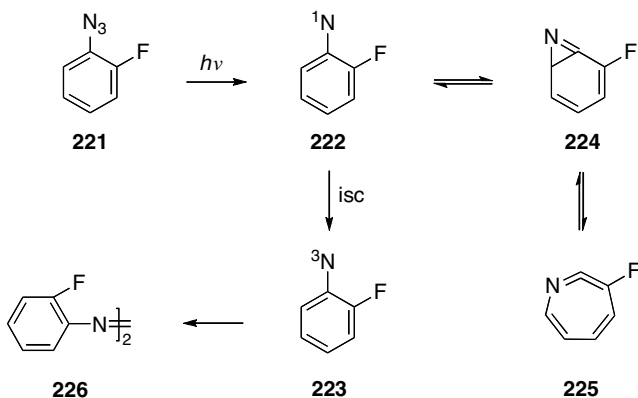
Fluorinated vinyl azides have also been prepared by Michael addition to alkynyl esters. Azide ion addition to ester **212** at RT afforded vinyl azide **213** as a stereoisomeric mixture, *Z/E* = 4:1.^{135,136} The azide decomposed in refluxing toluene to give aziriny ester **214** in high yield. Dehydrohalogenation has provided another route to vinyl azides. β-Iodoazide **215** of carbohydrate origin reacted with DBU to afford **216** as a 1:3 *E/Z* mixture.¹³⁷ Thermolysis of the *E* isomer occurred readily at 80°C and that of the *Z* isomer at 120°C, giving the rather unstable fluoroazirine **217** in each case as a 7:3 mixture of diastereomers.



Azirines are sometimes unobserved reaction intermediates, as in the transformation of oxime tosylate **157** via azirine **158** into aziridine **159**. A related example is the reaction of oxime **218** with ethylmagnesium bromide.¹³⁸ The intermediate azirine **219** undergoes reduction to aziridine **220** by the Grignard reagent instead of the expected introduction of an ethyl substituent. Hydride addition occurs on the less hindered face of the azirine.

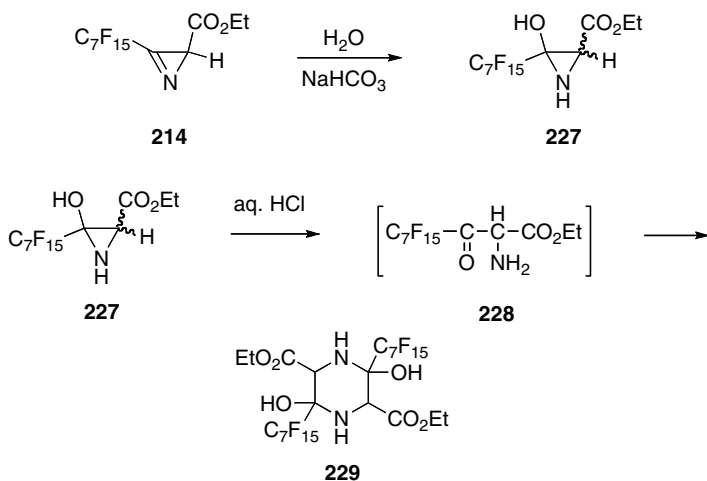


Photolysis of phenyl azide and its fluorinated derivatives results in a series of transformations in which transient azirines play an important role. *o*-Fluorophenyl azide (**221**) has been studied in detail by laser flash photolysis.¹³⁹ Loss of nitrogen generates singlet nitrene **222**, which suffers either of two fates, reversible cyclization to form azirine **224** or intersystem crossing to the triplet state (**223**). The azirine opens reversibly to the ketenimine **225**, which polymerizes. Azirine generation is faster than intersystem crossing, but because both azirine and ketenimine formation are reversible processes, under the flash photolysis conditions most of the ultimate product is *o*-fluoroazobenzene (**226**, 76%), the result of dimerization of the triplet nitrene. Cyclization of the singlet nitrene toward the *o*-fluorine substituent has a substantially higher barrier than cyclization to give **224**, primarily because of steric repulsion in the transition state.¹⁴⁰ If both *ortho* positions of the nitrene are occupied by fluorine, azirine formation is strongly inhibited. The resulting increase in lifetime of the nitrene is an important advantage for photoaffinity labeling of biological molecules, as the nitrene has more opportunity to attack the desired target before decaying.

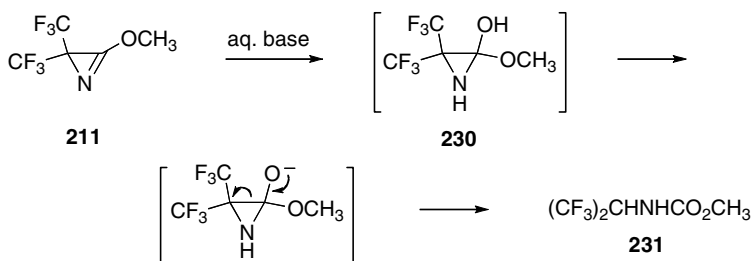


1.5.2 Reactions

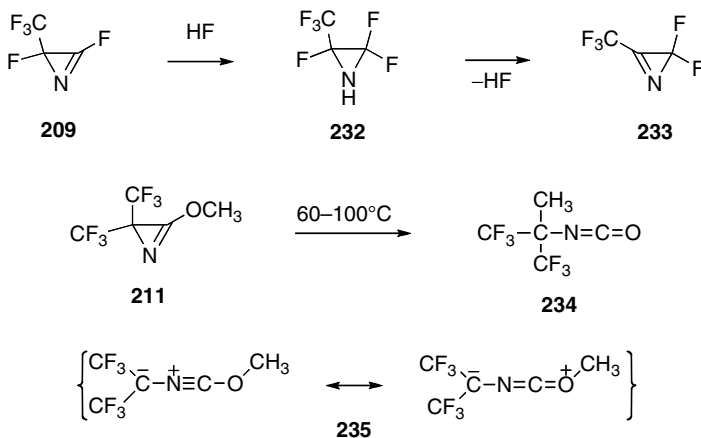
The strain energy of the parent 2*H*-azirine has been reported as 44.6 and 46.7 kcal/mol based on calculations at the MP2/6-31G* and B3LYP/6-31G* levels of theory, respectively.¹⁴¹ As a consequence of their great ring strain, fluoroazirines are very reactive molecules. Nucleophilic attack resulting in addition across the C=N bond is particularly facile. Examples of this reaction type have appeared above: **154** → **156**, **158** → **159**, and **219** → **220**. At RT, azirine **214** adds water readily at pH 7.5, affording hydroxyaziridine **227** in 60% yield.^{135,136} The fact that this hemiaminal is stable against opening despite the strain remaining in the three-membered ring reflects the ability of the perfluoroalkyl substituent, by virtue of its electron-withdrawing effect, to prevent formation of a carbonyl group. Treated with aqueous HCl, aziridine **227** does ring open and the resulting α-aminoketone **228** dimerizes to give piperazine **229**.



Hydrolysis of azirine **211** presents an interesting contrast, as the intermediate hydroxyaziridine **230** undergoes cleavage of the ring C–C bond, yielding urethane **231**, instead of the C–N bond as occurs with **227**.¹³⁴ This result reflects again the ability of CF₃ groups to stabilize negative charge.



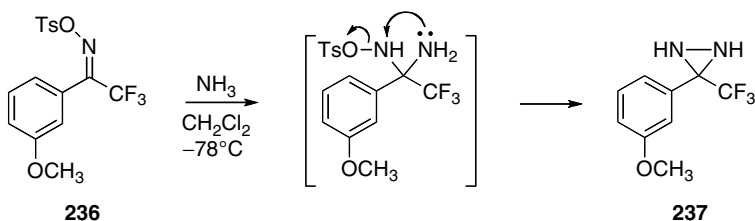
Fluoroazirines can undergo isomerization as well as addition reactions. The original fluoroazirine **209** was transformed in the vapor phase into the more stable perfluoro-3-methyl-2*H*-azirine (**233**) by a catalytic amount of anhydrous hydrogen fluoride.^{132,133} The intermediate HF adduct **232** was obtained in 87% yield when excess reagent was present. Azirine **211** suffered a different kind of isomerization upon heating.¹³⁴ The product was isocyanate **234**, possibly formed via reversible ring scission to give the resonance-stabilized ylide **235**. The geometry of **235** is obviously ill suited for intramolecular transfer of the methyl group to the anionic carbon to form **234**, but the transfer might be accomplished intermolecularly.

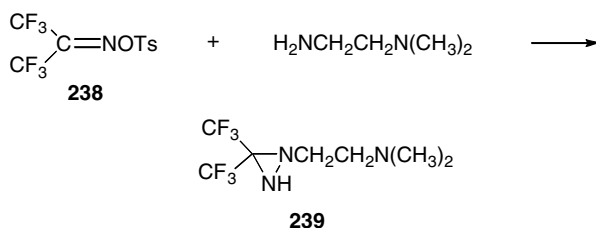


1.6 FLUORODIAZIRIDINES

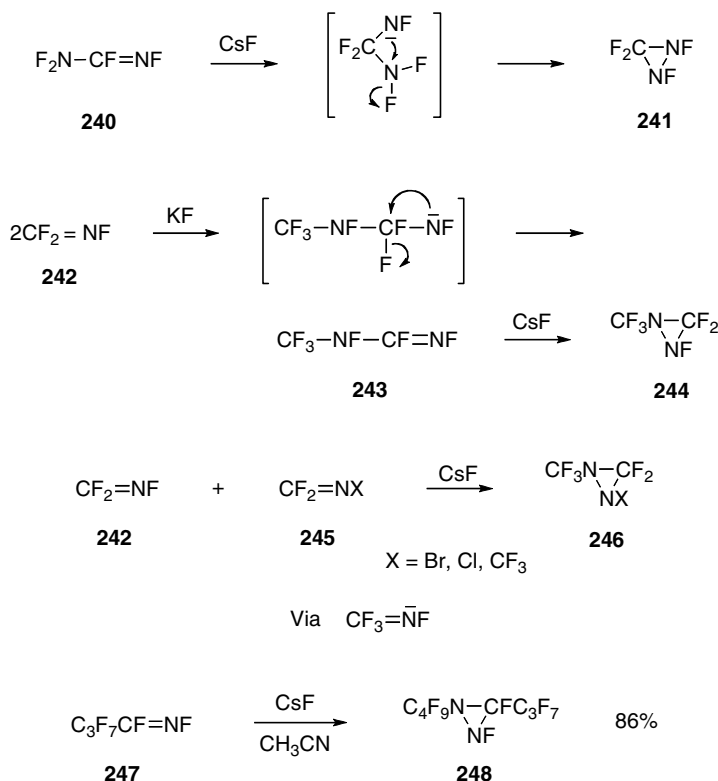
1.6.1 Synthesis

These compounds are most often prepared as precursors for diazirines, which serve as a source of carbenes. Fluorodiaziridines made for this purpose are generally synthesized from oxime tosylates, as illustrated with that derived from α,α,α -trifluoro-3-methoxyacetophenone (**236**), which gives diaziridine **237** in 74% yield.¹⁴² Similarly, the *N*-substituted diaziridine **239** was prepared from hexafluoroacetone oxime tosylate (**238**) and obtained 85.5% optically pure by resolution with *D*-camphor-3-carboxylic acid.¹⁴³ Racemization kinetics, measured polarimetrically in benzene, revealed that the barrier to double nitrogen inversion in **239** is $\Delta G^\ddagger = 23.13$ kcal/mol (25.5°C).



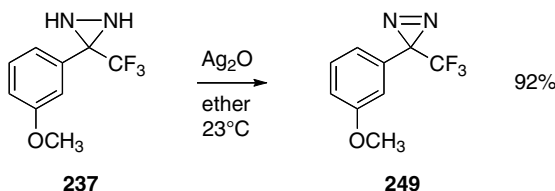


Fluorodiaziridines can also be synthesized by fluoride ion-catalyzed isomerization of fluorinated amidines, the first example of which was formation of tetrafluorodiaziridine (**241**) from tetrafluoroformamidine (**240**).¹⁴⁴ Treatment of trifluoromethanimine (**242**) with KF results in dimerization to perfluoro-*N*-methylformamidine (**243**, 80–90% yield).^{145,146} The more reactive fluoride CsF effects a second addition of fluoride ion, thereby isomerizing **243** to the diaziridine **244**. In analogous fashion, imine **242** reacts with imines **245** to afford diaziridines **246**.^{147,148} *N*-Fluoroalkanimines of the type $\text{R}_f\text{CF}=\text{NF}$ also dimerize and then cyclize to diaziridines in a polar solvent under the influence of CsF, for example, **247** \rightarrow **248**.¹⁴⁹ Again, the ring closure step entails elimination of fluoride ion from nitrogen.

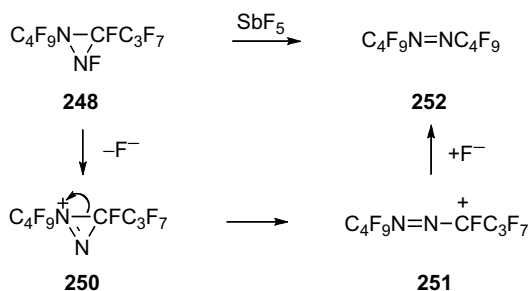


1.6.2 Reactions

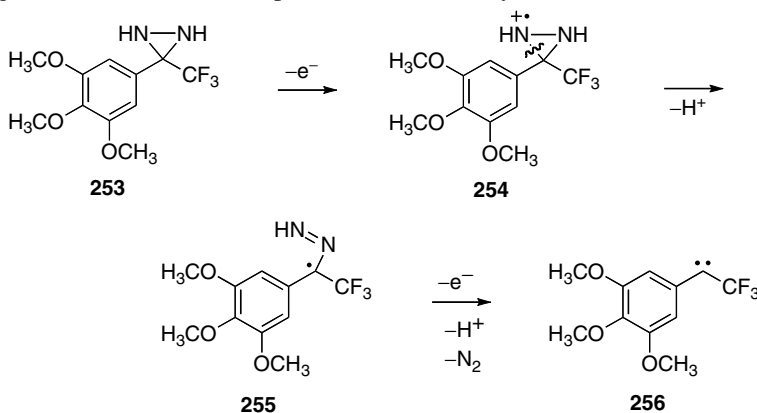
By far the most common reaction of fluorodiaziridines is oxidation to diazirines. The reaction has been carried out with many different reagents, particularly with iodine/triethylamine in recent literature.¹⁵⁰ Oxidation of **237** to diazirine **249** with silver oxide is a representative example.¹⁴²



Antimony pentafluoride catalyzes a highly exothermic rearrangement of diaziridine **248** to azo compound **252**, probably by way of intermediates **250** and **251**.¹⁴⁹



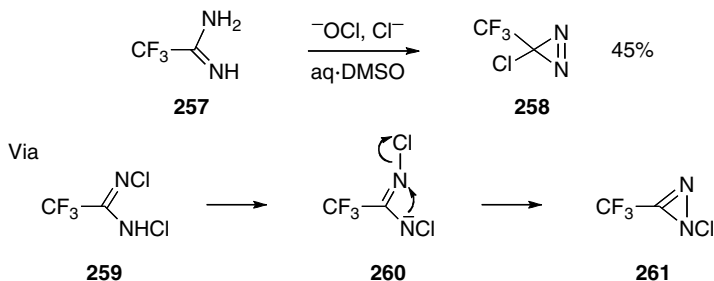
Selective mechanism-based inactivators can be valuable for exploring an enzyme's structure and function and for modulating its activity in a therapeutic situation. Several trifluoromethyl-substituted diaziridines, including **253**, have been found to irreversibly inhibit a human cytochrome P450 enzyme.¹⁵¹ The proposed mechanism of inactivation entails one-electron oxidation by the enzyme to radical cation **254** followed by ring opening and proton loss to give **255**, and a second oxidation step leading to loss of another proton and nitrogen. The resulting carbene **256** then undergoes insertion at a nucleophilic site on the enzyme.



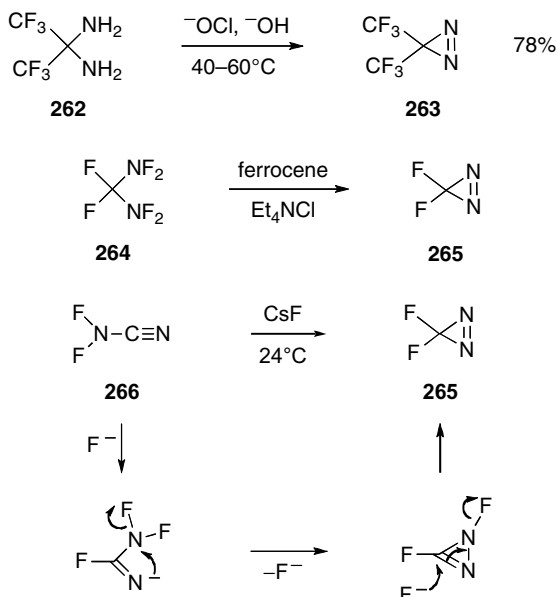
1.7 FLUORODIAZIRINES

1.7.1 Synthesis

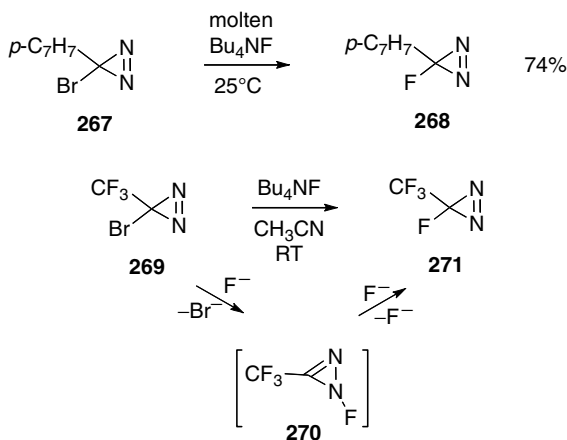
Oxidation of diaziridines, a widely used method for preparing diazirines, has been described above. In an important alternative approach, the three-membered ring is generated by oxidation of an amidine in a hypochlorite or hypobromite solution containing the respective halide ion (Graham reaction).¹⁵² Chlorotrifluoromethyl-3*H*-diazirine (**258**) was synthesized in this way from trifluoroacetamidine (**257**).¹⁵³ The reaction is believed to proceed via intermediates **259–261**; chloride ion attack on **261** in S_N2' fashion completes the transformation to diazirine **258**.



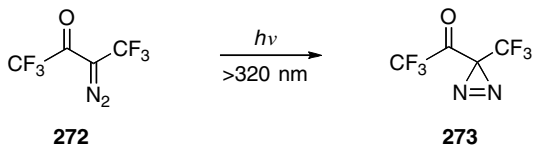
Prepared by lead tetraacetate oxidation of the corresponding diaziridine,¹⁵⁴ bis(trifluoromethyl)diazirine (**263**) has also been made by hypochlorite oxidation of hexafluoroacetone aminal **262**.¹⁵⁵ Instead of by oxidation, ring formation in the case of difluorodiazirine (**265**) has been achieved by mild reduction of bis(difluoroamino)difluoromethane (**264**).^{156,157} Alternatively, **265** can be prepared by fluoride-catalyzed rearrangement of difluorocyanamide (**266**).¹⁵⁸



A fluoro substituent can be introduced into a chloro- or bromodiazirine by an exchange reaction.^{159–162} For example, bromo-*p*-tolylidiazirine (**267**) was transformed into fluoro-*p*-tolylidiazirine (**268**) by treatment with tetrabutylammonium fluoride at RT.¹⁶⁰ It was proposed that the reaction proceeds via formation of a diazirinium ion pair followed by attack by fluoride, but the finding that electron-deficient diazirine **269** undergoes exchange with fluoride ion at RT to give fluorotri-fluoromethylidiazirine (**271**) militated against an ionization mechanism and suggested that the reaction proceeds via sequential S_N2' reactions with *N*-fluorodiazirine **270** as an intermediate.¹⁶² Subsequent elegant labeling studies of the reaction of azide ion with bromophenylidiazirine, together with quantum chemical calculations, provided powerful support for this pathway for exchange reactions of halodiazirines.^{163,164} In cases where the halide exchange reaction with fluoride ion has failed, it has been possible to obtain the desired fluorodiazirine in low yield by a “modified” Graham reaction in which high concentrations of fluoride are present.¹⁶⁵



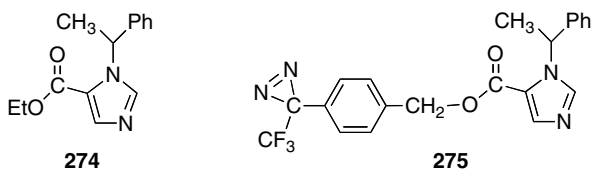
Diazirines can be formed by photoisomerization of diazo compounds. Irradiation of perfluoro-3-diazo-2-butanone (**272**) at wavelengths >320 nm either at RT in carbon tetrachloride solution or at 77K in an argon matrix yielded perfluoroacetylmethylidiazirine (**273**), together with products resulting from decomposition of the diazo compound to a carbene.¹⁶⁶



1.7.2 Reactions

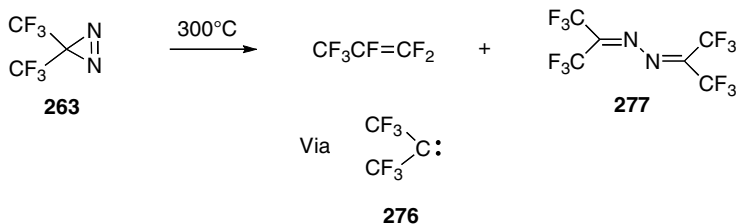
By far the most important reaction of fluorodiazirines is their thermal or photochemical fragmentation with loss of nitrogen to generate carbenes. The literature

abounds with papers describing the synthesis of photoaffinity labels that incorporate a fluorinated diazine^{142,150a,167} and with their use in tagging a great variety of biological molecules.¹⁶⁸ The photogenerated species are generally aryltrifluoromethylcarbenes, as the trifluoromethyl group offers important advantages. It enhances the carbene's electrophilicity, and thus its voracity in attacking and binding to an electron-rich site on the biomolecule. Because of fluorine's reluctance to migrate,¹⁶⁹ the carbene has a longer lifetime to find its target than a carbene with α -hydrogen atoms. As an example of a photoaffinity probe based on a fluorodiazirine, the potent intravenous anesthetic agent etomidate (**274**) has been derivatized as **275**.^{168a} Shown to be an effective and selective photolabel for the *Torpedo* nicotinic acetylcholine receptor, **275** holds promise for identifying the site of etomidate-induced anesthesia.



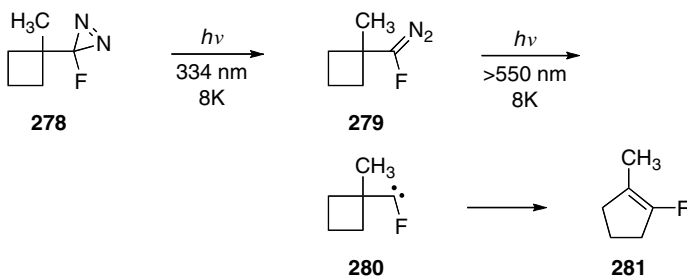
Fluorodiazirines have also been used extensively as carbene photoprecursors for cryogenic matrix isolation^{169–171} and laser flash photolysis studies.^{165,170,172} Photolysis of fluorophenoxydiazirine has made observation of the corresponding carbene directly observable in yet another fashion: encapsulated in a hemiacarand.¹⁷³ Diazirines have been used for studies in solution of carbene philicities as well as for synthesis of cyclopropanes and cyclopropenes.¹⁷⁴ Of course, diazo compounds can also serve as carbene photoprecursors, but for carbenes such as difluorocarbene, the diazo precursor is either nonexistent or extremely unstable.

Azine formation is common when fluorodiazirines are decomposed, whether thermally or photochemically. Gas-phase pyrolysis of bis(trifluoromethyl)diazirine (**263**) gave hexafluoropropene, from rearrangement of bis(trifluoromethyl)carbene (**276**), and azine **277**, from attack of the carbene on starting material.¹⁷⁵

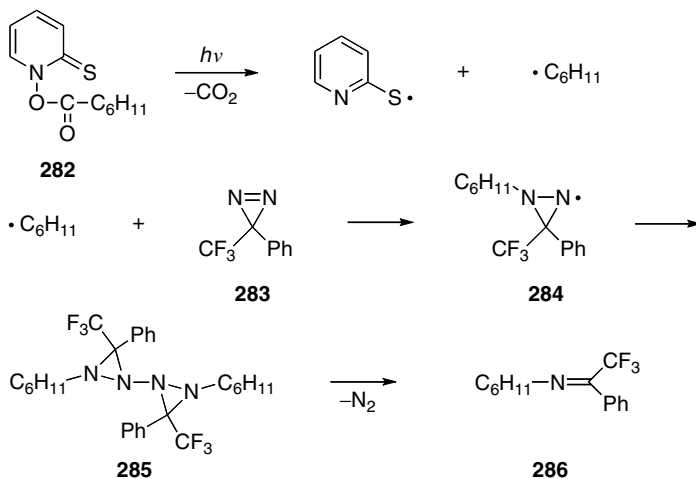


Fluorodiazirines may photoisomerize to diazo compounds, as illustrated with diazine **278**. Photolysis of **278** at 334 nm in a nitrogen matrix at 8K primarily

produced diazo compound **279**, which was transformed by visible light into cyclobutylcarbene **280** and cyclopentene **281**.^{171a} This chemistry is of special interest because **280** was found to rearrange to **281** at 8K in the absence of light by way of heavy-atom tunneling. Because diazo compounds absorb at longer wavelengths than the corresponding diazirines, choice of wavelength can dictate the direction of their interconversion, as is the case for **272** and **273**.



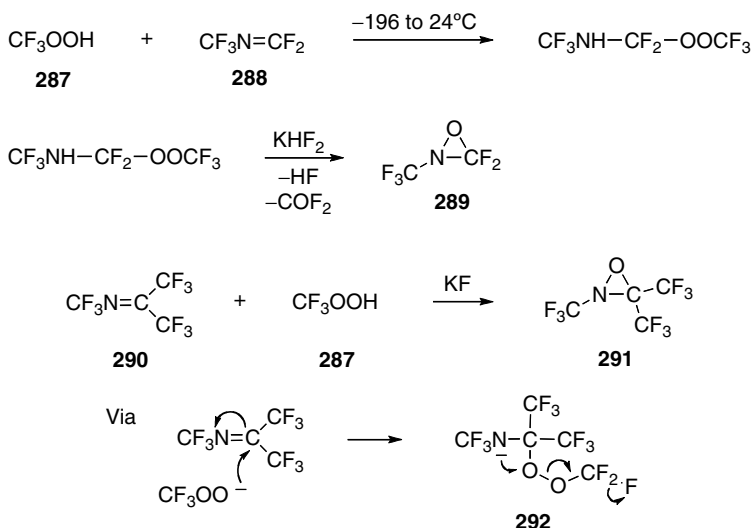
A method for transforming alcohols into amines and carboxylic acids into noramines was developed based on fluorodiazirines.^{176,177} The conversion of cyclohexanecarboxylic acid into cyclohexylamine is illustrative. Photolysis of thiopyridone derivative **282**, prepared from the acid, generated the cyclohexyl radical, which added to the double bond of (trifluoromethyl)phenyldiazirine **283** to give diazirinyl radical **284**. Dimerization of **284** to tetraazo compound **285** was followed by fragmentation with loss of nitrogen, forming two molecules of imine **286** (NMR yield, 89%). Hydrolysis of **286** then yielded cyclohexylamine. As evidence for this mechanism, in one reaction series the tetraazo compound was isolated and its crystal structure was obtained.



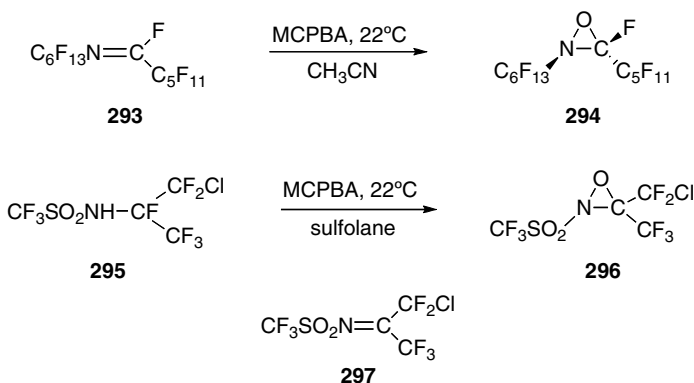
1.8 FLUOROOXAZIRIDINES¹⁷⁸

1.8.1 Synthesis

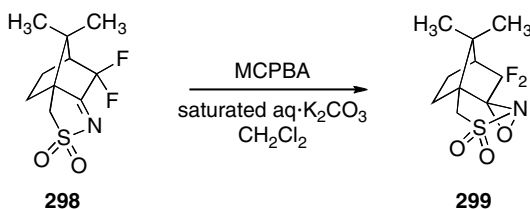
The earliest method for synthesizing perfluorinated oxaziridines entailed addition of trifluoromethyl hydroperoxide (**287**) to a perfluoroimine, followed by elimination of HF mediated by a metal fluoride.¹⁷⁹ The fluoride of choice was the mild reagent KHF₂ because it was basic enough to effect the elimination but too weak to ring open the oxaziridine product.¹⁸⁰ Oxidation of imine **288** by this method gave perfluoro-*N*-methyloxaziridine (**289**), the first perfluorooxaziridine. In the case of hindered imine **290**, no adduct was obtained with hydroperoxide **287**, but oxidation to oxaziridine **291** was successful nonetheless with the hydroperoxide in the presence of KF.¹⁸¹ Presumably the imine was attacked by the hydroperoxide anion, forming the intermediate anion **292**.



Other reagents found capable of oxidizing highly fluorinated imines were chlorine gas in the presence of a metal carbonate,¹⁸² 50% hydrogen peroxide,¹⁸³ CF₃OOC(O)F, and CF₂(OF)₂.¹⁸⁴ All, including CF₃OOH, are highly reactive oxidizers and most pose an explosion hazard and are not readily available. Thus, it was a welcome finding that the relatively safe and convenient reagent *m*-chloroperoxybenzoic acid (MCPBA) is also effective if concentrated (>80%) and well dried, with acetonitrile as solvent. Imine **293**, for example, was oxidized to oxaziridine **294** in 77% yield by this method,¹⁸⁵ and highly fluorinated *N*-aryloxaziridines have been obtained similarly with the solvent sulfolane.¹⁸⁶ Fluorinated *N*-sulfonyloxaziridines have been synthesized from sulfonamides with MCPBA in either acetonitrile or sulfolane.¹⁸⁷ The sulfonamide apparently existed in equilibrium with a small amount of the corresponding imine plus HF, and oxidation of the imine drove the equilibrium. In this way, oxaziridine **296** was obtained in 73% yield from sulfonamide **295** via imine **297**.

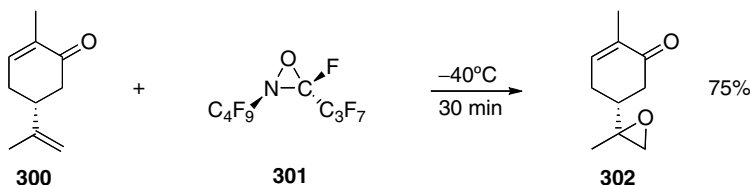


Biphasic oxidation of imine **298** to oxaziridine **299** in 90% yield was accomplished with 50% MCPBA and saturated potassium carbonate.¹⁸⁸ Here the electron-deficient imine was presumably attacked in nucleophilic fashion by the conjugate base of MCPBA, and reaction occurred on the less hindered face of the double bond.

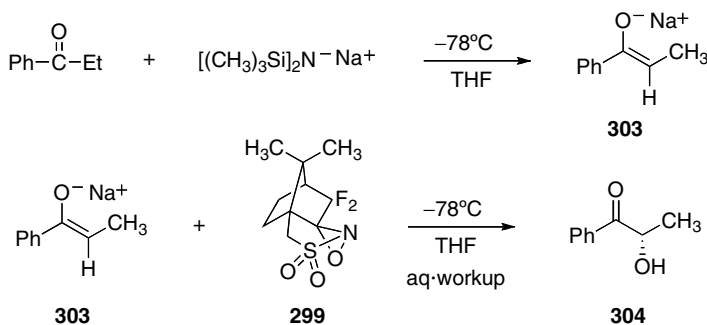


1.8.2 Oxygen Atom Transfer Reactions

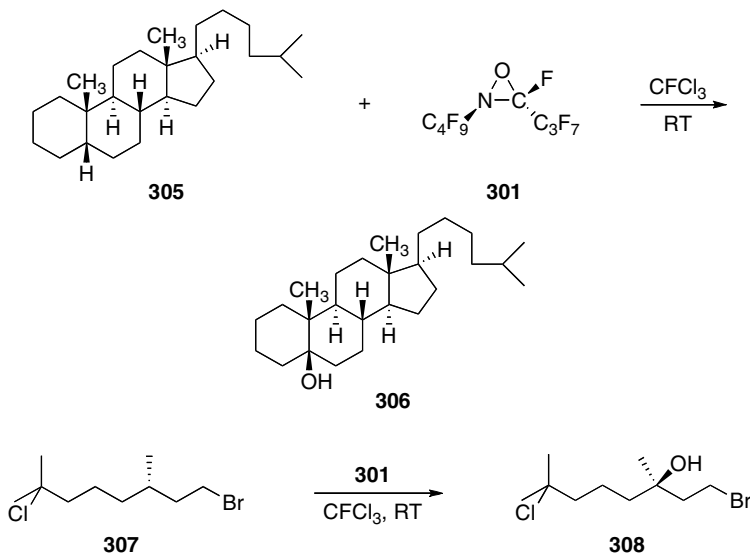
Fluorooxaziridines are versatile reagents, the most important transformations of which entail donation of their oxygen atom. Considering first oxygenation at carbon, olefins undergo epoxidation under reaction conditions that vary greatly with their nucleophilicity. (*R*)-Carvone (**300**) reacted quickly and selectively at the isolated double bond with oxaziridine **301** at -40°C in dichloropentafluoropropane, giving epoxide **302** as a 1:1 mixture of diastereomers. In contrast, chlorotrifluoroethylene required 16 h at 100°C with the same reagent to afford the corresponding epoxide (60% yield).¹⁸⁹



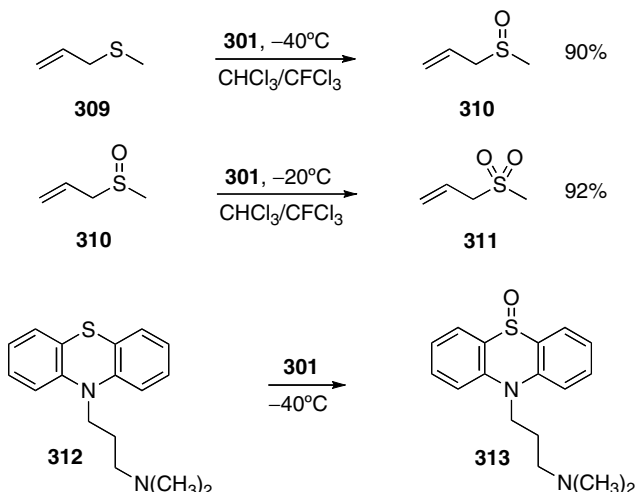
Enolates are hydroxylated by fluorooxaziridines rapidly under very mild conditions, as exemplified by the reaction of the *Z*-enolate **303** of propiophenone with the chiral oxaziridine **299**. Hydroxyketone **304** was obtained in 94% ee and 71% yield.¹⁸⁸



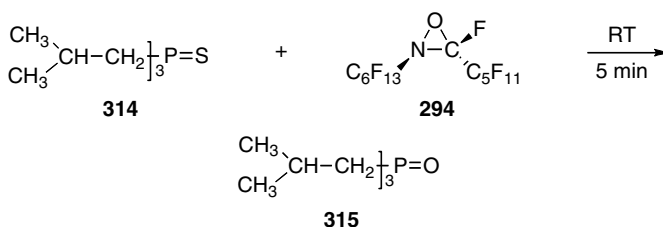
Fluorooxaziridines are also capable of inserting an oxygen atom into an unactivated C–H bond, a transformation that reveals both their considerable power and striking selectivity. Both characteristics are apparent in the oxidation at RT of steroid **305** by oxaziridine **301**, giving the 5β -hydroxy derivative **306** in 75% yield with little by-product.¹⁹⁰ While selectivity for tertiary C–H bonds is not surprising, such selectivity for one of the five 3° C–H bonds is remarkable. Hydroxylation of (*S*)-halocarbon **307** with the same oxaziridine, yielding (*R*)-alcohol **308** with 98% retention of configuration, also attests to the reagent's selectivity.¹⁹¹ As further evidence of its power, mass spectral data indicate that at 80°C it has introduced up to 16 hydroxyl groups onto the 18 available 3° carbons of a dodecahedrane diester.¹⁹² Fluorooxaziridines also oxygenate the α -carbon of secondary alcohols¹⁹³ and ethers,¹⁹⁴ affording ketones and α -hydroxy ethers, respectively.



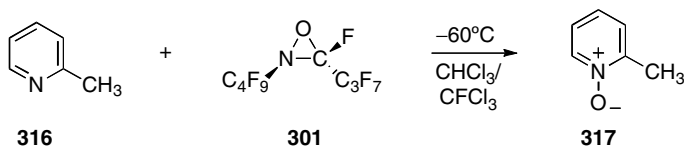
Regarding oxygenation at atoms other than carbon, silanes are transformed into silanols,¹⁹⁵ and sulfur is a common target for attack. Sulfides are oxidized in excellent yields to sulfoxides or sulfones, as illustrated with the transformation under mild conditions of allyl methyl sulfide (**309**) into **310** and **311**.¹⁹⁶ Similarly, promazine (**312**) was converted into its sulfoxide (**313**) in >90% yield at -40°C . Thus, other oxidizable sites in the molecule were left untouched.



Various substituted phosphorus(V) sulfides and selenides were converted to the corresponding oxides by fluorooxaziridines. For example, reaction of triisobutylphosphine sulfide (**314**) with oxaziridine **294** in dichloropentafluoropropane gave the oxide **315** in 92% yield, together with elemental sulfur.¹⁹⁷ Surprisingly, it was found with a chiral sulfide that the reaction occurred with clean inversion of configuration, whereas retention was observed when the oxidant was MCPBA.

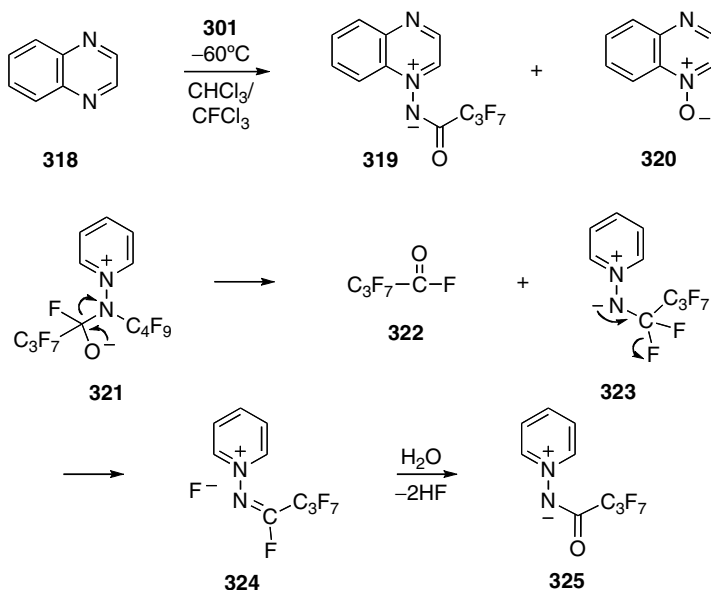


Nitrogen also can be a site of attack for oxygen atom transfer from a fluorooxaziridine. 2-Methylpyridine (**316**) was converted to its *N*-oxide (**317**) in 70% yield by oxaziridine **301** under very gentle conditions.¹⁹⁸

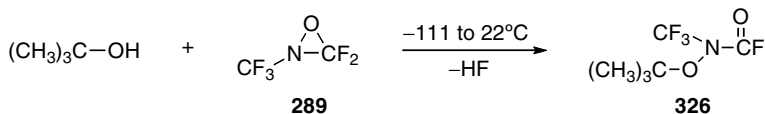


1.8.3 Other Reactions

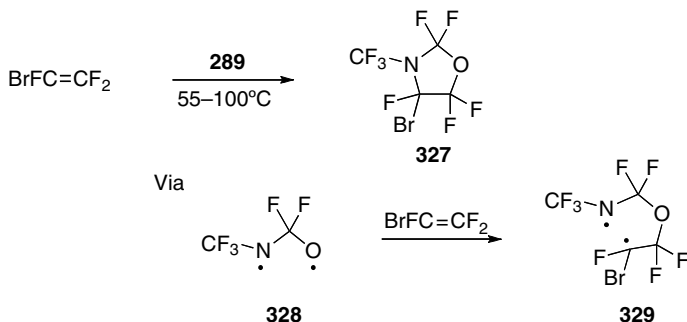
Fluorooxaziridines also function as aminating agents. In the case of **316** and other 2-substituted pyridines, oxidation is the exclusive reaction because of steric hindrance, but with pyridine itself and with 3- and 4-substituted pyridines as well as other aromatic nitrogen heterocycles, amination at nitrogen is a competing process. With quinoxaline (**318**), for example, the product of amination (**319**) is the major one (45%) and that of oxidation (**320**) the minor (30%).¹⁹⁸ The pathway proposed for formation of the aminides, shown for pyridine, involves nucleophilic attack at the oxaziridine nitrogen to produce zwitterion **321**, followed by fragmentation into acyl fluoride **322** and aminide **323**. Fluoride elimination gives pyridinium fluoride **324**, which suffers hydrolysis to **325** as a result of either deliberate or adventitious contact with water.



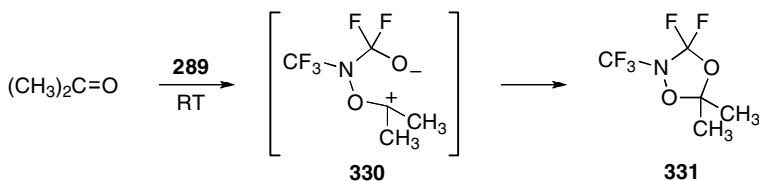
Ring opening of perfluoro-*N*-methyloxaziridine (**289**) by attack at nitrogen has been shown to occur with many kinds of nucleophiles, including amines, alcohols, carboxylic acids, mercaptans, KCN, KF, and CsOCF_3 .^{199,200} The facility of this process is apparent from the fact that *t*-butanol reacts with it in a 1:1 ratio at $\leq 22^{\circ}\text{C}$ to give acyl fluoride **326** in 93% yield. This mode of ring opening is reminiscent of nucleophilic attack on hexafluoropropylene oxide (**1**), which also occurs at the CF_3 -bearing atom. In both heterocycles, stabilization of the developing oxide ion by negative hyperconjugation in the transition state probably accounts, at least in part, for the direction of ring opening.¹⁵



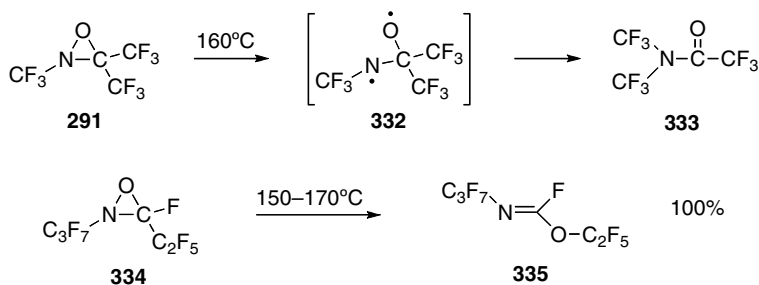
Oxaziridine **289** reacts with an array of *gem*-difluoroalkenes to afford 1,3-oxazolidines, instead of transferring an oxygen atom to form oxiranes.^{200–202} With bromotrifluoroethylene, for example, cycloaddition to give **327** occurs in 85% yield. The reaction probably proceeds via ring opening to biradical **328**, and then attack by the oxygen at the CF₂ carbon to form the most stable biradical (**329**).



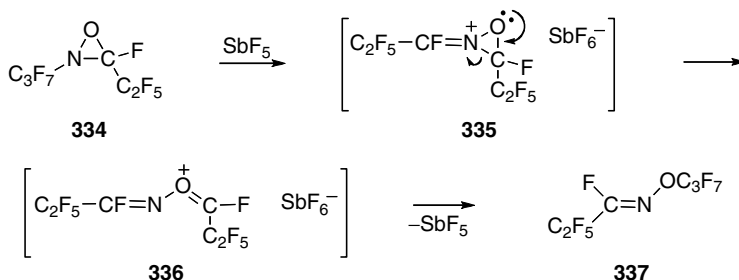
The same oxaziridine (**289**) also cycloadds to ketones, giving 1,3,4-dioxazolidines. The adduct with acetone (**331**) was obtained in 75% yield at RT. Given the ease with which nucleophiles attack **289**, it is likely that the reaction occurred by attack of the carbonyl oxygen at the nitrogen of **289**, generating zwitterionic intermediate **330**.



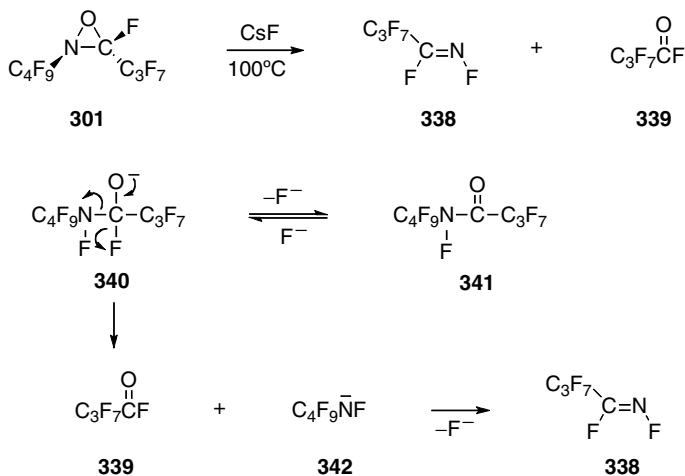
Tris(perfluoroalkyl)oxaziridines such as **291** undergo thermal rearrangement to amides. Scission of the N–O bond to give biradical **332** followed by migration to nitrogen of a CF₃ yields amide **333** quantitatively.^{181,186} If one of the substituents at C3 is a fluorine, however, migration of the perfluoroalkyl group in the biradical occurs in the opposite direction.²⁰³ Oxaziridine **334**, for example, rearranges to alkoxyimine **335**.



At lower temperatures in the presence of antimony pentafluoride, oxaziridine **334** rearranges to a different alkoxyimine, **337**. A likely pathway for this transformation involves abstraction of a fluoride ion to form immonium ion **335** followed by or concerted with ring opening to carbocation **336**, and then back donation of the fluoride.

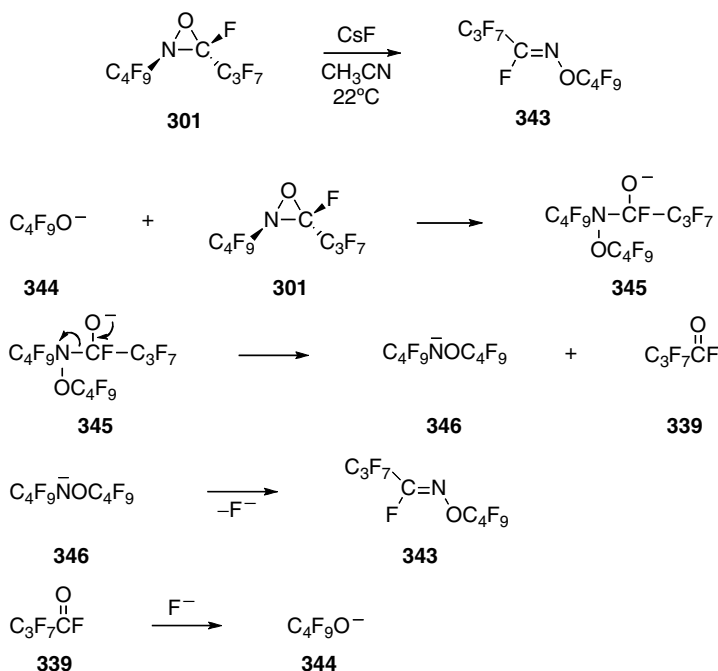


Treatment of oxaziridine **301** with dry cesium fluoride at 100°C gave in high yield a 1:1 mixture of imine **338** and acyl fluoride **339**.²⁰³ Presumably ring opening at the nitrogen by fluoride to generate anion **340** was followed by loss of fluoride to produce amide **341**. The reversibility of the latter step made possible an alternative pathway, cleavage of the bond to nitrogen. Elimination of fluoride from the resulting anion **342** completed the reaction sequence.

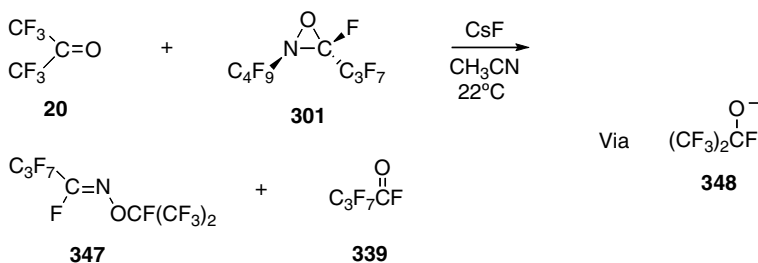


The same reactants, oxaziridine **301** and CsF, in acetonitrile at 22°C yield a single product, alkoxyimine **343**. This surprising result can be explained in terms of a nucleophilic chain process, initiation of which entails formation of imine **338** and acyl fluoride **339** followed by fluoride addition to the latter to give alkoxide **344**. Propagation involves attack by anion **344** on the oxaziridine to form **345**, scission of the C–N bond to produce anion **346** plus **339**, elimination of fluoride ion from **346**,

and regeneration of **344** from **339**. Thus, alkoxide ion **344** carries the chain. The contrast in outcome with versus without acetonitrile is understandable because reaction of CsF with acyl fluorides is facilitated by dipolar aprotic solvents.



This interpretation is consistent with the finding that hexafluoroacetone (**20**) reacts with oxaziridine **301** and CsF under the same conditions to give alkoxyimine **347** (95% yield) and acyl fluoride **339**.²⁰³ In this case, no chain is established because the alkoxide ion **348** is less reactive than **344**.



1.9 AFTERWORD

The combination of ring strain and electron deficiency imbues fluorinated three-membered ring heterocycles with unusual reactivity. As a result, the chemistry of this

class of compounds is especially rich. Together with a description of their origins, this chapter has presented a sampling from the cornucopia of transformations that these molecules undergo. Their reactivity extends our knowledge and understanding of organofluorine chemistry, and important aspects of it affect other areas of organic as well as biochemistry, where fluorodioxiranes, -diazirines, and oxaziridines serve as valuable reagents. Surely a wealth of new chemistry of these smallest fluorinated heterocycles awaits discovery.

ACKNOWLEDGMENT

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FLUORINATED FOUR-MEMBERED HETEROCYCLES

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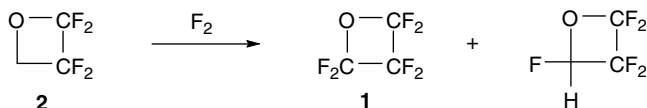
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2.1 FLUORINATED OXETANES

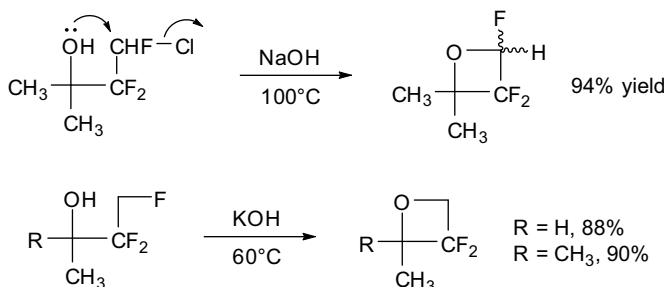
Preparation of *F*-oxetane (**1**), disclosed in the patent by Kauck and Simons in 1952,¹ was the first report on synthesis of fluorinated oxetane. It was obtained from parent hydrocarbon by electrochemical fluorination in anhydrous HF and isolated as nonflammable, water-insoluble, colorless gas with boiling point of -38°C . Much later, a direct fluorination by fluorine gas was employed to convert 2,2,3,3-tetrafluorooxetane (**2**) into *F*-oxetane (**1**) or 2,2,3,3,4-pentafluorooxetane (Scheme 2.1).² Varying the conditions of the fluorination, each of the two can be obtained as the major product.

Formation of the four-membered ring of fluorinated oxetanes as for their hydrocarbon congeners is normally accomplished by one of the two general approaches: the cyclization of γ -substituted alcohols or $[2 + 2]$ cycloaddition reaction.

Alcohols with a good leaving group in the γ -position can be cyclized into oxetanes. This approach was successfully applied to the synthesis of fluorinated oxetanes either by electrophilic cyclization of 2-perfluoroalkyl 1,3-diols in concentrated sulfuric acid³ or by nucleophilic ring closure of fluorinated γ -chloro⁴ or γ -fluoro⁵ alcohols under action of a strong base (see Scheme 2.2). The ease of intramolecular cyclization is influenced by the nucleophilicity of alkoxy group and the best yields are obtained for tertiary alcohols.



SCHEME 2.1 Fluorination of tetrafluorooxetane by fluorine gas.

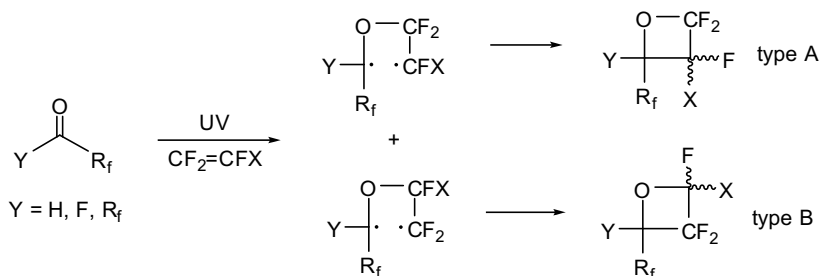


SCHEME 2.2 Nucleophilic cyclization of fluorinated alcohols.

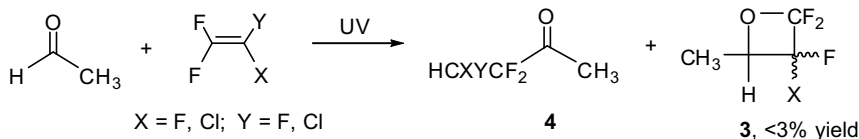
2.1.1 Photochemical Cycloaddition

By far the most important method of preparation of fluorinated oxetanes is [2 + 2] cycloaddition that can either be photoinitiated (Paterno–Buchi reaction) or result from electrophilic condensation.

A successful photochemical cycloaddition of various fluoroalkyl ketones, aldehydes, and acyl fluorides to fluoroolefins was reported by Harris and Coffman.⁶ Originally it was reported that among four possible stereoisomers, only the regioisomers of type A with CF₂ unit next to oxygen were formed (Scheme 2.3). It was rationalized that the reaction proceeds through the most stable diradical intermediate. The yields of oxetanes in this reaction varied mostly from 30% to 70% when X = CF₃ and were about 15% for X = Cl. Presumably the mechanism of this reaction involves



SCHEME 2.3 Photochemical cycloaddition of fluorinated carbonyl compounds to fluoroolefins.



SCHEME 2.4 UV-initiated reaction of acetaldehyde and fluoroethylenes.

the formation of diradical from the carbonyl compound followed by radical addition of the olefin and cyclization.

Very recently, however, it has been shown by Lemal and Raghavanpillai that in case of the photochemical reaction of hexafluoroacetone (HFA) or trifluoroacetaldehyde with various polyfluorinated ethylenes and propylenes, *both* regioisomers (types A and B) are formed with the combined yields ranging from 50% to 95% (Scheme 2.3).^{7,8}

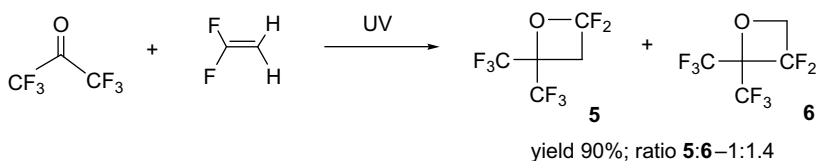
Bissell and Fields reported that very low yields (<3%) of fluorinated oxetanes of type **3** from radical addition of acetaldehyde to perhalogenated ethylenes can be achieved, while the major (but still low yield) products were the ketones of type **4** (Scheme 2.4).⁹

Hydrocarbon and partially fluorinated olefins also undergo cycloaddition with fluorinated ketones. Thus, UV-induced addition of HFA to ethylene, vinyl fluoride, vinylidene fluoride,¹⁰ 1,2-difluoroethylene,¹¹ trifluoroethylene,⁷ and 3,3,3-trifluoropropylene¹² was reported to afford corresponding oxetanes in the yield >70%.⁷ In all cases where it is possible, the formation of both regioisomers was observed. For example, irradiation of the equimolar mixture of HFA and CF₂=CH₂ resulted in high-yield formation of regioisomers **5** and **6** (Scheme 2.5).

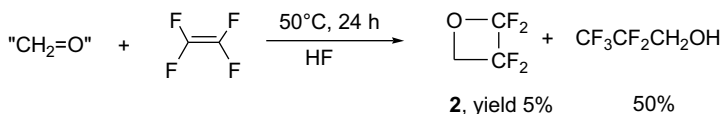
Noteworthy, very few reports can be found on UV light-initiated cycloaddition of carbonyl compounds to tetrafluoroethylene (TFE).^{13,14} The yields of oxetanes in these processes are generally low due to facile polymerization of TFE under the reaction conditions.¹⁵

2.1.2 Electrophilic Cycloaddition

Fluorinated oxetanes can be obtained in decent yield through an electrophilic [2 + 2] cycloaddition of carbonyl compounds and fluoroolefins. The formation of oxetane **2** was first reported by Weinmayr in 1963.¹⁶ The reaction of TFE with paraformaldehyde



SCHEME 2.5 The formation of regioisomers in photochemical [2 + 2] reaction of hexafluoroacetone and CH₂=CF₂.



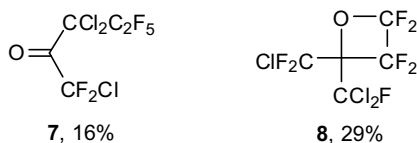
SCHEME 2.6 Reaction of formaldehyde with TFE in anhydrous HF.

in hydrogen fluoride solvent at 60°C resulted in low-yield formation of **2**, along with the major product of this reaction 2,2,3,3,3-pentafluoropropanol isolated in 50% yield (Scheme 2.6).

The yield of **2** in this reaction can be improved up to 40% by adjusting reaction conditions and using some additives.¹⁷ An alternative route is based on gas-phase oxidation of $\text{CH}_3\text{CF}_2\text{CF}_2\text{H}$ by O_2 at 500°C, leading to oxetanes **2** in a good yield.¹⁷ Perfluoroalkoxy-substituted oxetanes can be prepared in low yield (<20%) by electrophilic cycloaddition of formaldehyde to perfluorovinyl ethers.¹⁸ Both regioisomers are formed in this process.

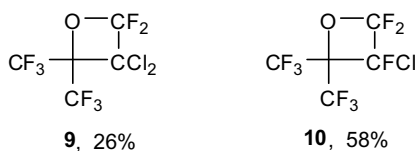
It should be pointed out that the electrophilic [2 + 2] cycloaddition of $\text{CH}_2=\text{O}$ and fluoroolefins carried out in HF is rather limited in the scope. For example, reaction of formaldehyde with hexafluoropropylene exclusively affords $\text{CF}_3\text{CF}(\text{CF}_3)\text{CH}_2\text{OH}$, and in reaction with vinylidene fluoride, the ether $(\text{CF}_3\text{CH}_2\text{CH}_2)_2\text{O}$ is formed as the major product.¹⁶ More on the electrophilic reactions of fluoroolefins in anhydrous HF can be found in detailed review.¹⁹

The electrophilicity of a carbonyl compound can be enhanced by addition of strong Lewis acid. The first example of the formation of polyfluorinated oxetanes in reaction of 1,1,3-trichlorotrifluoroacetone with TFE or trifluoroethylene catalyzed by SbF_5 was reported in 1978.²⁰ The process leads to a mixture of two major products due to the competition between the insertion of fluoroolefin into C–F bond of the CCl_2F group of ketone, leading in the case of TFE to product **7**, and the cycloaddition process, resulting in the formation of **8**.



Antimony pentafluoride-catalyzed reaction is limited to 1,1,3-trichlorotrifluoroacetone, since both hexafluoro- and 1,3-dichlorotetrafluoroacetones were found to be inactive in reaction with TFE under similar conditions.²⁰

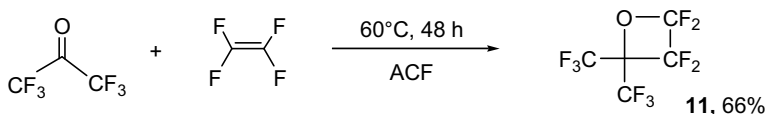
An interesting transformation leading to fluorinated oxetanes **9** and **10** was reported by Zeifman et al. in 1996.²¹ The treatment of $(\text{CF}_3)_2\text{C}(\text{OH})\text{CCl}_2\text{CF}_3$ by antimony pentafluoride at low temperature (−20°C) leads to the formation of oxetanes **9** in 26% yield, while the reaction carried out at elevated temperature (80°C) results in the oxetane **10** formed from **9** as the result of the chlorine–fluorine exchange under action of SbF_5 .



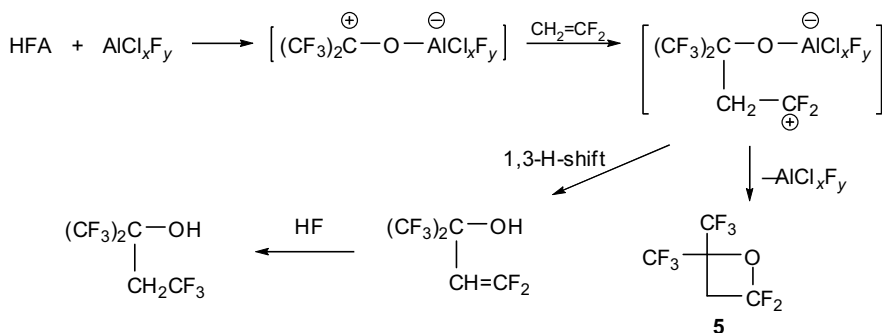
Significantly stronger Lewis acid aluminum chlorofluoride (ACF, AlCl_xF_y)²² was shown to be advantageous in promoting electrophilic [2 + 2] cycloadditions of hexafluoroacetone. ACF, known to be an effective catalyst for the condensation of halomethanes²³ and fluoroolefins²⁴ with fluoroethylenes, was also found to catalyze the reaction of HFA with fluoroethylenes. For example, the reaction of HFA and TFE gives the corresponding *F*-(2,2-dimethyloxetane) **11** in moderate yield along with some polytetrafluoroethylene (Scheme 2.7).²⁵

In an analogous way, HFA undergoes cycloaddition with halogenated ethylenes $\text{CF}_2=\text{CFX}$ ($\text{X} = \text{Cl}, \text{Br}, \text{H}$) in the presence of ACF catalyst to afford the corresponding oxetanes. The selective formation of only one regioisomer **5** (along with acyclic alcohols as minor by-products) in the reaction of $\text{CH}_2=\text{CF}_2$ is consistent with electrophilic mechanism of the process, presented by Scheme 2.8.²⁵

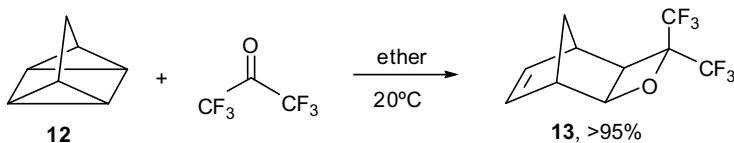
Some electron-rich hydrocarbon compounds can undergo the cycloaddition with electron-deficient fluorinated carbonyls spontaneously. For example, recently it was



SCHEME 2.7 Electrophilic [2 + 2] cycloaddition of hexafluoroacetone and TFE catalyzed by ACF.



SCHEME 2.8 Mechanism of the reaction of hexafluoroacetone and $\text{CH}_2=\text{CF}_2$ catalyzed by ACF.



SCHEME 2.9 Reaction of quadricyclane and hexafluoroacetone.

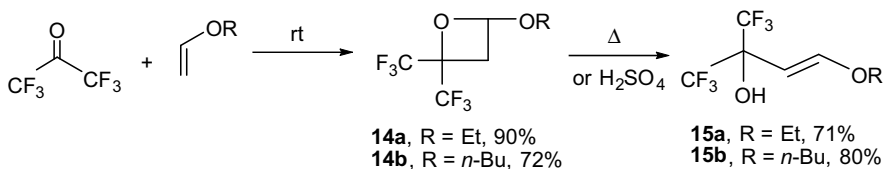
shown that quadricyclane (**12**) reacts with HFA at subambient temperature to afford *exo*-oxetane **13** (Scheme 2.9).²⁶

The reaction is not limited to HFA and a number of norbornenoxetanes, similar to **13**, were synthesized using this reaction. Reported examples include cycloadducts of quadricyclane and various fluorinated ketones, $\text{CF}_3\text{C(O)X}$ ($\text{X} = \text{F}, \text{Cl}$), $\text{FSO}_2\text{C(O)F}$, C(O)F_2 , $\text{CF}_3\text{C(O)H}$, and $(\text{CF}_3)_2\text{C}=\text{C}=\text{O}$.^{26,27}

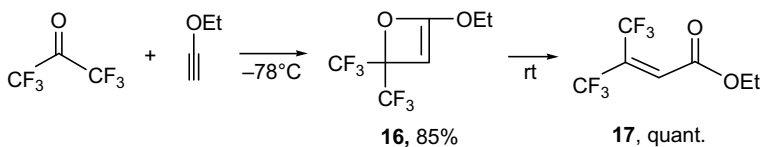
The highly electrophilic polyfluorinated ketones, such as HFA, nitropentafluoroacetone, or chloro(fluoro)acetones also react with electron-rich vinyl ethers producing oxetanes, without a catalyst or irradiation. For example, HFA forms the corresponding oxetanes **14** in reaction with ethyl or *n*-butyl vinyl ethers at room temperature (Scheme 2.10).²⁸

Other fluorinated ketones such as nitropentafluoro-²⁸ and 1,3-dichlorotetrafluoroacetones²⁹ undergo cycloaddition with various vinyl ethers to form oxetanes similar to **14**. Alkoxy oxetanes **14** are highly reactive materials. For example, they undergo rapid isomerization into vinyl ethers **15** either upon heating or under action of catalytic amount of H_2SO_4 .²⁸

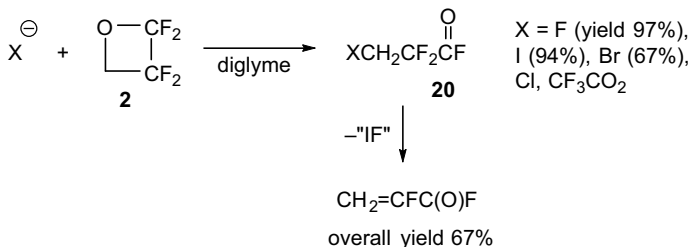
Ethoxyacetylene reacts with HFA even at low temperature to give unstable oxetene **16**, which at room temperature rearranges into the ester **17** (Scheme 2.11).³⁰



SCHEME 2.10 [2 + 2] Cycloaddition of hexafluoroacetone and vinyl ethers.



SCHEME 2.11 Cycloaddition of hexafluoroacetone to ethoxyacetylene and isomerization of oxetene **16**.



SCHEME 2.12 Nucleophilic ring-opening reactions of tetrafluorooxetane **2**.

The other methods used to prepare oxetenes involve either dehydrohalogenation³¹ or dehalogenation³² of appropriate precursors. For example, oxetene **18** was prepared in high yield by dechlorination of 3,4-dichlorooxetane **19** with treatment with zinc.³²



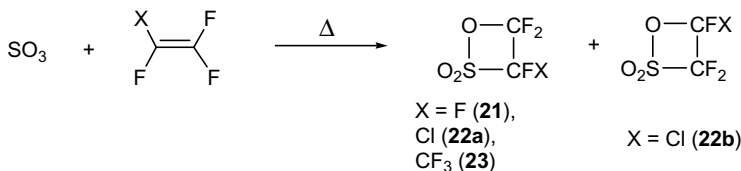
Due to the substantial ring strain, polyfluorinated oxetanes are able to undergo ring-opening reactions under the action of nucleophilic or electrophilic reagents. The compound drawing most of the attention in this respect is tetrafluorooxetane **2** owing to its high and unique reactivity. Ring-opening polymerization of **2** is used as the initial step in commercial synthesis of linear perfluoropolyether fluids Demnum[®]³³ (see also Chapter 13). With the stoichiometric amount of nucleophile, the corresponding acyl fluorides **20** are formed (Scheme 2.12).³⁴ Dehalogenation of **20** is a convenient route to a useful monomer precursor— $\text{CH}_2=\text{CFC}(\text{O})\text{F}$.³⁵

At the same time, even highly fluorinated oxetanes are able to react with electrophiles. For example, the reaction of *F*-(2,2-dimethyloxetane) **11** with HF/SbF_5 leads to high-yield formation of $\text{C}_2\text{F}_5\text{C}(\text{CF}_3)_2\text{OH}$.¹⁴

2.2 FLUORINATED β -SULTONES

Generally, sulfur trioxide reacts with hydrocarbon olefins quite vigorously and has to be either diluted or used in complexes with pyridine or dioxane to moderate its reactivity. The corresponding cycloadducts, β -sultones, easily undergo ring opening and have not yet been isolated. In sharp contrast, fluorinated β -sultones are relatively stable materials and over 50 compounds of this type have been prepared and isolated. Synthesis and chemistry of this class of heterocycles is well documented and has been previously reviewed.^{36,37}

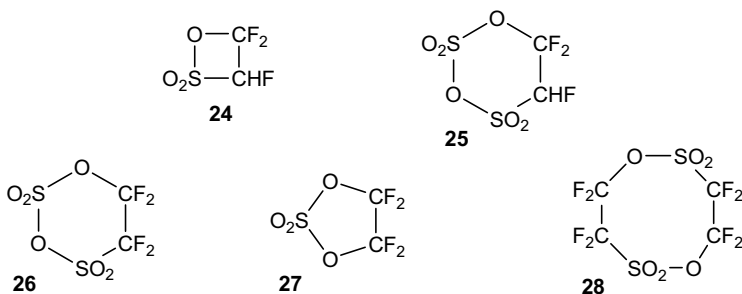
The original reports on synthesis of fluorinated β -sultones appeared from three different groups at approximately the same time in late 1950s.^{38–40} Addition of freshly distilled sulfur trioxide to TFE, chlorotrifluoroethylene, hexafluoropropylene, and



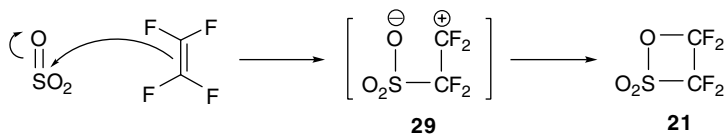
SCHEME 2.13 Formation of β -sultones in reaction of SO_3 and fluoroolefins.

some other fluorinated olefins affords the corresponding β -sultones **21–23** in almost quantitative yields (Scheme 2.13).⁴¹ In some cases, the cycloaddition is regioselective, for example, reaction of hexafluoropropylene produces a single isomer **23**. However, chlorotrifluoroethylene gives approximately equal amounts of the two possible isomeric sultones **22a** and **22b**.

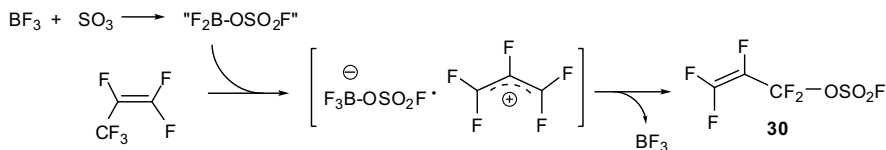
In the series of fluoroethylenes with successive replacement of fluorine by hydrogen, a decreasing tendency to β -sultone formation was observed.⁴¹ While TFE gave almost quantitative yield of sultone **21**, trifluoroethylene gave only 60% yield of the corresponding product **24** along with high-boiling compound, identified as the cyclic sulfonate–sulfate anhydride **25**. Reactions of vinylidene fluoride and vinyl fluoride with sulfur trioxide produced only viscous liquids and tars, presumably containing compounds analogous to **25** and higher oligomers. It is very important to use freshly distilled sulfur trioxide in synthesis of sultones, because even trace amount of water promotes polymerization of sulfur trioxide inhibiting its reaction with fluorinated olefin lowering the yield of β -sultones and consequently increasing the amount of by-products, such as **26–28**, in case of TFE/ SO_3 reaction.^{36,41}



An electrophilic cycloaddition process was proposed as the mechanism of β -sultone formation.³⁶ The initial step is an electrophilic attack of sulfur trioxide on the double bond of fluoroolefin to afford a dipole intermediate (**29**), which then undergoes intramolecular cyclization (Scheme 2.14).



SCHEME 2.14 Mechanism of electrophilic [2 + 2] cycloaddition of SO_3 to fluoroolefins.



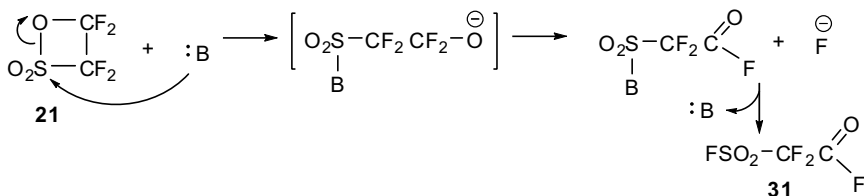
SCHEME 2.15 Stepwise mechanism of electrophilic insertion of SO_3 into allylic C-F bond of hexafluoropropene.

The addition of catalytic amount of a Lewis acid, such as BF_3 , completely changes the course of the reaction of hexafluoropropene and sulfur trioxide. Allyl fluorosulfate **30** (rather than sultone **23**) is the major product of the reaction in this case.⁴² The proposed mechanism of this reaction involves the formation of fluorosulfated boron fluoride intermediate by abstracting an allylic fluorine from hexafluoropropene to form the perfluoroallyl cation, which is further stabilized by addition of $-\text{OSO}_2\text{F}$ group affording **30** (Scheme 2.15).⁴² It should be pointed out, however, that the concerted mechanism of SO_3 insertion into allylic C-F bond of CF_3 group also cannot be ruled out.

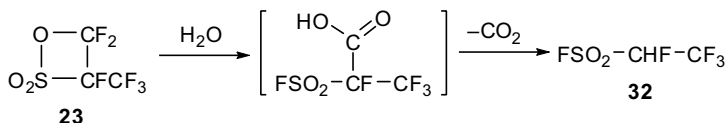
2.2.1 Reactions of β -Sultones

In the presence of catalytic amount of base, β -sultones undergo facile rearrangement.⁴¹ Scheme 2.16 illustrates base-catalyzed rearrangement of compound **21**. In the first step, a base attacks at the sulfur atom to induce the ring opening by the cleavage of S-O bond to give the linear perfluoroalkoxy anion intermediate, which further loses fluoride anion to afford the corresponding acyl fluoride. The fluoride anion displaces the base at the sulfonyl group to give the final product **31** or attacks the sultone **21** to initiate the next ring opening.

Reactions of **21** with nucleophilic reagents such as alcohols, thiols, and primary and secondary amines lead to the corresponding derivatives of fluorosulfonyldifluoroacetic acid.⁴¹ The acid itself can be prepared by controlled hydrolysis of **21**. All these products are apparently formed by initial rearrangement of **21** into **31** followed by subsequent nucleophilic displacement of fluoride in $-\text{C}(\text{O})\text{F}$ group, since this group is much more reactive compared to $-\text{SO}_2\text{F}$. The chemistry of β -sultones with the side chain, such as compound **23**, is analogous to the chemistry of **21** with one exception:

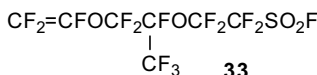


SCHEME 2.16 Base-catalyzed ring opening of sultone **21**.

SCHEME 2.17 Ring-opening reaction of sultone **23**.

on the treatment of such sultones with water, the corresponding secondary carboxylic acid readily undergoes decarboxylation giving the linear sulfonyl fluoride **32** (Scheme 2.17).

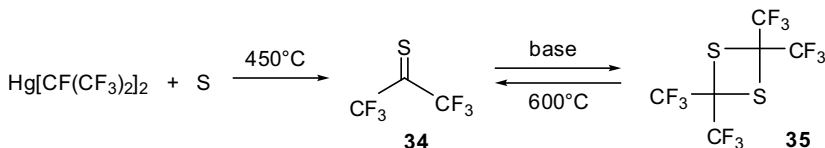
Among all β -sultones, compound **21** has drawn the greatest attention. Its rearranged isomer **31** is the precursor for the synthesis of perfluorinated vinyl ether **33**, which is a key monomer in the synthesis of DuPont's Nafion[®] polymer used for preparation of commercial ion-exchange membranes^{43,44} (see also Chapter 13).



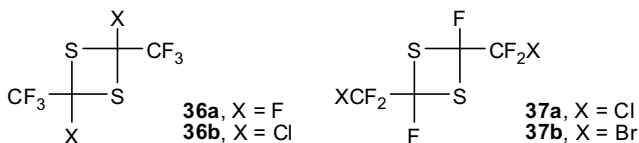
2.3 FLUORINATED DITHIETANES AND THIETANES

The most easily accessible compounds of this class are 1,3-dithietanes. They are formed by a spontaneous dimerization of fluorinated thioketones or acyl halides. Thus, hexafluorothioacetone **34**, generated in the reaction of bis(perfluoroisopropyl) mercury with molten sulfur at about 450°C (Scheme 2.18),⁴⁵ undergoes at ambient temperature slow dimerization to form dithietane **35**. This dimerization is significantly accelerated by catalytic amount of base, such as pyridine. At elevated temperature, the dimer **35** can be converted back into **34**.

Compound **35** also can be produced from hexafluoropropene by heating it with sulfur in the presence of either activated carbon⁴⁶ or potassium fluoride.⁴⁷ Another route to **35** and other perfluorinated thioketones involves sulfurization of secondary perfluoroalkyl iodides with refluxing phosphorus pentasulfide.⁴⁸ However, the most practical synthesis of **35** reported by England is based on the KF-catalyzed reaction of commercially available hexafluoropropene with sulfur in DMF solvent at atmospheric pressure.⁴⁹ The reaction produces **35** in over 80% yield and is simple and easy to scale up.

SCHEME 2.18 Preparation of 1,3-dithietane **35**.

Facile dimerization to 1,3-dithietanes is also characteristic of other fluorinated thioketones, such as 4-hydro- and 4-chloroperfluorobutan-2-thiones. Trifluorothioacetyl fluoride does not dimerize spontaneously; however, when it is irradiated by UV light, it is converted to a mixture of *cis* and *trans* isomers of compound **36a**. Dithietanes **36b**, **37a**, and **37b** were also obtained by photochemical dimerization of the corresponding thiocarbonyls.⁴⁸

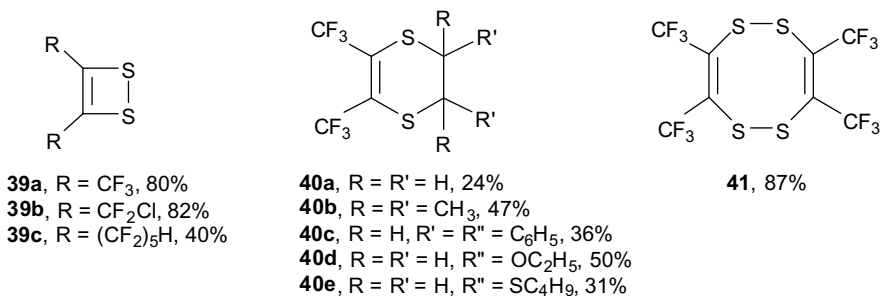


Hexafluorothioacetone is extremely active dienophile in the Diels–Alder reaction,⁵⁰ but it also readily undergoes [2 + 2] cycloaddition with variety of electron-rich olefins that lack allylic hydrogen. For example, methyl vinyl ether and methyl vinyl sulfide react rapidly with **34** to form the corresponding thietanes (Scheme 2.19).⁵¹

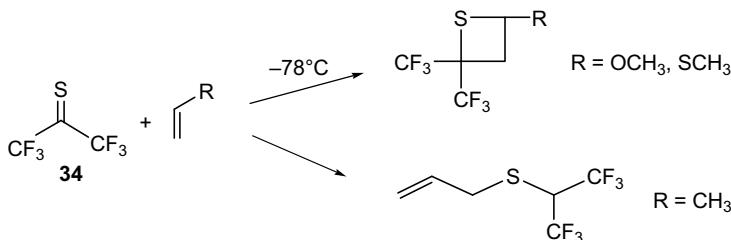
When **34** reacts with olefins possessing allylic hydrogens, the products are the corresponding allyl sulfides, forming as the result of insertion of **34** into allylic C–H bond (Scheme 2.19). It should be pointed out that similar process known for hexafluoroacetone leads to the corresponding allylhexafluoro-*i*-propanol. Thus, it appears that the sulfur atom in thioketone **34** is at the positive end of the C–S dipole.

Since the simplest *F*-1,3-dithietane (**38**) cannot be prepared by dimerization of thiocarbonyl fluoride, probably due to propensity of the latter to polymerize, a different synthetic approach is employed for its synthesis. Two-step process includes photocyclodimerization of $\text{Cl}_2\text{C}=\text{S}$ and Swarts-type fluorination of the dimer by antimony trifluoride to give **38** (Scheme 2.20). Compound **38** can be a source of very pure thiocarbonyl fluoride, when pyrolyzed at 500°C.⁴⁵

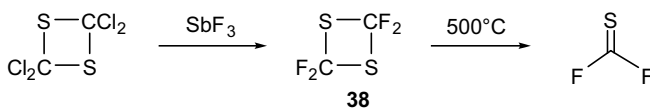
Fluorinated 1,2-dithietenes **39a–c** are the only known representatives of fluorinated four-membered ring systems containing two sulfur atoms in 1,2-position, while fluorinated 1,2-dithietanes have not been prepared so far.



Compounds **39a–c** were synthesized by passing the vapor of corresponding fluoroalkylacetylene through refluxing sulfur.⁵² Compound **39a** is the most studied representative of this group. It is reported to undergo unusual [4 + 2] cycloaddition



SCHEME 2.19 Typical reactions of hexafluorothioacetone.

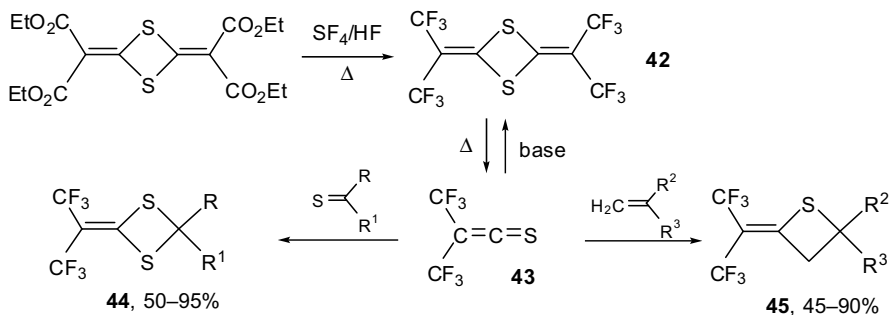


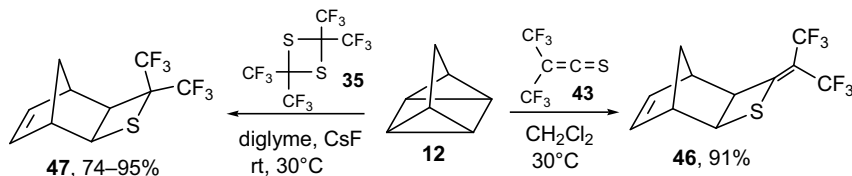
SCHEME 2.20 Preparation of cyclic dimer thiocarbonyl fluoride.

reaction with electron-rich olefins with the formation of the corresponding dihydro-1,4-dithiines **40a–e**. Under basic conditions, **39a** rapidly forms cyclic dimer **41**.⁵³

Another quite particular 1,3-dithietane **42** can be synthesized by several methods.^{54–56} One of them involves fluorination of the adduct of diethyl malonate and thiophosgene by sulfur tetrafluoride in anhydrous HF (Scheme 2.21). On pyrolysis at $600\text{--}750^\circ\text{C}$, compound **42** breaks down affording bis(trifluoromethyl)thioketene **43**, a reddish-orange liquid, stable enough to be handled and stored without special precautions at ambient temperature. Rapid dimerization of **43** back to **42** is initiated by catalytic amounts of tertiary amines. The chemistry of this thioketene in many respects is very similar to the chemistry of hexafluorothioacetone (**34**). For example, **43** undergoes cyclodimerization to form **42** and reacts with a variety of other thiocarbonyl compounds to form dithietanes **44** in good yields (Scheme 2.21).⁵⁶

Although, it does not react with carbonyl compounds, **43** undergoes the cycloaddition with vinyl ethers, styrenes, and ketenes to form variety of unsaturated thietanes **45** (Scheme 2.21).

SCHEME 2.21 Preparation and reactions of bis(trifluoromethyl)thioketene (**43**).



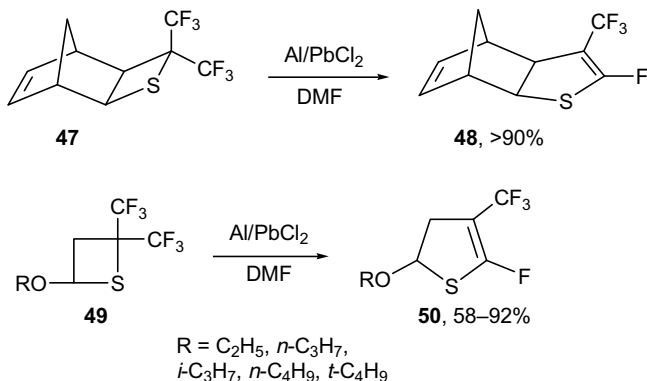
SCHEME 2.22 Cycloaddition reaction of quadricyclane (**12**) with hexafluorothioacetone and bis(trifluoromethyl)thioacetene.

The uncatalyzed reaction of **43** with quadricyclane (**12**) proceeds readily to give the *exo*-adduct **46** (Scheme 2.22).⁵⁶ Analogous cycloaddition with formation of adduct **47** was also observed for hexafluorothioacetone generated *in situ* from dithietane **35** (Scheme 2.22).⁵⁷

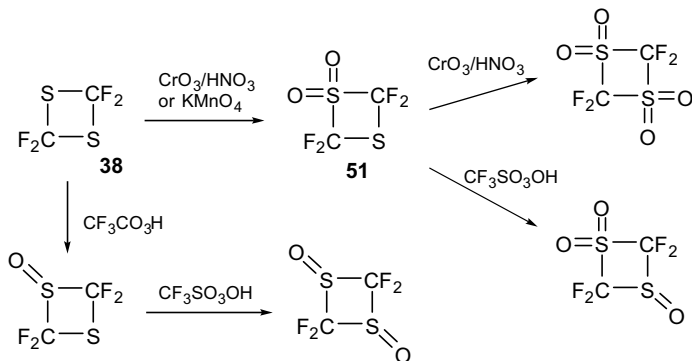
F-(2,2,4,4-Tetrakis(trifluoromethyl)thietane is the only known example of perfluorinated thietanes. It can be prepared by high-yield reaction of $(\text{CF}_3)_2\text{C}=\text{CF}_2$ with sulfur, catalyzed by CsF.⁵⁸ First perfluorinated thiote was prepared by the reaction of hexafluoropropene trimer with $(\text{CH}_3)_3\text{CSH}$ ^{58a} and later by dehydrofluorination of unsaturated thiol $[(\text{CF}_3)_2\text{CF}]_2\text{C}=\text{C}(\text{SH})\text{CF}_3$ ($\text{X}=\text{H}$).^{58b} The hydrolysis of sulfenyl chloride $[(\text{CF}_3)_2\text{CF}]_2\text{C}=\text{C}(\text{SCl})\text{CF}_3$ afforded perfluorinated thiote oxide.^{58b}

Synthetic applications of dithietane **35** are not limited to its use as a source of hexafluorothioacetone. This compound is also a valuable precursor for the synthesis of a variety of fluorinated sulfur-containing derivatives. For example, the pyrolysis of **35** at 325°C results in the high-yield formation of $(\text{CF}_3)_2\text{C}=\text{C}(\text{CF}_3)_2$.⁵⁹ The reaction of **35** with Ph_3P was found to be a convenient route to $(\text{Ph})_3\text{P}=\text{C}(\text{CF}_3)_2$, which was used for the preparation of 1,1-bis(trifluoromethyl) alkenes^{60,61} and $\text{CF}_2=\text{C}(\text{CF}_3)\text{P}(\text{O})(\text{OR})_2$.⁶²

Recently reported transformation of fluorinated thietanes involves reductive ring expansion to substituted dihydrothiophenes. For example, the treatment of compound **47** with aluminum powder in the presence of a catalytic amount of PbCl_2 resulted in an interesting ring expansion process leading to the formation of compound **48** in excellent yield (Scheme 2.23).⁶³ Readily available fluorinated cycloadducts **49**



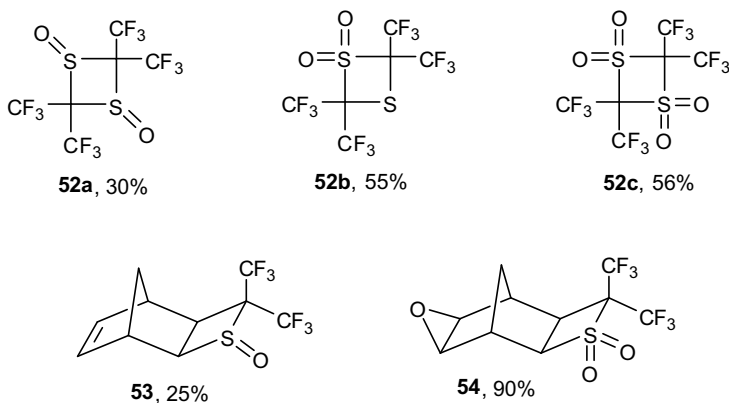
SCHEME 2.23 Reductive ring expansion of fluorinated thietanes.

SCHEME 2.24 Oxidation of dithietane **38**.

derived from hexafluorothioacetone and vinyl ethers⁶⁴ were converted into dihydrothiophenes **50** in high yield under similar conditions (Scheme 2.23).^{63a}

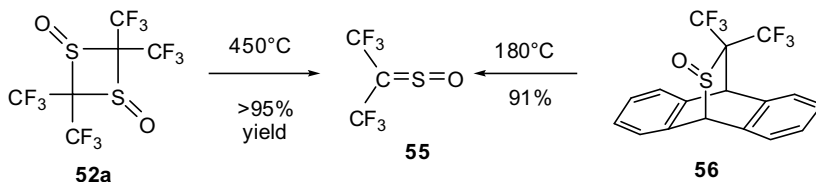
A method for conversion of **38** into monosulfone **51** by oxidation with chromium trioxide in nitric acid was first claimed by Carboni and Kauer.⁶⁵ Controlled oxidation of **38** affords a range of 1,3-dithietane *S*-oxides and sulfones (Scheme 2.24).⁶⁶ The perfluorinated dithietane *S*-oxides are extremely thermally stable compounds. They completely decompose into smaller fragments only at about 500°C.

The cycloadduct **35** can also be selectively oxidized to tetrakis(trifluoromethyl)-1,4-dithietane *S*-oxides **52a–c**.⁶⁷ The oxidation of cycloadduct **47** depending on the reaction conditions may result either in the selective formation of the sulfoxide **53** or in the complete oxidation leading to the corresponding epoxysulfone **54**.⁶⁸

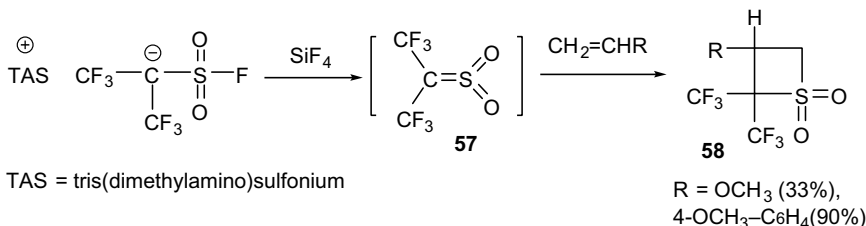


It should be pointed out that the oxidation of quadricyclane-bis(trifluoromethyl)-thioketene cycloadduct **46** by MCPBA (25°C, 2 days) was reported to proceed without oxidation of either hydrocarbon or fluorinated double bonds, leading to selective formation of the corresponding sulfone, isolated in 92% yield.⁶⁹

The 1,3-dioxide **52a** can be quantitatively cleaved into bis(trifluoromethyl)sulfine (**55**) by pyrolysis at 450°C (Scheme 2.25).⁷⁰ Alternative synthesis of sulfine **55** involves oxidation of Diels–Alder adduct of hexafluorothioacetone and anthracene to form oxide



SCHEME 2.25 Preparation of bis(trifluoromethyl)sulfene.



SCHEME 2.26 Generation and reactions of bis(trifluoromethyl)sulfene.

56, followed its thermal retro Diels–Alder reaction.⁷¹ Compound **55** is a very reactive dienophile and undergoes various cycloadditions with unsaturated hydrocarbons.⁷¹

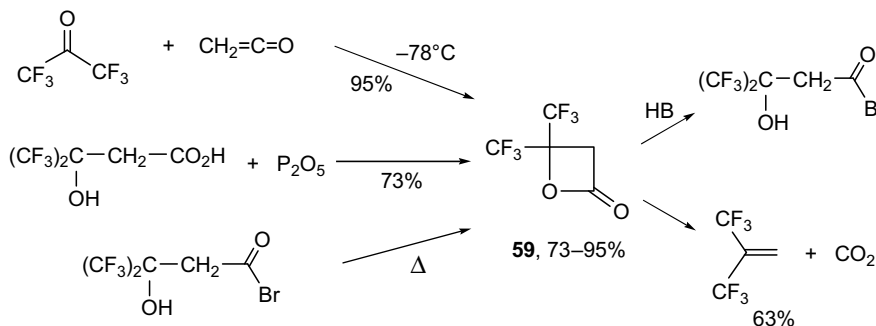
Fluorinated thietane *S*-dioxides **58** were synthesized by intercepting bis(trifluoromethyl)sulfene (**57**) with hydrocarbon olefins (Scheme 2.26).⁷² Highly reactive **57** has not been isolated so far. When its precursor, anion $\text{FSO}_2\text{C}(\text{CF}_3)_2^-$, was treated with BF_3 or SiF_4 at 0°C , isomeric $\text{CF}_2=\text{C}(\text{CF}_3)\text{SO}_2\text{F}$ was isolated as the principal product. However, when electron-rich olefin is present in the reaction mixture, it efficiently traps **57** generated *in situ*, affording [2 + 2] cycloadducts **58** in moderate to high yield (Scheme 2.26).⁷² Structurally similar to **58** *mono-S*-oxides were prepared recently by highly selective oxidation of thietanes **49** with MCPBA.^{63a}

2.4 FLUORINATED β -LACTONES

Synthetic approaches to fluorinated β -lactones (oxetane-2-ones) are very similar to oxetane synthesis. Usually β -lactones are prepared either by cycloaddition of ketenes to aldehydes or ketones or by cyclodehydration of β -hydroxycarboxylic acids.

The first β -lactone with fluorinated substituents reported in 1960 by Cheburkov and Knunyants was prepared by cycloaddition of the ketene with hexafluoroacetone.⁷³ The reaction takes place at -78°C in the absence of catalyst to give β -lactone **59** in quantitative yield (Scheme 2.27). Other methods of synthesis of lactones **59** include dehydration of the appropriate hydroxybutyric acid with phosphorus pentoxide or dehydrobromination of the corresponding butyryl bromide.

Pyrolysis of **59** typically results in fluorinated β -lactones extrusion of CO_2 and high-yield formation of $(\text{CF}_3)_2\text{C}=\text{CH}_2$. The reaction is used for the synthesis of this olefin on commercial scale.

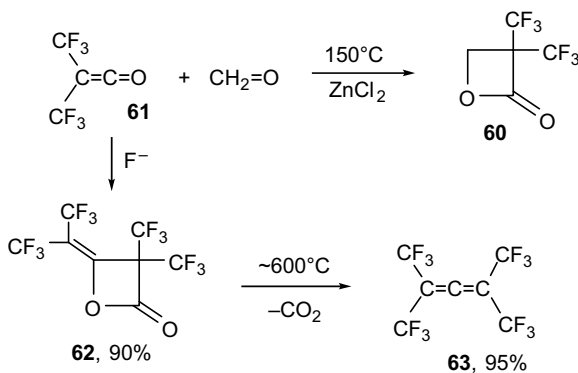
SCHEME 2.27 Preparation and some reactions of lactone **59**.

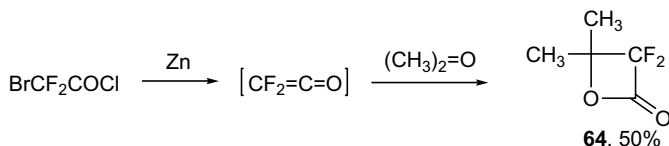
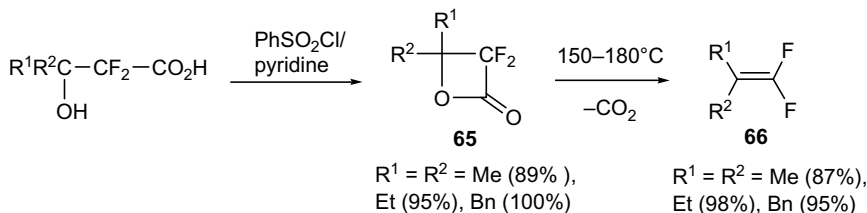
The isomeric β -lactone **60** bearing two trifluoromethyl groups at α -carbon was obtained by cycloaddition of bis(trifluoromethyl)ketene (**61**) to formaldehyde generated from trioxane (Scheme 2.28).⁷⁴

Ketene **61** upon treatment with catalytic amount of fluoride ion in a condensed phase forms cyclic dimer **62** (Scheme 2.28).⁷⁵ The pyrolysis of **62** proceeds with the loss of CO_2 affording tetrakis(trifluoromethyl)allene (**63**).

The first example of β -lactone bearing fluorine in the ring was prepared by trapping difluoroketene with acetone, to form α,α -difluoro- β,β -dimethyl β -lactone **64** (Scheme 2.29).⁷⁶

Later, the route that employs cyclization of β -hydroxy carboxylic acids under action of benzenesulfonyl chloride and pyridine was used to prepare a series of α,α -difluoro- β -lactones **65** (Scheme 2.30).⁷⁷ The compounds **65** were shown to be convenient precursors to the corresponding 1,1-difluoroalkenes **66** afforded in excellent yields by extrusion of CO_2 in solution at $150\text{--}180^\circ\text{C}$.

SCHEME 2.28 Dimerization of bis(trifluoromethyl)ketene (**61**) and its cycloaddition to formaldehyde.

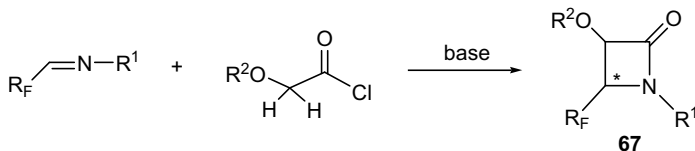
**SCHEME 2.29** Synthesis of α,α -difluoro- β,β -dimethyl β -lactone.**SCHEME 2.30** Synthesis of substituted α,α -difluoro- β -lactones **65** and their pyrolysis.

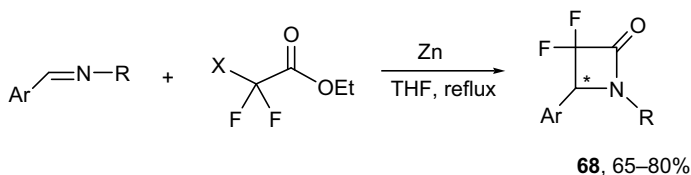
2.5 FLUORINATED β -LACTAMS, AZETIDINES, AND OXAZETIDINES

2.5.1 β -Lactams

Among the fluorinated nitrogen-containing four-membered heterocycles, the most studied are β -lactams. This class of compounds attracted considerable attention since they can serve as precursors for β -amino acids, valuable building blocks for the synthesis of new β -peptides and potential therapeutic drugs. The development of new synthetic procedures for preparation of fluorinated β -amino acids and investigation of their biological implications is of particular interest.^{78–80} The synthesis of fluorinated β -lactams is analogous to the synthesis of β -lactones described earlier in this chapter. Usually the β -lactams are prepared either by [2 + 2] cycloaddition of fluorinated imines to ketenes or through the intramolecular cyclization of fluorinated amides.

Reactive ketenes (usually generated *in situ* by treating an appropriate acyl chloride with a base) undergo the [2 + 2] cycloaddition with fluorinated imine to afford the mixture of stereoisomers of β -lactam **67** (Scheme 2.31).^{81,82} Then the kinetic optical resolution is performed on the product to obtain pure enantiomers.

**SCHEME 2.31** Preparation of 4-fluoroalkyl- β -lactams.



SCHEME 2.32 Synthesis of 3,3-difluoro- β -lactams.

The 3,3-difluoro- β -lactams **68** are made by a similar reaction, where difluoroketene is generated from either bromo- or iododifluoroacetate and then intercepted by imine to afford the corresponding lactams (Scheme 2.32). It was noted that the imines derived from aromatic aldehydes usually give better yields.⁸³ Later, this cycloaddition was accomplished under milder conditions using diethyl zinc and rhodium catalyst.⁸⁴

Very recently, β -lactams **69** were obtained with high diastereomeric excess (85–98%) from 1,3-oxazolidines **70**, existing in equilibrium with the corresponding imino alcohols (Scheme 2.33).⁸⁵ The high asymmetric induction affected by the chiral auxiliary on the substrate can be explained by the strongly chelated intermediate proposed by Pridgen.⁸⁶

The preparation of 3,3-difluoro- β -lactams using the cyclization of β -hydroxy or β -bromo amides is briefly reviewed in Ref. 85.

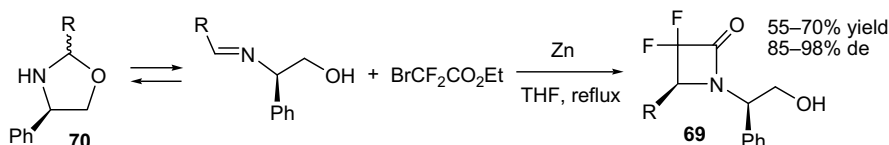
Very recently, a different synthetic approach to fluorinated β -lactams involving catalytic hydrogenolysis of the N–O bond of isoxazolidines appeared in the literature. The method involves the synthesis of isoxazolidines (**71**) by 1,3-cycloaddition of aromatic nitrones to fluorinated alkenes,^{87,88} followed by N–O bond cleavage by hydrogenolysis using palladium catalyst (Scheme 2.34).⁸⁸

2.5.2 Azetidines

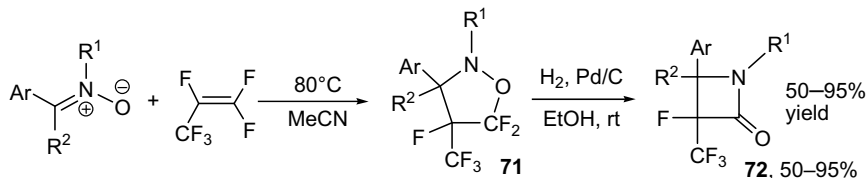
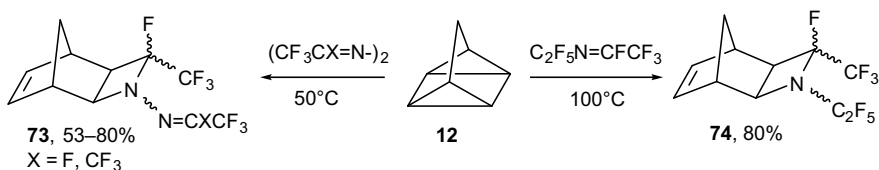
Similarly to fluorinated ketones, electrophilic polyfluorinated azines⁸⁹ and imidoyl fluorides⁹⁰ undergo [2 + 2 + 2] cycloaddition reaction with quadricyclane (**12**) to afford fluorinated norbornenazetidines **73–74** (Scheme 2.35).

Recently, it was also found that the perfluoroalkyl nitriles react with quadricyclane at elevated temperature to give the corresponding cyclic adducts **75** (Scheme 2.36).⁹⁰

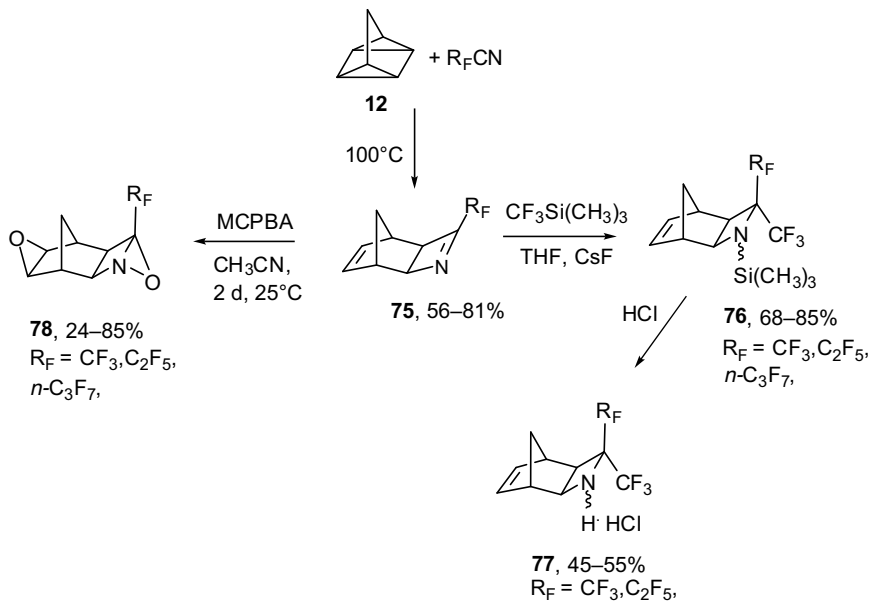
Cyclic azadienes **75** containing electrophilic C=N double bond rapidly react with $\text{CF}_3\text{Si}(\text{CH}_3)_3$ in the presence of CsF catalyst forming stable silanes **76** (Scheme 2.36). Less electrophilic C=C bond remains unchanged in this process. It should be pointed



SCHEME 2.33

SCHEME 2.34 Synthesis of β -lactams **72**.

SCHEME 2.35 Synthesis of fluorinated norbornenazetidines.

SCHEME 2.36 Preparation and chemical transformations of cycloadducts **75**.

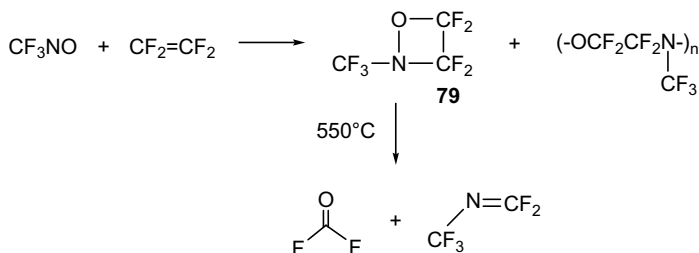
out that the addition of silane is highly stereoselective, proceeding exclusively from less hindered *anti*-face of azabutane ring and resulting in the formation of single isomer.⁹⁰ Hydrolytically stable silanes **76** can be converted into the corresponding hydrochlorides **77** upon treatment with hydrogen chloride.⁹⁰ The reaction of **75** with

m-chloroperoxybenzoic acid (MCPBA) proceeds with oxidation of both double bonds resulting in the formation of oxaziridines **78**. The structure of **78** ($R_F = C_2F_5$) having *exo*-orientation of epoxide fragment and *anti*-orientation of oxaziridine ring was established by single-crystal X-ray diffraction.⁹⁰

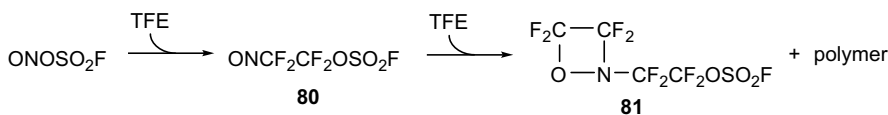
2.5.3 Oxazetidines

The first report on the synthesis of fluorinated oxazetidine was published in 1955 by Barr and Haszeldine.⁹¹ They isolated perfluoro-2-methyloxazetidine (**79**) from reaction of tetrafluoroethylene with trifluoronitrosomethane, along with its polymer. This reaction proceeds even at room temperature, but higher temperature (about 100°C) favors formation of **79**. The compound is inert to aqueous base or acid and UV light, but its pyrolysis at 550°C yields equimolar amounts of carbonyl fluoride and perfluoro-2-azapropene (Scheme 2.37).

Later, the reactions of other fluorinated ethylenes with different perfluoroalkylnitroso compounds to give analogous oxazetidines were reported,^{92,93} followed by a comprehensive review on synthesis and properties of fluorinated nitroso polymers.⁹⁴ The reactions of oxazetidines are limited. Similarly to **79**, these compounds undergo retrocycloaddition reaction at elevated temperature with extrusion of $CF_2=O$ and clean formation of the corresponding imidoyl fluorides $CF_2=N-R_F$. Functional oxazetidines can be prepared by the reaction of highly active $ONOSO_2F$ ⁹⁵ and $ONOSO_2CF_3$ ⁹⁶ with two equivalents of fluoroethylenes. For example, when TFE reacts with $ONOSO_2F$, the first molecule of the olefin inserts into N–O bond to give nitroso derivative **80** followed by cycloaddition of the second molecule to the nitroso group to produce **81**. It should be pointed out that substantial amount of polymeric materials is always formed in these reactions (Scheme 2.38).⁹⁵



SCHEME 2.37 Synthesis of azetidine **79** and its pyrolysis.



SCHEME 2.38 Reaction of $NOSO_3F$ with tetrafluoroethylene.

However, the hexafluoropropene does not undergo cycloaddition with ONOSO_2F even at elevated temperature and the cycloaddition of $\text{CFCl}=\text{CF}_2$ proceeds regio-selectively, leading to the isomer with CFCl group in α -position to nitrogen.⁹⁵

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FLUORINATED FIVE-MEMBERED NITROGEN-CONTAINING HETEROCYCLES

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3.1 INTRODUCTION

There is much published material on the chemistry and biological properties of fluorinated analogues of five-membered heterocycles containing nitrogen. For this review, the decision was made to organize the material according to compound class, proceeding logically from heterocycles containing one nitrogen (pyrroles and relatives) to tetrazoles followed by a short discussion of selected perfluorinated derivatives. An emphasis on synthetic methodology will be apparent to the exclusion of some important applications.

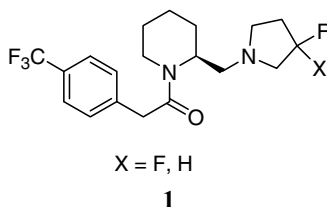
3.2 FLUORINATED HETEROCYCLES CONTAINING ONE NITROGEN

3.2.1 Fluorinated Pyrrolidines

The pyrrolidine ring is found abundantly in both naturally occurring and synthetic biologically active compounds. The alkaloid nicotine, an agonist for the nicotinic acetylcholine receptor, is a notorious example of the former. Pyrrolidine itself is found in carrot and tobacco leaves. The prevalence of pyrrolidines in bioactive compounds has led to much interest in the development of fluorepyrrolidine building blocks. The

chemistry of fluorinated analogues of proline, the pyrrolidine-containing amino acid, will be discussed in a subsequent section.

In a majority of cases, fluorinated pyrrolidines have been made by nucleophilic fluorination of precursor alcohols or ketones. Giardina and coworkers synthesized (*R,S*)-, (*R*)-, and (*S*)-3-fluoropyrrolidines and 3,3-difluoropyrrolidine to study the effects of fluorine substitution on a series of kappa opioid agonist analgesics (**1**).¹



For the purpose of preparing such analogues, racemic 3-fluoropyrrolidine (*R,S*)-**2** was prepared by nucleophilic displacement of *N*-benzyl-3-tosyloxypyrrolidine with KF. (2*S*,4*R*)-3-Hydroxypyrrolidine was the starting point for both (3*R*)- and (3*S*)-3-fluoropyrrolidine. Decarboxylation and protection with the carbobenzyloxy (Cbz) group was followed by tosylation and displacement with fluoride and deprotection. A Mitsunobu inversion of the intermediate 3-hydroxypyrrolidine provided access to the other enantiomer by the same route (Fig. 3.1).¹

3,3-Difluoropyrrolidine (**3**) was prepared by oxidation of the intermediate 3-hydroxypyrrolidine and subsequent fluorodeoxygenation with diethylaminosulfur trifluoride(DAST) (Fig. 3.2).¹

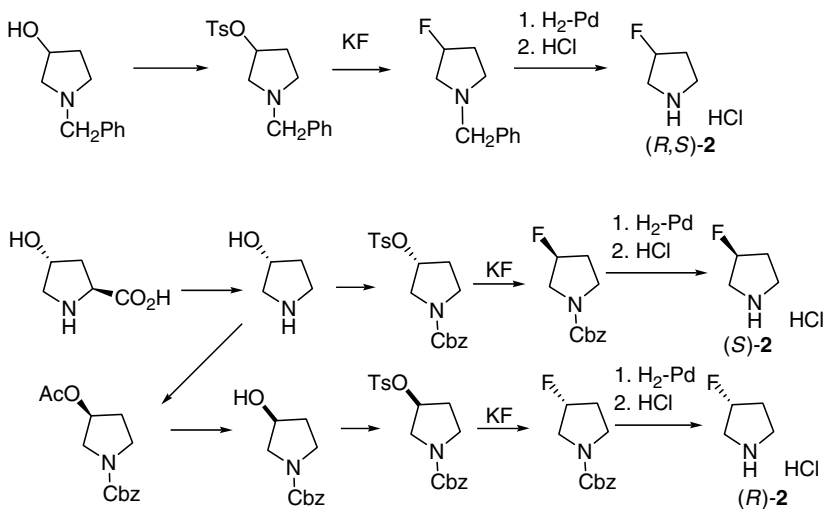


FIGURE 3.1 Synthesis of 3-fluoropyrrolidine.

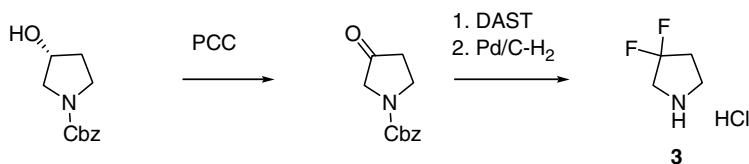


FIGURE 3.2 Synthesis of 3,3-difluoropyrrolidine.

A recent important application of fluorinated pyrrolidines in drug design has sustained interest in their synthesis. This relates to the identification of a series of fluoropyrrolidine amides as important leads for the development of peptidyl peptidase IV (DPP-IV) inhibitors.² Glucagon-like peptide 1 (GLP-1) regulates glucose homeostasis by stimulating biosynthesis and release of insulin and inhibiting glucagon release. Since it is rapidly deactivated by DPP-IV, inhibitors of this protease have been developed as a strategy to treat type 2 diabetes. Examples of fluoropyrrolidine-based inhibitors include the α -amino amide **4**,³ the oxadiazole **5**,⁴ the fluoropyrrolidine amide **6** developed by Merck & Co.⁵ and the amides **7** and **8** developed by Pfizer (Fig. 3.3).⁶ The synthesis of these and other fluoropyrrolidine-based leads required preparation of the various fluoropyrrolidine building blocks.

In their work on DPP-IV inhibitors, Caldwell et al.⁵ prepared the requisite monofluorinated pyrrolidines (*R*)- and (*S*)-**2** by a variation of the procedure used

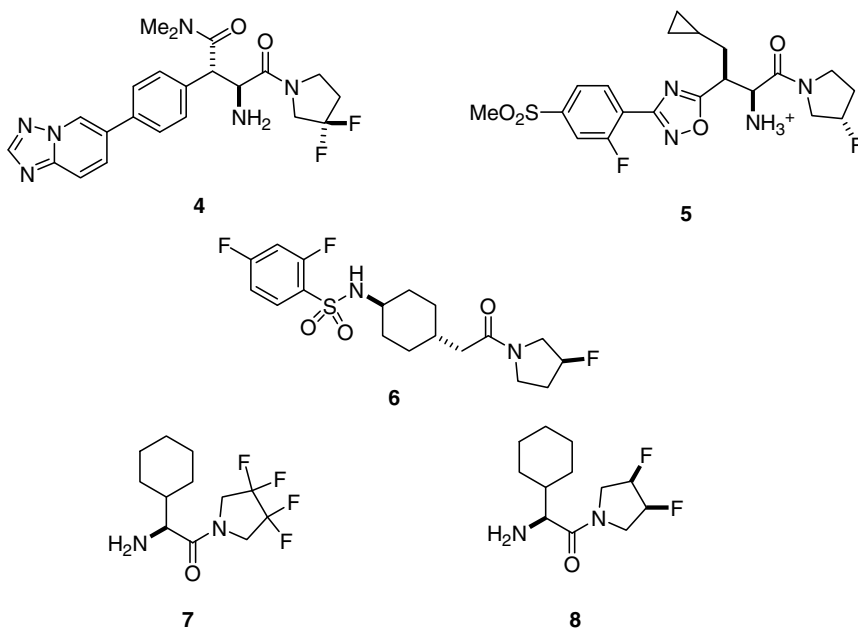


FIGURE 3.3 Fluoropyrrolidine amides in the development of peptidyl peptidase IV inhibitors.

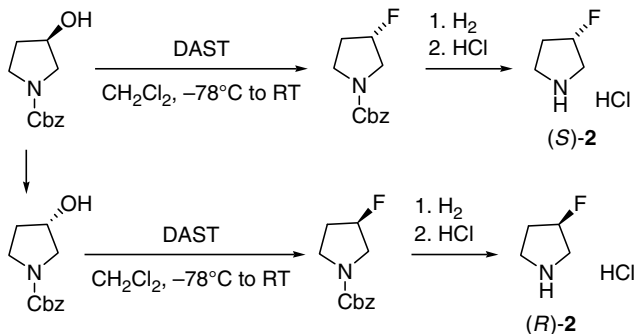


FIGURE 3.4 Synthesis of the enantiomers of 3-fluoropyrrolidine.

by Giardina et al.¹ described above. In their synthesis, Caldwell and coworkers used fluorodeoxygenation with DAST in the fluorination step (Fig. 3.4).

The two enantiomers of *trans*-3,4-difluoropyrrolidine, (3*R*,4*R*)-**9** and (3*S*,4*S*)-**9**, were prepared from D- and L-tartaric acids. Figure 3.5 illustrates the sequence starting with L-tartaric acid⁵ to produce (3*R*,4*R*)-**9**. This was conceptually similar to the first enantioselective syntheses of vicinal *N*-substituted difluoropyrrolidines carried out previously.⁷ In this previous work, the requisite *trans*-2,3-dihydroxypyrrolidine derivatives were made by reduction of diacetoxysuccinimides.

Hulin and coworkers also prepared dipeptidyl peptidase inhibitors incorporating fluorinated pyrrolidines.⁶ These fluoropyrrolidines included tetrafluoropyrrolidine (**10**) as well as *trans*-(**9**) and *cis*-3,4-difluoropyrrolidine (**11**). Tetrafluoropyrrolidine (**10**) was prepared by cyclization of tetrafluorobutane diol, as shown in Fig. 3.6. Compound **10** had previously been prepared by reduction of tetrafluorosuccinimide with LiAlH₄⁸ or borane.⁹

Hulin and coworkers⁶ prepared the enantiomers of *trans*-3,4-difluoropyrrolidines **9** by a sequence similar to that used by Caldwell et al. The previously unreported *meso*-isomer, *cis*-3,4-difluoropyrrolidine **11**, was prepared from the epoxide derived

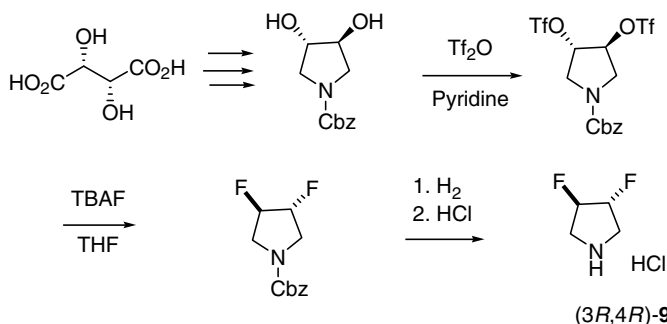


FIGURE 3.5 Synthesis of difluoropyrrolidines.

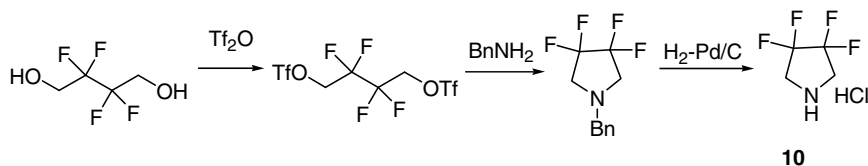


FIGURE 3.6 Synthesis of tetrafluoropyrrolidine **10**.

from the olefin prepared by Grubbs cyclization of *t*-butoxycarbonyl (Boc)-protected diallylamine. The epoxide was opened by nucleophilic fluoride displacement and the resulting fluorohydrin was treated with DAST (Fig. 3.7).

In the various projects already described, a fairly complete inventory of simple fluorinated pyrrolidines has been assembled. Trifluoropyrrolidines have apparently not been made. Many fluoropyrrolidines possessing additional C-functionality have been prepared, including those derived from hydroxyproline through fluoroproline intermediates, as discussed below.

The syntheses of simple fluoropyrrolidines described above were based on the installation of the C–F bond through nucleophilic fluorination. An example of preparation of fluoropyrrolidine derivatives through electrophilic fluorination is found in the synthesis of a new fluoroquinolone antibiotic **12**.¹⁰ The intermediate lactam **13** was fluorinated with *N*-fluorobenzenesulfonimide (NFSi) to give a single diastereomer, the monofluoropyrrolidinone **14**. Treatment of **14** with base followed by quenching with 2,6-di-*tert*-butylphenol produced the other diastereomer **15**. Further fluorination of **14** gave the difluoropyrrolidinone **16**. Following deoxygenation, the resulting fluoropyrrolidines **17** were used for the preparation of **12** (Fig. 3.8).

3.2.2 Fluorinated Prolines

(*S*)-Proline (**18**) is a nonessential proteogenic amino acid that plays important and unique roles in protein structure because of its conformational rigidity. In proteins, it is commonly found at the beginning of an α -helix, in turns, and it disrupts secondary

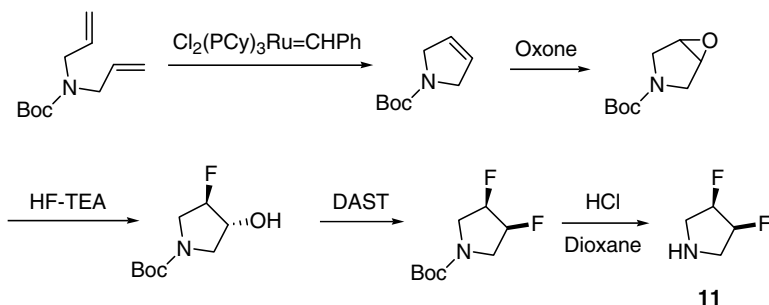


FIGURE 3.7 Synthesis of *meso*-3,4-difluoropyrrolidine.

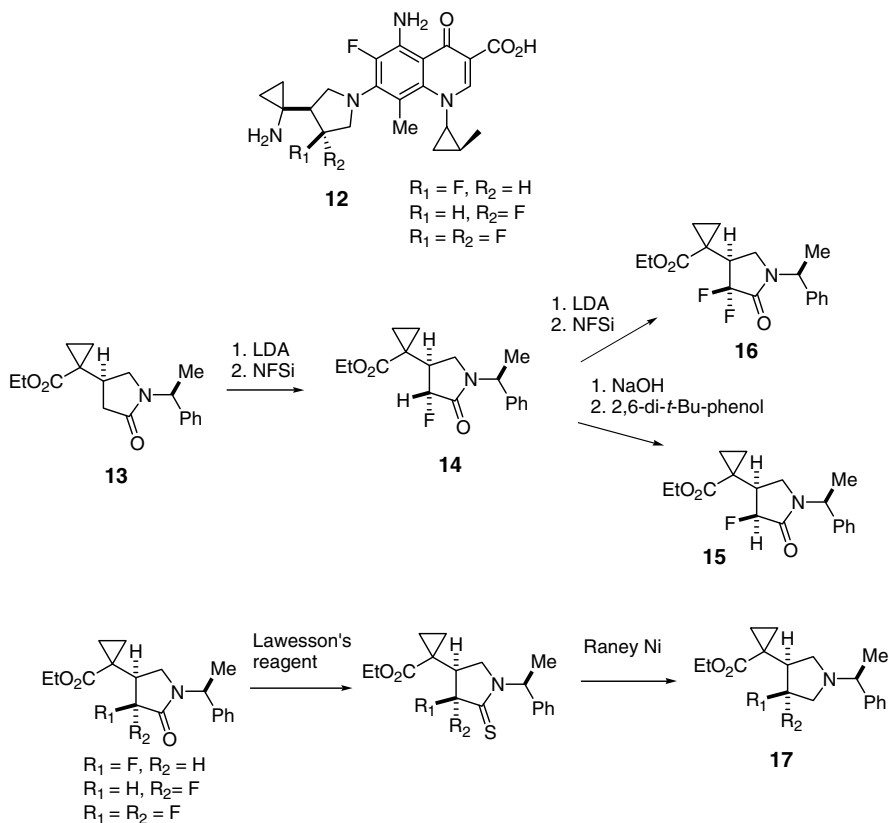
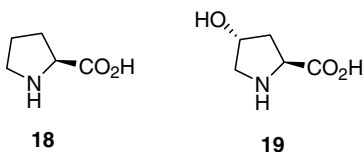


FIGURE 3.8 Preparation of an intermediate for synthesis of the new fluoroquinolone antibiotics **12**.

structural elements such as α -helices and β -sheets. Proline and (2*S*,4*R*)-hydroxyproline (**19**) are critical components of collagen. Accordingly, fluorinated analogues of proline and hydroxyproline have received much attention as tools to study the special properties of proline-containing peptides and proteins. In addition, owing to the convenient presence of ring functionality (the carboxyl group), fluorinated prolines have been used as key intermediates for other fluoropyrrolidine building blocks.



3.2.2.1 Synthesis of Fluoroprolines The first syntheses of (2*S*,4*R*)-fluoroproline (4*R*-FPro) (**20**) and (2*S*,4*S*)-fluoroproline (4*S*-FPro) (**21**) were reported in 1965¹¹ in

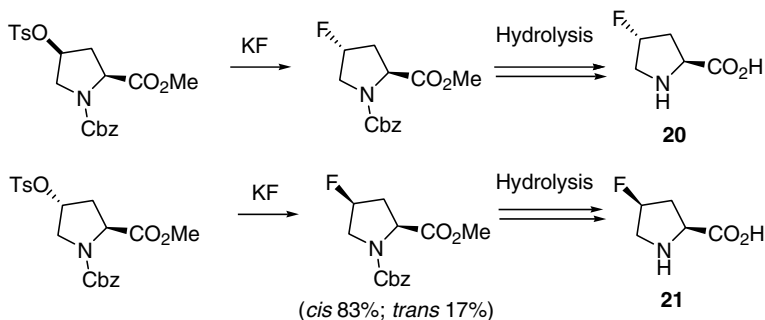


FIGURE 3.9 Synthesis of 4-fluoroprolines.

research on the incorporation of these analogues into protein. The fluorinated prolines were prepared by fluoride displacement of sulfonic esters derived from the two diastereomers of *N*-protected hydroxyproline (Fig. 3.9). Erosion of stereoselectivity of the *trans*-sulfonate was ascribed to participation of the ester carbonyl oxygen.

(2*S*)-4,4-Difluoroproline (**22**) was first reported in 1977, synthesized as a potential inhibitor of collagen biosynthesis.¹² The chiral tricyclic diketopiperazine was prepared from (2*S*,4*R*)-4-hydroxyproline methyl ester and oxidized to the diketone. Fluorination with sulfur tetrafluoride and hydrolysis produced **22** (Fig. 3.10).

Burger and coworkers reported syntheses of (2*S*)-4,4-difluoroproline **22** and (2*S*,4*R*)-fluoroproline **20** from (*S*)-aspartic acid.¹³ This amino acid was converted to the diazoketone **23** in three steps, an intermediate that contains the requisite carbon skeleton for the proline derivatives. Rhodium-catalyzed cyclization produced the diketoproline derivative **24**, and this was fluorinated with DAST to give **25**, hydrolysis of which produced **22**. Stereoselective reduction of **24** was directed by the concave face to give **26**. Fluorination with inversion and hydrolysis produced **20** (Fig. 3.11).

The syntheses of Boc- and Fmoc (9*H*-fluoren-9-ylmethoxycarbonyl)-protected (2*S*,4*R*)- and (2*S*,4*S*)-fluoroprolines from (2*S*,3*R*)-hydroxyproline have been reported.¹⁴ This synthesis featured a Mitsunobu inversion of the hydroxyproline and fluorination with DAST. A similar synthesis was reported that used morpholiniosulfur trifluoride as the fluorinating agent.¹⁵

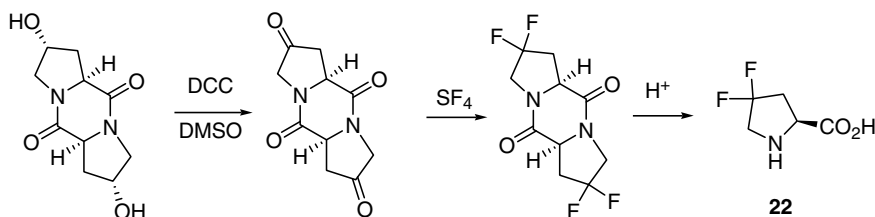


FIGURE 3.10 Synthesis of (2*S*)-4,4-difluoroproline.

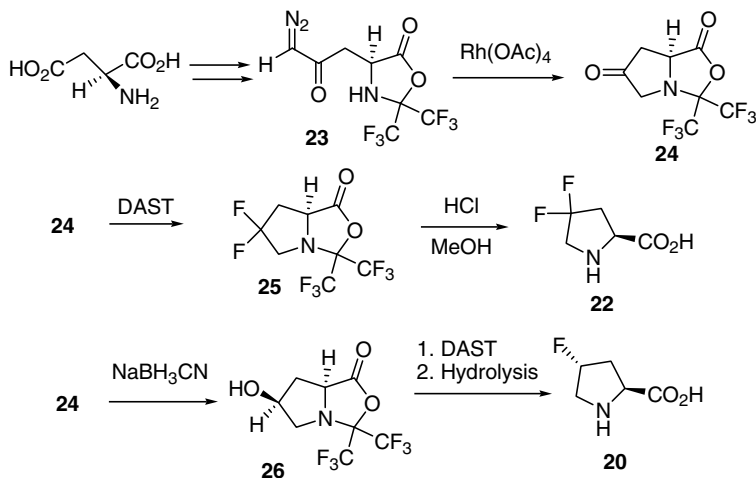


FIGURE 3.11 Synthesis of fluoroprolines from aspartic acid.

β,β -difluoro- α -amino acids have been prepared by transformations of δ,ϵ -unsaturated- β,β -difluoro- α -keto esters. Among the fluorinated amino acids synthesized was 3,3-difluoroproline **27** (Fig. 3.12).¹⁶

For their research on the effects of fluorine substitution on peptide conformations (see below), Zondlo and coworkers developed a divergent synthesis of peptides (Thr-Tyr-X-Asp) (TYXN) containing an internal substituted Tyr-X (X = Pro or substituted Pro) sequence.¹⁷ Polymer-supported peptides containing hydroxyproline were prepared, modified, and released by standard acidic cleavage and deprotection. This is summarized in Fig. 3.13.

1,3-Dipolar addition of azomethine ylides to electron-deficient olefins is a versatile route to nitrogen-containing heterocycles. Applying this approach to (*E*)-ethyl 3-fluoroacrylates utilizing L-menthol as a chiral auxiliary provides a stereoselective and regioselective synthesis of enantiopure-fluorinated prolines **28** and **29**.¹⁸ Careful

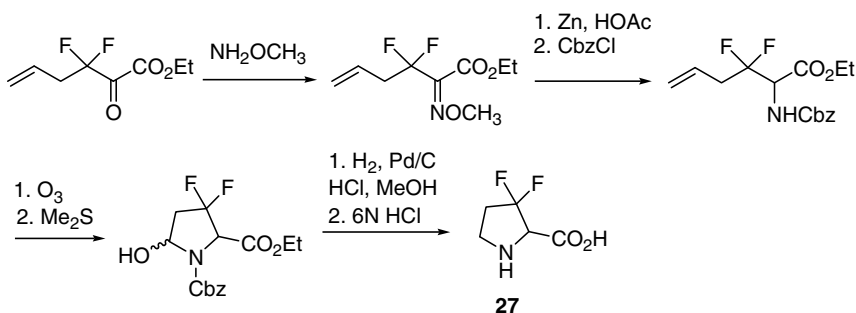


FIGURE 3.12 Synthesis of 3,3-difluoroproline.

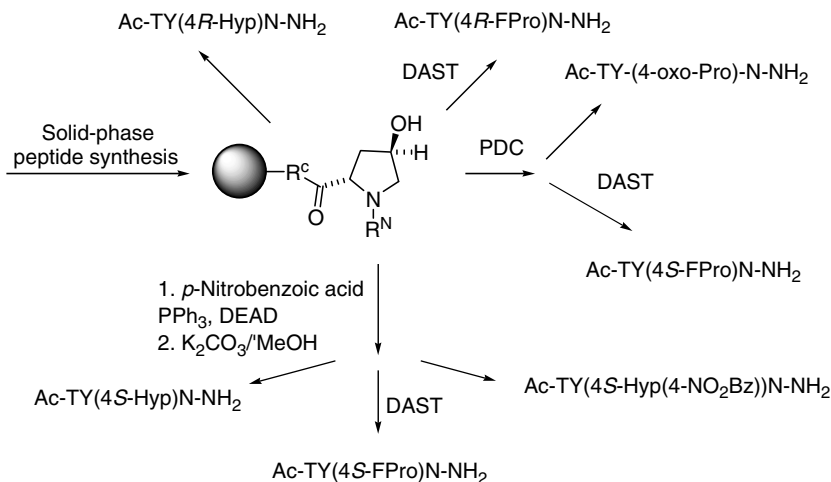


FIGURE 3.13 Polymer-supported synthesis of a series of peptides containing proline analogues.

removal of the chiral auxiliary and methyl ester formation gave the final fluorinated proline derivatives (Fig. 3.14).

Ichikawa and coworkers synthesized a series of trifluoromethyl-, difluoromethyl-, and difluoromethylene-substituted prolines based on a 5-*endo-trig*-S_N2' cyclization reaction. The terminal 2-trifluoromethyl-substituted olefin containing an *N*-tosylamide in the 4-position underwent intramolecular addition in the normally disfavored 5-*endo-trig* fashion to give trifluoromethyl- or difluoromethylene-substituted pyrrolidines, depending on conditions. α - Or β -face hydrogenation of the latter produced the difluoromethyl derivatives. Oxidation of the terminal aryl-substituted ethers produced the proline analogues **30**, **31**, **32**, and **33**.¹⁹ Final products in the key cyclization step depended on reaction conditions (Fig. 3.15). Details of the reactions can be found in the original literature.

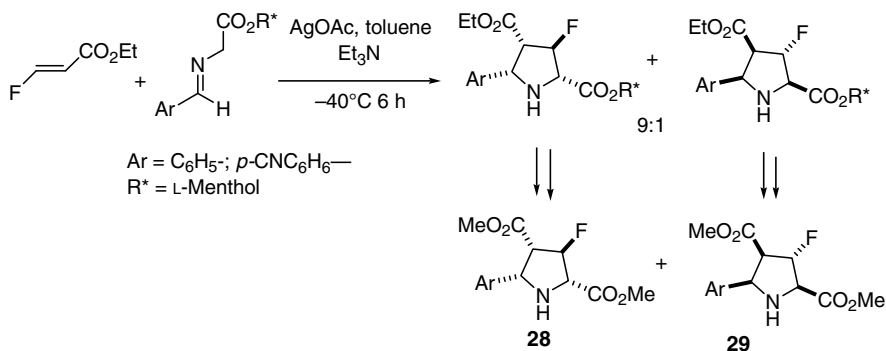


FIGURE 3.14 An enantioselective synthesis of fluorinated proline derivatives.

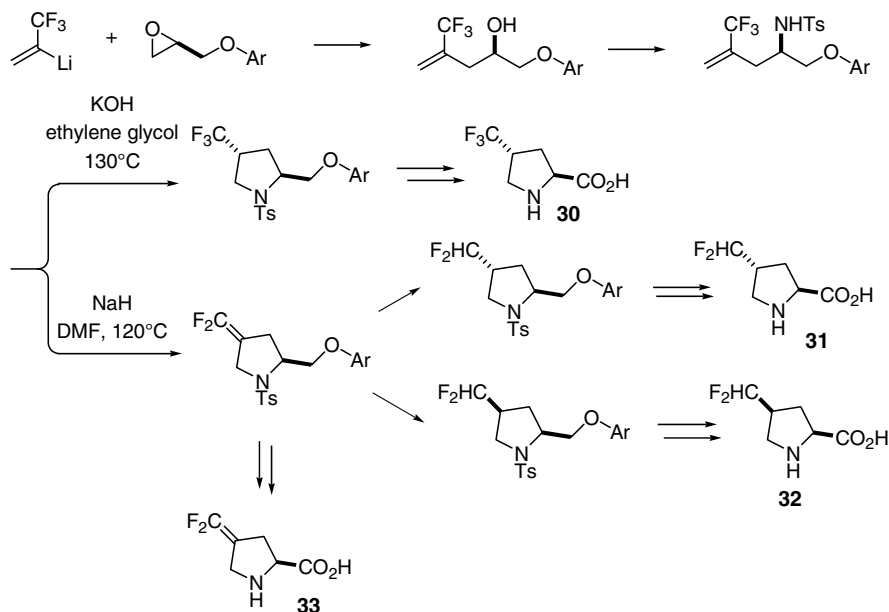


FIGURE 3.15 Asymmetric synthesis of side chain-fluorinated prolines.

3.2.2.2 Fluoroproline in Peptides and Proteins A major proportion of fluoroproline-containing biomolecules understandably consists of those derived from peptide bond formation. As noted above, the original synthesis of fluoroprolines¹¹ was prompted by the potential of these analogues as tools to study collagen biochemistry. Fluoroprolines have proven to be very effective probes for delineating important aspects of protein structures, particularly proline-rich proteins such as collagen, and protein–protein interactions. A very brief summary of this work will be presented in this section.

Incorporation of fluoroproline can dramatically affect the stability of collagen and related peptides and proteins. Collagen is a family of fibrous proteins that are the most abundant proteins in humans. Collagen has many important functions, many of which are related to its stability and tensile strength. For example, collagen fibers are important in contributing to the external structure of cells and help maintain the integrity of many tissues (for further discussions, see Ref. 20). In each of the approximately 19 different types of collagen, the polypeptides contain about 300 repeats of the sequence Gly-X-Y, where X is often Pro and Y is often (2*S*,4*R*)-hydroxyproline (Hyp). Hyp residues are incorporated posttranscriptionally by prolyl hydroxylase before the chains form the very stable triple helices.²¹ In 1973, Prockop and coworkers showed that the hydroxyl groups of Hyp caused a dramatic increase in thermal stability to triple helical collagen.²² Since models of triple helical collagen and calculations indicated that the Hyp residue hydroxyl groups could not form hydrogen bonds with the main chain of the helix, other models were proposed. For

example, one or more water molecules were proposed to bridge the Hyp hydroxyl group and a main-chain oxygen. High-resolution structures determined by X-ray diffraction in 1994 confirmed the presence of these water molecules.²³

Citing contraindicating experimental and theoretical arguments, including entropic issues, Raines and coworkers initiated studies to examine other explanations for the role of Hyp in collagen stability.²⁴ To distinguish between hydrogen bonding effects and inductive effects, peptides were prepared that contained (2*S*,4*R*)-fluoroproline (4*R*-FPro) instead of Pro or Hyp and a comparison of triple helices formed from three peptides was made. The presence of 4*R*-FPro dramatically increased the stability in the series: (Pro-Pro-Gly)₁₀ < (Pro-Hyp-Gly)₁₀ < (Pro-4*R*-FPro-Gly)₁₀. This dramatic increase in stability is not consistent with hydrogen bonding associated with Hyp but indicates the importance of inductive effects. The authors ascribed this behavior to a combination of a *gauche* effect, an increased preference for *C^γ-exo* ring pucker, and an effect on the *trans-cis* ratio caused by the 4*R*-fluoro substituent.^{21,24}

In subsequent work, the effects of isomeric fluoroprolines, either in the X- or Y-position of the X-Y-Gly motif, have been extensively studied by several groups. For example, Raines and coworkers determined that in contrast to 4*R*-FPro in the Y-position that enhances helix stability, 4*S*-FPro in the Y-position precludes triple helix formation.²⁵ Furthermore, replacing Pro with 4*R*-FPro in the X-position decreased helical stability of (4*R*-FPro-Pro-Gly)₇²⁶ and (4*R*-FPro-Pro-Gly)₁₀,²⁷ whereas 4*S*-FPro in the corresponding peptides increased stability. The hyperstability of the 4*S*-FPro and 4*R*-FPro-containing peptides was ascribed to stereoelectronic effects that preorganize main-chain dihedral angles to correspond to the conformation found in the triple helix.^{28,29} The effects were not additive because peptides having both 4*S*-FPro in the X-position and 4*R*-FPro in the Y-position did not form helices.²⁹

The probing of triple helical stability with fluorinated prolines was extended to (2*S*,3*R*)- and (2*S*,3*S*)-fluoroprolines. It was found that peptide having 3*S*-FPro in the X-position and 4*R*-FPro in the Y-position do form a triple helix, albeit less stable than the helix having Pro in the X-position.²⁹

These studies have not been confined to collagen. Conticello and coworkers studied the effects of fluoroprolines on the conformational properties of peptides related to elastin, a relative of collagen.³⁰

Using a divergent synthetic strategy (see above, Fig. 3.13), Zondlo and coworkers prepared a series of peptides (Thr-Tyr-X-Asp) by postsynthetic modifications wherein X consists of hydroxyl, oxo, monofluoro, and difluoroprolines.¹⁷ The stabilities were compared to TYProN and significant differences were observed. The term “proline editing” was introduced to refer to the strategy of altering backbone and side chain conformations in peptides based on selective incorporation of substituents, especially fluorine.¹⁷

3.2.2.3 Fluoroprolines as Synthetic Intermediates There are several examples of fluoropyrrolidine-containing biologically active compounds that have been synthesized. Included are the benzodiazepines **34**³¹ that show anticancer activity and the DNA-interactive benzodiazepine dimers **35**.³² The fluoropyrrolidine moiety was prepared from fluoroprolines derived from hydroxyproline. Likewise, the dimeric

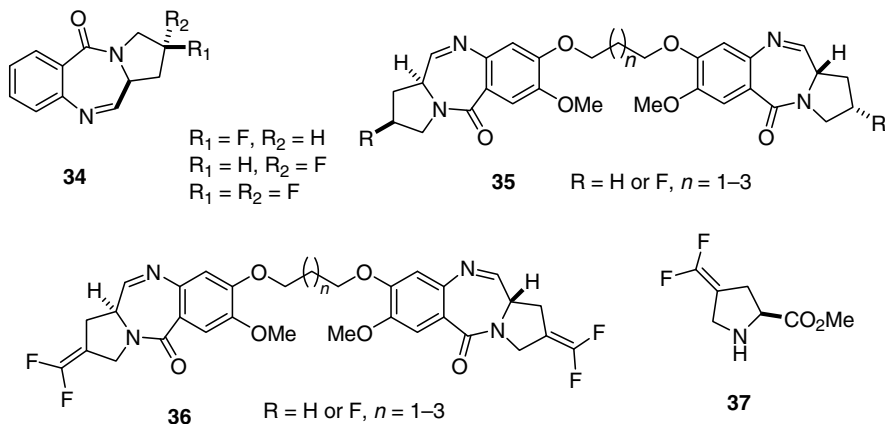


FIGURE 3.16 Fluoropyrrolidine-containing biologically active compounds.

benzodiazepine **36** featured difluoromethylation of a 4-oxo-proline derivative to produce a difluoromethylene-containing proline ester **37** that was used to construct the tricyclic ring system³³ (Fig. 3.16).

3.2.2.4 [¹⁸F]Fluoroproline in Positron Emission Tomography There have been several reports of the synthesis of [¹⁸F]4-fluoro-L-proline. The first synthesis reported in 1983 involved reaction of tetraethylammonium [¹⁸F]fluoride with 4-*N*-tosyl-4-trifluoromethanesulfonyloxy-L-proline methyl ester³⁴ (Fig. 3.17). Hamacher and coworkers reported the syntheses of no-carrier-added (NCA) *cis*- and *trans*-[¹⁸F]4-fluoro-L-prolines by Kryptofix 222-mediated nucleophilic [¹⁸F] fluorination of *cis*- and *trans*- *N*-*t*-Boc-4-tosyloxy-L-prolines followed by

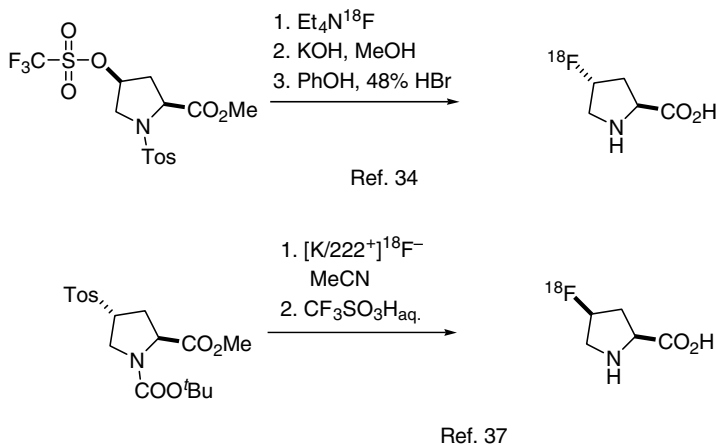


FIGURE 3.17 Syntheses of [¹⁸F]4-fluoro-L-prolines.

deprotection (illustrated in Fig. 3.17 for the *cis*-isomer).³⁵ Using similar chemistry, Mazza reported a semiautomated synthesis of NCA *cis*- and *trans*-4-[¹⁸F]fluoro-L-prolines.³⁶

The *cis*-isomer of 4-[¹⁸F]proline, but not the *trans*-isomer, is incorporated into murine protein, and only the *cis*-isomer is taken up into tumors.³⁷ This isomer has been studied as a tumor imaging agent, with collagen-rich tumor structural proteins being targeted. Initial results with urologic tumors were not promising.³⁸ Uptake of the L-isomer of *cis*-4-[¹⁸F]proline into brain tumors appeared to be limited to areas where the blood-brain barrier was disrupted.³⁹ Later studies showed preferential uptake of the D-isomer of *cis*-4-[¹⁸F]proline into the brains of human subjects and apparently this isomerizes in the brain to the L-isomer.⁴⁰ This is consistent with previous observations with the enantiomers of proline.

3.2.3 Fluorinated Derivatives of Pyroglutamic Acid

Pyroglutamic acid (PyroGlu), the five-membered nitrogen-containing heterocycle that is the cyclic form of glutamic acid, has important functions in its own right, being present, for example, in thyrotropin-releasing hormone (TRH) (PyroGlu-His-ProNH₂). As such, fluorinated analogues of pyroglutamic acid have received considerable attention, often as precursors of fluorinated glutamic acids, the latter of particular interest for preparation of tetrahydrofolate analogues as potential anticancer agents. Fluorinated prolines also are intermediates in certain of these procedures, so there is some overlap of this section with the above discussion of syntheses of fluorinated prolines. For example, in an early example, Hudlický reported a stereospecific synthesis of isomers of 4-fluoroglutamic acids based on initial preparation of 4-fluoroprolines (Fig. 3.18).⁴¹ The procedure is illustrated with the synthesis of the 2*S*,4*R*-isomer **38**.

Coward and coworkers used a similar approach in an improved synthesis of DL-3,3-Difluoroglutamic acid from 3-oxoprolinol and difluoropyroglutamic acid derivative (**39**) intermediates (Fig. 3.19).⁴² DL-3,3-difluoroglutamic acid had been previously studied as a substrate for folylpoly-γ-glutamate synthase.⁴³

In the later work, Coward and coworkers carried out a study of electrophilic fluorination of pyroglutamic acid derivatives. The results provided an alternative route to fluorinated pyroglutamic acids and derived fluoroglutamic acids.⁴⁴ Conditions were found that led to diastereoselective monofluorination to produce **40**, but attempts to carry out difluorination of the substrate were unsuccessful. The bicyclic

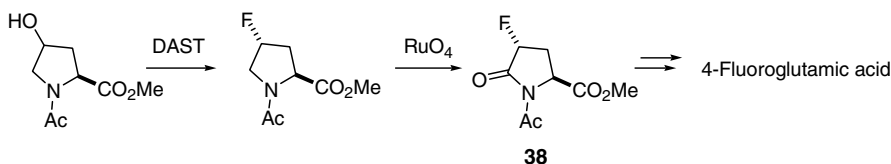


FIGURE 3.18 Fluorinated pyroglutamic acid as a precursor of fluoroglutamic acid.

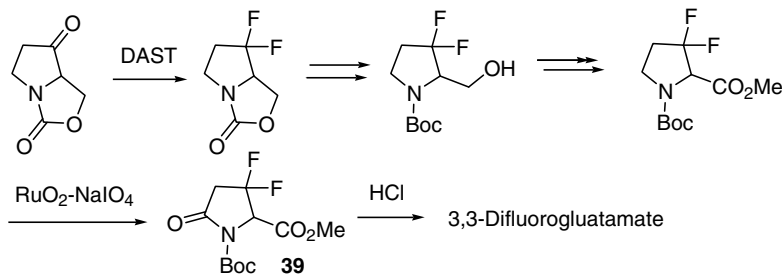


FIGURE 3.19 Difluoropyroglutamic acid as a precursor of difluoroglutamic acid.

substrate, on the other hand, was converted to the difluoroglutamate precursor **41** with excess fluorinating agent (Fig. 3.20).

Trifluoromethyl and difluoromethylpyroglutamic acids (**42** and **43**) were prepared from the corresponding fluorinated proline derivatives by ruthenium-mediated oxidation. The process was made difficult by the tendency of the substrates to form pyrrole derivatives under the conditions of the oxidation (Fig. 3.21).⁴⁵

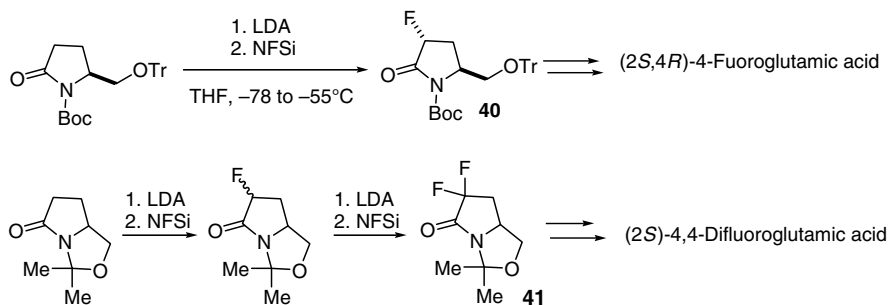


FIGURE 3.20 Additional approaches to fluorinated glutamic acids through proline derivatives.

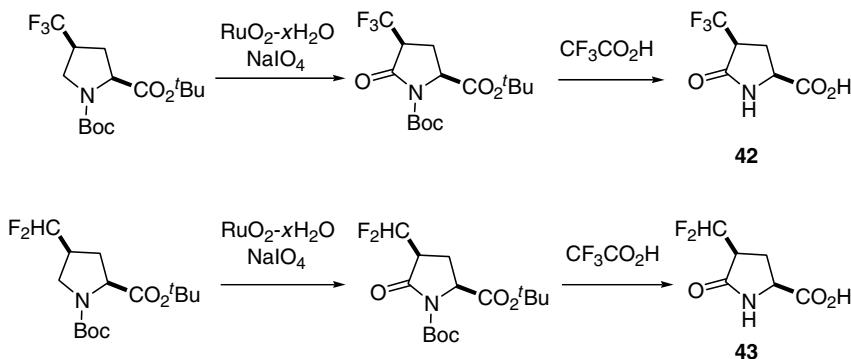


FIGURE 3.21 Trifluoromethyl- and difluoromethyl-substituted pyroglutamic acid.

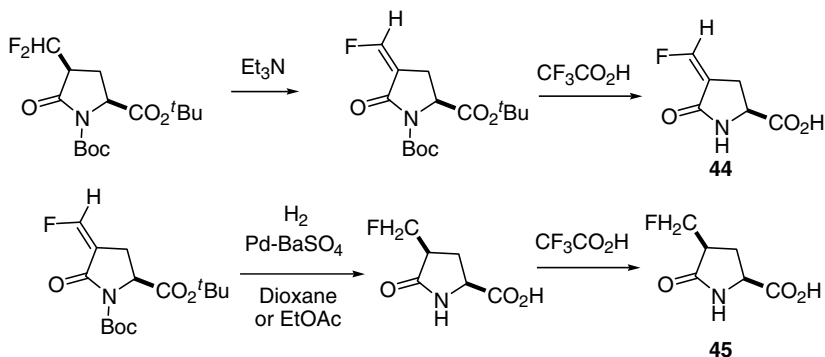


FIGURE 3.22 Additional fluorinated analogues of pyrrolutamic acid.

The initial difluoromethyl derivative was found to undergo dehydrofluorination under basic conditions to produce the fluoromethylene analogue **44**. This, in turn, could be hydrogenated to produce the monofluoromethyl derivative **45** (Fig. 3.22).⁴⁶ Use of dioxane or ethyl acetate mainly produced *cis*-reduction product.

3.2.4 Fluorinated Pyrroles

Pyrrole (**46**) is a relatively nonbasic aromatic heterocycle, the low $\text{p}K_{\text{a}}$ reflecting delocalization of the nitrogen lone pair into the aromatic system. (In this discussion, unless otherwise noted, we refer to *1H*-pyrroles.) This heterocycle often occurs in nature, in particular in complex macrocycles including the porphyrins of heme, the chlorins, and the bacteriochlorins of chlorophyll and porphyrinogens. Porphobilinogen (**47**) is a trisubstituted pyrrole that is the biosynthetic precursor of many natural products. Bicyclic pyrroles, including indolizines (**48**), indoles (**49**), and isoindoles (**50**) (Fig. 3.23) are important in many biological processes. In addition, pyrrolo[2,3-*d*]pyrimidine nucleosides such as tubercidin (**51**) and analogues have received much attention, reflecting their wide range of antimetabolic properties, including antitumor and antiviral activities.

In reviewing fluorinated pyrroles, discussion will be confined to the compounds having fluorine or perfluoroalkyl groups directly bonded to the heteroaromatic ring. The considerable literature dealing with compounds having fluorine substituted on the benzenoid portion of bicyclic pyrroles (e.g., fluorinated tryptophans) will not be covered.

3.2.4.1 Synthesis of Fluorinated Pyrroles As described in the previous Section 3.2.1, the availability of hydroxypyrrolidines provided convenient functionality for introduction of fluorine, and many syntheses were based on either nucleophilic displacement of oxygen functionality by fluoride or deoxyfluorination with DAST or other such reagents. In contrast, many fundamentally different methods have been used to prepare fluorinated pyrroles.

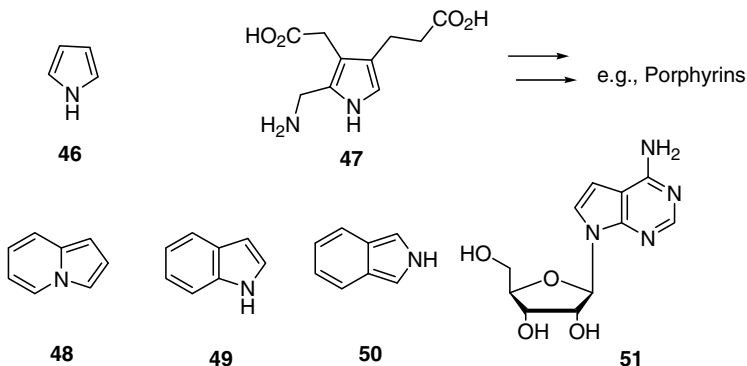


FIGURE 3.23 The pyrrole ring in nature.

Porphyrins can be conveniently assembled by condensation of simple pyrroles with aldehydes under Lewis acid catalysis (Lindsey conditions). Accordingly, 3-fluoro- and 3,4-difluoropyrroles have received much attention as precursors of fluorinated porphyrin derivatives. For example, in work on the synthesis of partially β -fluorinated 5,10,15,20-tetraphenylporphyrins and derivatives, previously unreported 3-fluoro-1*H*-pyrrole (**52**) was required (see Fig. 3.24).⁴⁷

Barnes and coworkers had prepared *N*-triisopropylsilyl-3-fluoropyrrole **53** from the corresponding bromo derivative but did not report the isolation of the *N*-unsubstituted parent **52**.⁴⁸ However, **53** could be desilylated to produce **52**, which was used *in situ* to produce partially β -fluorinated porphyrins and derivatives (Fig. 3.24).⁴⁹ Attempts to isolate and purify **52** either from the desilylated crude product or through deprotection of the derived Boc-protected intermediate **54** met with limited success, although sufficient material for characterization was produced

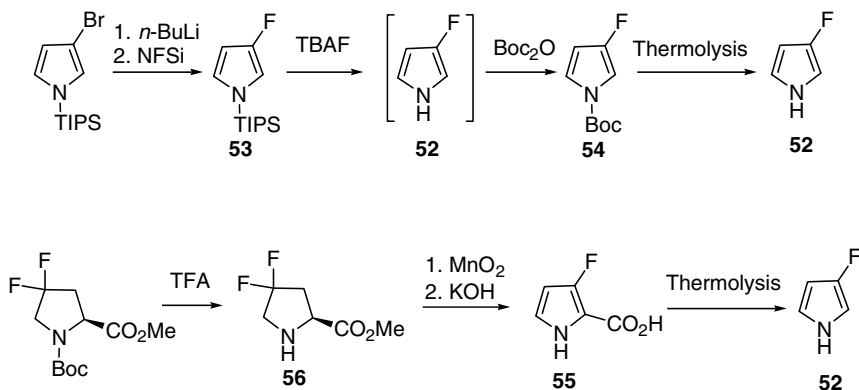


FIGURE 3.24 Synthetic approaches to 3-fluoropyrrole.

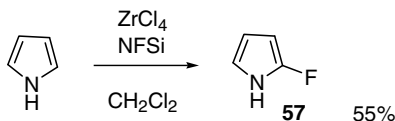


FIGURE 3.25 Synthesis of 2-fluoropyrrole.

(Fig. 3.24).⁴⁷ An alternative approach through decarboxylation of 3-fluoropyrrole 2-carboxylic acid (**55**), prepared by aromatization of methyl 3,3-difluoropyrrole-2-carboxylate (**56**), also proved to be problematic (Fig. 3.24). Technical difficulties were ascribed to volatility and possible instability of the final product.⁴⁷

A recently reported procedure for a Lewis acid-catalyzed selective halogenation of aromatic compounds was applied to the synthesis of 2-fluoropyrrole (**57**).⁵⁰ Thus, reaction of pyrrole with NFSi in the presence of a catalytic amount of ZrCl₄ in CH₂Cl₂ for 12 h gave a 55% yield of 2-fluoropyrrole (Fig. 3.25).

3,4-Difluoropyrrole (**58**) has been extensively used in the syntheses of octafluoroporphyrins and other calyx(*n*)pyrroles. This was first accessed by Leroy and Wakselman by barium-promoted copper chromite decarboxylation of 3,4-difluoropyrrole-2-carboxylic acid in quinoline at 200°C.⁵¹ The acid was prepared in four steps beginning with a cycloaddition reaction of the protected aziridine **59** and chlorotrifluoroethylene (Fig. 3.26).

DiMagno and coworkers reported an efficient route to **58** that also employs a double elimination step, but this is performed on the readily available tetrafluoropyrrolidine **10** (see Section 3.2.1 above) (Fig. 3.27).⁵² Optimization of conditions provided **58** in good yield in a reaction that is readily scaled up, thus providing ready access to this fluorinated building block. This has been particularly valuable for the synthesis of perfluorinated porphyrins (see the discussion below).

Several routes to functionalized 3-fluoropyrroles have been reported, examples of which will be summarized in this section (Fig. 3.28). The first example involved a

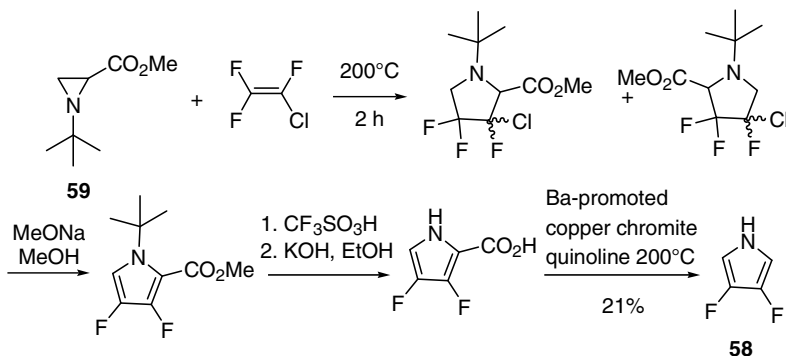


FIGURE 3.26 Synthesis of 3,4-difluoropyrrole.

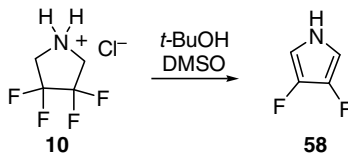


FIGURE 3.27 A convenient synthesis of 3,4-difluoropyrrole.

thermal or photochemically induced ring expansion of 2-azido-3,3-difluorocyclobutenes **60** in the presence of such nucleophilic solvents as benzene or furan to produce substituted pyrroles **62** by addition to intermediate **61**.⁵³ A photochemical Schiemann reaction was used to prepare 3-fluoropyrroles **63** from 3-aminopyrroles **64**, available from the nitro compounds.⁵⁴ Burton and coworkers had prepared a series of α,α -difluoro- γ -EWG pyrroles **65** by photochemical addition of iododifluoromethyl ketones to electron-deficient olefins. Treatment of these products with aqueous ammonia gave excellent yields of 3-fluoropyrrole derivatives **66**.⁵⁵

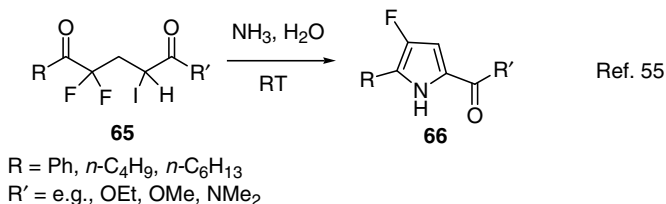
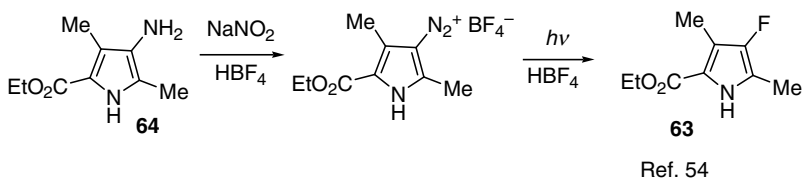
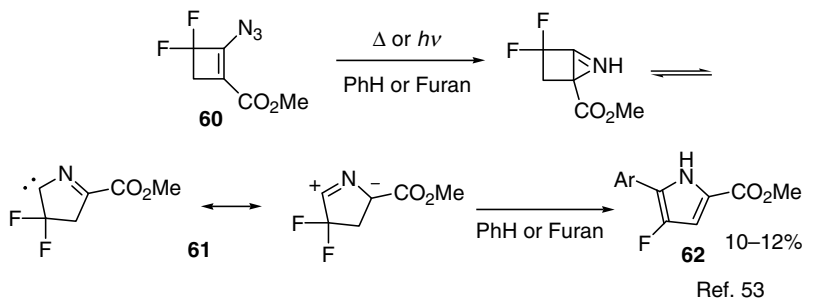


FIGURE 3.28 Synthetic routes to functionalized fluoropyrroles.

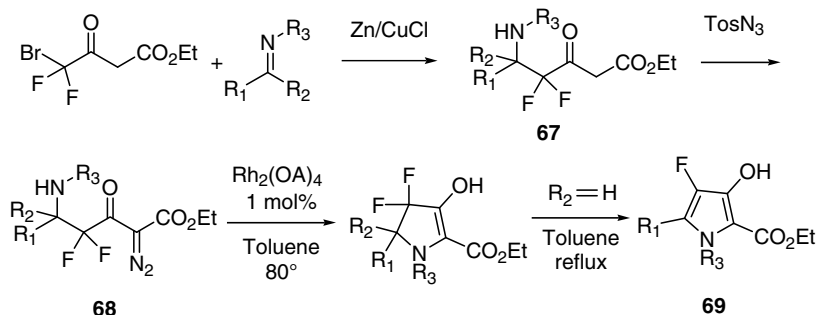


FIGURE 3.29 Rhodium(II)-catalyzed cyclization in pyrrole ring construction.

More recent approaches include a rhodium(II)-catalyzed intramolecular insertion reaction to form the five-membered heterocycle.⁵⁶ Reformatsky-imine addition of 4-bromo-4,4-difluoroacetate with aldimines gave δ -amino- γ,γ -difluoroacetates **67** that were readily converted to the key diazo intermediates **68** through the action of tosyl azide and molecular sieve. Rhodium(II)-catalyzed intramolecular insertion followed by aromatization through loss of HF gave the functionalized pyrroles **69** (Fig. 3.29).

Direct fluorination of the pyrrole ring with xenon difluoride and fluorodecarboxylation of pyrrole carboxylic acids essentially remained the sole routes to 2-fluoropyrroles until the late 1990s.^{57–59} Using the first approach, Wang and Scott studied fluorination of variously substituted pyrroles with a variety of fluorinating agents and solvents and found that xenon difluoride allowed fluorination in the 2-position of pyrroles if electron-withdrawing groups (EWGs) were present as in **70** to block oxidation. A key result of this work was the successful synthesis of 3-(4-carboxymethyl-2-fluoro-5-hydroxymethyl-1*H*-pyrrol-3-yl)-propionic acid (**71**), a fluorinated analogue of porphobilinogen **47**, by fluorination of the aldehyde **70** followed by hydrolysis and reduction to give **71** (Fig. 3.30).⁵⁹ This functioned as a suicide

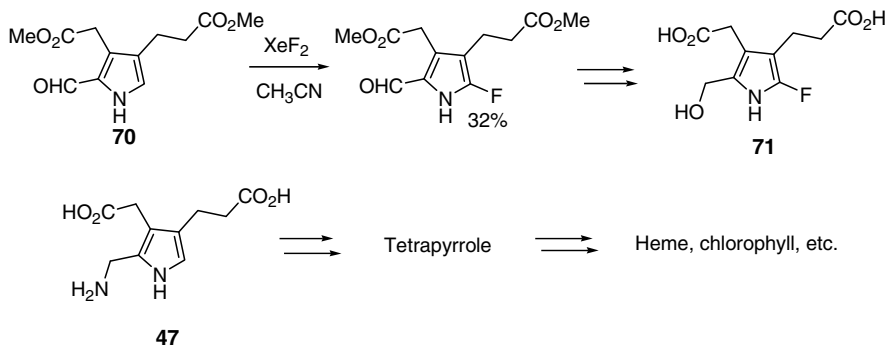


FIGURE 3.30 Synthesis of a fluorinated analogue of porphobilinogen.

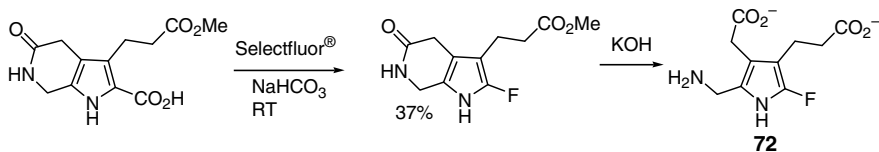


FIGURE 3.31 A synthesis of 2-fluoroporphobilinogen.

inhibitor of porphobilinogen deaminase. This enzyme catalyzes the stepwise polymerization of four molecules of porphobilinogen to a linear tetrapyrrole that is a key biosynthetic intermediate of heme, chlorophylls, vitamin B₁₂, and related macrocycles.

The same group applied fluorodecarboxylation to this synthetic goal. Reaction of a range of pyrrole-2-carboxylic acids, substituted by either electron-withdrawing or electron-donating groups, with Selectfluor[®] gave 2-fluoropyrroles in 32–47% yields.⁶⁰ A new synthesis of the fluoroporphobilinogen **72** illustrates this procedure (Fig. 3.31).

A conceptually different approach was taken by Novikov and coworkers using difluorocarbene as a building block. 1,3-Dipolar addition of dipolarophiles to azomethine ylides derived by addition of difluorocarbene to imines produces substituted 2-fluoropyrroles.^{61,62} The process is illustrated below with the imine derived from benzaldehyde and aniline. Using dimethyl acetylenedicarboxylate (DMAD) as the dipolarophile produces the 2-fluoropyrrole derivative **73** (Fig. 3.32). Several substrates were studied and such issues as regiochemistry were addressed.

Using the same approach employing olefinic rather than acetylenic dipolarophiles produces 2-fluoro-2-pyrrolines.⁶³

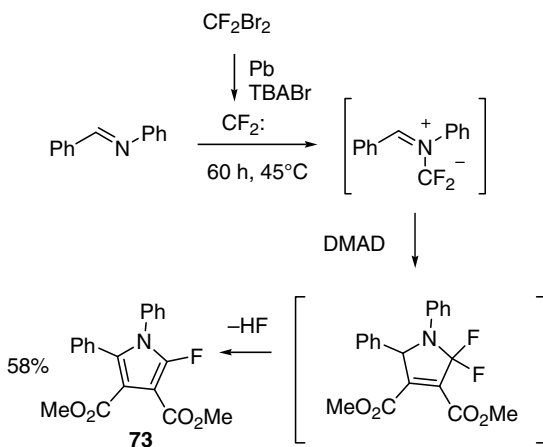


FIGURE 3.32 A 1,3-dipolar addition approach to 2-fluoropyrroles.

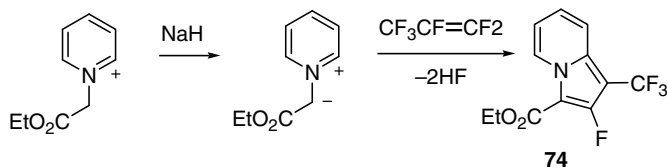


FIGURE 3.33 Synthesis of a fluorinated indolizine.

3.2.5 Fluorinated Indolizines, Indolizidines, Indoles, and Related Compounds

Indolizines, indolizidines, indoles, and other bicyclic or polycyclic compounds containing a fused pyrrole or pyrrolidine moiety often possess potent and useful biological activities. There have been several approaches to the preparation of fluorinated analogues of these heterocycles, mainly based on 1,3-dipolar addition reactions using fluorinated synthons either as the dipole or as the dipolarophile. Several examples of this strategy are given below.

Banks and coworkers published a series of papers describing the reaction of pyridinium methylides with prefluoroalkenes, perfluoroazaolefins, and trifluoroacetoneitrile to produce fluorinated heterocycles, exemplified by the synthesis of indolizine **74** (Fig. 3.33).⁶⁴ Modest yields isolated from complex mixtures were reported.

Using DMF as a solvent to facilitate solubility of fluorocarbons and thus ease conditions of the reaction, Wu and Chen prepared indolizines and 4*H*-pyrrolo[1,2-*a*]benzimidazoles in good yields by 1,3-dipolar cycloaddition of fluoroalkenes to *N*-ylides, exemplified below by the synthesis of indolizine **75** (Fig. 3.34).⁶⁵

In a similar approach, Huang and coworkers published a series of papers describing the cycloaddition reactions of fluorinated olefins, generated *in situ* from fluorinated alkanoates, with pyridinium and other nitrogen-based ylides.^{66–70} The synthesis of the fluorinated indolizine **76** that proceeds by cycloaddition followed by a dehydrochlorination step provides an example of this chemistry (Fig. 3.35).⁶⁷

Pyridinium ylides were used to prepare a series of 1-trifluoroacetyl indolizines by cycloaddition with 4-ethoxy-1,1,1-trifluorobut-3-one.⁷¹ After cycloaddition, loss of ethanol and spontaneous aromatization were proposed for the formation of the indolizine. An example of this chemistry is shown in the synthesis of indolizines **77** (Fig. 3.36). Good yields were reported.

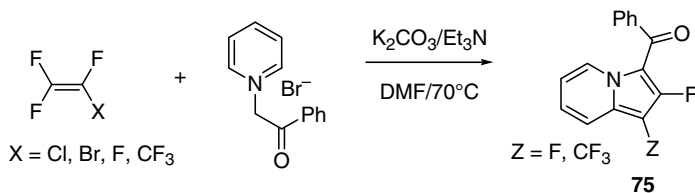


FIGURE 3.34 Synthesis of fluorinated indolizines.

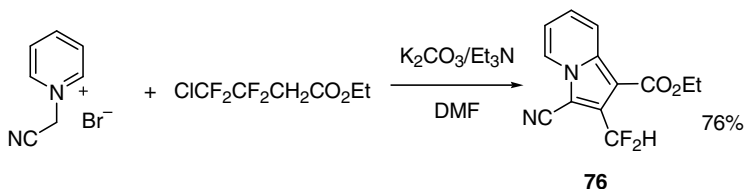


FIGURE 3.35 Nitrogen-based ylides in the preparation of fluorinated indolizines.

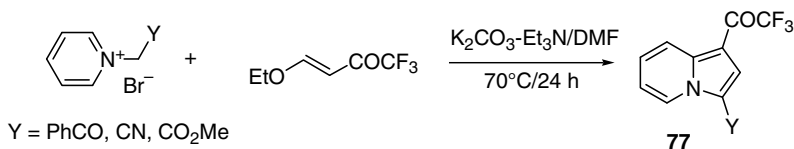
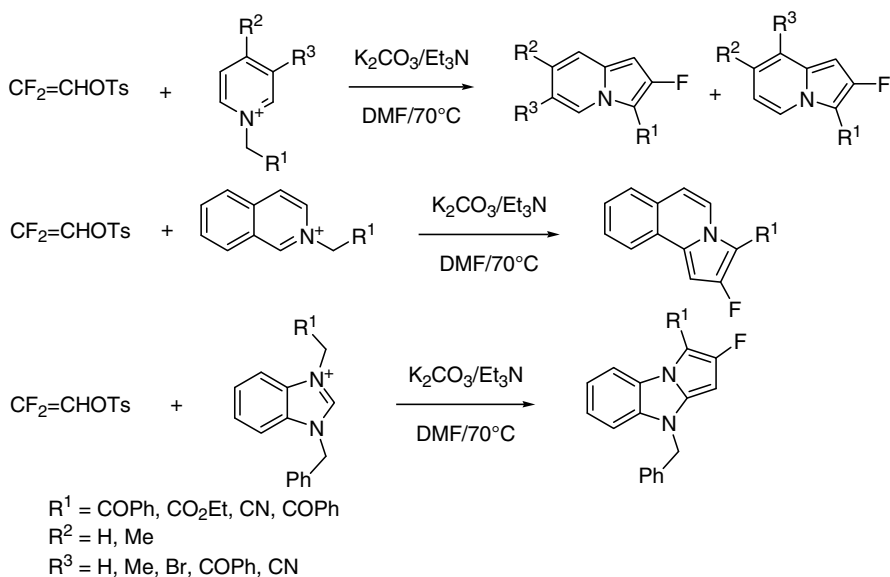


FIGURE 3.36 Pyridinium ylides as precursors of fluorinated indolizines.

1,3-Dipolar addition reactions of *N*-ylides with 2,2-difluorovinyl tosylate provides a convenient route to moderate yields of monofluorinated indolizines and related structures. *N*-Ylides derived from pyridinium, isoquinolinium, and bezimidazolium salts were generated *in situ* from halide salts (Fig. 3.37).⁷²



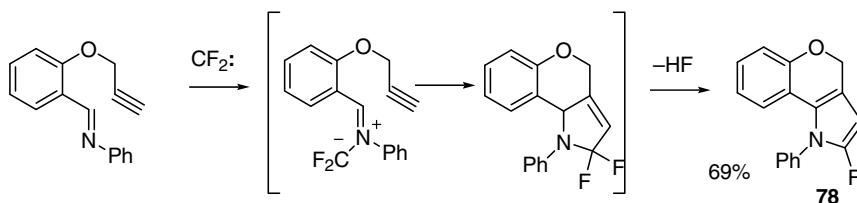


FIGURE 3.38 A difluorocarbene approach to chromeno[3,4-*b*]pyrroles.

Novikov and coworkers described an intramolecular variant of their difluorocarbene/Schiff base chemistry discussed above. Iminodifluoromethanides derived from the reaction of difluorocarbene with Schiff bases react with tethered acetylenes to produce fluorinated chromeno[4,3-*b*]pyrroles, for example, **78** (Fig. 3.38).⁷³

The above discussion highlights the use of fluorinated synthons in the synthesis of fused ring systems containing a fluorinated pyrrole moiety. Direct fluorination has also been used to fluorinate similar fused systems. For example, a recent report describes the synthesis of 8-fluorotubercidine **79**, a fluorinated analogue of the naturally occurring pyrrolo[2,3-*d*]pyrimidine nucleoside tubercidine **51**. 4-Chloro [2,3-*d*]pyrimidine **80** was treated with Selectfluor[®] in wet acetonitrile to give the fluorohydrin **81**, which could be converted *in situ* to the 5-fluoro derivative **82**. Coupling to the protected ribose and treatment of the intermediate nucleoside **83** with ammonia in dioxane completed the synthesis (Fig. 3.39).⁷⁴

An example of nucleophilic fluorination to prepare an indolizidine derivative is found in the synthesis of a fluorinated analogue of (+)-castanospermine, a naturally occurring glucosidase inhibitor. The epoxylactam **84** was treated with $\text{HF-Et}_3\text{N}$. Stereospecific attack at position 6 gave, after acylation, the acetyl-protected

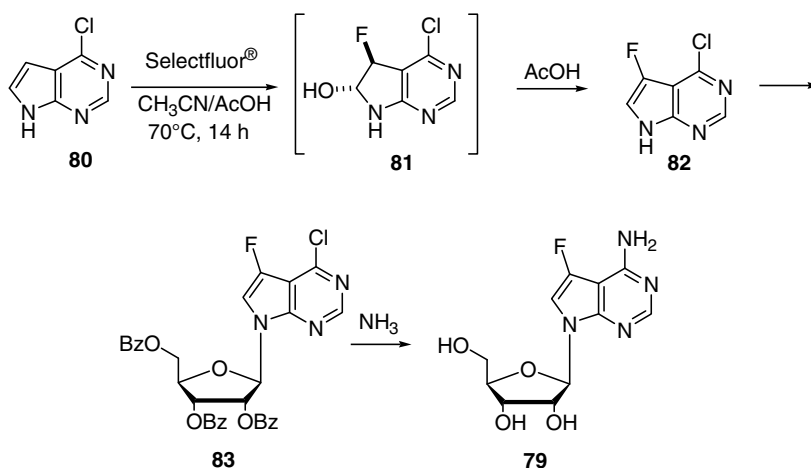


FIGURE 3.39 Synthesis of 5-fluorotubercidin.

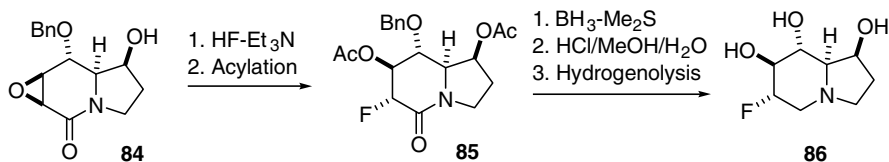
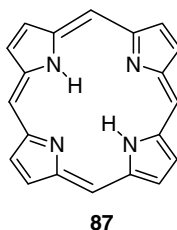


FIGURE 3.40 Synthesis of a fluorinated analogue of (+)-castanospermine.

derivative **85**. This was converted to (+)-6-deoxy-6-fluorocastanospermine **86** by reduction and deprotection (Fig. 3.40).⁷⁵

3.2.5.1 Fluorinated Porphyrins and Related Macrocycles Porphyrins, essential to living organisms, are heterocyclic macrocycles derived from four pyrrole-like subunits. Derivatives of porphine, **87**, the simplest porphyrin, include the heme of hemoglobin, the ring-contracted chlorin found in chlorophyll, and the corrin structure of vitamin B₁₂. Many synthetic variants are known, such as ring-expanded calixpyrroles. The metal complexes of porphyrins are very stable and form the bases of many of the biological properties, including redox activity and ligand binding. The importance of these macrocycles has prompted much research interest in synthetic analogues to study and modulate physicochemical and biological properties. The study of fluorinated analogues has been particularly useful for isolating electronic and steric effects of substituents on such parameters as redox potentials and spectral properties. In this section, a brief summary of some of the notable achievements in this research will be given. No attempt will be made to be comprehensive in the treatment of this expanding area of research.



An early report described the preparation in low yield of two isomeric *meso*-monofluorinated derivatives of porphyrins using the Schiemann reaction.⁷⁶ Electrophilic fluorinating agents have been a more effective way to carry out direct fluorination of the porphyrin system. For example, reaction of octaethylporphyrin with *N*-fluoropyridinium salts such as *N*-fluoro-2,3,4,5,6-pentachloropyridinium triflate gave a mixture of mono, di, tri, and tetrafluoro derivatives **88** (Fig. 3.41).⁷⁷ The perfluorinated derivative was formed in 20% yield. *meso*-Fluorination of octaethylporphyrin had minimal effects on oxidation potential and spectral properties.

DiMaggio and Williams developed a general route to highly electron-deficient *meso*-substituted porphyrins based on condensation of perfluoroaldehyde hydrates

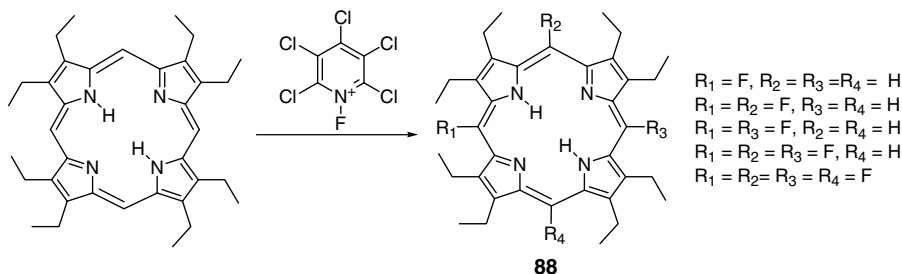


FIGURE 3.41 Electrophilic fluorination of octaethylporphyrin.

(e.g., **89**) with pyrrole. The success of the reaction depends on the efficient removal of the water formed in the reversible condensation step.⁷⁸ The tetrakis(heptafluoropropyl) substitution present in porphyrin **90** imparts interesting and useful properties to the porphyrin system, including enhanced solubility in a variety of solvents and a large increase in redox potential. This new class of porphyrin is both extremely electron deficient and nonplanar. The absence of π -conjugative interaction with the ring by the perfluoroalkyl substituents permits the study of ring-distortion effects in the absence of conjugative effects in metalloporphyrins (Fig. 3.42).⁷⁹

There have been several reports of the synthesis of β -fluorinated porphyrins by construction of the macrocyclic ring using fluorinated pyrrole precursors. For

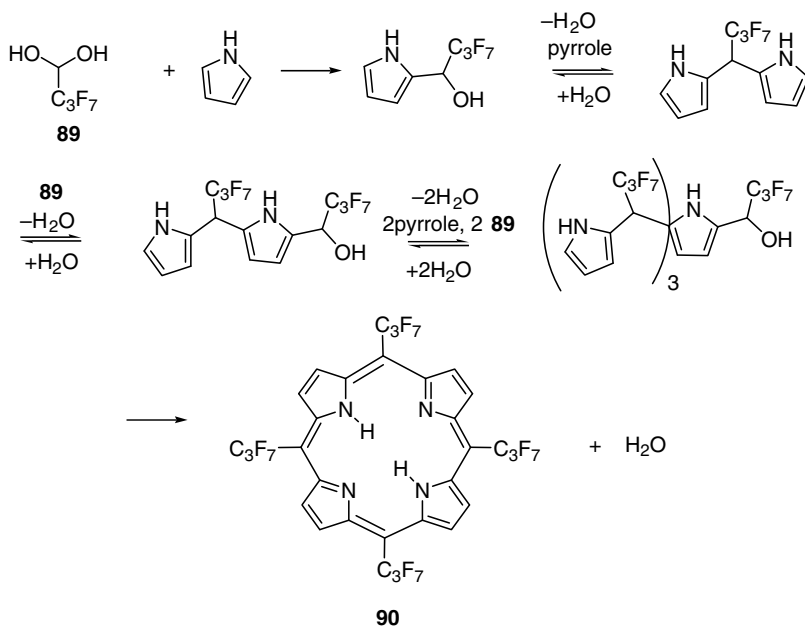


FIGURE 3.42 Synthesis of perfluoroalkylporphyrins.

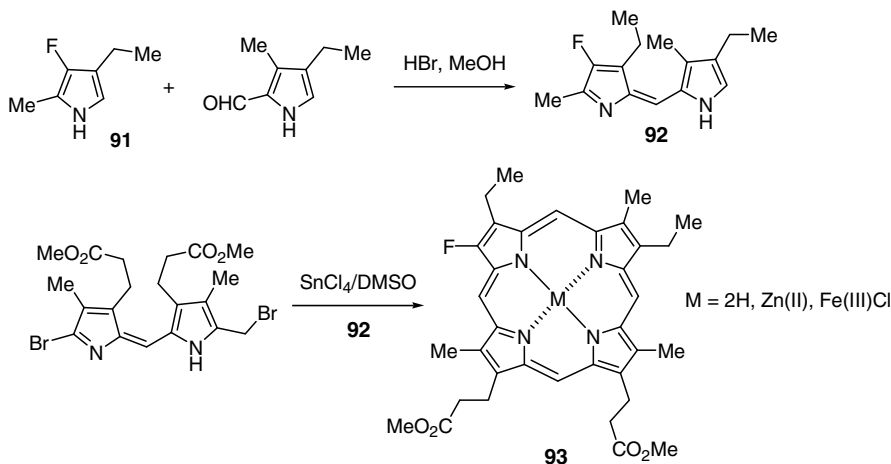


FIGURE 3.43 Synthesis of a mono-fluoroporphyrin from a fluorinated pyrrole.

example, 4-ethyl-3-fluoro-2-methylpyrrole **91** was converted through the intermediate dipyrrole **92** to a monofluorinated derivative of 1-demethylmesoporphyrin-IX (**93**) (Fig. 3.43).⁸⁰

Fluorinated analogues of these and related porphyrins were later used to reconstitute myoglobins that contain fluorinated hemes. These were used for NMR studies of the effects of distortion of the porphyrin π -system by the chemical properties of the peripheral side chains.⁸¹ A similar strategy involving the oxidative coupling of similar dipyrromethenes and monofluorodipyrromethenes produced 6-monofluorinated porphyrins. Reconstituted myoglobins and iron complexes prepared from these were studied.⁸²

There has been much interest in the development of electron-deficient porphyrins as tools to study electronic effects on metal-centered chemistry, redox properties, and structure. Both β -fluorinated and perfluoroalkylated derivatives have been made. Ogoshi and coworkers used a modified Knorr condensation to prepare the trifluoromethyl analogue of etioporphyrin along with its metal complexes **94** (Fig. 3.44).⁸³

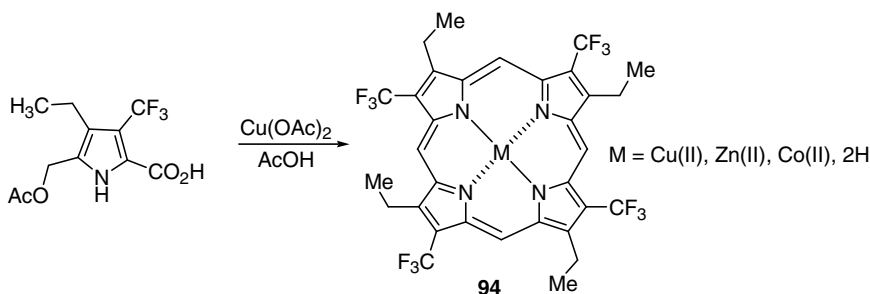


FIGURE 3.44 Synthesis of metal salt complexes of trifluoromethyl-substituted porphyrins.

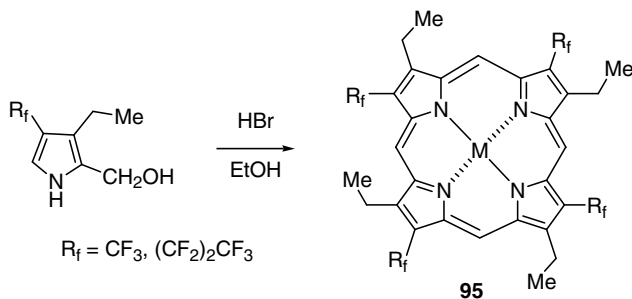


FIGURE 3.45 Synthesis of perfluoroalkyl-substituted porphyrins.

The same group adopted a slightly different strategy to prepare a series of perfluoroalkyl porphyrins **95** (Fig. 3.45).⁸⁴

Condensation of pyrroles with carbonyl compounds under Lewis acid catalysis followed by oxidation provides an efficient route to the porphyrin ring system. This has been effectively used to prepare polyfluorinated porphyrins from 3-fluoro and 3,4-difluoropyrroles, as well as pyrroles substituted with fluorinated side chains in these positions. For example, DiMaggio and coworkers extended their studies of highly electron-deficient porphyrins to a series of 2,3,7,8,12,13,17,18-octafluoro-5,10,15,20-tetraarylporphyrins **96**, including the perfluorinated compound, by BF_3 -catalyzed condensation of 3,4-difluoropyrrole with benzaldehydes followed by dichloro dicyano quinone (DDQ) oxidation (Fig. 3.46).⁸⁵ A similar approach was used by Leroy and coworkers.⁸⁶

These electron-deficient porphyrins and their metal complexes have proven to be valuable tools to study many aspects of porphyrin structure and function. An in-depth discussion of this area is beyond the scope of this review but examples will be cited. Thus, large substituent-dependent variations in electron-transfer properties of cobalt complexes were ascribed to widely varying inner sphere reorganization energies related to core expansion and contraction.⁸⁷ In another example, a ruthenium complex functioned as a potential methane functionalization catalyst by virtue of the ability of

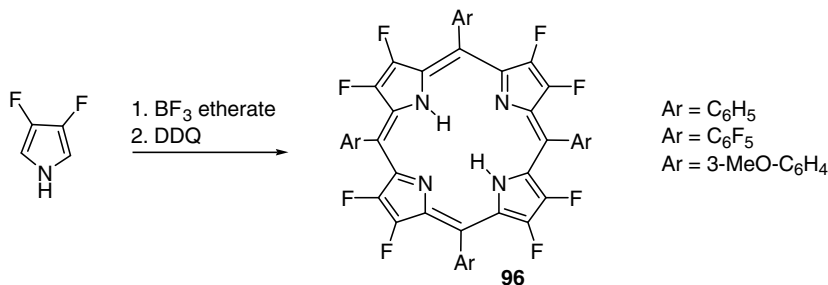


FIGURE 3.46 Synthesis of perfluoroporphyrrins from difluoropyrrole.

the $[\text{RH}(\text{F}_{28}\text{TPP})]^-$ to serve as a leaving group. This represents umpolung of the metal–carbon bond by the electron demand of the perfluoroporphyrin nucleus.⁸⁸ Additional studies of the use of ruthenium complexes of fluorinated porphyrins as oxidation catalysis have been reported.⁸⁹

Partially fluorinated porphyrins were made by a similar Lindsey cyclization. Condensation of benzaldehyde with mixtures of 3,4-difluoropyrrole and pyrrole gave mixtures of di-, tetra-, and hexafluoro *meso*-tetraphenylporphyrin with fluorine atoms in pairs per pyrrole. On the other hand, condensation of 3-fluoropyrrole with benzaldehyde gave a mixture of tetrafluoro-*meso*-tetraphenylporphyrin with one fluorine atom per pyrrole.^{47,90} These partially β -fluorinated porphyrins were used to study the differential effects of fluorine substituents on spectral properties and core deformations of the porphyrin system.

The above discussion has concentrated mainly on porphyrins having fluorine directly substituted on the macrocyclic ring. Perfluoroalkyl- and fluoroalkenyl-substituted porphyrins have also received much attention, but will be covered only briefly here. For example, Kumadaki and coworkers synthesized a series of natural porphyrins substituted variously with fluorovinyl, trihalovinyl, and trifluoroethoxy groups to be used as sensitizers in cancer photodynamic therapy (reviewed in Ref. 91).

Sessler and coworkers have prepared fluorinated calix[4]pyrroles (**97**; $n = 1$) and expanded calixpyrroles (**98**; $n = 2-5$) by the condensation of 3,4-difluoropyrrole with acetone under acid catalysis (Fig. 3.47).^{92,93} The fluorinated dipyrrolylquinoxaline **99** was also synthesized from 3,4-difluoropyrrole.⁹² These were studied as neutral anion receptors that had higher affinity and greater selectivity relative to their nonfluorinated congeners.

Fluorinated analogues of other pyrrolic macrocyclic systems are also receiving current attention. The recent development of a short and efficient synthesis of substituted corroles has facilitated the syntheses of several fluorinated and perfluorinated analogues of this tetrapyrrolic macrocycle.^{94,95} Gross and coworkers found that

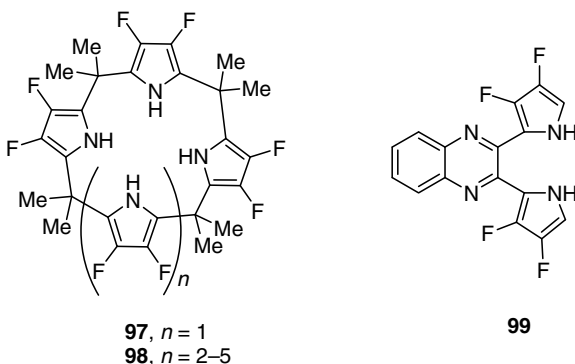
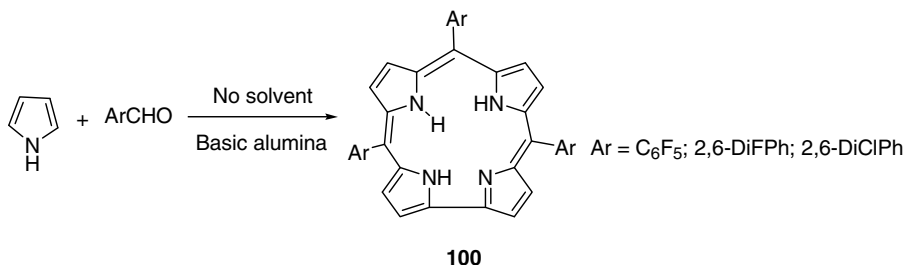


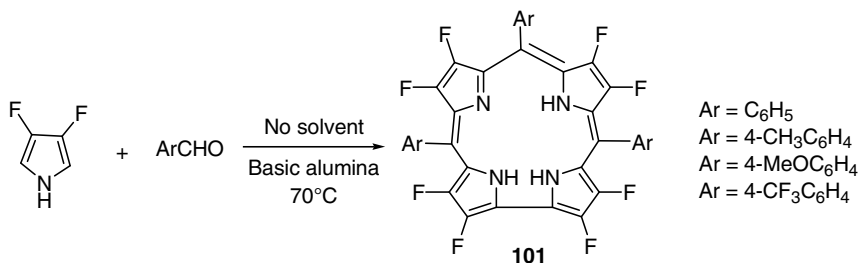
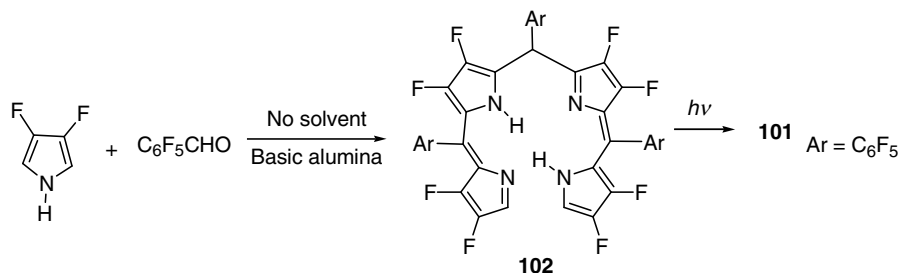
FIGURE 3.47 Fluorinated calix[4]pyrroles and expanded calixpyrroles and a fluorinated dipyrrolylquinoxaline.

**FIGURE 3.48** Synthesis of fluorinated corroles.

heating electron-withdrawing benzaldehydes with pyrrole in the absence of solvent gave triarylcorroles **100** in acceptable yields (Fig. 3.48).

This was initially described as being confined to these electron-deficient benzaldehydes. However, Ghosh and coworkers expanded this to a wider range of benzaldehydes and applied the reaction to 3,5-difluoropyrrole to access a series of octafluorocorroles **101** (Fig. 3.49).⁹⁶

Chang and coworkers condensed 3,4-difluoropyrrole with pentafluorobenzaldehyde under similar but somewhat altered conditions to give perfluorinated corrole (**101**; Ar=C₆F₅) (Fig. 3.50).⁹⁷ An intermediate linear bilene **102** was cyclized to the

**FIGURE 3.49** Synthesis of octafluorocorroles.**FIGURE 3.50** Synthesis of perfluorinated corrole.

corrole with floodlight irradiation. The corrole was formed directly in 5% yield under the original Gross conditions if reaction times were increased. The Mn=O complex had a 28-fold increased rate of oxidation of cyclooctene relative to the Mn=O complex of the non- β -fluorinated F-15 corrole.

As can be seen from the brief overview in this section, fluorinated pyrroles have played a major role in the development of new tools for the study of porphyrin chemistry. The high electronegativity of fluorine, especially in polyfluorinated analogues, has been particularly useful to alter properties and also to study the electronic effects in porphyrin structure and function.

3.3 FLUORINATED HETEROCYCLES CONTAINING TWO NITROGENS

3.3.1 Fluorinated Imidazoles

3.3.1.1 Synthesis of Ring-Fluorinated Imidazoles Synthetic routes to ring-fluorinated imidazoles are somewhat limited. The only general procedure to date is the photochemical Schiemann reaction first reported in 1971,⁹⁸ developed after a range of other fluorination procedures, including the thermal Schiemann reaction, had proven totally unfruitful. The sequence involved *in situ* formation and irradiation of an imidazole diazonium salt in aqueous fluoroboric acid. This was initially applied to the stable 2-aminoimidazoles and 4-aminoimidazoles that were stabilized by an electron-withdrawing group (carboxylic ester) in the 5-position.^{98–100} The procedure proved to be applicable to a wide range of imidazole derivatives as well as to other aromatic and heteroaromatic systems.

Included in biologically relevant members of this new class of fluorinated heterocycles were 2- and 4-fluorohistidines, 2- and 4-fluorohistamines, 2- and 4-fluorouracanic acids, and 4-fluoroimidazole-5-carboxamide riboside (Fig. 3.51).^{99–101}

Functionalized 2-aminoimidazoles required for direct synthesis of more complex derivatives such as 2-fluorohistidine and 2-fluorohistamine were prepared by catalytic reduction of 2-arylaazoimidazoles, the products of coupling of the imidazole ring with aryl diazonium salts.¹⁰² 4-Aminoimidazoles are unstable unless an electron-withdrawing group is also present on the imidazole ring. 4-Fluoroimidazole was initially prepared by *in situ* deprotection of the Boc-protected amine in cold fluoroboric acid followed by immediate diazotization and irradiation.^{98,99} A more direct route was developed based on reduction of 4-nitroimidazoles with zinc dust in cold fluoroboric acid followed by *in situ* diazotization and irradiation (Fig. 3.52).¹⁰³ Although the overall yields over the three transformations are modest, the directness of the process makes this an effective route to 4-fluoroimidazole derivatives. In more recent work to be published, the *N*-acetyl group was replaced with the *N*-trifluoroacetyl group to provide better organic solvent solubility and easier deprotection.

Both 4,5-difluoro- and 2,4-difluoroimidazoles have been prepared. The former was synthesized from ethyl 4-fluoroimidazole-5-carboxylate through a Curtius rearrangement that provided the Boc-protected 4-fluoro-5-aminoimidazole. *In situ* depro-

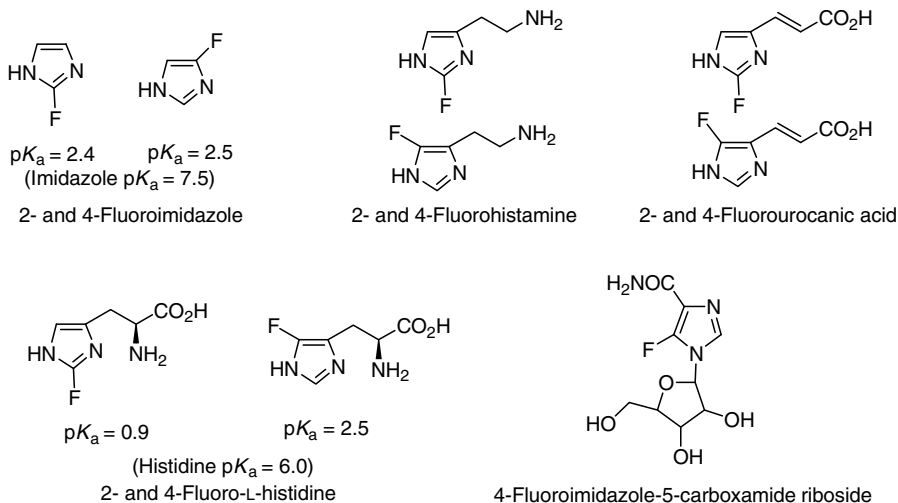


FIGURE 3.51 Structures of ring-fluorinated imidazoles.

tection, diazotization, and photolysis produced 4,5-difluoroimidazole (**103**) (Fig. 3.53).¹⁰⁴

Attempts to prepare 2,4-difluoroimidazoles met with difficulty in large part due to the lability of the fluorine in the 2-position. Ethyl 2,4-difluoroimidazole carboxylate **104** was prepared by a sequence that involved arylazo coupling of ethyl 4-fluoroimidazole-5-carboxylate (**105**) to give the arylazo intermediate **106**, reduction to the 2-amino derivative **107** using formamidinesulfonic acid (FASA), and the photochemical Schieemann procedure (Fig. 3.54).¹⁰⁵ A similar sequence using 4-fluoroimidazole carboxamide gave 2,4-difluoroimidazole-5-carboxamide. Attempts to elaborate the amino acid side chain of **104** as a route to 2,4-difluorohistidine were thwarted by loss of the 2-fluoro substituent during reduction of the ester to the hydroxymethyl intermediate.

Other routes to fluoroimidazoles have been reported, some of which are confined to specific structural motifs. For example, methyl and fluorine substituents were used in a study of the phototranspositions of the 1-methylpyrazole ring. The “nitrogen walk” mechanism produced ring-fluorinated imidazoles from the ring-fluorinated pyrazoles (Fig. 3.55).¹⁰⁶

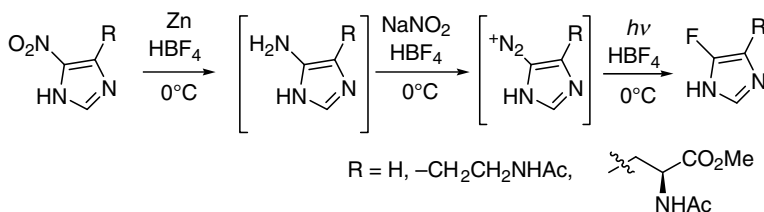


FIGURE 3.52 Synthesis of 4-fluoroimidazoles from 4-nitroimidazoles.

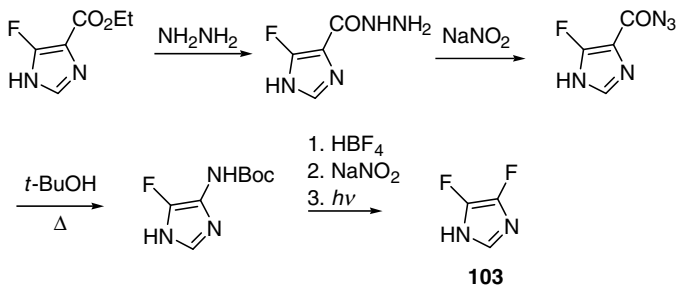


FIGURE 3.53 Synthesis of 4,5-difluoroimidazole.

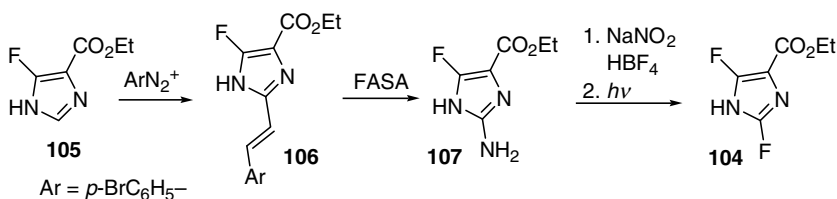


FIGURE 3.54 Synthesis of 2,4-difluoroimidazoles.

In initial attempts to prepare ring-fluorinated imidazoles, nucleophilic displacement of activated halogens with fluoride was unsuccessful.⁹⁸ However, if sufficiently activated, halide exchange can occur. Thus, 1-methyl-2-fluoro-4,5-dicyanoimidazole was prepared from 1-methyl-2-bromo-4,5-dicyanoimidazole by reaction with spray-dried KF in the presence of 18-crown-6 ether as catalyst.¹⁰⁷

The recent development of anhydrous highly nucleophilic fluoride salts has made such nucleophilic substitutions a facile transformation.¹⁰⁸ 1-Methyl-5-chloro-4-nitroimidazole **108**, one of the several substrates that underwent rapid nucleophilic

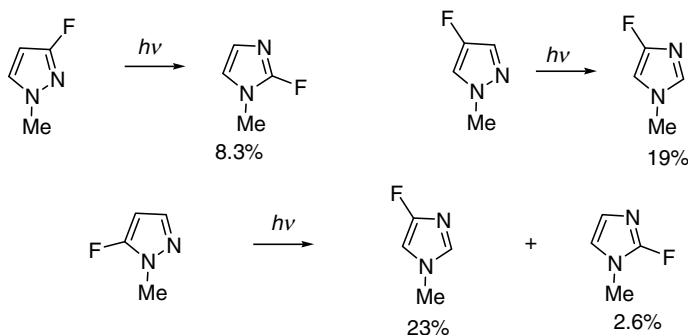


FIGURE 3.55 A photochemically induced "nitrogen walk" to access fluorimidazoles.

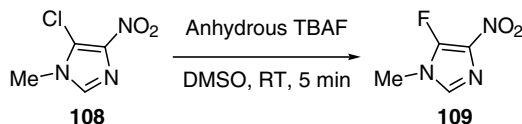


FIGURE 3.56 Use of anhydrous TBAF to prepare fluorinated imidazoles.

fluorination, was converted to the fluorinated imidazole **109**. This new procedure may represent a second general route to ring-fluorinated imidazoles (Fig. 3.56).

Fluorinated synthons have been used to access fluorinated imidazoles. Reduction of Schiff bases derived from amidines and hexafluoroacetone with SnCl_2 gives rise to 5-fluoro-4-trifluoromethylimidazoles **110** (Fig. 3.57).^{109,110} Because the 5-fluoro substituent is readily displaced by nucleophiles such as alkoxide, cyanide, and others, this procedure provides access to a range of trifluoromethyl-substituted imidazoles (also see below).¹¹⁰

There have also been reports of preparation of fluoroimidazoles by electrophilic fluorination of metalated intermediates, although results have been modest. There exists an unpublished report that a more than 50% yield of 2-fluoro-1-methylimidazole was produced by reaction of 2-lithio-1-methylimidazole with perchloryl fluoride.¹¹¹ In another attempt to prepare fluoroimidazoles by electrophilic substitution, reaction of 1-methyl-2-trimethylstannylimidazole, 1-methyl-4-trimethylstannylimidazole, or 1,2-dimethyl-5-trimethylstannylimidazole with dilute fluorine gas at -78°C gave crude product mixtures that contained the corresponding fluorinated imidazole as detected by NMR spectroscopy. The products were not isolated.¹¹²

3.3.1.2 Synthesis of Trifluoromethylimidazoles Several approaches to imidazoles substituted on the ring with a trifluoromethyl group are available. These include direct introduction of the trifluoromethyl group on the ring as well as construction of the imidazole ring from a trifluoromethylated building block. The work of Burger cited above is an example of the latter strategy. Condensation of aldehydes with 3,3-dibromo-1,1,1-trifluoroacetone in the presence of ammonia provides a facile synthesis of 2-substituted 4-trifluoromethylimidazoles (Fig. 3.58).¹¹³ Hydrolysis of the CF_3 group provides a route to the corresponding imidazole carboxylic acids.

Reaction of imidazole and substituted imidazoles with benzoyl chloride produces dibenzamidoethene derivatives (the Bamberger cleavage). Reaction of this

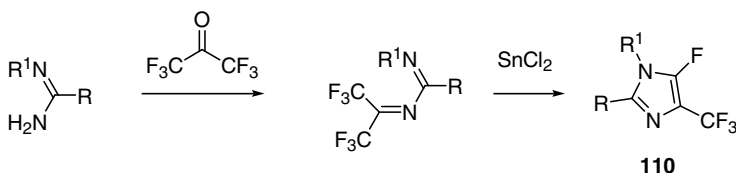


FIGURE 3.57 A fluorinated building block approach to fluorinated imidazoles.

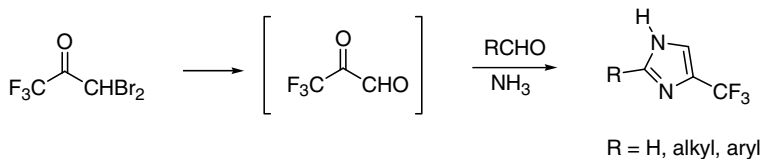


FIGURE 3.58 Synthesis of 2-substituted-4-trifluoromethylimidazoles.

intermediate with trifluoroacetic anhydride (Tr_2O) provides a route to 2-trifluoromethylimidazoles (Fig. 3.59).¹¹⁴

Direct introduction of the trifluoromethyl group provides another general route. Irradiation of a methanolic solution of trifluoromethyl iodide and imidazole produces a mixture of 2- and 4-trifluoromethylimidazoles and 2,4-bistrifluoromethylimidazole. This can be applied to simple imidazoles and substituted imidazoles. The photochemical procedure provides a convenient synthesis of trifluoromethyl derivatives of histidine and histamine.^{115,116}

3.3.1.3 Fluorinated Purines and Benzimidazoles The importance of fluorinated purine and pyrimidine derivatives as antiviral and anticancer agents has increased the need for efficient methods for introduction of fluorine into these heterocyclic systems. This discussion will be confined to examples wherein the fluorine functionality is on the imidazole ring of purines and related compounds. A review of the substantial literature dealing with 2-fluoro-substituted purines, for example, will not be included.

Routes to 8-fluoropurines had been limited until recently. However, an efficient one-step synthesis was reported in 1996 that has made available these compounds for a variety of studies. Thus, reaction of a series of protected oxapurines and protected adenosine with 1% F_2 in He gave the corresponding 8-fluoro derivatives in 25–30% yields (Fig. 3.60).¹¹⁷ 2',3',5'-Tri-*O*-acetyl-8-fluoroadenosine so prepared was found to undergo defluorination under normal conditions of deprotection. A thermal labile hydrolase was subsequently used to effect this deprotection to produce, for the first time, free 8-fluoroadenosine.¹¹⁸ More detailed studies on the mechanism of defluorination of 8-fluoropurines indicated that acidic conditions are incompatible with 8-fluoroguanine and 8-fluoroadenosine while basic conditions are also incompatible with 8-fluoroadenosine.¹¹⁹

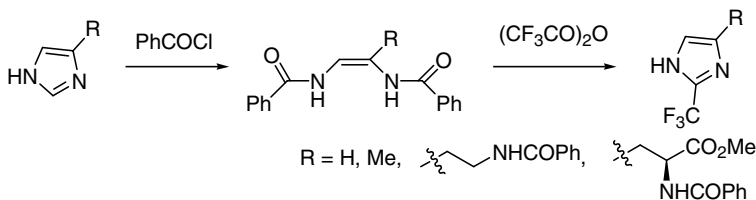


FIGURE 3.59 Synthesis of 2-trifluoromethylimidazoles by the Bamberg cleavage.

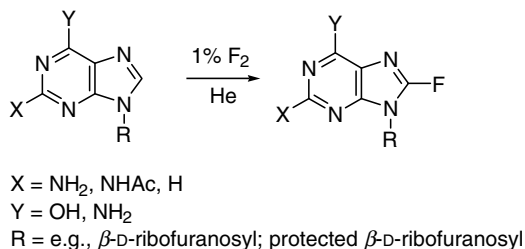


FIGURE 3.60 Synthesis of 8-fluoropurines by direct fluorination.

Direct fluorination with dilute elemental [^{18}F] F_2 was used to prepare 8- ^{18}F fluoroguanine, a positron emission tomography (PET) scanning probe that was used to image gene expression.¹²⁰

The elusive 8-fluoroadenosine has recently been prepared by halogen exchange of the bromopurine **111** followed by nonenzymatic removal of protecting groups from the intermediate **112** to give 8-fluoroadenosine **113** (Fig. 3.61).¹²¹ Among the obstacles to be overcome were the intramolecular displacement of an intermediate fluorinated product by the 5'-hydroxyl group, displacement of fluoride by the exocyclic purine nitrogen, and acid lability. Careful choice of protecting groups and reaction conditions resulted in an efficient route to 8-fluoroadenosine.

There are surprisingly few reports on the synthesis of the related 2-fluorobenzimidazoles. Reaction of 1-(4-fluorobenzyl)-2-chlorobenzimidazole **114** with CsF in the presence of 18-crown-6 for 4 h gave a good yield of the 2-fluoro derivative **115**. Since the fluorine was rapidly displaced with amine nucleophiles, a sequence was developed wherein the chlorobenzimidazole was converted directly to the antihistaminic norastemizole **116**. Fluoride functions as a catalyst by generating the highly reactive **115**, and is reformed by displacement by the amine (Fig. 3.62).¹²²

Sun and DiMagno also used 1-(4-fluorobenzyl)-2-chlorobenzimidazole as a substrate for studying their recently developed anhydrous TBAF and reported a >90% conversion to the 2-fluoro derivative in 30 min at room temperature.¹²³ The milder conditions reveal again the reactivity of anhydrous TBAF.

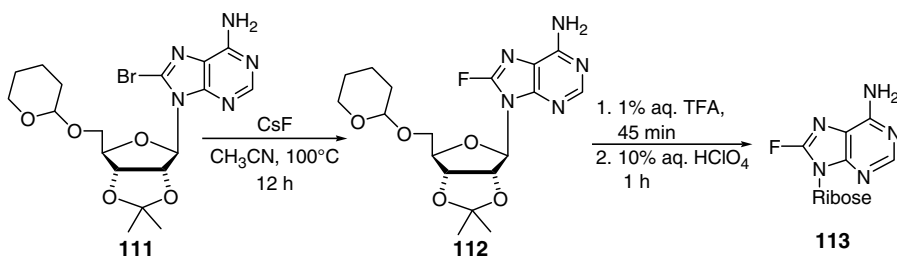


FIGURE 3.61 Synthesis of 8-fluoroadenosine by halogen exchange.

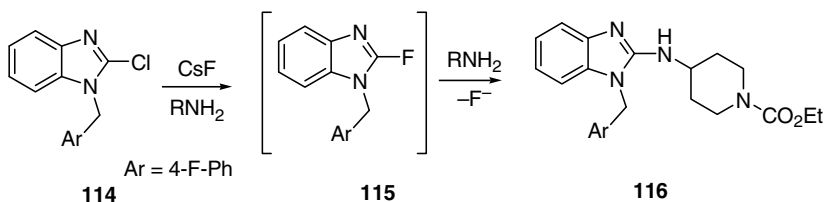


FIGURE 3.62 Fluoride catalysis in the preparation of an antihistaminic 2-aminobenzimidazole.

3.3.1.4 Chemical Reactivity A major consequence of fluorination of the imidazole ring is a dramatic drop in pK_a by several pH units. For example, the pK_a 's of 2-fluoro- and 4-fluorohistidines were determined by NMR chemical shift titrations to be 0.9 and 2.5, respectively.¹²⁴ A value of 6.0 is reported for histidine.

4-Fluoroimidazoles are quite stable under a variety of conditions unless activated by electron-withdrawing groups, such as CF_3 (see above). In contrast, fluorine in the 2-position is subject to nucleophilic displacement even in the absence of activation by electron-withdrawing groups.¹⁰⁰ Of particular interest was the observation that solid samples of 2-fluoroimidazoles trimerize when stored at ambient temperatures, more rapidly when heated, to give "trimidazoles" (Fig. 3.63).¹²⁵ Protonation and activation of the imidazole ring by the HF that is generated presumably results in an autocatalytic process.

Advantage was taken of the lability of fluorine in 2-fluoroimidazoles to synthesize a series of 7-imidazolaminocephalosporin analogues **117**. A solution of 2-fluoroimidazole was first treated with an appropriate C-7-aminocephalosporin ester **118** to effect displacement of fluoride (Fig. 3.64). A broad range of substituents on the 4-position of the imidazole ring were used to provide a series of compounds that were studied with respect to β -lactamase stability and for activity against gram-positive organisms.¹²⁶

3.3.1.5 Biological Properties of Fluorinated Imidazoles The importance of the imidazole ring in biological structure and function combined with the profound effects on physicochemical properties that result from fluorine substitution combine to make fluorinated imidazoles a class of compounds with a wide range of biological

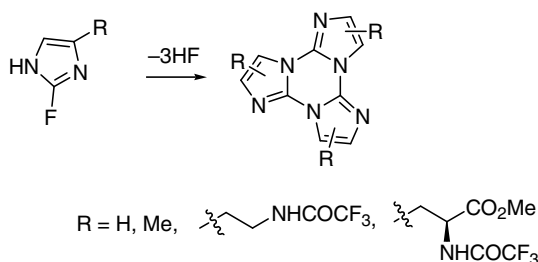


FIGURE 3.63 Spontaneous trimerization of 2-fluoroimidazoles.

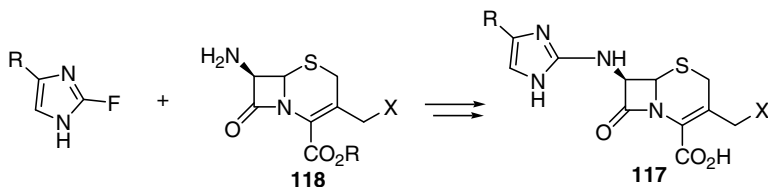


FIGURE 3.64 Synthesis of cephalosporin analogues by displacement of fluorine.

activities. These have been studied extensively, but here only the properties of fluorohistidine will be briefly reviewed.

2-Fluorohistidine, but not the isomeric 4-fluorohistidine, is a substrate for protein biosynthesis, and is incorporated into bacterial, viral, and mammalian proteins *in vitro* and *in vivo*. This difference in behavior may explain in part the fact that the 2-fluoro isomer displays antibacterial, antiviral, and antimalarial activity, while the 4-fluoro isomer is essentially inactive.¹⁰¹ 2-Fluorohistidine also inhibits enzyme induction, presumably as a result of incorporation into protein.¹²⁷ Similarly, the dramatic drop in murine leukocyte levels¹²⁸ may be related to incorporation of 2-fluorohistidine into murine proteins *in vivo*.¹²⁹ Recent research has exploited the special properties of 2-fluorohistidine to examine the role of histidine residues in the mechanism of anthrax intoxication.¹³⁰

3.3.2 Pyrazoles and Pyrazolines

Introduction of a pyrazole ring is a popular choice for molecular modification in designing medicinal and agrochemical agents, and the use of fluorinated pyrazoles in particular has received much recent attention. The development of celecoxib provides a notable example.¹³¹ Many procedures have been developed for the preparation of fluorinated pyrazoles, but a majority of early work was concentrated on perfluoroalkyl groups substituted on the ring. However, in the past several years, new routes to 3-, 4-, and 5-fluoropyrazoles have been reported.

3.3.2.1 Synthesis of Ring-Fluorinated Pyrazoles Early procedures for accessing fluoropyrazoles included the photochemical Schiemann reaction that had been developed earlier for preparation of ring-fluorinated imidazoles, as discussed above. 3-Fluoro-, 4-fluoro-, and 5-fluoro-1-methylpyrazoles were obtained in low yields (Fig. 3.65).¹³² This procedure was also used to prepare 3,4-, 4,5-, and 3,5-difluoropyrazoles.¹³³ An electrochemical procedure was reported that lacked generality.¹³⁴

The fluorinated building blocks have been more often used in more general approaches to ring-fluorinated pyrazoles. For example, reaction of hydrazines with 2-fluoro-1,3-diketones leads to efficient formation of 4-fluoropyrazoles (Fig. 3.66).¹³⁵ Observed regiochemistry of products formed from unsymmetrical diketones was ascribed to initial attack of the more nucleophilic β -nitrogen of the hydrazine at the more electrophilic carbonyl group.

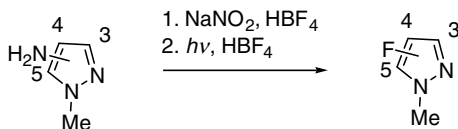


FIGURE 3.65 Preparation of fluorinated pyrazoles by the photochemical Schiemann reaction.

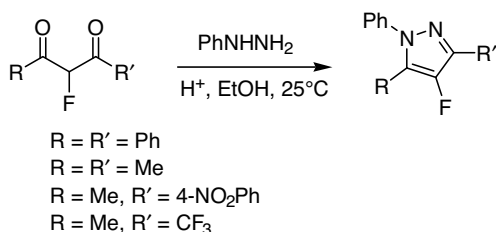


FIGURE 3.66 Synthesis of substituted 4-fluoropyrazoles from fluorinated 1,3-diketones.

If a protected fluoromalonaldehyde is used as the dicarbonyl component, direct access to unsubstituted 4-fluoropyrazole is realized. This approach was made more efficient by the development of a new synthesis of protected fluoromalonaldehyde using chlorofluorocarbene chemistry. Reaction of the carbene, generated from dichlorofluoromethane by phase-transfer catalysis (PTC), with dihydropyran followed by acid-catalyzed ethanolysis gave a mixture of acetals that could be directly used for condensation with hydrazine to give 4-fluoropyrazole **119** in good yield (Fig. 3.67).¹³⁶

4-Fluoro-5-(perfluoroalkyl)pyrazoles have been prepared from organo(per)fluoro-silicon building blocks. The perfluorinated enone **120** undergoes reactions with methylhydrazine with loss of water and HF to produce 4-fluoro-5-perfluoroalkylpyrazoles **121**. The enone could be generated *in situ* by the action of hydrazine on a silylated alcohol **122**, itself generated from an acyl silane **123** through a Brooke rearrangement or from the silyl enol ether **124**. The reactions were regiospecific to

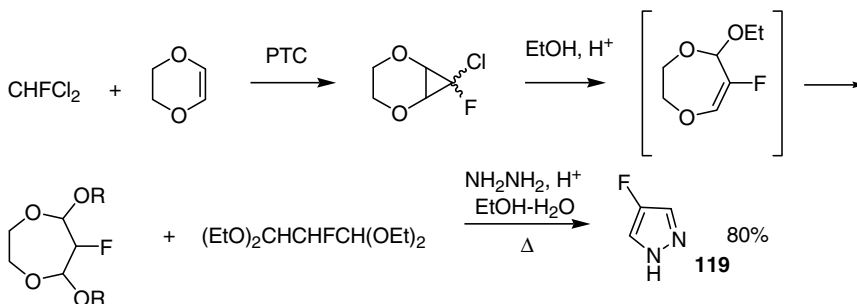


FIGURE 3.67 Synthesis of 4-fluoropyrazole from a fluoromalonaldehyde equivalent.

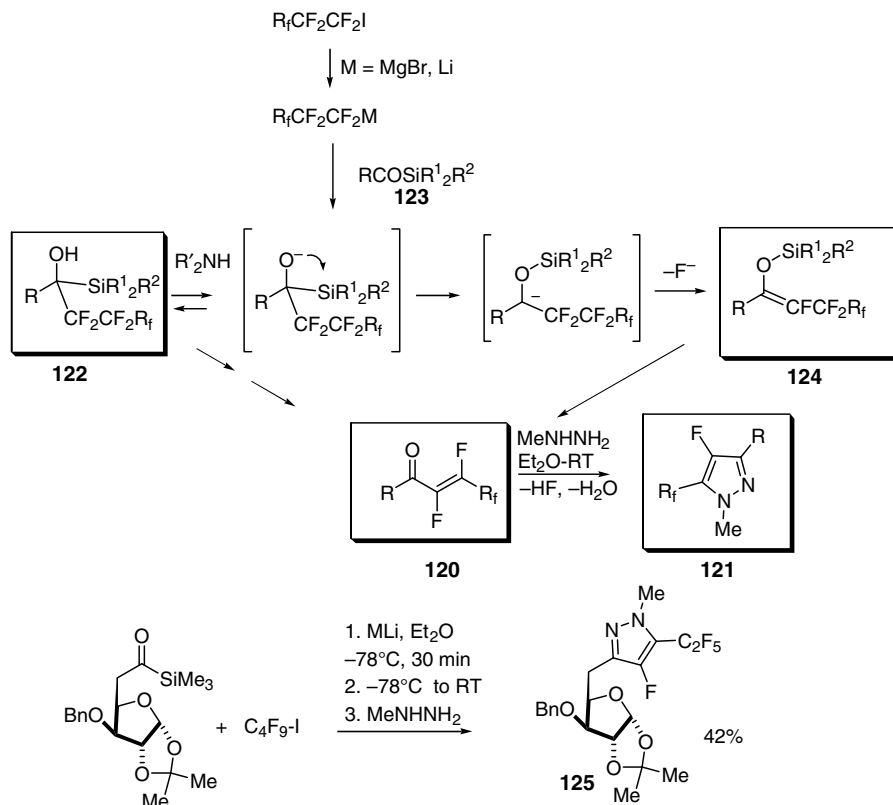


FIGURE 3.68 Synthesis of 4-fluoropyrazoles using organo(per)fluorosilicon building blocks.

give the 4-fluoropyrazoles **121** (Fig. 3.68). A one-pot synthesis from the acyl silane was also demonstrated, for example, through the synthesis of fluoropyrazoles attached to sugar moieties, as shown in Fig. 3.68 for the synthesis of **125**.¹³⁷

Syntheses of 3- and 5-fluoropyrazoles have also been accomplished using fluorinated synthons. 5-Fluoropyrazoles are formed by reaction of 2,2-difluorovinyl ketones with substituted hydrazines. The regiochemistry was ascribed to initial 1,4-addition of the *N*-1 (substituted) nitrogen of the hydrazine followed by cyclization and dehydrofluorination. Yields were improved with excess hydrazine to neutralize released HF . The lithium salts of arylhydrazines were used in THF to effect the transformation with these, otherwise, less nucleophilic reactants (Fig. 3.69).¹³⁸

Reaction of 2,2-difluorovinyl ketones with unsubstituted hydrazine in the presence of trifluoroacetic acid produces 3(5)-fluoropyrazoles in good yield, existing as the 3-fluoro tautomer as evidenced by C^{13} -NMR. Deprotonation gives the ambident anion that almost exclusively gives 3-fluoropyrazoles on alkylation. Repulsive interactions between the $C-F$ dipole and the negative charge were invoked to explain the regiochemistry of alkylation (Fig. 3.70).¹³⁸

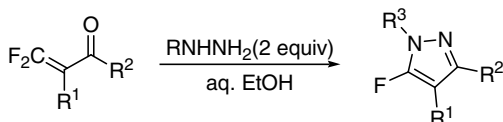


FIGURE 3.69 Synthesis of 1-substituted 5-fluoropyrazoles from 2,2-difluorovinyl ketones.

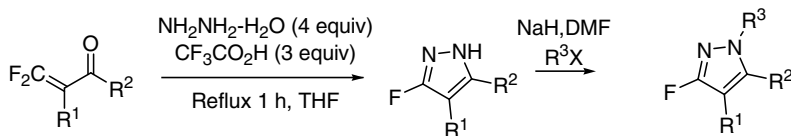


FIGURE 3.70 Synthesis and alkylation of 3(5)-fluoropyrazoles.

Reactions of fluorinated vinamidinium salts with hydrazines provide another route to 4-fluoropyrazoles. The salt is prepared by reaction of *N*-(2,3,3-trifluoro-1-propenyl)trimethylammonium iodide with diethyl amine and treated *in situ* with the hydrazine (Fig. 3.71).¹³⁹

Schlosser developed a “fluorine sacrificial” route to 5-fluoropyrazoles.¹⁴⁰ Treatment of methyl 3-methoxy-2-trifluoromethyl-2-propenoate with aryl or heteroaryl hydrazines resulted in nucleophilic displacement of the methoxy group. Under weakly basic conditions, cyclization occurred with fluorine elimination to give 1-(het)aryl-4-carboxymethyl-5-fluoropyrazoles **126** in moderate yields. The reaction with alkyl hydrazines resulted in no heterocyclization (Fig. 3.72).

1,3-Dipolar addition reactions have been extensively used for the synthesis of five-membered heterocyclic compounds. A recent application of this approach to fluorinated pyrazole syntheses has been reported. Fluoro(tributylstannyl)acetylene (**127**), prepared *in situ* from 1,1-difluoroethylene, undergoes cycloaddition with diazomethane to give 5-tributylstannyl-4-fluoropyrazole (**128**).¹⁴¹ Palladium-catalyzed cross-coupling reactions with aryl iodides provided high yields of the corresponding 5-aryl-4-fluoro-1*H*-pyrazoles **129**.¹⁴² If the cross-coupling reaction is carried out under an atmosphere of CO, insertion takes place to give the corresponding acyl derivatives **130** (Fig. 3.73).

A series of fused pyrazoles were investigated in the search for agonists selective for the estrogen receptor- β (ER β) versus estrogen receptor- α (ER α) for hormone replacement therapy. As part of this study, direct fluorination of the fused pyrazole

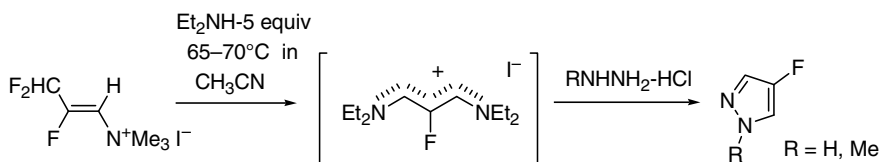


FIGURE 3.71 Synthesis of 4-fluoropyrazoles from vinamidinium salts.

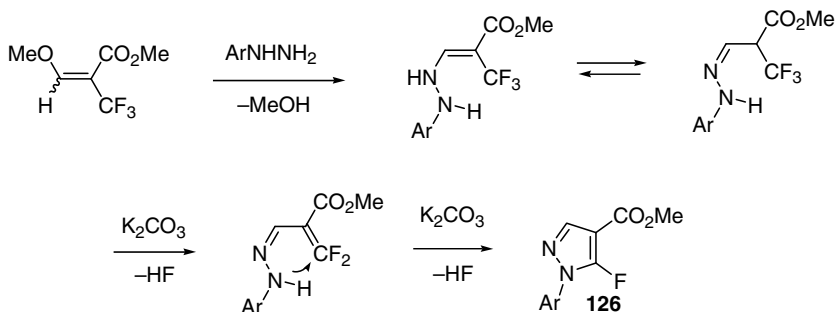


FIGURE 3.72 A “fluorine sacrificial” route to 5-fluoropyrazoles.

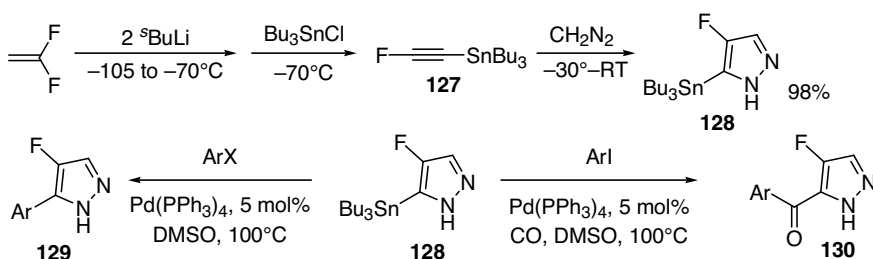


FIGURE 3.73 Synthesis and reactions of 5-tributylstannyl-4-fluoropyrazole.

moiety produced low but useful yields of fluorinated analogues. Some of these, for example **131**, showed increased affinity and selectivity for ER β (Fig. 3.74).¹⁴³

3.3.2.2 Ring-Fluorinated Pyrazolines Fluorinated olefins undergo 1,3-dipolar cycloaddition reactions with diazomethane to produce fluorinated pyrazolines. In some cases, these are not isolated but are directly converted to fluorinated cyclopropanes by extrusion of nitrogen, either thermally or photochemically. For example, reaction of a series of 2-aryl-3-fluoroacrylates with diazomethane produced intermediate fluorinated pyrazolines that were converted to a series of 1-aryl-1-cyclopropane carboxylates by irradiation at 3500 Å (Fig. 3.75). The esters in turn were

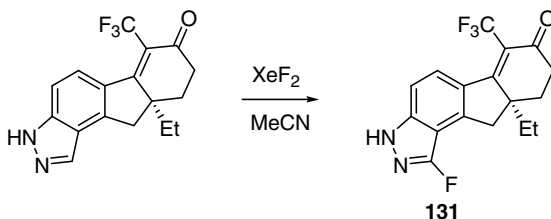


FIGURE 3.74 Synthesis of a fluorinated pyrazole as an estrogen receptor agonist.

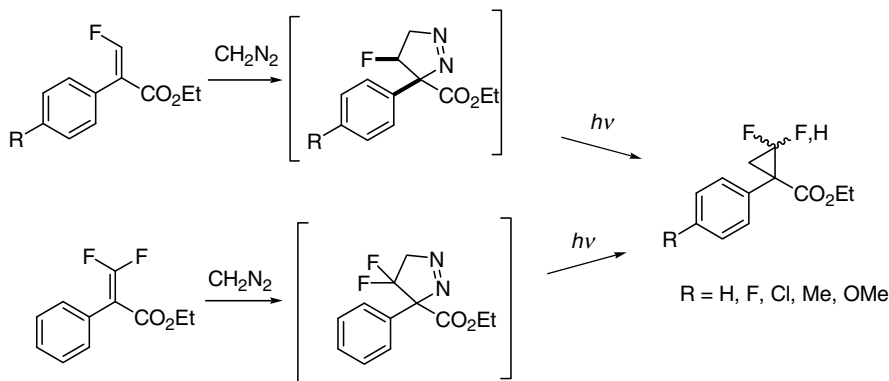


FIGURE 3.75 Ring-fluorinated pyrazolines as synthetic intermediates.

converted to cyclopropyl amines and evaluated as inhibitors of monoamine oxidases.¹⁴⁴

The structures of the intermediate pyrazolines were not determined. Although mainly *E*-2-fluorocyclopropyl esters were obtained from the monofluoroolefin, some loss of stereochemistry was observed during the photochemical step and *E*-isomers also were obtained.

In another example, an α -(difluoromethylene)- γ -lactone reacted slowly with diazomethane to give a mixture of difluorocyclopropane and difluoropyrazoline. The latter was readily transformed to the difluorocyclopropane by irradiation with a high pressure mercury lamp (Fig. 3.76).¹⁴⁵

In an example of a fluorine sacrificial procedure, 5-fluoropyrazolin-3-ones have been prepared from α -trifluoromethylated α -arylacetates. The conversions proceed regiospecifically and in high yield, with choice of solvent and temperature being critical. The proposed mechanism is shown in the representative synthetic example (Fig. 3.77).¹⁴⁶

3.3.2.3 Trifluoromethyl- and Perfluoroalkyl-Substituted Pyrazoles Trifluoromethyl-substituted pyrazoles are readily available through reactions of hydrazines with α,β -unsaturated trifluoromethyl ketones and trifluoromethylated β -dicarbonyl compounds. In addition, 1,3-dipolar addition reactions can be applied. Such transformations have been

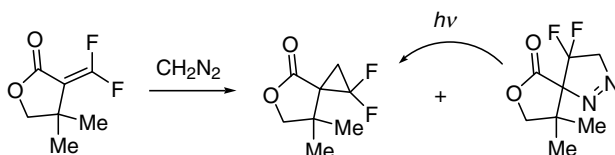


FIGURE 3.76 Diazomethane addition to give fluorinated pyrazolines and fluorinated cyclopropane.

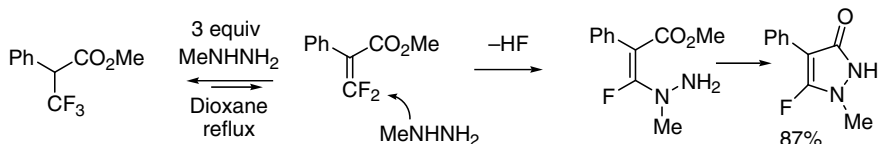


FIGURE 3.77 A “fluorine sacrificial” route to 5-fluoropyrazolin-3-ones.

particularly useful for installing the trifluoromethyl pyrazole moiety into biologically active compounds for drug optimization.

A noted example is found in the development of the selective cyclooxygenase-2 (COX-2) inhibitor celecoxib (**132**) for the treatment of rheumatoid arthritis.¹³¹ Synthetic routes to celecoxib demonstrate two important strategies for constructing the trifluoromethyl pyrazole moiety. In the initial synthesis, a key step was the reaction of an arylhydrazine with the enol ether **133** prepared by condensation of ethyltrifluoroacetate with the substituted acetophenone. Two regioisomers are formed, but the desired 1,5-pyrazole predominates when the condensation is performed with the arylhydrazine hydrochloride in refluxing ethanol (Fig. 3.78).¹³¹

An alternative approach to celecoxib using a 1,3-dipolar addition between a trifluoromethyl-containing nitrile imine and an enamine derived from *p*-methylacetophenone avoids the issue of regiochemistry. The nitrile imine was readily prepared by reaction of trifluoroacetylated sulfonamidophenylhydrazine with benzoyl chloride to give the benzenesulfonate **134**. Treatment with triethylamine causes elimination of sulfonate to generate the 1,3-dipole for the cycloaddition reaction. The reaction was regiospecific for the formation of celecoxib (Fig. 3.79).¹⁴⁷

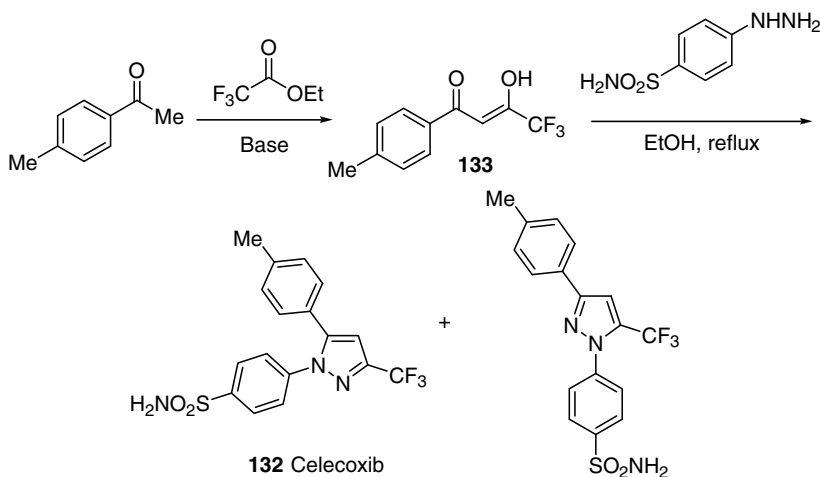


FIGURE 3.78 Synthesis of celecoxib.

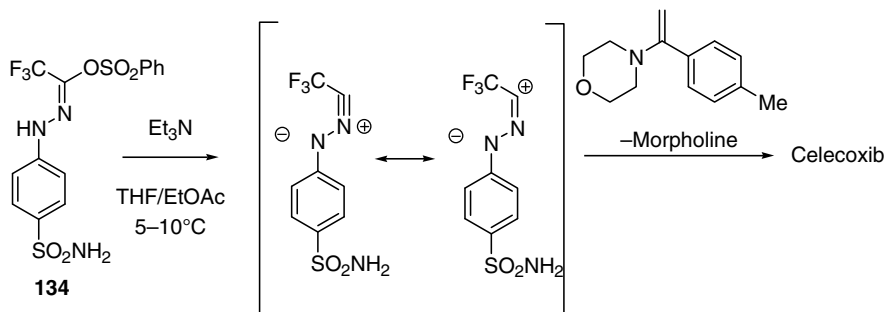


FIGURE 3.79 An alternative synthesis of celecoxib.

Fluorinated 1,3-dicarbonyl reagents or their equivalents can be used as building blocks for the preparation of trifluoromethyl-substituted pyrazoles in a strategy similar to that used for the synthesis of ring-fluorinated pyrazoles. Trifluoroacetyl dihydrofuran and pyran (**135** or **136**), as well as trifluoro-4-ethoxy-3-butene-2-one (**137**), readily react with hydrazines to give 5-trifluoromethylpyrazole derivatives (Fig. 3.80).¹⁴⁸ With certain fluorinated hydrazines, a separate dehydration step became necessary to produce the pyrazoles.

A subsequent report describes similar reactions with unmasked trifluoromethyl-1,3-diketones. Following dehydration of the intermediate product, the 5-trifluoromethylpyrazole was produced regioselectively (Fig. 3.81).¹⁴⁹

The pentafluorosulfanyl group has received much attention for a variety of applications. Shreeve and coworkers recently prepared 4-pentasulfanyl pyrazole (**138**) by reaction of 1-pentafluorosulfanyl-2-triisopropylsilylacetylene with diazomethane followed by fluoride-mediated desilylation (Fig. 3.82).¹⁵⁰ This was

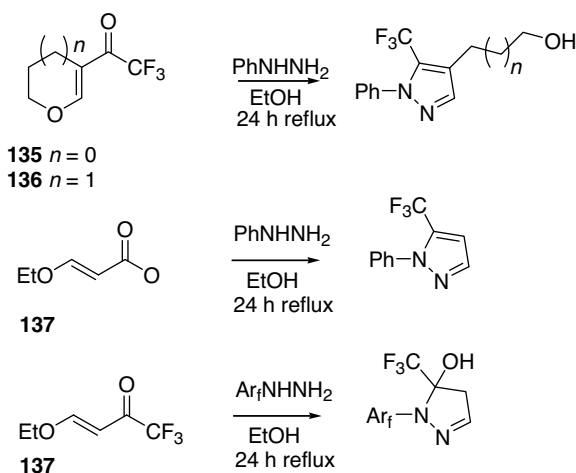


FIGURE 3.80 β -Alkoxyvinyl trifluoroketones as fluorinated pyrazole precursors.

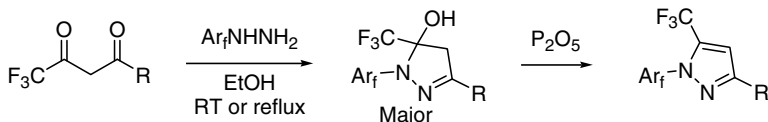


FIGURE 3.81 Pyrazoles from trifluoromethyl-1,3-diketones.

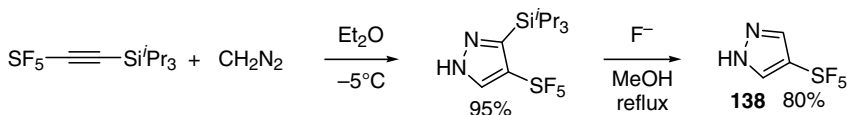


FIGURE 3.82 Synthesis of pentafluorosulfanyl pyrazole.

extended to derivatives with high-nitrogen content to be studied as energetic materials. Pentafluorosulfanyl triazole derivatives were also prepared (see below).

3.4 FLUORINATED TRIAZOLES

3.4.1 Fluorinated 1,2,4-Triazoles

The first synthesis of ring-fluorinated 1,2,4-triazoles was reported in 1973.¹⁵¹ Reaction of 3(5)-nitrotriazoles with liquid HF at 150°C produces the corresponding 3(5)-fluoro-1,2,4-triazole in good yield (Fig. 3.83). Although an efficient process, the reaction conditions make routine application problematic.

3(5)-Fluoro-1,2,4-triazole was also prepared by the photochemical Schiemann reaction.¹⁵² Yields were improved over the original method⁹⁸ by increasing the concentration of fluoroborate ion in the reaction mixture.

Advantage was taken of the greater reactivity of the 5-position compared to the 3-position of 1-alkyl-3,5-dibromo-1,2,4-triazoles (e.g., **139**) toward nucleophilic substitution to prepare 1-alkyl-3-fluoro-1,2,4 triazoles **140** by halogen exchange.¹⁵³ The initial fluorination product was deprotected to give the bromo-fluoro derivative **141** and this was used for subsequent synthetic manipulations. Included was the preparation of a 3,5-difluoro derivative **142** (Fig. 3.84).

5-Perfluoroalkyl-1,2,4-oxadiazoles are readily prepared by the reaction of an amidoxime with a fluorinated acylating agent. Reaction of the oxadiazole with

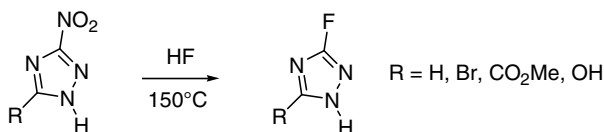


FIGURE 3.83 Synthesis of fluorinated 1,2,4-triazole.

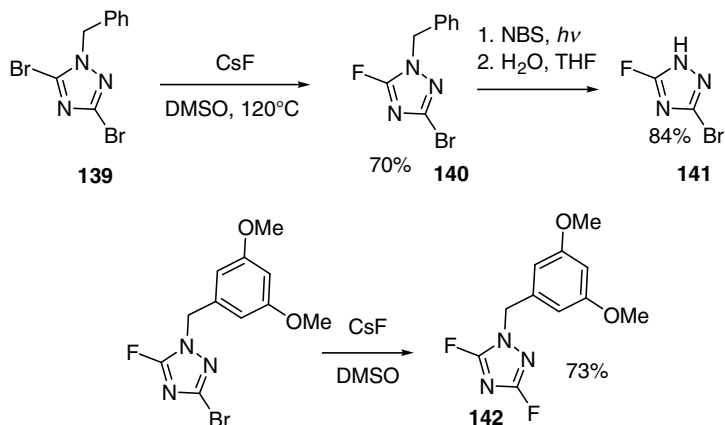


FIGURE 3.84 Synthesis of fluorinated 1,2,4-triazoles by halogen exchange.

hydrazine in turn provides a convenient synthesis of 5-perfluoroalkyl-1,2,4-triazoles (Fig. 3.85).¹⁵⁴ Reaction with methylhydrazine produced the 1-methyltriazole regioisomer. However, with the perfluoropropyl derivative, a significant amount of demethylated product was formed. Triazole formation is explained by the initial nucleophilic attack on the perfluoroalkyl-substituted carbon of the oxazole ring, ring opening, and recyclization with loss of hydroxylamine.

Using similar chemistry, the construction of perfluoroalkyl-substituted 1,2,4-triazoles can be readily accessed through a three-component condensation reaction of a perfluoroalkyl ester, a hydrazine, and an amidine.¹⁵⁵ For example, Shreeve and coworkers prepared a series of alkylated 3-perfluoroalkyl-4,5-dimethyl-1,2,4-triazolium salts

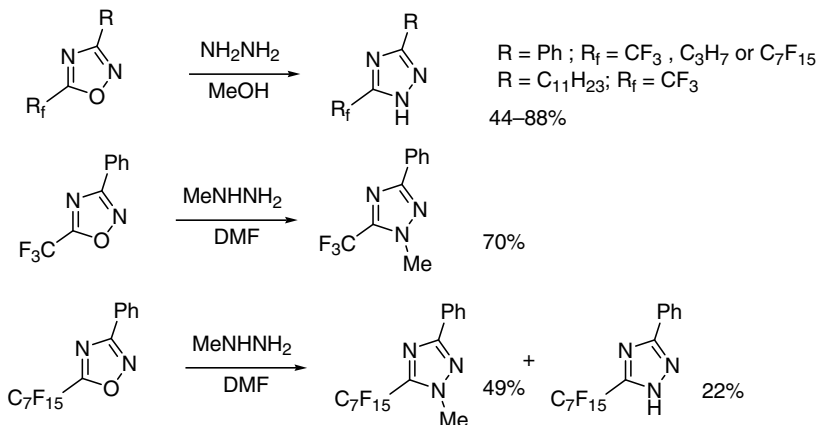


FIGURE 3.85 Synthesis of perfluoroalkyl-substituted 1,2,4-triazoles from oxazoles.

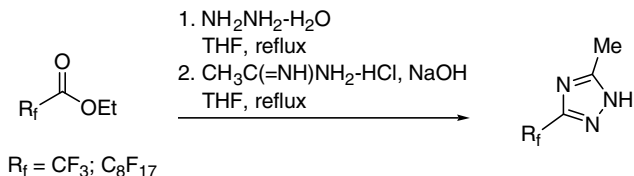


FIGURE 3.86 A three-component condensation reaction to prepare perfluoroalkylated 1,2,4-triazoles.

in their research on the development of ionic liquids.¹⁵⁶ The substrates for alkylation were prepared by a three-component condensation reaction (Fig. 3.86).

An example of a photochemical conversion of one fluorinated heterocyclic system (fluoropyrazole) to another (fluoroimidazole) was described above. In another example of photochemical isomerization to access fluorinated heterocyclic systems, irradiation of perfluoroalkylated 3-*N*-methylamino-oxadiazoles **143** in the presence of an excess of methylamine produces perfluoroalkylated 1,2,4-triazoles **144** along with the isomeric 1,3,4-oxadiazole **145**.¹⁵⁷ The formation of an intermediate exocyclic diazerene **146** or the open-chain carbodiimide **147** was proposed (Fig. 3.87). If the irradiation is carried out in the presence of methanol and triethylamine,

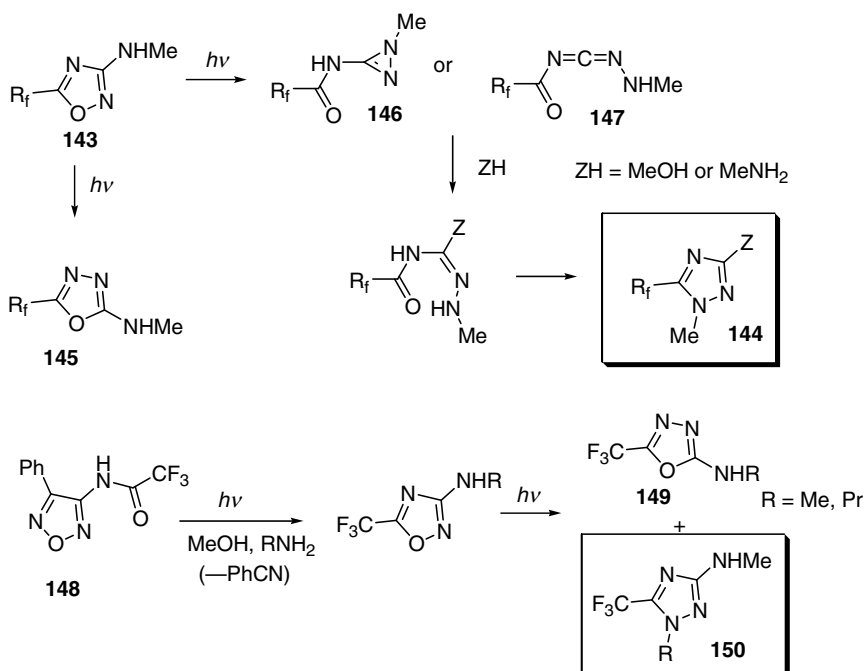
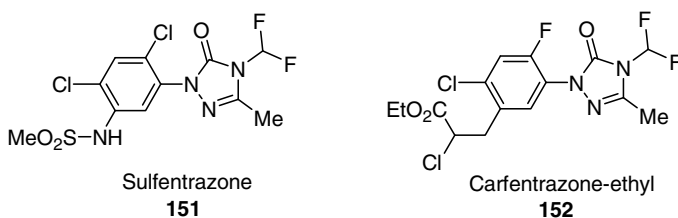


FIGURE 3.87 Photochemical isomerization of fluorinated heterocyclic systems leading to perfluoroalkyl-substituted 1,2,4-triazoles.

photo-rearranged 1,3,4-oxadiazole is formed along with 3-methoxytriazole, consistent with such intermediates. Based on the previous photochemistry developed, a one-pot photoisomerization of 3-perfluoroalkanoylaminofurazins **148** to 1,2,4-oxadiazoles **149** and 1,2,4-triazoles **150** was demonstrated (Fig. 3.87).

Brief mention will be made here of the use of fluorinated 1,2,4-triazolones as agrochemical agents. Novel 4-difluoromethyl-1-aryl-1,2,4-triazolin-5-ones function as important herbicidal compounds for broad-spectrum weed control for use on such crops as corn, soybean, and wheat. The mode of action has been identified as inhibition of protoporphyrinogen oxidase. Two examples are sulfentrazone **151** and carfentrazone-ethyl **152**.¹⁵⁸ A more detailed and comprehensive discussion of agrochemical applications of fluorinated heterocyclic compounds can be found in another chapter of this book.¹⁵⁹



3.4.2 1,2,3-Triazoles

A search of the literature revealed no reports of unsubstituted 4(5)-fluoro-1,2,3-triazole. 4(5)-Trifluoromethyl-1,2,3-triazole (**153**) was prepared by the reaction of TMSCHN_2 with trifluoroacetonitrile (Fig. 3.88). The formation of the *N*-silylated intermediate was ascribed to TMS-migration.¹⁶⁰

Shreeve and coworkers recently reported that reaction of trimethylsilylcyanide with trifluoromethylacetylene gives 4-trifluoromethyl-1,2,3-triazole in good yield.¹⁵⁰

The SF_5 group has become a focus of much recent attention in organofluorine chemistry. Shreeve and coworkers have also used “click chemistry” to prepare a series of SF_5 -substituted 1,2,3-triazoles by reaction of pentafluorosulfanyl acetylene with hydrazoic acid and substituted azides (Fig. 3.89).¹⁵⁰

N-Substituted 4- or 5-fluoro-1,2,3-triazoles have been prepared by 1,3-cycloaddition reactions with azides. For example, reaction of perfluoropropadiene with phenylazide produces a mixture of regioisomeric 1,2,3-triazoles substituted with the phenyl, fluoro, and trifluoromethyl groups (Fig. 3.90). The major isomer was

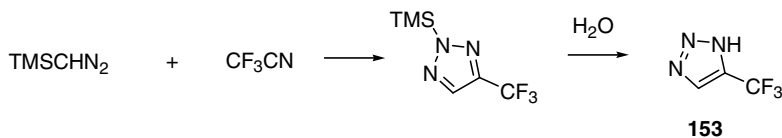
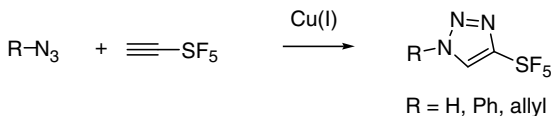
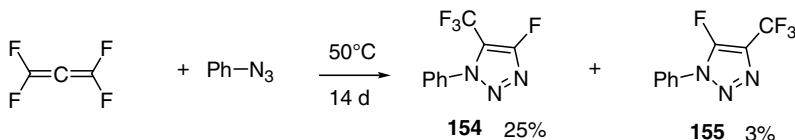


FIGURE 3.88 Synthesis of 4(5)-trifluoromethyl-1,2,3-triazole.

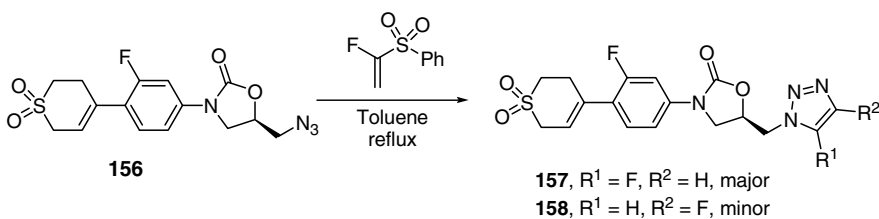
**FIGURE 3.89** Synthesis of SF₅-substituted 1,2,3-triazoles.**FIGURE 3.90** Synthesis of *N*-substituted 4- or 5-fluoro-1,2,3-triazoles by cycloaddition.

provisionally assigned the 4-fluoro-5-trifluoromethyl substitution pattern (**154**) based on theoretical grounds (highest occupied molecular orbital (HOMO)/lowest empty unoccupied molecular orbital (LUMO) interactions).¹⁶¹ Reaction of phenylazide with pentafluoropropyne mainly gave **155** (32%), the minor isomer obtained from the reaction with pentafluoropropadiene.

Vinyl sulfones can function as acetylene equivalents through the elimination of sulfonic acid. Reck and coworkers prepared a series of vinyl sulfones for cycloaddition reactions with azides to prepare 1,2,3-triazole derivatives to be incorporated into new oxazolidinone antibacterial agents.¹⁶² Included in the series was the cycloaddition of 1-fluoro-1-(phenylsulfonyl)ethylene with the oxazolidinone **156** to give, after elimination of phenylsulfonic acid, a 28% yield of a 1:7 mixture of the regioisomeric 4- and 5-fluorotriazoles (**157** and **158**) (Fig. 3.91).

1-Substituted-2-perfluoroalkyl propynes are convenient building blocks for the perfluoroalkyl-substituted 1,2,3-triazoles. For example, reaction of 1-aryl-3,3,3-trifluoropropynes with aryl azides produces good yields of the corresponding regioisomeric trifluoromethyl-substituted triazoles **159** and **160** in ratios of about 4:1 (Fig. 3.92).¹⁶³

In their research on the synthesis of new reversed nucleosides, Miethchen and coworkers used masked fluorinated propynes to prepare perfluoroalkyl-substituted

**FIGURE 3.91** Fluorinated vinyl sulfones as fluoroacetylene equivalents in 1,2,3-triazole synthesis.

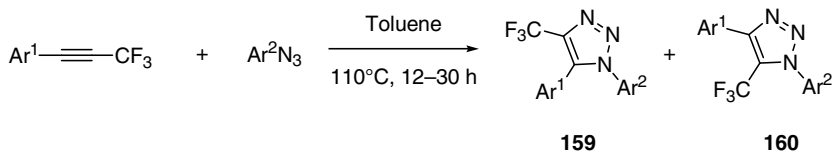


FIGURE 3.92 Synthesis of trifluoromethyl 1,2,3-triazoles by cycloaddition.

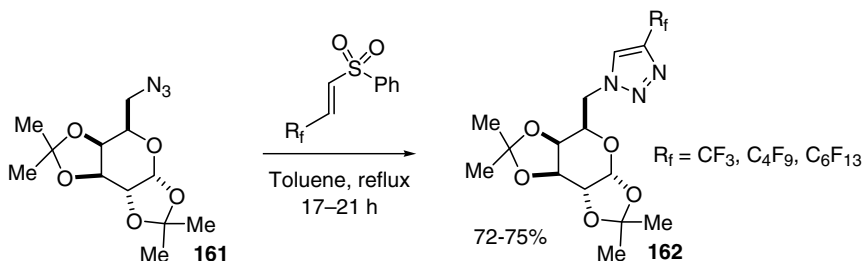


FIGURE 3.93 Synthesis of fluorinated triazole-containing reversed nucleosides by cycloaddition.

1,2,3-triazoles linked to sugars. It is noteworthy that the reactions produced only one of the two regioisomeric triazoles.¹⁶⁴ For example, regioselective reaction of the azide **161** with perfluorinated vinyl sulfones produced the 4-perfluoroalkyl-substituted 1,2,4-triazole **162**, a result of spontaneous loss of phenylsulfinic acid during the reaction (Fig. 3.93).

In related work, the same group prepared a series of trifluoromethyl-substituted 1,2,3-triazoles linked to D-galactose and D-gulose by the cycloaddition of 1-phenyl-2-trifluoromethyl acetylene to the carbohydrate-linked azide.¹⁶⁵ In this case, both regioisomeric triazoles were formed. The procedure is exemplified by the reaction with the galactose-derived azide **163** to give the carbohydrate-linked triazoles **164** and **165** (Fig. 3.94).

From these examples, the versatility of 1,3-cycloaddition reactions in the synthesis of 1,2,3-triazoles is apparent. Other strategies, however, are available. Greif and coworkers developed perfluoroalkyl-substituted β -chlorovinylaldehydes as new building blocks for a number of fluorinated heterocyclic systems such as thiazoles, pyridines, pyrazoles, and benzimidazoles.¹⁶⁶ Reaction of the chlorovinylaldehydes with sodium azide leads to the formation of moderate to good yields of 4-perfluor-

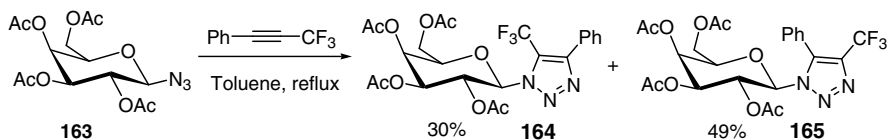


FIGURE 3.94 Synthesis of carbohydrate-linked triazoles by cycloaddition.

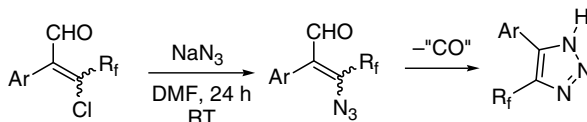


FIGURE 3.95 β -Chlorovinylaldehydes as building blocks for fluorinated 1,2,3-triazoles.

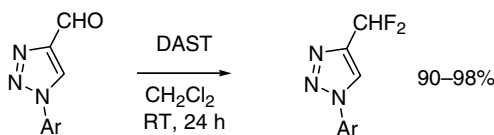


FIGURE 3.96 Synthesis of difluoromethyl-substituted triazoles as potential antitubercular agents.

oalkyl-5-aryl-1,2,3 triazoles. Electrocyclic ring closure of an initially formed azido vinylaldehyde followed by loss of “CO” explains the formation of the triazoles (Fig.). Figure 3.95

As with the other aromatic and heteroaromatic systems, functional group transformations can also be used to produce fluorinated 1,2,3-triazoles. A series of 1-aryl-1,2,3-triazole-4-carbaldehydes were converted to the corresponding difluoromethyl-substituted triazoles by the action of DAST (Fig. 3.96).¹⁶⁷ The difluoromethylene derivatives as well as the precursor aldehydes were studied with respect to anti-tubercular activity.

3.5 FLUORINATED TETRAZOLES

Reports of simple ring-fluorinated tetrazoles appear to be limited. In one example, 1-benzyl-5-fluorotetrazole **166** was prepared by the action of KF on the corresponding chloro derivative.¹⁶⁸ This was used to prepare a series of *N*-(tetrazol-5-yl) azetidiones **167** by reaction with *N*-unsubstituted β -lactams (Fig. 3.97).

In contrast, there are many reports of trifluoromethyl- and other perfluoroalkyl-substituted tetrazoles prepared from fluorinated building blocks. For example, consistent with its high reactivity, trifluoroacetonitrile reacts exothermically with sodium azide to give sodium 5-trifluoromethyltetrazole **168** (Fig. 3.98).¹⁶⁹

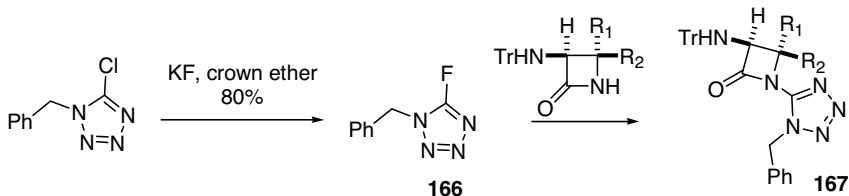


FIGURE 3.97 Synthesis and reactions of a 5-fluorotetrazole derivative.

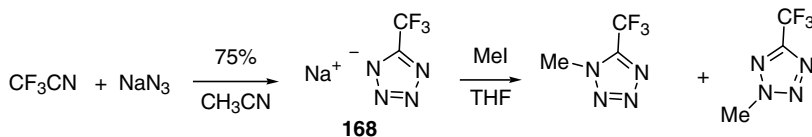


FIGURE 3.98 Synthesis and alkylation of 5-trifluoromethyltetrazolium anion.

5-Trifluoromethyltetrazole is a strong acid, with a pK_a of 1.14. Reaction of the anion with methyl iodide gives a 1:6 mixture of 1-methyl- and 2-methyl-5-trifluoromethyltetrazole.

The reaction of sodium azide with other perfluoroalkylnitriles similarly leads to 5-perfluoroalkyltetrazoles.¹⁷⁰

Reaction of imidoyl chlorides with azide ion produces tetrazoles through an imidoyl azide intermediate. Thus, *N*-substituted trifluoroacetimidoyl chlorides undergo facile nucleophilic displacement with azide ion and subsequently cyclize to give 1-substituted-5-trifluoromethyltetrazoles (Fig. 3.99).¹⁷¹ The acetimidoyl chlorides are readily prepared by refluxing a mixture of trifluoroacetic acid and primary amine in carbon tetrachloride in the presence of triethylamine and triphenylphosphine.

5-Trifluoromethyl-1-substituted tetrazoles in particular are employed in drug development. One of the many examples is the neurokinin-1 receptor antagonist **169** (GR205171) that is a potent and orally active antiemetic compound developed by Glaxo Wellcome.¹⁷² The substituted tetrazole moiety was prepared through the acetimidoyl chloride (Fig. 3.100).

Another example of the use of a fluorine-containing tetrazole in drug development is found in the work of Taylor and coworkers. There is evidence that steroid sulfates

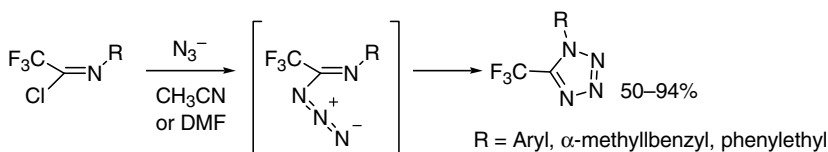


FIGURE 3.99 Synthesis of 1-substituted-5-trifluoromethyl tetrazoles.

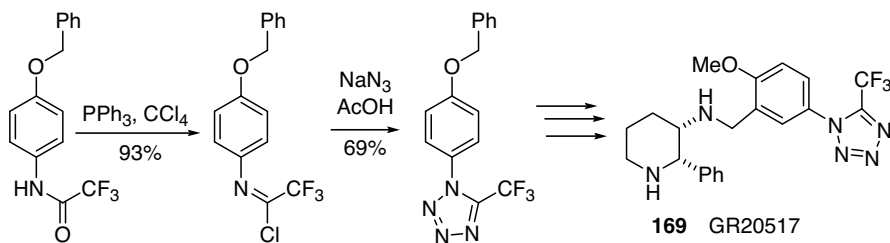


FIGURE 3.100 Synthesis of a trifluoromethyltetrazole-containing neurokinin receptor antagonist.

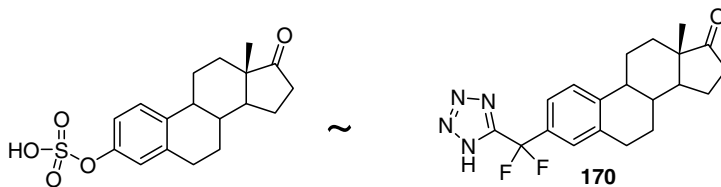


FIGURE 3.101 A fluorinated tetrazole as a mimic of a steroidal sulfate.

can function as a reservoir of steroids that produce estrogens in breast tumors. As part of a program to develop inhibitors of the steroid sulfatases responsible for the elaboration of the free steroids, Taylor and coworkers have prepared nonhydrolyzable isosteres of estrone and estradiol sulfates. The α,α -difluoromethylene tetrazole analogue **170** had an affinity for steroid sulfatase comparable to the natural substrate (Fig. 3.101).¹⁷³

There are numerous reports in the patent literature of trifluoromethyl and other perfluoroalkyl-substituted tetrazoles, particularly with 1,5-substitution, as pharmaceutical and agrochemical agents. Space does not allow a survey of this material here, but a detailed report of the application of fluorinated heterocyclic compounds in crop protection is given in another chapter of this book.¹⁵⁹

3.6 PERFLUORINATED NITROGEN-CONTAINING HETEROCYCLES

Perfluorochemicals make up an important area of fluorine chemistry, in particular with respect to industrial applications.¹⁷⁴ Among these, perfluorinated nitrogen-containing heterocyclic compounds have received attention for a variety of applications, and this topic will be discussed briefly in this section.

3.6.1 *N*-Perfluoroalkylated Nitrogen Heterocycles

Sulfetrazone (**151**) and calfentrazone ethyl (**152**), briefly discussed above, are examples of azoles with a carbon-bearing fluorine directly attached to the ring nitrogen, a class of compound that has relatively received little attention. The reaction of five-membered aromatic heterocycles with tetrafluoroethylene and chlorotrifluoroethylene produced early examples of such compounds, including *N*-tetrafluoroethylpyrrole formed by the reaction of the potassium salt of pyrrole with tetrafluoroethylene.¹⁷⁵ Recently, Yagupolskii and coworkers have undertaken an extensive investigation of nitrogen-containing heterocycles possessing perfluorinated alkyl groups directly attached to nitrogen.^{176–179}

Potassium salts of a set of heterocycles with different basicities, including imidazole, 2-methylbenzimidazole, 3,5-dimethylpyrazole, 1,2,4-triazole, and benzotriazole, were chosen for reactions with tetrafluoroethylene, chlorotrifluoroethylene, and 1,2-dichlorodifluoroethylene (Fig. 3.102).¹⁷⁹ Reactions with tetrafluoroethylene gave only *N*-tetrafluoroethyl derivatives, products of addition. (The reaction with the

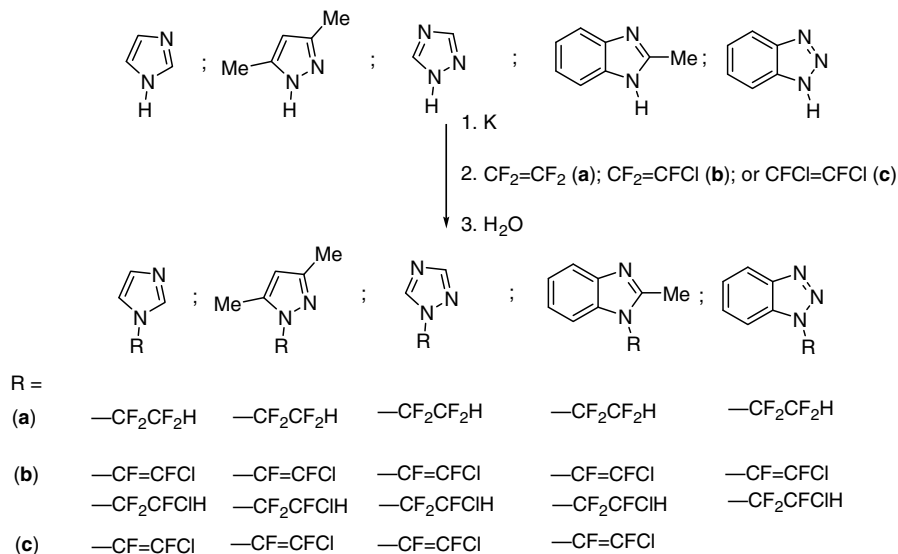


FIGURE 3.102 Reactions of nitrogen heterocycles with perhalogenated olefins.

highly basic imidazole did not require formation of the potassium salt.) Mixtures of substitution and addition products were formed from the reaction with chlorotri-fluoroethylene, whereas reaction with tetrafluoroethylene gave only chlorodifluor-ovinyl products of substitution (no reaction with benzotriazole).

Attempts to prepare *N*-trifluorovinyl derivatives from chlorodifluoro products resulted in the surprising formation of *N*-(1,2,2,2)tetrafluoroethyl products (Fig. 3.103). A mechanism involving elimination of HF followed by displacement of chloride by fluoride and addition of fluoride to the 2-position was proposed, although no intermediate could be detected by NMR.

In the related work, nitrogen heterocycles, including, inter alia, imidazoles, pyra-zoles, benzimidazoles, and triazoles were converted to sodium or potassium salts and treated with Freon-113. Less-reactive amines required iodide catalysis.¹⁷⁶ In all cases, *N*-2,2-dichlorotrifluoro derivatives were formed in moderate to good yields (Fig. 3.104).

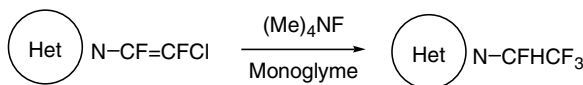


FIGURE 3.103 Reactions of *N*-chlorodifluorovinyl heterocycles with fluoride.

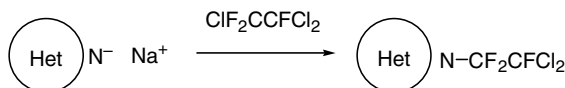


FIGURE 3.104 Reaction of nitrogen heterocycles with Freon-113.

To extend the utility of these reactions, chemical properties of the derived products were investigated.¹⁷⁸ *N*-Polyfluoroethylimidazoles and -pyrazoles were found to undergo electrophilic and nucleophilic substitution reactions, metalation reactions, and formation of quaternary salts as well as carbenes, all retaining the fluorine-containing groups. In another extension of this work, reactions of a similar series of nitrogen heterocycles with 1,2-dibromotetrafluoroethane gave the corresponding *N*-2-bromotetrafluoroethyl derivatives.¹⁸⁰ Reactions of the products with various sulfur nucleophiles extended the range of products accessible by this approach. A related study of nitration and halogenation reactions of *N*-difluoromethyl- and *N*-2-*H*-tetrafluoroethylpyrazoles further extended the inventory of products.¹⁷⁷

The above are examples of research involving reaction of nitrogen-containing heterocyclic compounds with polyfluorinated hydrocarbons to produce *N*-perfluoroalkyl products. References to related work are found in the original papers.

3.6.2 Ring-Perfluorinated Pyrrolidines and Related Heterocycles

Electrochemical fluorination (ECF) is an effective procedure to replace C–H bonds with C–F bonds in an organic molecule to produce fluorocarbons for a host of uses, particularly in industrial applications. Included in medicinal applications of perfluorinated molecules are their use as inhalation anesthetics and in the development of oxygen carriers.¹⁸¹

Perfluorinated nitrogen heterocycles were among these compounds prepared as potential components of artificial blood compositions.¹⁸²

A comprehensive review of this area would not be consistent with the focus of this chapter. However, an example of this work related to nitrogen heterocycles will be given. Thus, Abe and coworker have conducted a program to prepare nitrogen-containing perfluorocarboxylic acids as key intermediates to fluorochemicals for use as surfactants, water/oil repellents, and so on, which have the advantage of being soft-type (degradable) fluorochemicals owing to the presence of nitrogen. Included in a large series of (*N,N*-dialkylamino) acids and esters that were investigated were cyclic and acyclic derivatives related to glycine and alanine, as well as similarly substituted alcohols.^{183–185} To illustrate this chemistry, the electrochemical fluorination of methyl esters of 3-dialkylamino acetic acid will be discussed, using pyrrolidine **170** as the dialkylamine.¹⁸³ Electrochemical fluorination in this case, as with other cyclic amino group-substituted carboxylic acid derivatives, led to products arising from C–C bond scission, C–N bond scission, as well as the desired perfluoroacid fluoride **171** (Fig. 3.105).

Electrochemical fluorination of (*N,N*-dialkylamino)alcohols led to similar products. Thus, compared to the above example, *N*-hydroxyethylpyrrolidine gave a similar product distribution of α - and γ -bond scission products and a 21.4% yield of the desired perfluoroacid fluoride **171** in addition to a small amount of perfluorinated *N*-ethylpyrrolidine.¹⁸⁵ The ease of preparation of the starting materials is one advantage of this procedure for producing these nitrogen-containing perfluorinated compounds.

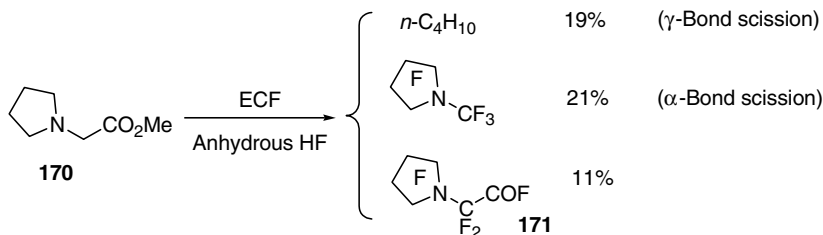


FIGURE 3.105 Electrochemical fluorination of pyrrolidino acetic acid methyl ester.

The above is just a very small sampling of the research involving perfluorinated molecules, an extremely important area of fluorine chemistry. However, since the focus of this chapter has been predominantly on selectively fluorinated molecules, only the above examples are included.

3.7 SUMMARY

The chemistry of fluorinated five-membered heterocyclic compounds containing nitrogen has been reviewed, with an emphasis on synthetic methods. The popularity of nitrogen-containing five-membered rings in drug development and for other uses is reflected in the large amount of published material related to their fluorinated analogues. Similarly, the presence in the class of two naturally occurring amino acids (proline and histidine) is the basis for a large body of literature related to their fluorinated analogues. No review such as this can be all-inclusive, but an attempt has been made to provide representative examples of synthetic methods and, to a lesser extent, applications of this important class of fluorinated compounds. Important examples may have been omitted due to space constraints and limitations of the author.

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4

FLUORINATED FIVE-MEMBERED HETEROCYCLES CONTAINING OXYGEN, SULFUR, SELENIUM, AND PHOSPHORUS

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The chemistry of fluorinated heterocyclic compounds shows intensive development. The analysis of presentations at the international conferences on fluorine chemistry for the past decade has shown that about 40% of papers are devoted to the heterocyclic compounds. The most obvious explanation of this fact consists in a high and various biological activity of fluorine-containing heterocyclic compounds, which triggers the investigation of the synthetic methods of these compounds. Other applications of fluorine-containing heterocycles include areas such as liquid dielectrics and crystals, high-temperature lubricants, complexones and extragents, and so on. The development of synthetic methods for obtaining the fluorinated heterocyclic compounds has been overviewed in several review articles.^{1–4} The synthesis methods for nitrogen-containing fluorinated heterocycles are the most studied group. The synthesis of fluorine-containing five-membered heterocycles with the oxygen and sulfur atoms was partially covered in the reviews⁵.

The present review includes data on the synthesis and chemical properties of the fluorine containing derivatives of furan, thiophene, selenophene, phospholene, and five-membered heterocycles with two or more oxygen and sulfur atoms published prior 2007. Every section starts with discussion on the synthetic methods for unsaturated heterocycles (furan, thiophene etc.) and is followed by synthesis and transformations of dihydro and tetrahydro derivatives.

Due to volume limitations this chapter covers only monocyclic heterocycles containing fluorine or fluoroalkyl substituents directly attached to heterocycle.

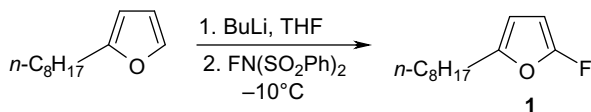
4.1 METHODS OF SYNTHESIS OF FIVE-MEMBERED HETEROCYCLES CONTAINING OXYGEN, SULFUR, SELENIUM, AND PHOSPHORUS ATOMS

4.1.1 Fluorinated Furan Derivatives

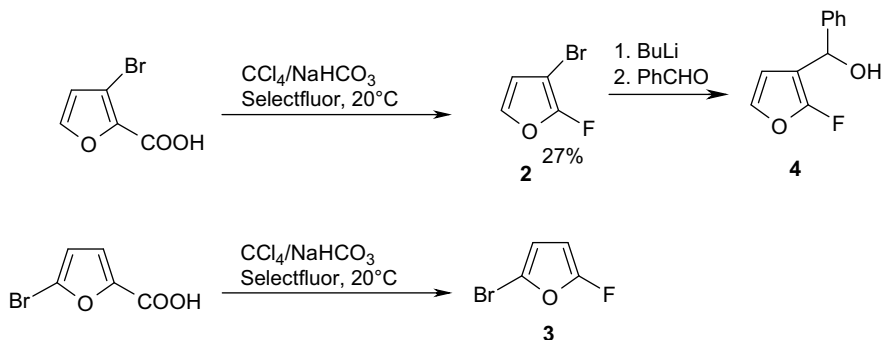
4.1.1.1 2-Fluorofuran Derivatives The furans are the most perspective class among heteroaromatic compounds common in nature.⁶ The furan derivatives also are among commercially important pharmaceutical and flavor/fragrance products. However, till the beginning of the 1990s, only a few examples of the fluoro- or polyfluoroalkyl-substituted furans were reported. The synthesis of these compounds was extensively studied in the past 15 years.

In contrast to 2-chlorofuran,^{7,8} 2-fluorofuran so far is not known. Several theoretical works were devoted to the investigation of fluorine effect on the stability and reactivity of this compound.^{9–12} Furan ring is destabilized by π -electron donors and σ -electron acceptors. These effects are more pronounced for substituents in 2- than 3-position of the ring.¹² Fluorine substituent is known to be a strong σ -electron acceptor and a π -electron donor at the same time and the introduction of fluorine in positions 2 and 3 affects significantly the stability of the furan ring.

Electrophilic fluorination of the 2-alkyl-furan lithium derivative with *N*-fluorodibenzzenesulfonimide leads to the formation of 2-fluoro-5-alkyl furane **1** in 60% yield.¹³

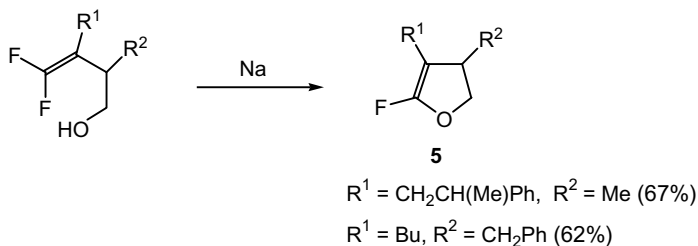


Forrest et al.¹⁴ applied decarboxylation of furancarboxylic acids for the synthesis of 2-fluorofurans **2** and **3** using Selectfluor[®] as fluorinating agent.

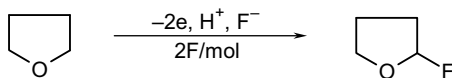


Both **2** and **3** were used for further transformations without isolation. Compound **2** was converted into secondary alcohol **4** by reaction with benzaldehyde.

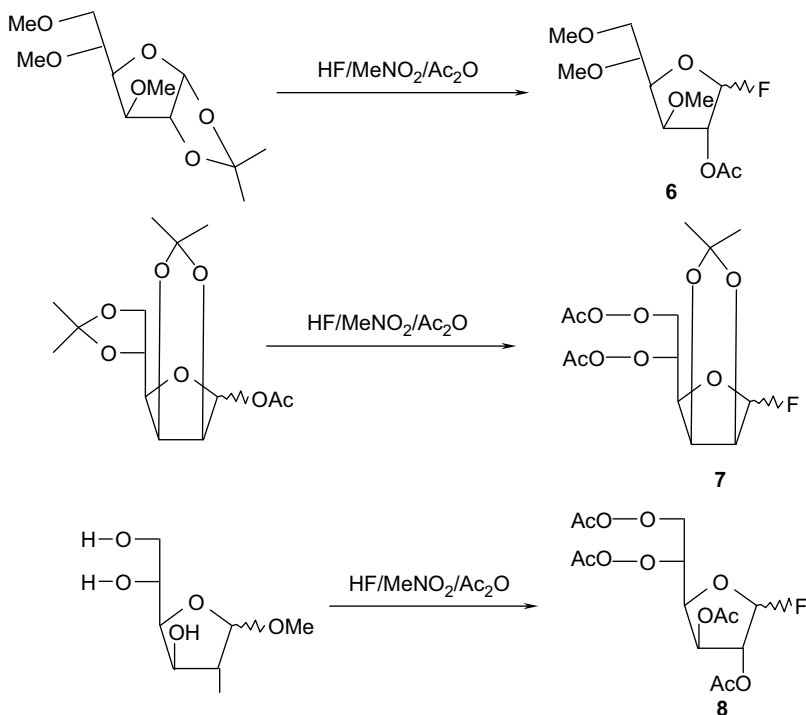
Intramolecular nucleophilic cyclization of 1,1-difluoro-1-butenes bearing homoallylic hydroxyl group leads to the formation of 5-fluoro-2,3-dihydropyranes **5**.¹⁵



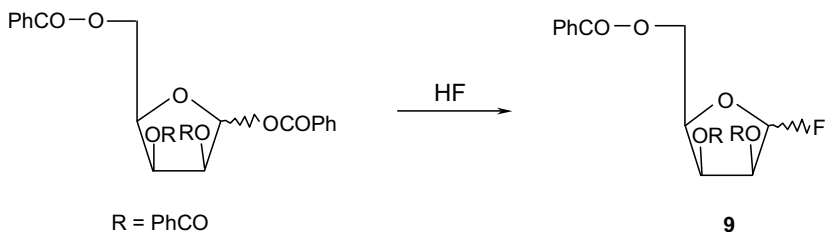
As far as the synthesis of 2-fluorotetrahydrofuran derivatives are concerned, the basic method is the fluorination of tetrahydrofurans. 2-Fluorotetrahydrofuran was isolated in 80% yield by the anodic fluorination of THF in the presence of $\text{Et}_3\text{N} \cdot 5\text{HF}$.¹⁶



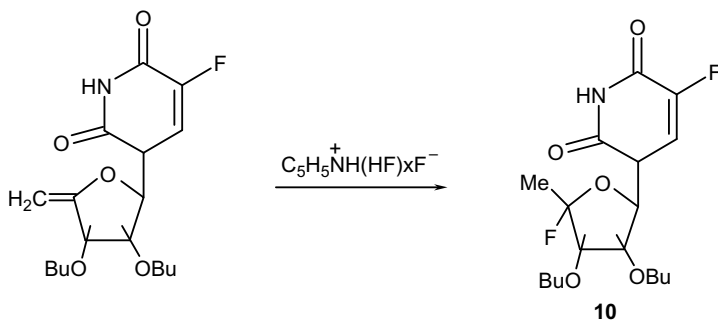
Anhydrous hydrogen fluoride or pyridinium poly(hydrogen fluoride), sulfur tetrafluoride, iodine fluoride, or N-F compounds can be used as fluorinating agents too. Glycosyl fluorides **6–8** are formed under the action of the hydrogen fluoride, on the protected furanosydes, in nitromethane/carboxylic acid anhydride mixture.^{17,18}

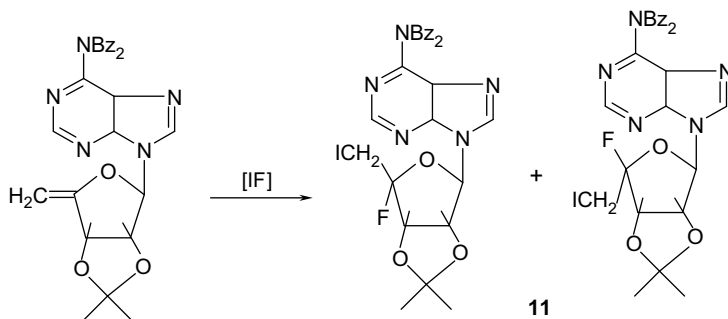


Prolonged treatment of tetra-*O*-benzoyl- α -D-xylofuranose with anhydrous hydrogen fluoride gave tri-*O*-benzoyl- α -D-lyxofuranosyl fluoride **9**.^{19,20}



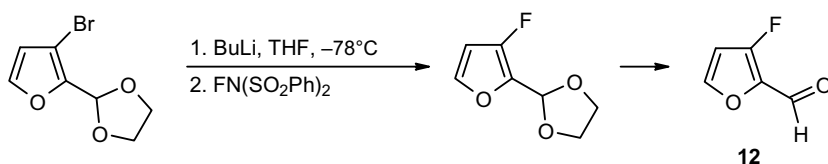
Pyridinium poly(hydrogen fluoride)²¹ and iodine fluoride (generated “*in situ*” from silver fluoride and iodine^{22,23}) were used for the synthesis of 2-fluorofuranosyl derivatives **10** and **11**.



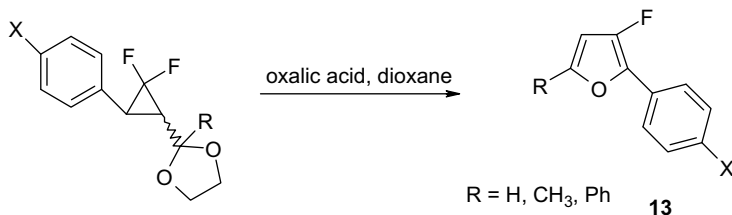


Isomers **11** were used for the synthesis of the natural antibiotic nucleocidin.²⁴

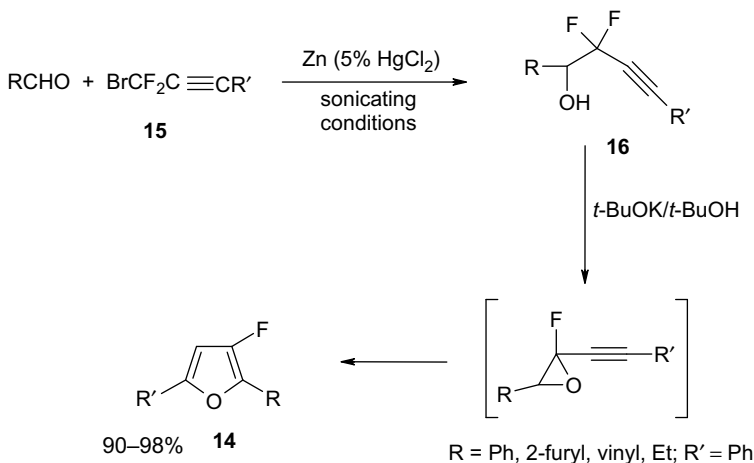
4.1.1.2 3-Fluorofuran Derivatives In contrast to the corresponding chloro derivatives, unsubstituted 3-fluorofuran, -dihydrofurans, and 3-fluorotetrahydrofurans are not known.²⁵ 3-Fluoro-furfurol **12** was prepared by the electrophilic fluorination of carbanion generated from 3-bromo derivative.^{13,26}



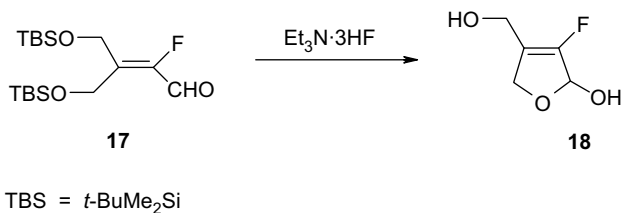
There are two known methods of 3-fluorofurans synthesis from the fluorine-containing synthones. Hydrolysis of *gem*-difluorocyclopropenyl acetals under acidic conditions gives 1-aryl-2-fluorofurans **13**.²⁷



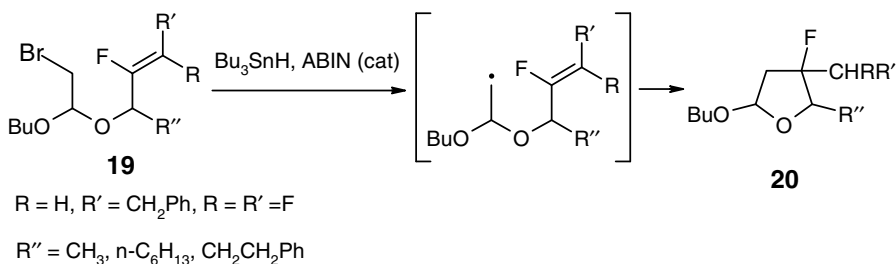
Regiocontrolled synthesis of 3-fluorofurans **14** is based on the Reformatsky reaction of phenylacetylenes **15** with aldehydes and subsequent base-promoted cyclization of the alcohol **16** into furan.²⁸



The main method for the synthesis of 3-fluorodihydrofuran and tetrahydrofuran derivatives is based on cyclization reactions. Cyclization of 2-fluorobut-2-enal **17** using triethylamine trihydrofluoride gave 3-fluoro-2,5-dihydrofuran **18**.²⁹

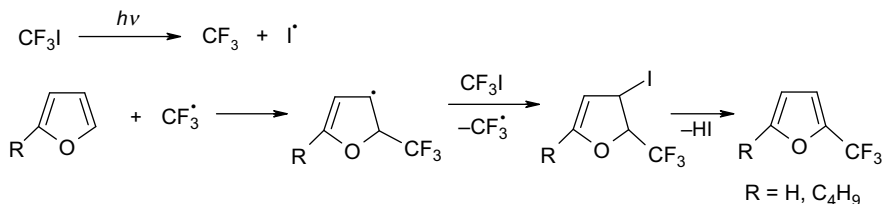


3-Fluoro-substituted derivatives of tetrahydrofuran were obtained by radical reaction of bromoacetals **19**.^{30,31}

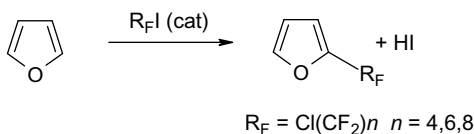


4.1.1.3 2-Perfluoroalkyl-Furan Derivatives The most common methods of synthesis of these compounds is perfluoroalkylation of furans, carried out using either radical, or ionic reactions. For example, the photolysis of

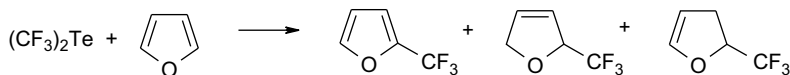
furan/trifluoromethyl iodide mixture yields of 2-trifluoromethylfurans in 40–50% after HI elimination.³²



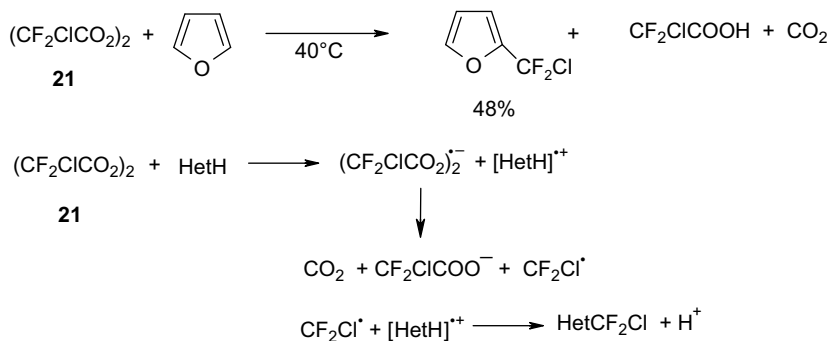
Polyfluoroalkyl iodides react regioselectively with furan to form 2-polyfluoroalkyl derivatives³³ in the presence of catalytic amounts of tetrakis(triphenylphosphine) nickel at 60–80°C.



Photochemical or thermal (100°C) initiation of (CF₃)₂Te in the presence of furan results in the formation of 2-trifluoromethylfuran, along with small quantities of trifluoromethylated dihydrofurans.³⁴

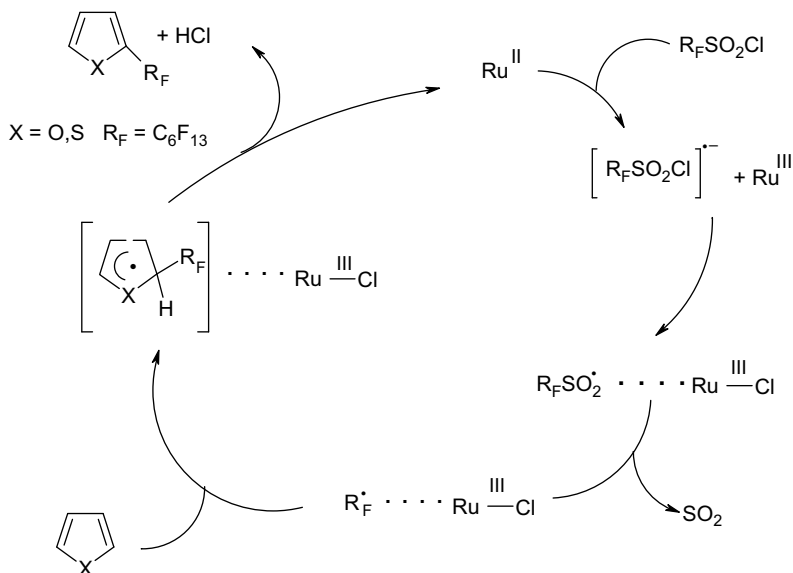


Fluorinated diacylperoxides were also used as the source of fluoroalkyl radicals. The electron-transfer mechanism was proposed for the reaction of compound **21** with furan.³⁵

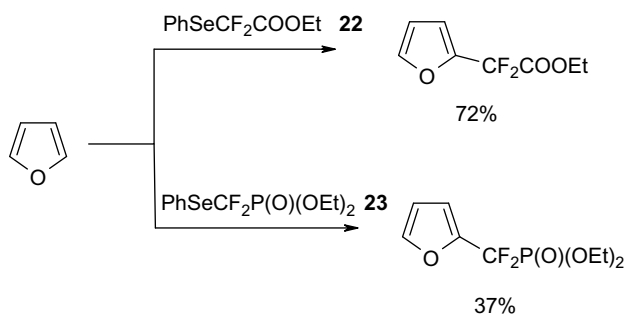


The reaction of perfluorohexanesulfonyl chloride with furan carried out in the presence of dichlorotris(triphenylphosphine)ruthenium (II) catalyst in a degassed

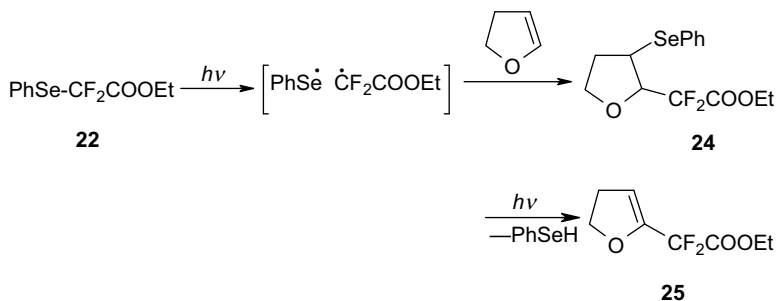
sealed tube at 120°C, also leads to perfluoroalkylation products.³⁶ The redox reaction between the sulfonylchloride and catalyst affords anion radical, which cleaves homolitically to give perfluoroalkane sulfonyl radical, followed by extrusion of SO₂ with the formation of perfluoroalkyl radical and alkylation of the heterocycle. The subsequent hydrogen atom abstraction from intermediate heterocyclic radical by Ru^{III}-Cl species leads to the formation of product.³⁷



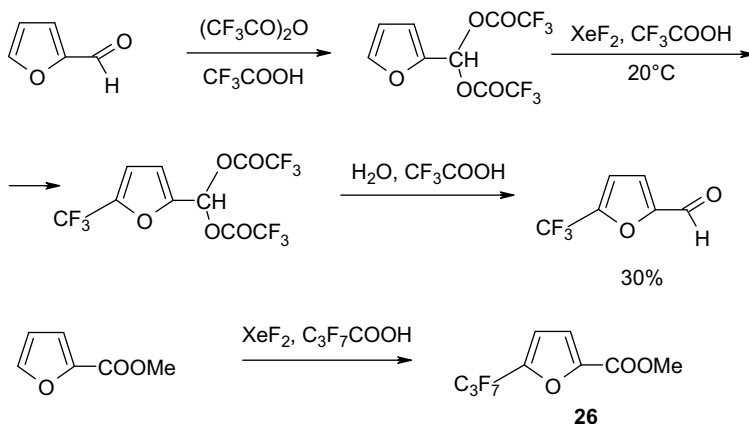
Fluorinated selenides^{38–40} were also used as the source of polyfluoroalkyl radicals. Homolytic decomposition of **22** and **23** under UV irradiation in the presence of furan gives 2-polyfluoroalkyl furans.



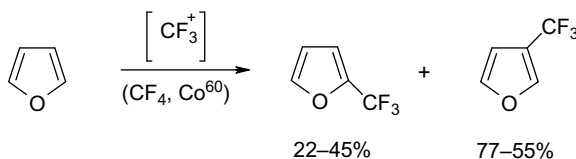
The similar reaction is used for the synthesis of dihydrofuran derivatives. Photolytic cleavage of the Se–CF₂ bond of **22** in the presence of 2,3-dihydrofuran, the phenylselenenyl group transfer reaction proceeds quickly to provide **24**, and further photolysis of **24** results in the formation of the compound **25**.³⁹



Trifluoromethyl group was introduced in furfural by its reaction with trifluoroacetic acid and xenon difluoride. Xenon (II) trifluoroacetate intermediate undergoes decomposition under reaction conditions to yield carbon dioxide and trifluoromethyl radical, which reacts with furfural giving the product.⁴¹ The perfluoropropyl furan derivative **26** was prepared⁴² using XeF₂/perfluorobutanoic acid mixture.

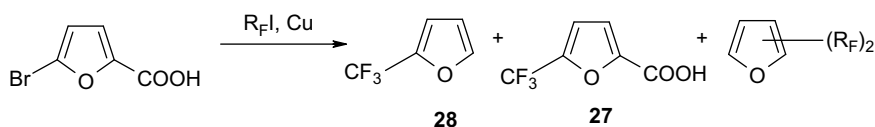


The only example of the cationic perfluoroalkylation of furan by trifluoromethyl cation (generated by radiolysis of CF₄) resulted in a mixture of 2- and 3-substituted furans.⁴³

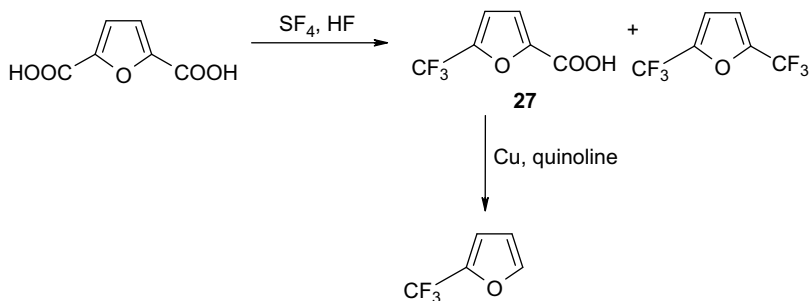


The reaction of perfluoroalkyl iodides, and bromofurans in the presence of copper metal in dimethyl sulfoxide, is a good example of anionic perfluoroalkylation process. Pefluoroalkylation of 5-bromofuroic acid produced a mixture of products, due to the fact that product **27** (or perhaps its copper salt) decomposes under reaction conditions.

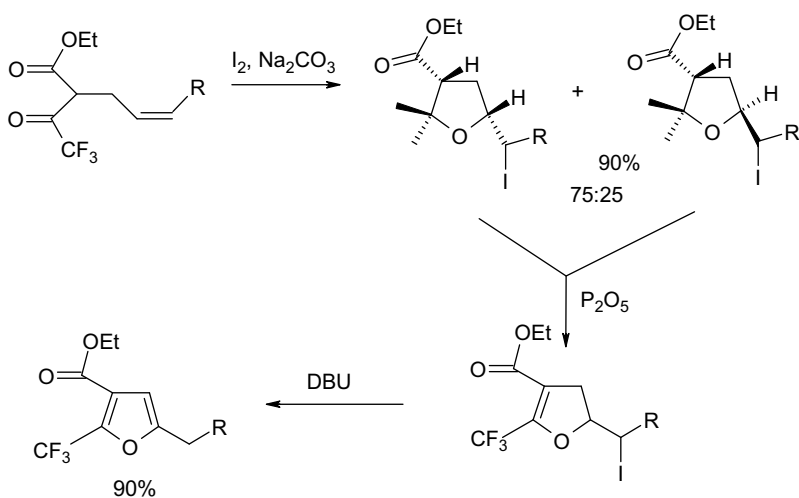
So, if the longer reaction time is used, pure 2-monosubstituted furan **28** can be obtained in a high yield.⁴⁴



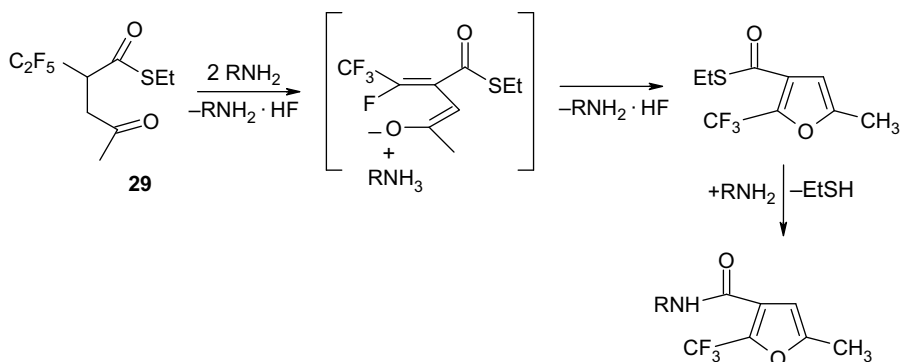
2,5-Furandicarboxylic acid fluorination by sulfur tetrafluoride in the presence of hydrogen fluoride leads to a mixture of products,^{45,46} but decarboxylation of **27** in the presence of copper powder in quinoline gives 2-trifluoromethylfuran.



Bégué et al.⁴⁷ reported the preparation of substituted 2-trifluoromethylfurans through the iodocyclization of γ,δ -unsaturated ethyl trifluoroacetoacetate.

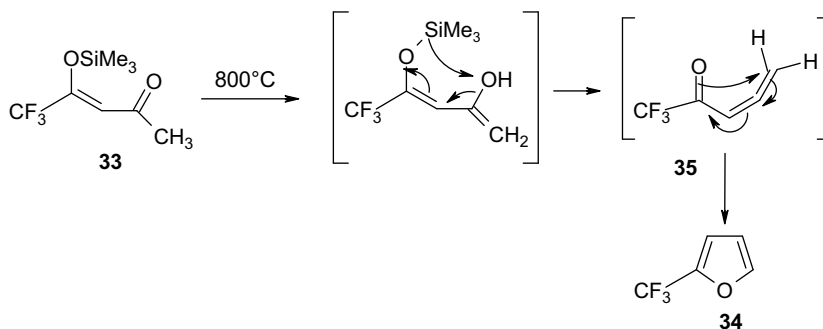
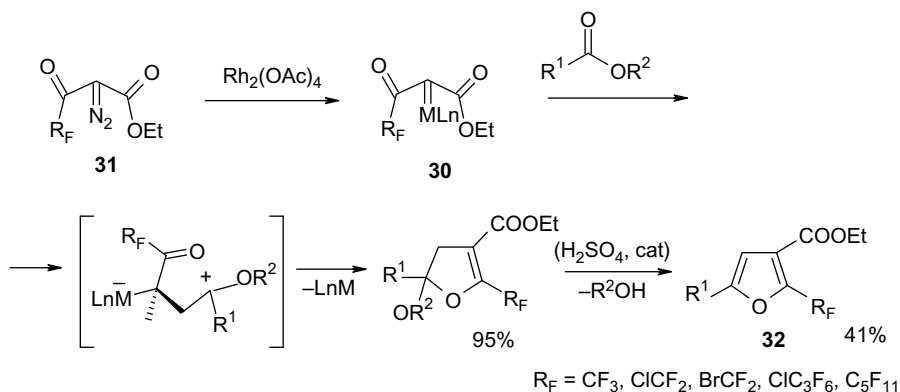


S-Ethyl-4-oxo-2-pentafluoroethynylpentanethioate **29** is a versatile intermediate for the synthesis of 2-trifluoromethylfurans.⁴⁸

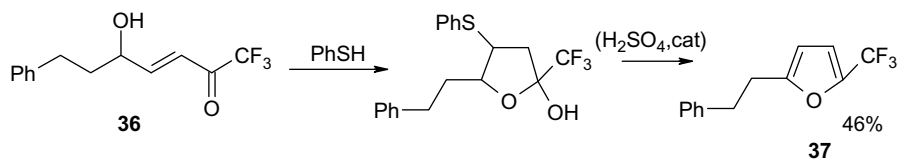


Rhodium (II) catalyzed 1,3-dipolar reactions of metal carbenoid **30** (derived from diazocompound **31**) leads to the formation of 2-perfluoroalkylfurans **32**.⁴⁹

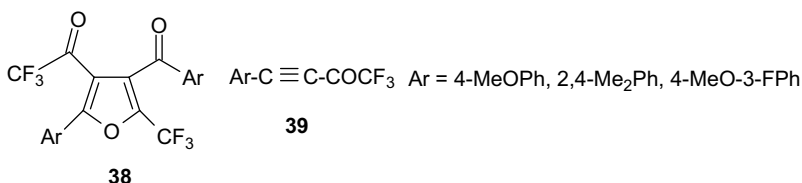
Flash vacuum thermolysis of β -keto-trimethylsilyl-enol ethers **33** gives furan **34** in good yield through an allenic intermediate **35**.⁵⁰



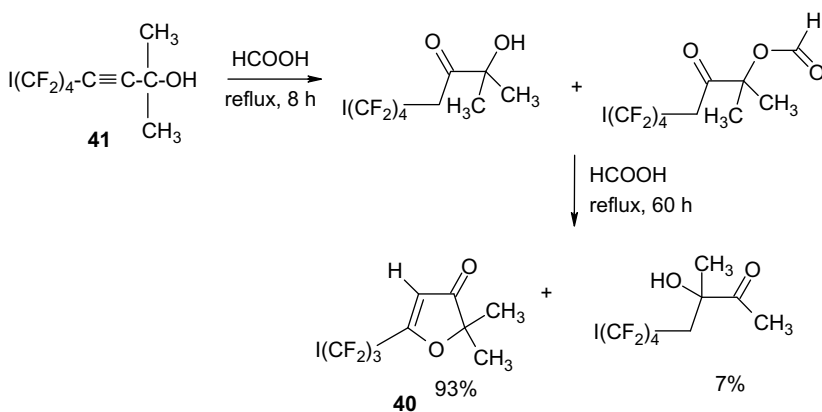
Cyclization of the unsaturated ketone **36** under the action of thiophenol, followed by aromatization of the cyclization product gives furan **37**.⁵¹



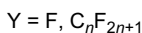
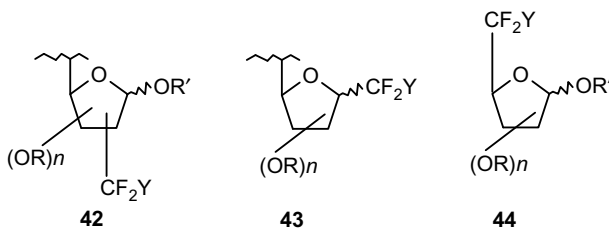
A series of 2-trifluoromethylfurans **38** was obtained by oxidation of ketones **39** using system $\text{CF}_3\text{COOH}-\text{CH}_2\text{Cl}_2-\text{PbO}_2$.⁵²



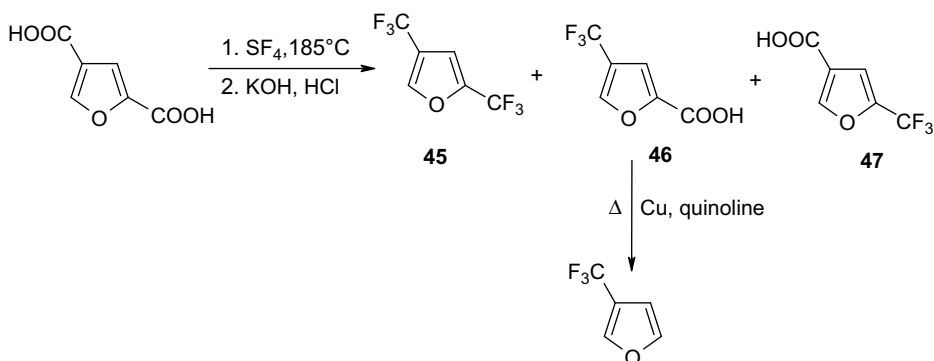
5-(ω -Iodoperfluoropropyl)furan-3(2H)-one **40** is formed in one step reaction of alcohol **41** with formic acid.⁵³



The methods of synthesis (direct perfluoroalkylation or building block approach) of perfluoroalkyl carbohydrates **42–44** with tetrahydrofuran fragments were described in the detailed review of Ref. 54

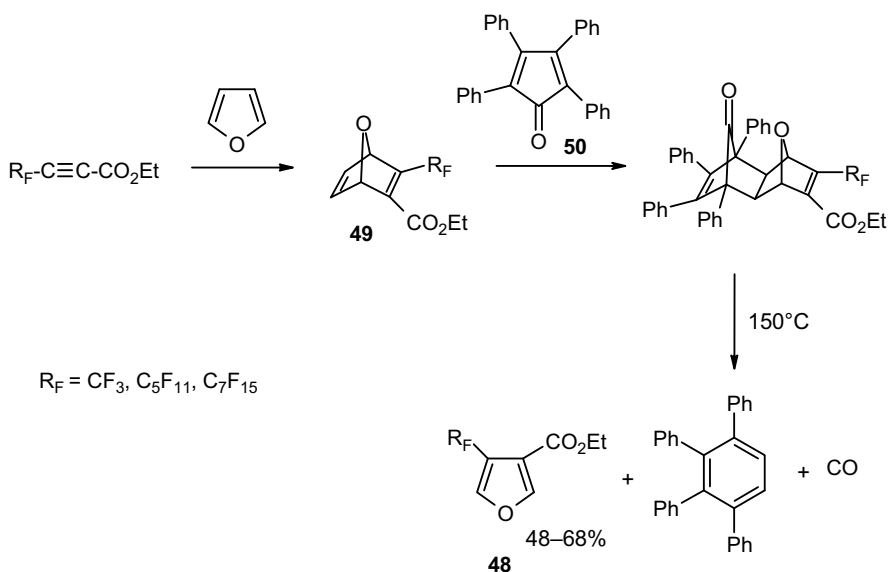


4.1.1.4 3-Perfluoroalkylfuran Derivatives Fluorination of 2,4-furandicarboxylic acid by sulfur tetrafluoride results in the mixture of products **45**–**47**.⁴⁵ The carboxylic group in position 4 is more reactive than in position 2 and the yield of the compound **46** higher than that of the compound **47**. Decarboxylation of the acid **46** in the presence of copper powder in quinoline gives 3-trifluoromethylfuran.

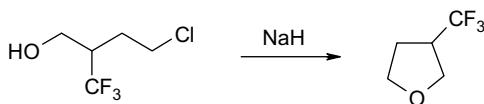


Often perfluoroalkylation of the heterocycle or cyclization of acyclic fluorine-containing synthones, are used for the synthesis of 3-fluoroalkylfuranes.

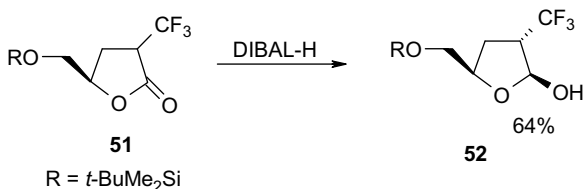
For example, 3-perfluoroalkyl-4-ethoxycarbonylfuranes **48** have been prepared from bicyclohepta-2,5-diene derivatives **49** by sequence involving cycloaddition of acetylene to tetracyclone **50** and retro Diels–Alder reaction of the cycloadduct.⁵⁵



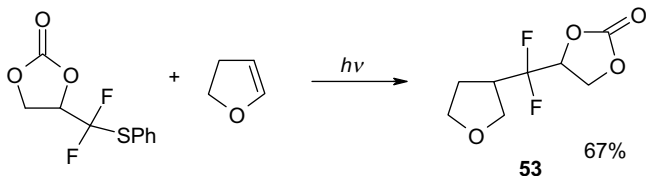
3-Trifluoromethyltetrahydrofuran was prepared by intramolecular cyclization of 4-chloro-2-trifluoromethylbutanol.⁵⁶



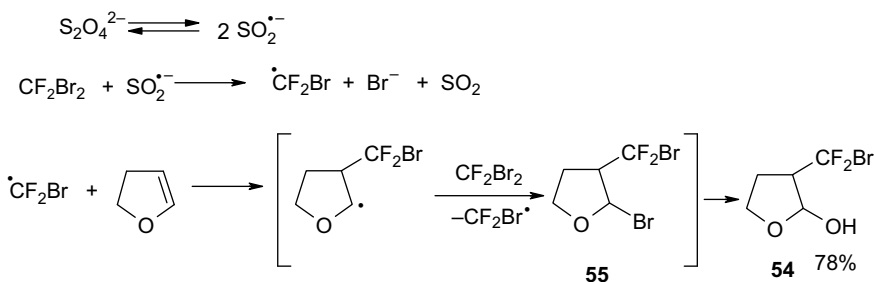
The reduction of the lacton **51** was used for the synthesis of 2-hydroxy-3-trifluoromethyltetrahydrofuran **52**.⁵⁷



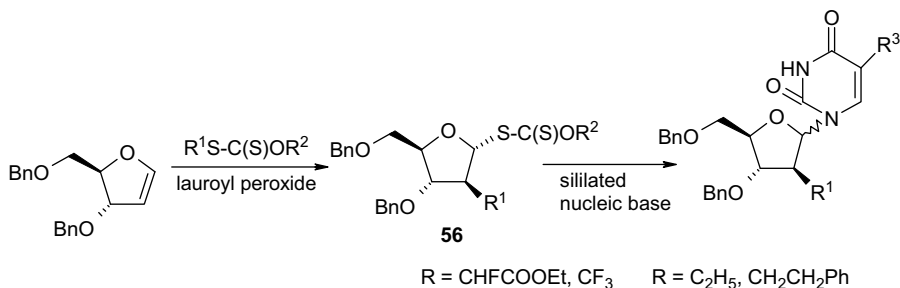
The derivatives of 3-perfluoroalkyltetrahydrofuran can be also prepared by radical addition to the C=C bond of dihydrofurans. Thus, irradiation of the mixture 4-[(phenylthio)difluoromethyl]-1,3-dioxalan-2-one and dihydrofuran by UV light gave the compound **53** in reasonable yield.⁴⁰



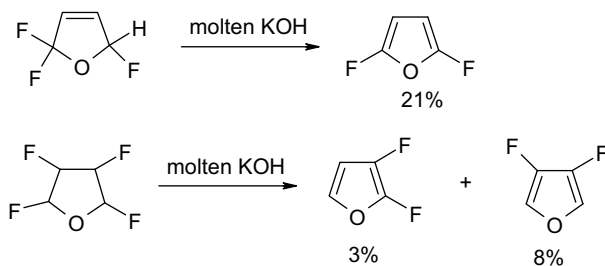
Bromodifluoromethyl radical, generated from dibromodifluoromethane readily adds to C=C bond of dihydrofuran. The final product of this reaction, 2-hydroxy-3-bromodifluoromethyltetrahydrofuran **54** obviously forms by hydrolysis of 2-bromo-derivative **55** under reaction conditions.⁵⁸



The synthesis of sugars containing 3-perfluoroalkyltetrahydrofuran fragment was reviewed recently.⁵⁴ The preparation of 2,3-*trans*-substituted fluorinated tetrahydrofuran derivatives **56** from *S*-alkyl dithiocarbonates⁵⁹ should be mentioned among the most recent works. This strategy can be applicable to the synthesis of the new modified nucleosides.

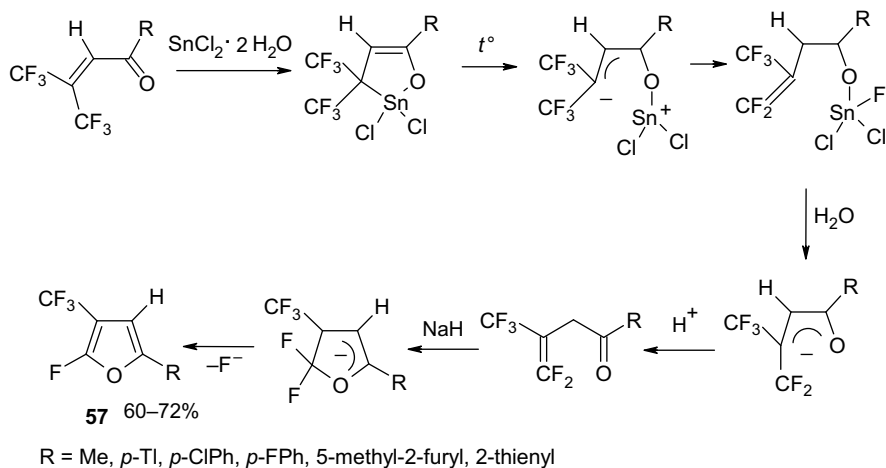


4.1.1.5 Furan Derivatives with Two Fluorine or Fluoroalkyl Substituents 2,5-Difluorofuran was isolated in low yield during fluorination of furan by KCoF_4 ⁶⁰ and 2,5-, 2,3-, and 3,4-difluorofurans were prepared by dehydrofluorination of the corresponding partially fluorinated oxolans or oxolens.⁶⁰

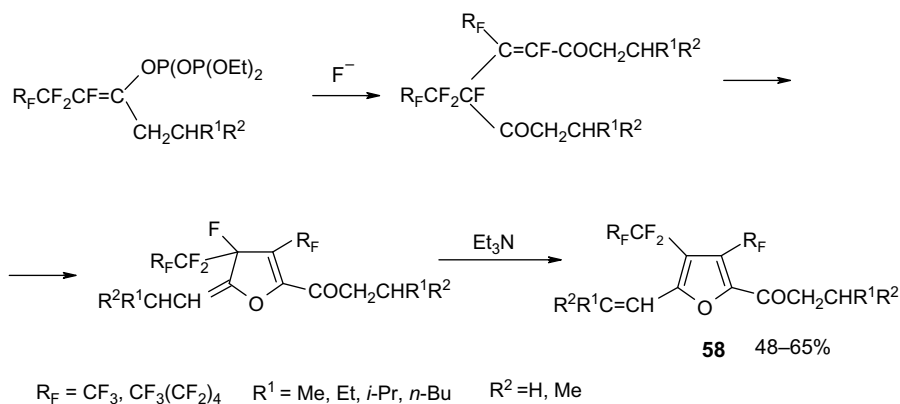


All these furans are unstable and polymerized rapidly and spontaneously. The 2,4-difluorofuran was not prepared so far.

The methods of synthesis for bis(perfluoroalkyl)furans are more developed. For example, 2-methyl-3,4-bis(trifluoromethyl)furan can be synthesized by the reaction of 2-methyl-furan-3,4-dicarboxylic with sulfur tetrafluoride.⁶¹ However, the main synthetic methods rely on the use of unsaturated fluorine-containing acyclic compounds. So, 3-trifluoromethylfurans **57** were prepared from β,β -bis(trifluoromethyl) α,β -unsaturated ketones and tin(II) chloride.⁶²

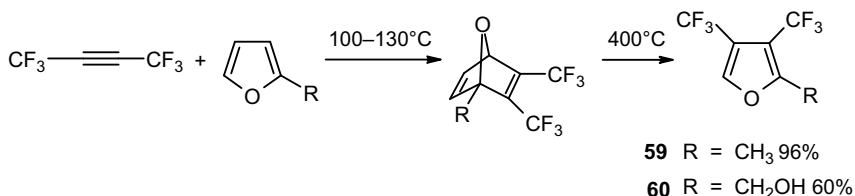


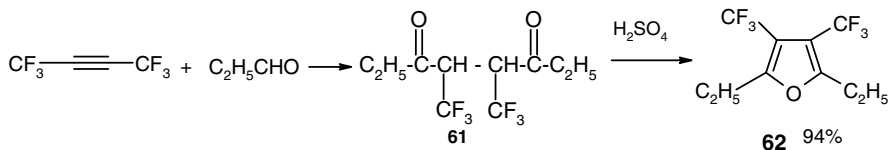
1-Perfluoroalkyl-1-fluoroalkenyl phosphates undergo sequence of transformations involving the dephosphorylation and fluoride ion catalyzed cyclocondensation to give 3,4-diperfluoroalkylated furans **58**.⁶³



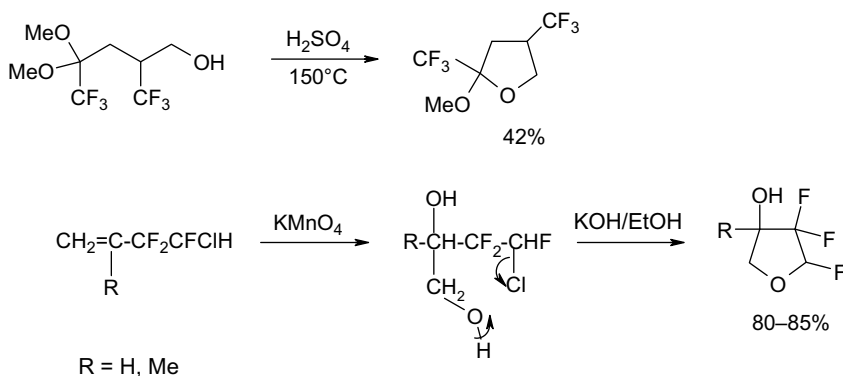
Cycloadducts, formed by addition of hexafluorobut-2-yne to 2-methyl furan or 2-hydroxymethyl furan can be transformed into bis(trifluoromethyl)furan derivatives. For example, compounds **59** and **60** were prepared using this approach.⁶⁴

The radical addition of propionaldehyde to hexafluoro-2-butyne under γ -ray irradiation leads to 4,5-bis(trifluoromethyl)octa-3,6-dione **61**, which was converted into 3,4-bis(trifluoromethyl)furan **62** by treatment with H₂SO₄.⁶⁵

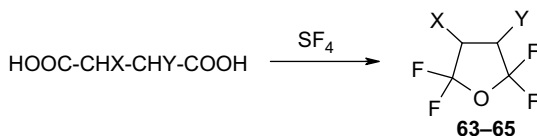




Fluorinated tetrahydrofuran derivatives are formed by cyclization of the saturated fluorine-containing aliphatic compounds.^{66,67}



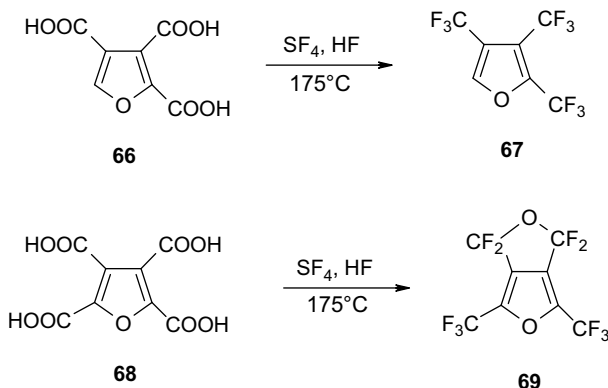
The tetrahydrofuran derivatives **63–65** are major products of the reactions of succinic acids with SF_4 .⁶⁸



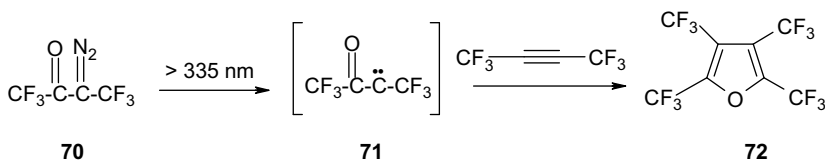
$\text{X} = \text{Y} = \text{H}$ (**63**) ; $\text{X} = \text{H}, \text{Y} = \text{Cl}$ (**64**) ; $\text{X} = \text{Y} = \text{Cl}$ (**65**)

4.1.1.6 Furan Derivatives, Containing Three or Four Fluorine Atoms or Perfluoroalkyl Substituents Only a few furan derivatives with the named combination of substituents are known.

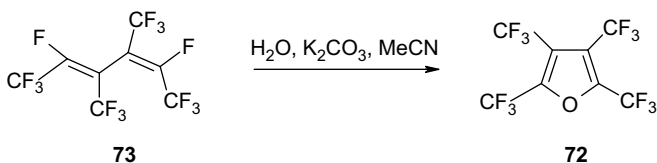
2,3,4-Tris(trifluoromethyl)furan **66** was prepared by the fluorination of acid **67** with sulfur tetrafluoride. The fluorination of acid **68** under similar conditions gives bicyclic product **69**.⁶⁹



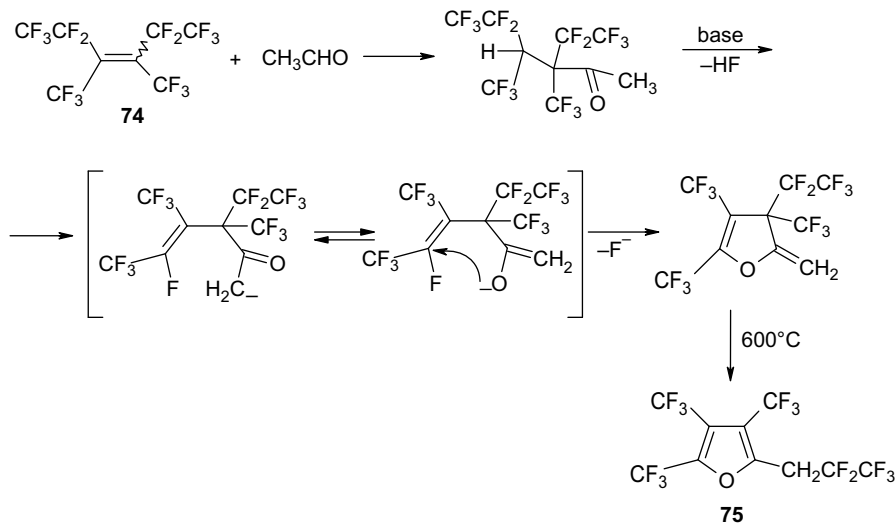
Several methods for the syntheses of this type of furan derivatives are based on the usage of unsaturated aliphatic fluorine-containing compounds. Gas-phase photolysis of the mixture of diazoketone **70** and hexafluoro-2 butyne yields the tetrakis(trifluoromethyl)furan as main product.⁷⁰ Ketocarbene intermediate **71** undergoes 1,3-addition to 2-butyne to give furan **72**.



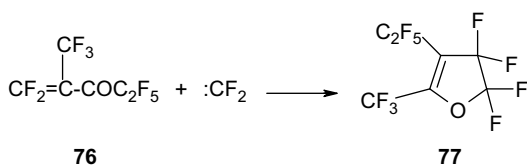
Reaction of perfluorodiene **73** with water leads to the formation of **72** in quantitative yield.⁷¹



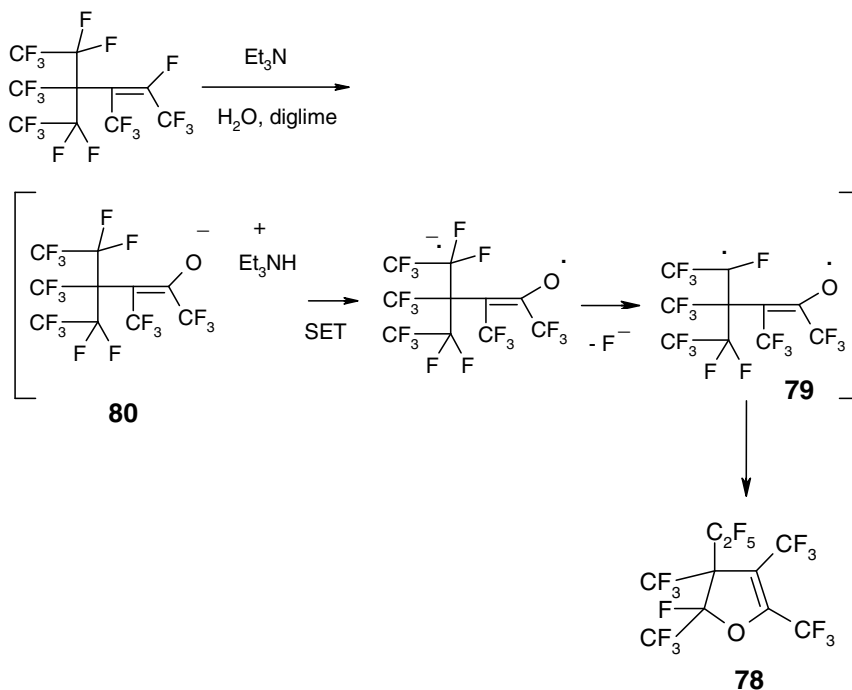
Free radical addition of acetaldehyde to perfluoro-3,4-dimethyl-3-hexene **74** under γ -irradiation followed by the pyrolysis of the product leads to furan **75**.⁷²



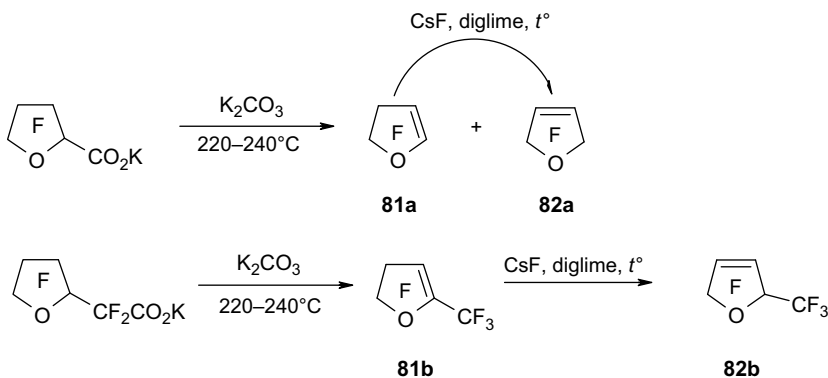
The derivatives of perfluorodihydrofurans are also prepared from the perfluorinated olefins. For example, the reaction of vinylketone **76** with difluorocarbene generated from hexafluoropropene epoxide at 225°C gave 4,5-dihydrofuran **77**.⁷³



Perfluoro-4-ethyl-2,3,4,5-tetramethyl-4,5-dihydrofuran **78** was prepared from tetrafluoroethene pentamer. The possible reaction mechanism may involve the formation of biradical **79** by one-electron transfer from enolat-ion **80** to the CF_2 carbon that undergoes loss of fluoride ion followed by intramolecular cyclization of the biradical **79**.⁷⁴



Perfluoro 2-oxolenes **81** and 3-oxolenes **82** are formed by heating 2-perfluorotetrahydrofurancarboxylic acid and (2-perfluorotetrahydrofuryl)acetic acid with K_2CO_3 .^{75,76}

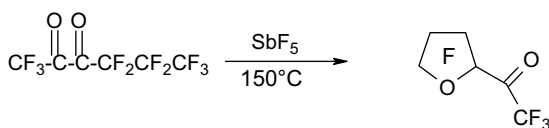
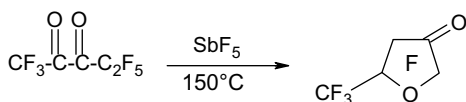
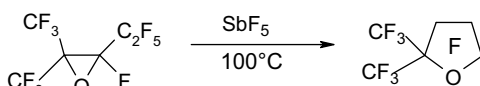
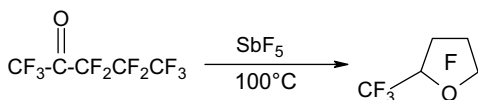
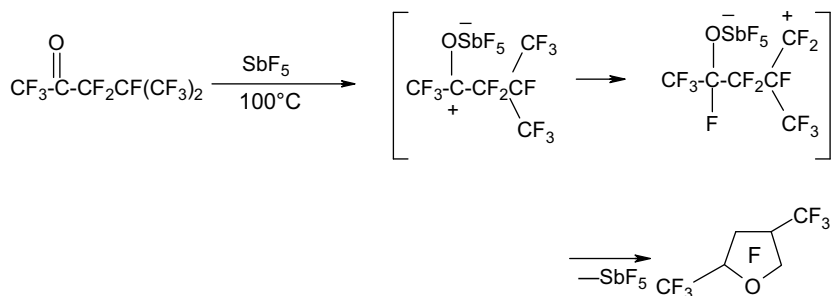


The interaction of 2-oxolenes **81a** and **81b** with cesium fluoride in diglyme results in isomerization into thermodynamically stable 3-oxolenes **82a** and **82b**.

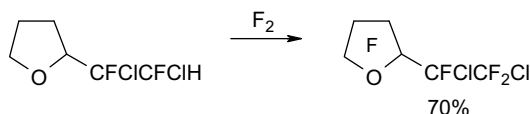
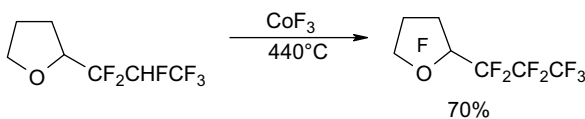
The most studied are the methods for the synthesis of perfluorinated tetrahydrofuran derivatives.

Perfluorinated ketones, diketones, and α -oxides isomerize to the compounds of oxolane series⁷⁷ under the action of SbF_5 . Electrophilic attack of SbF_5 on the carbonyl

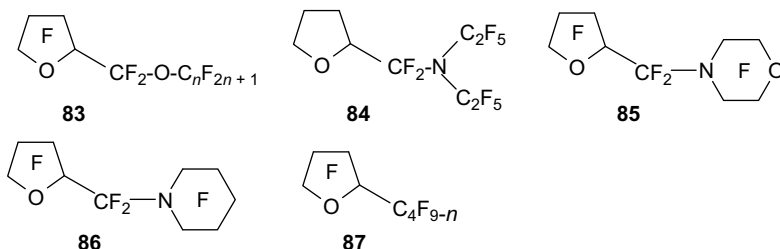
group results in generation of carbenium center and is followed by rearrangement of the secondary carbocation into the primary one and intramolecular alkylation of oxygen, resulting in the product.



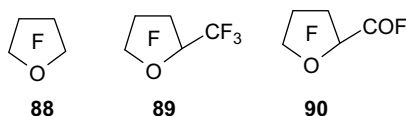
The most common method for the preparation of perfluorinated tetrahydrofurans is fluorination of tetrahydrofurans. Elemental fluorine^{78,79} or high-valency metal fluorides (AgF_2 , MnF_3 , HgF_2 , and CoF_3)⁸⁰ are usually used as fluorinating agents.⁸¹



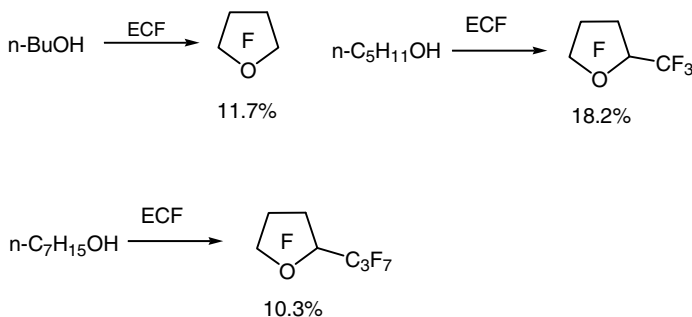
Electrochemical fluorination is the method of choice for the synthesis of perfluorinated tetrahydrofuranes. Tetrahydrofurans **83–87** were obtained with the yields 20–40% at electrochemical fluorination of the corresponding hydrocarbonic analogues in anhydrous hydrogen fluoride.⁸²



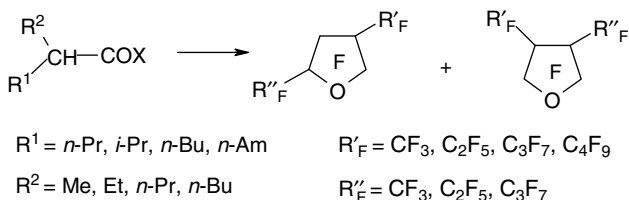
Electrochemical fluorination of the derivatives of tetrahydrofuran-2-yl-carboxylic acid and tetrahydrofuran-2-yl-methanol leads to the formation of the mixture of perfluorotetrahydrofurans **88–90**.⁸³



Electrochemical fluorination of the alkanols of normal structure gives the mixture of five- and six-membered cyclic perfluoroethers with prevailing tetrahydrofuran derivatives.⁸⁴

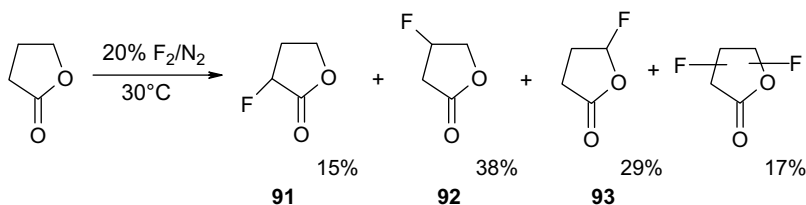


Electrochemical fluorination of α -alkyl-substituted carboxylic acid chlorides or esters produces the corresponding perfluorotetrahydrofuranes in about 20% yield, along with perfluoroalkanoyl fluorides.^{85,86}

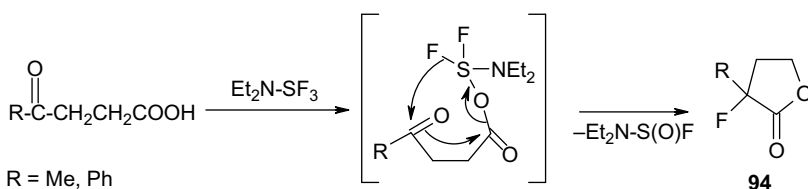


Additional information on the application of electrochemical fluorination for the synthesis of saturated heterocycles can be found in Chapters 9 and 10.

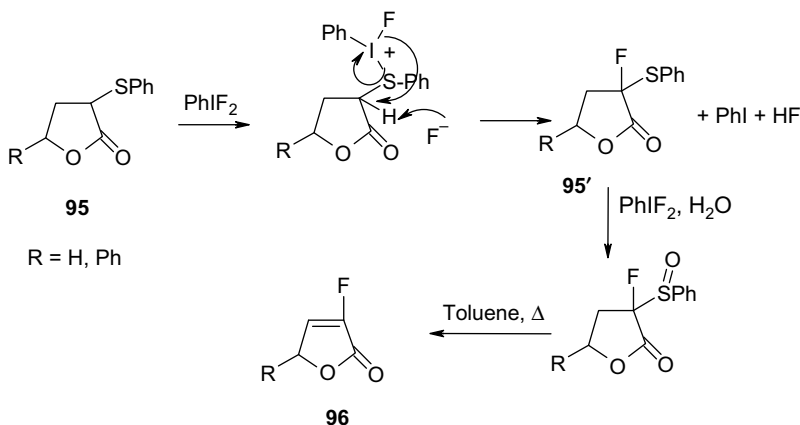
4.1.1.7 Fluorinated Derivatives of γ -Butyrolactone The fluorination of γ -butyrolactone by F_2 results in the formation of the mixture of α -, β -, and γ -fluorobutyrolactones **91–93**. β -F-Butyrolactone **92** and γ -F-butyrolactone **93** are major products.⁸⁷



Preparation of γ -fluorobutyrolactones **94** by the fluorination of γ -ketoacids with diethylaminosulfurtrifluoride (DAST) was reported back in 1984.⁸⁸

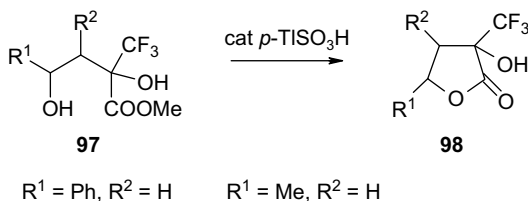


The difluoroiodotoluene is an effective reagent for the fluorination of α -phenylsulfanyl lactones **95**. The reaction involves fluoro-Pummerer rearrangement. A sequence involving conversion of α -fluorosulfide **95'** into sulfoxide and elimination step was used for the synthesis of 3-fluoro-2(5H) furanones **96**.⁸⁹

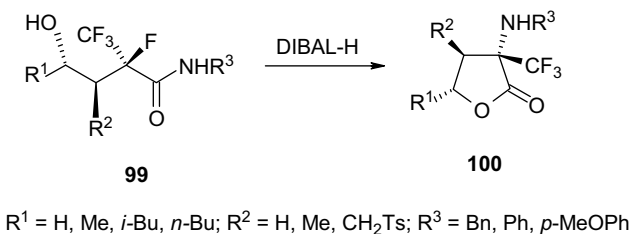


γ -Polyfluoroalkylbutyrolactones are among the most studied the polyfluorinated lactones. The most common non methods of synthesis are based on the cyclization of the fluorine-containing saturated^{90–93} or unsaturated oxy-acids.^{94–96}

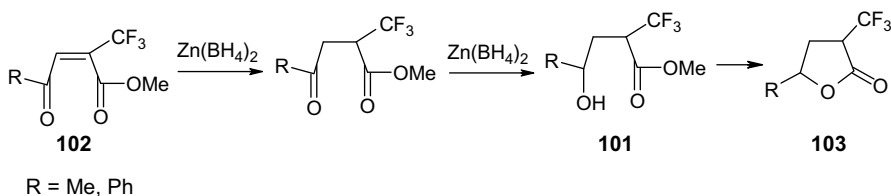
For example, acid-catalyzed cyclization of 2,4-dihydroxyesters **97** gives lactones **98** as a mixture of diastereomers.⁹⁷



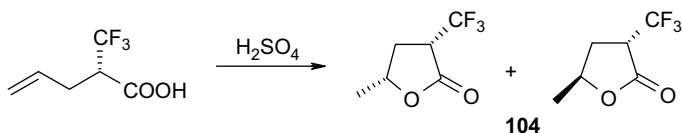
Upon treatment of γ -hydroxy- α -fluoro- α -trifluoromethyl carboxamides **99** by an organoaluminum reagent a single diastereomer of α -trifluoromethyl lactones **100** forms.⁹³



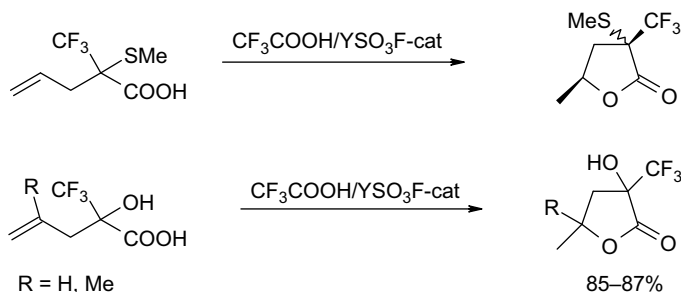
γ -Hydroxycarboxylic acids **101** formed as an intermediate during the reduction of unsaturated ketones **102** undergo cyclization, giving the lactones **103** as a mixture of diastereomers.⁹¹



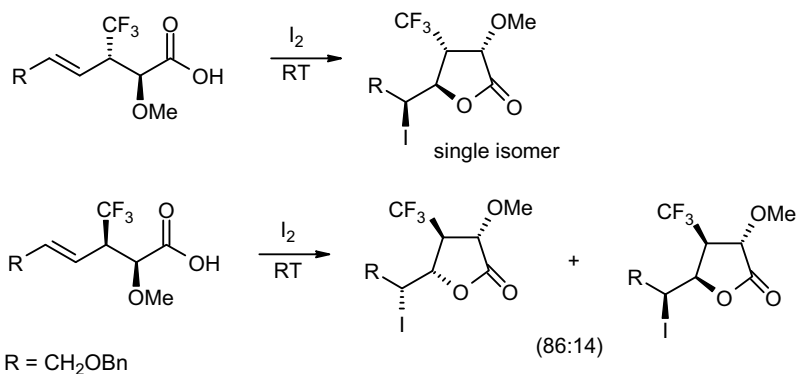
A series of *trans*- and *cis*- γ -lactones **104** with high optical purity have been prepared from the lactonization of (*s*)-(-)-2-(trifluoromethyl)-4-pentenoic acid under acidic conditions.^{94,96}



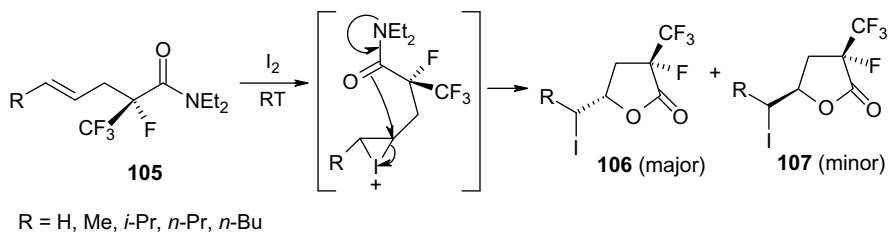
Seemingly, this reaction is general for the substituted pentenoic acids.⁹⁵



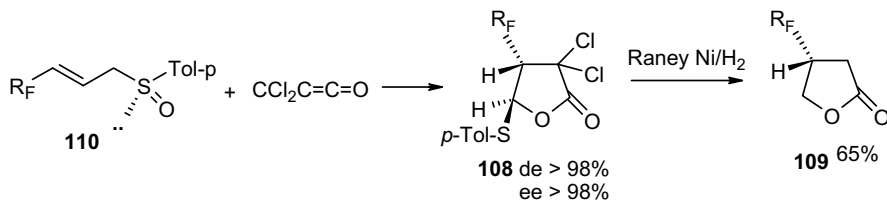
Iodolactonization of enantiomerically pure α -methoxy- β -trifluoromethyl- γ,δ -unsaturated carboxylic acid derivatives was reported as a highly stereoselective synthesis method of the γ -lactones.⁹⁸



Similarly, iodolactonization of 2-fluoro-2-trifluoromethyl-4-alkenamides **105** proceeds stereoselectively and results in formation of a diastereomeric mixture of lactones **106** and **107**.⁹⁹

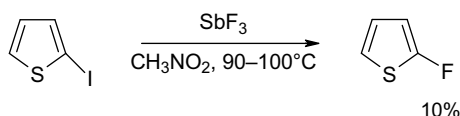


β -Polyfluoroalkyl- γ -butyrolactones **108** and **109** were prepared by sulfoxide-directed lactonization of β -fluoroalkyl vinyl sulfoxides **110**.¹⁰⁰

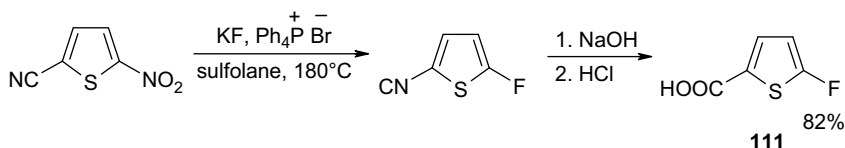


4.1.2 Fluorinated Thiophenes

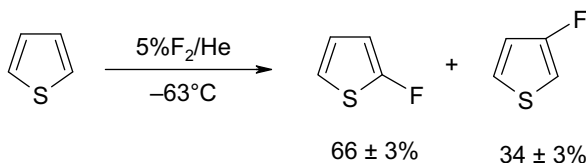
4.1.2.1 2-Fluorothiophenes 2-Fluorothiophene was prepared first time in low yield by the fluorination of 2-iodothiophene by antimony trifluoride.¹⁰¹



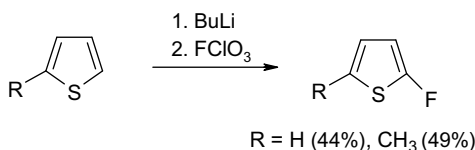
2-Fluorothiophenecarbonic acid **111** was synthesized by the hydrolysis of the 2-nitro-5-cyanthiophene.¹⁰²



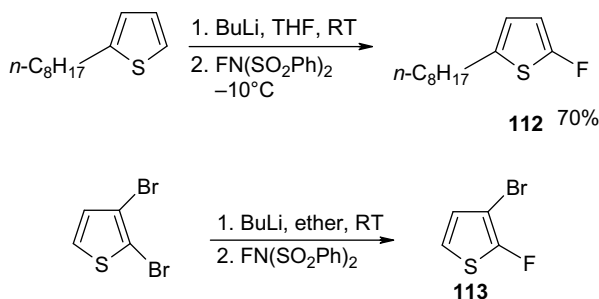
Electrophilic fluorination of the thiophene derivatives was used for preparation of 2-fluorothiophenes but fluorination of thiophene by F_2/He mixture leads to a mixture of two isomers, with 2-fluorothiophene being the major product.¹⁰³



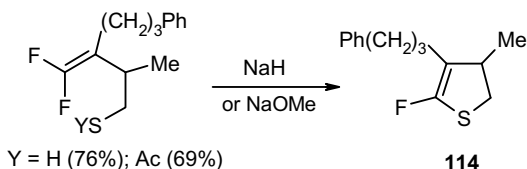
2-Fluorothiophene and 2-fluoro-5-methylthiophene were prepared by the exothermic reaction of perchloryl fluoride with the corresponding organolithium heterocyclic compounds in anhydrous ether.¹⁰⁴



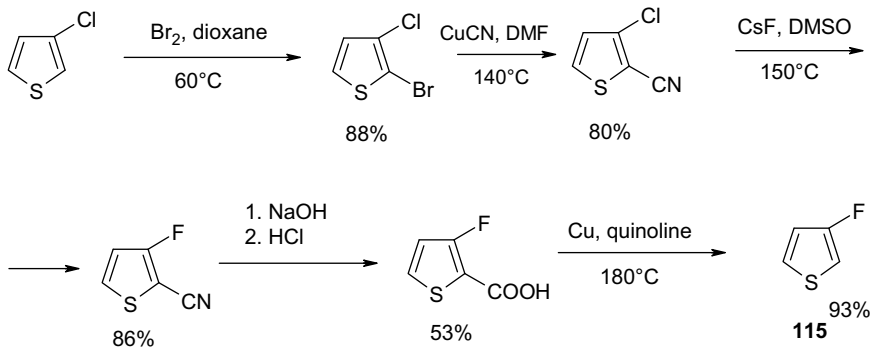
N-Fluorodibenzensulfonimide was successfully applied for the preparation of 2-fluorothiophenes **112** and **113**^{13,105} and *N*-fluoroquinuclidinium fluoride¹⁰⁶ was used in the synthesis of 2-fluorothiophene.



The synthetic methods for 2-fluorothiophenes with the usage of acyclic synthones are less studied. For example, 5-fluoro-2,3-dihydrothiophene **114** was prepared by cyclization of 1,1-difluoro-1-butenes.¹⁵

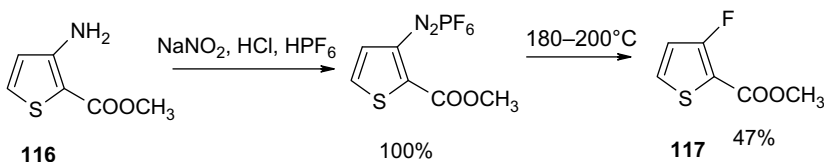


4.1.2.2 3-Fluorothiophene Derivatives 3-Fluorothiophene **115** was obtained by a multistep synthesis from 3-chlorothiophene.¹⁰⁷ The substitution of chlorine by fluorine under the action of cesium fluoride is possible only if electron-withdrawing substituent is present in 2-position of 3-chlorothiophene.

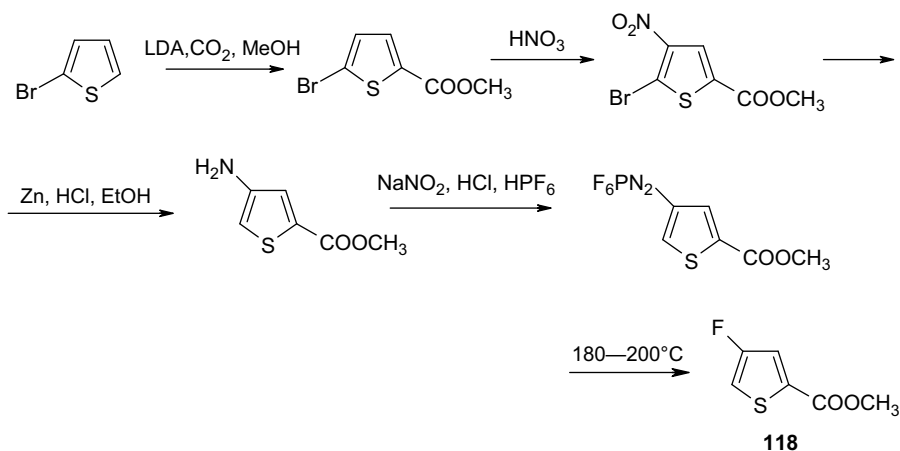


Substituted 3-fluorothiophenes were synthesized using a Balz–Schieman reaction. Diazotization of 3-aminothiophene **116** provided the corresponding diazonium hexa-

fluorophosphate in an excellent yield. Thermolysis of this compound leads to the formation of 3-fluorothiophene **117**.^{108,109}

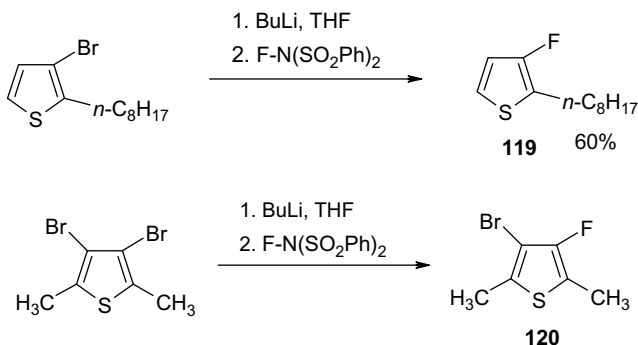


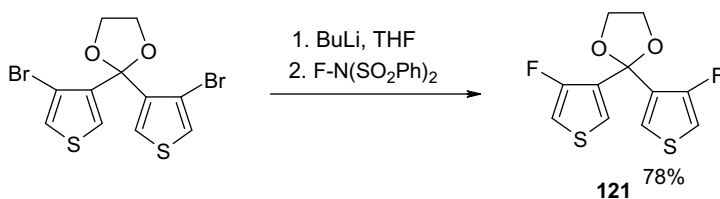
The 4-fluoro isomer **118** was also prepared using this approach.¹⁰⁸



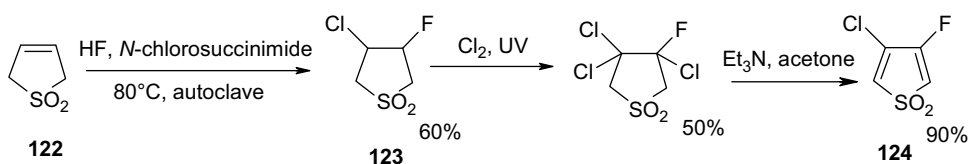
The methods of electrophilic fluorination of thiophenes are more perspective for the synthesis of 3-fluorothiophenes. For example, thiophene fluorination by F_2 affords 3-fluorothiophene in 34% yield,¹⁰³ but the use of other electrophilic fluorinating agents gives much better results.

So, the treatment of 3-bromothiophenes by butyllithium and N-fluorodibenzene-sulfonimide results in formation of 3-fluorothiophenes **119–121** in 60–78% yield.^{103,105,110}

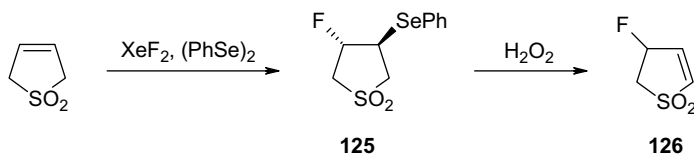




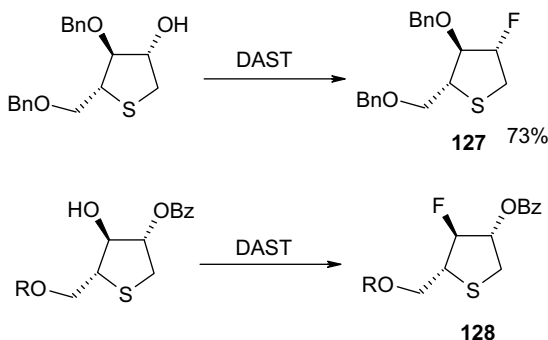
2,5-Dihydrothiophendioxide **122** adds ClF (generated from HF and *N*-chlorosuccinimide) giving tetrahydrothiophene-1,1-dioxide **123** used as a starting material for the synthesis of 3-chloro-4-fluorothiophene-1,1-dioxide **124**. Compound **124** can be used in organic synthesis as fluorodiene.¹¹¹



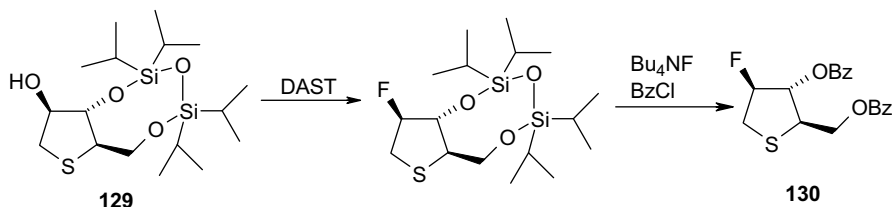
Oxidative deselenenylation of compound **125** by the hydrogen peroxide oxidation affords the dihydrothiophen-1,1-dioxide **126**, exclusively.¹¹²



Fluorination of 4-thiofuranose hydroxyl-containing derivatives by dialkylamino sulfur trifluoride was successfully applied for the synthesis of 2-fluoro-4-thiosugars **127,128**.^{113,114} The reactions proceed with complete retention of C-F carbon atom configuration.

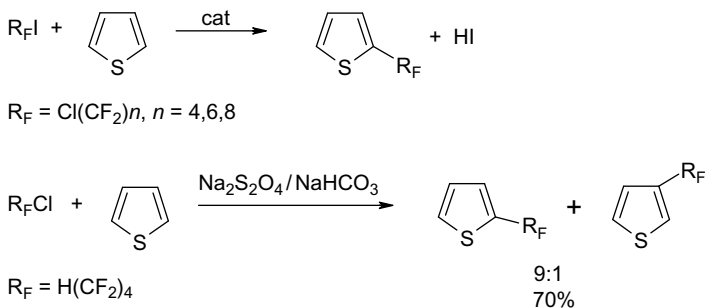


The key intermediate of the synthesis 2-fluoro derivative **130** was prepared by treatment of **129** by DAST. The reaction proceeds in an unusual way with retention of configuration, presumably due to the intermediate formation of an episulfonium ion.²²¹

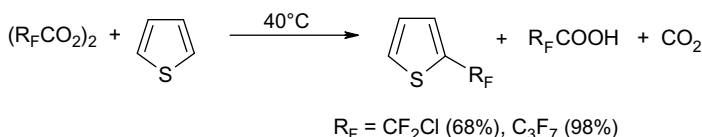


4.1.2.3 2-Perfluoroalkylthiophenes The methods for 2-perfluoroalkylthiophenes synthesis are similar to the methods used for the preparation of 2-perfluoroalkylfurans and based on the perfluoroalkylation reactions.

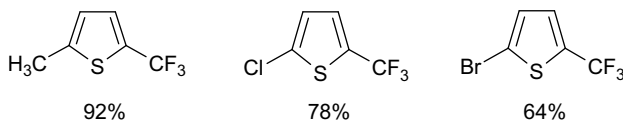
Polyfluoroalkyliodides in the presence of catalytic amounts of tetrakis(triphenylphosphine)nickel,³³ and perfluoroalkyl chlorides in the presence of sodium dithionite¹¹⁵ were used for the generation of perfluoroalkyl radicals that were reacted with thiophene.



The highest yields of 2-perfluoroalkylthiophenes were obtained when bis(perfluoroalkanoyl)peroxides were used as the source of perfluoroalkyl radicals.^{35,116,117} Mechanistically reactions with thiophenes (similarly to furans) are considered to be initiated by one-electron transfers from the substrates to peroxide.

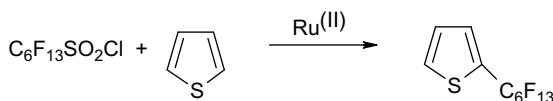


α -Substituted thiophenes can also be prepared in a high yields using this reaction.¹¹⁶

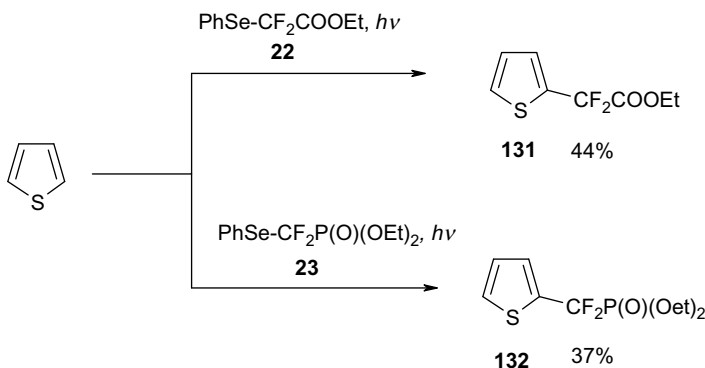


In reaction of 2-Me- and 2-(chloro)bromothiophenes with bis(perfluorobutyl) peroxides heptafluoropropyl group was introduced into a 5-position. In the analogous reaction of 3-bromothiophene, a heptafluoropropyl group was introduced into both 2- and 5-position in the yields 49% and 30%, respectively.¹¹⁷

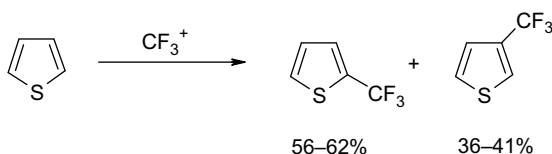
Similar to furan, thiophene can be perfluoroalkylated in position 2 by the radicals, generated from perfluoroalkane sulfonyl chloride by ruthenium (II) catalyst.^{36,37}



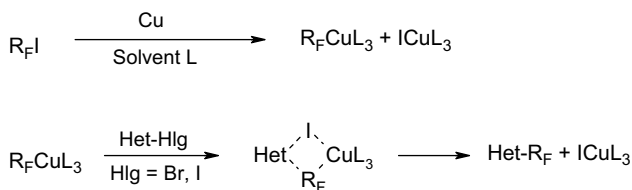
Once again, selenides **22** and **23** react with thiophene under photolysis, forming 2-substituted thiophenes **70** and **71**.^{38,118}



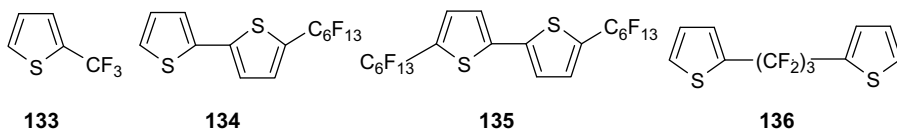
As in furan case, there is only one communication about cationic trifluoromethylation of thiophene by CF_3^+ generated from CF_4 (^{60}Co , γ -irradiation).⁴³



The more general approach to fluoroalkylthiophenes is anionic perfluoroalkylation of 2-bromothiophenes with perfluoroalkyl iodides in the presence of copper.^{44,119–122} The mechanism of perfluoroalkylation reaction consists of the steps involving the formation of solvated complex of fluoroalkylcopper, coordination of heterocyclic halide and ligands exchange at copper center.¹²²

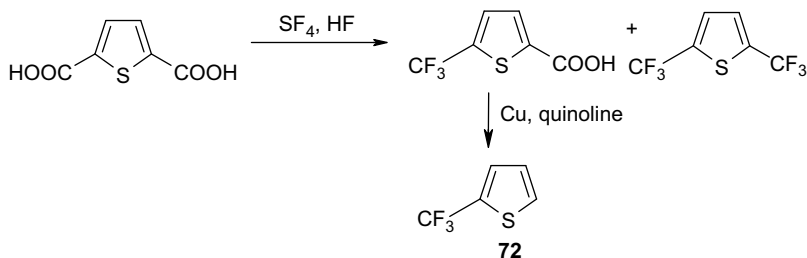


The thiophenes **133–136** were obtained by this method.^{119–122}

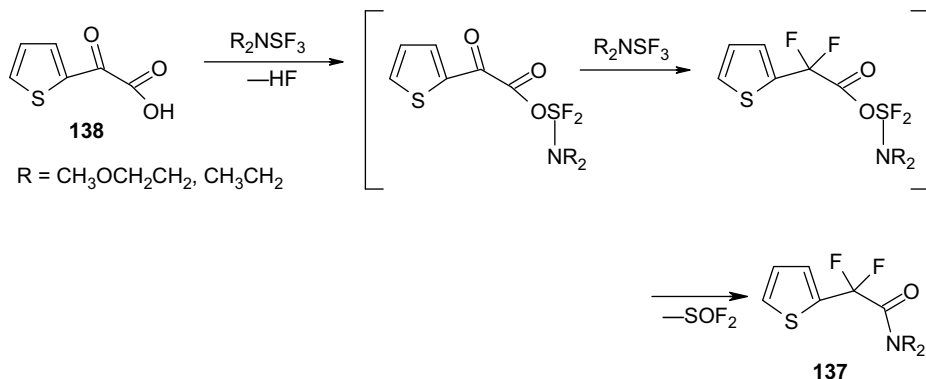


Sodium trifluoroacetate in the presence of copper (I) iodide is also used for introduction of trifluoromethyl group in 2-iodothiophene. The proposed mechanism of the formation of 2-trifluoromethyl thiophene (**72**) is based on CF_3CuI^- intermediate.¹²³

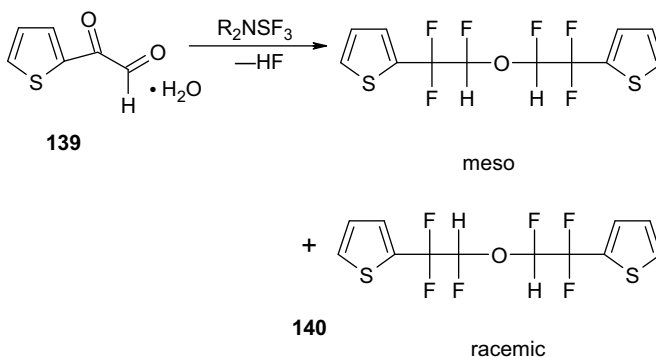
Fluorination of 2,2-thiophendicarboxylic acid with sulfur tetrafluoride in the presence of HF gives the mixture of mono- and bistrifluoromethylated products and is analogous to the reaction of furanes.⁴⁶



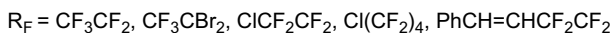
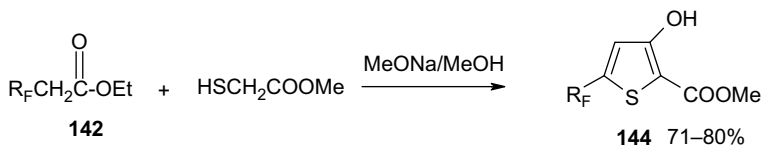
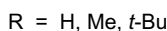
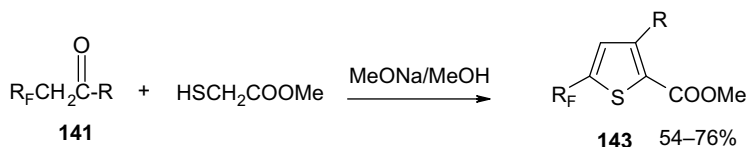
The new α,α -difluoroamides **137** result from the reactions of α -ketoacid **138** with Deoxofluor[®] or DAST.¹²⁴



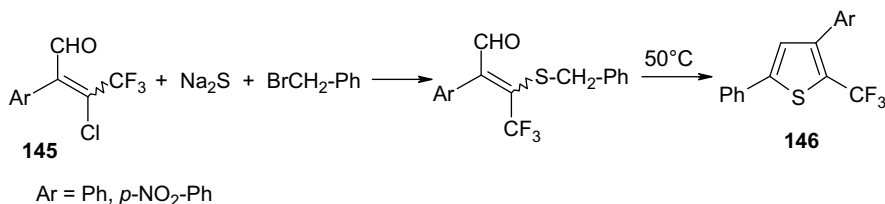
Deoxofluor reacts with glyoxal hydrate **139** to form in good yield polyfluoroethers **140** as a mixture of meso and racemic (1:1).^{125,126}



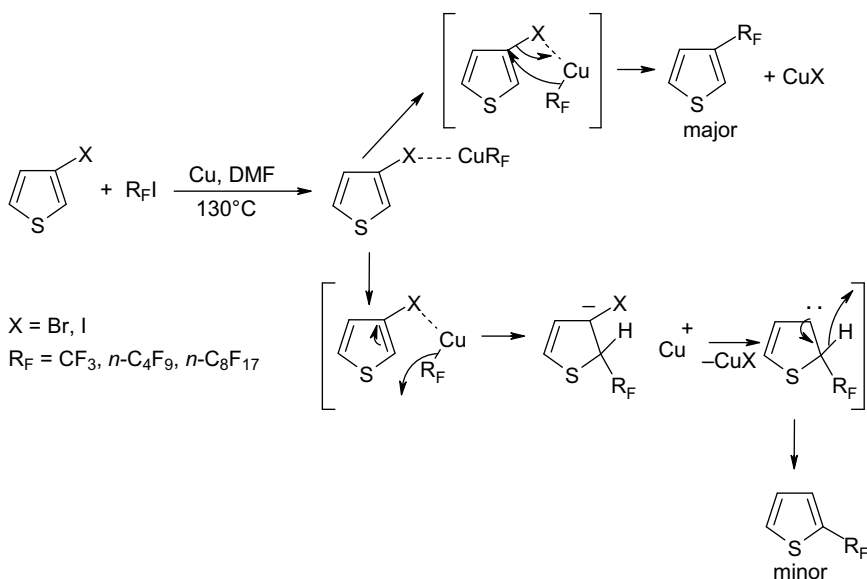
The reaction of 1,1-dihydropolyfluoroalkylketones **141** or ethers **142** with methyl 2-sulfanylacetate giving thiophencarboxylates **143** and **144**,¹²⁷ probably is the most promising synthetic approach for the preparation of 2-perfluoroalkylthiophenes.



Vinylaldehyde **145** was also used as starting material for the preparation of 2-trifluoromethyl-3,5-diarylthiophenes **146**.¹²⁸

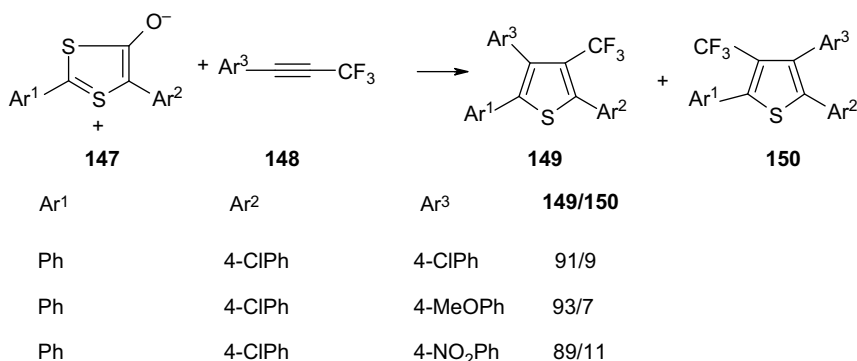


4.1.2.4 3-Perfluoroalkylthiophenes 3-Trifluoromethylthiophene and 3-octafluorobutylthiophene are formed along with the 2-substituted isomers in the radical¹²⁹ or cationic⁴³ perfluoroalkylation of thiophene (see section 3 of this chapter). The anionic perfluoroalkylation of 3-bromine(iodine)thiophenes by perfluoroalkyl halides in the presence of copper gives the mixture of 3- and 2-perfluoroalkyl isomers with prevailing 3-isomer.^{121,130,131}

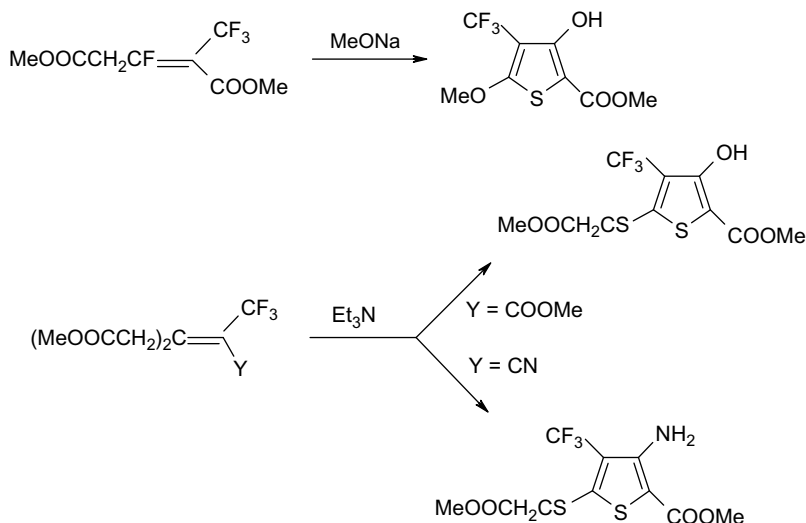


Direct attack of R_FCu on C(3) carbon leads to the most favorable product, probably by a concerted mechanism. The ratio of two isomers is defined by the nature of the halogen in thiophene ring. For example, in the case of the reaction of 3-bromothiophene and *n*-perfluorooctyl iodide, 18% of a rearranged product (2-isomer) was formed, whereas in the reaction of 3-iodothiophene, <4% of 2-perfluoro-*n*-octylthiophene was formed. The possible reason for 2-isomer formation may be addition of perfluoroalkyl anion to C(2)–C(3) double bond with formation of carbene, which undergoes isomerization into 2-fluoroalkylthiophene.¹³⁰

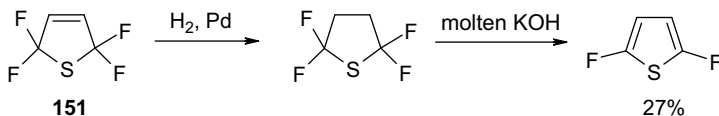
1,3-Dipolar cycloaddition of mesoionic 1,3-dithiolium-4-olanes **147** and alkynes **148** should be mentioned among other methods of synthesis the 3-perfluoroalkylthiophenes involving acyclic starting compounds. Various triaryl-3-trifluoromethylthiophenes **149** and **150** were synthesized using this method.¹³¹



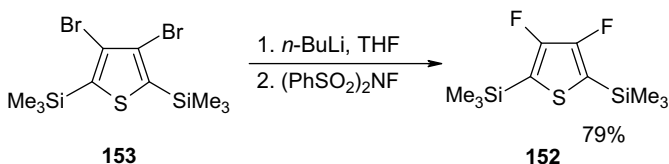
The derivatives of fluorine-containing 3-(methoxycarbonylthio) acrylic acids easily undergo base catalyzed cyclization giving 3-hydroxy(amino)-4-trifluoromethylthiophenes.¹³²



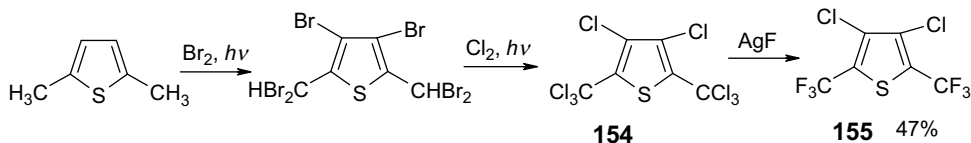
4.1.2.5 Thiophenes Containing Two Fluorinated Substituents 2,5-Difluorothiophene was obtained from 2,2,5,5-tetrafluoro-3-thiolen **151**. Compound **151** is a major product in the fluorination of thiophene over potassium tetrafluorocobaltate.^{133,134}



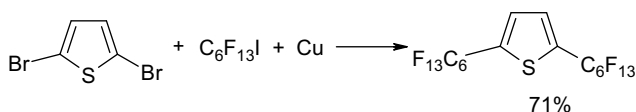
The other isomeric unsubstituted difluorothiophenes are not known. 2,5-Bis(trimethylsilyl)-3,4-difluorothiophene **152** was prepared by electrophilic fluorination of Li derivative, obtained from dibromo compound **153**.¹³⁵



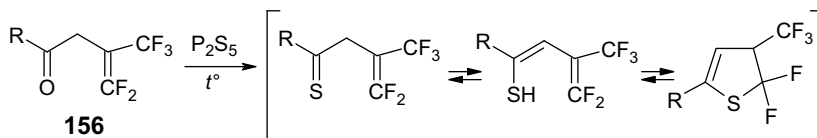
As in case of furan derivatives, the methods for the synthesis of bis(polyfluoroalkyl)thiophenes are more studied. Fluorination of 2,5-thiophendicarboxylic acid with sulfur tetrafluoride leads to the formation of 2,5-bis(trifluoromethyl)thiophene.⁴⁶ Fluorination of perchlorinated thiophene **154** with AgF gives thiophene **155**¹³⁶ and replacement of the β -chlorine atoms by fluorine could not be achieved in this reaction.



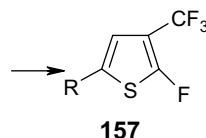
The synthesis of 2,5-bis(perfluoroalkyl)thiophene using anionic perfluoroalkylation is exemplified by the reaction of 2,5-dibromothiophene with perfluorohexyl iodide in the presence of copper.⁴⁴



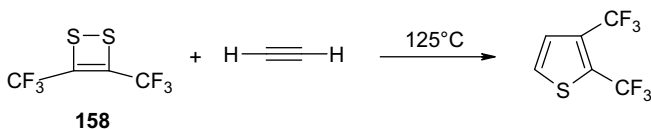
There are several examples on the synthesis of di-substituted thiophenes from the fluorine-containing acyclic unsaturated compounds. For example, 2-fluoro-3-trifluoromethylthiophenes **157** were prepared starting from 3-trifluoromethylbut-3-en-1-one **156** and phosphorus pentasulfide.^{137,138}



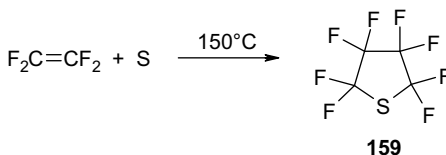
R = Ar-X, X = H, 4-Me, 4-F, 2-F, 4-Cl



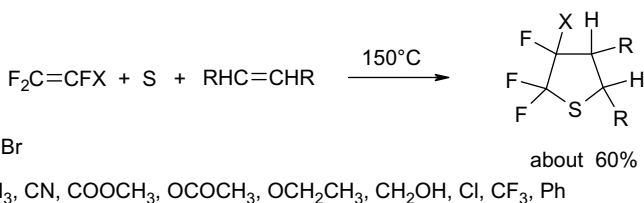
2,3-Bis(trifluoromethyl)thiophene was prepared in low yield by heating bis(trifluoromethyl)-1,2-dithietene **158** with acetylene.¹³⁹



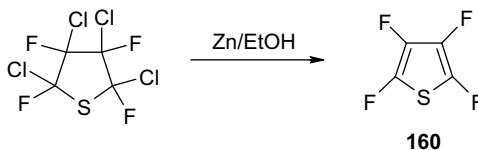
Octafluorotetrahydrothiophene **159** was prepared from sulfur and tetrafluoroethylene in ~15% yield.¹⁴⁰

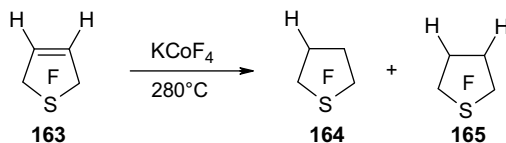


Modification of this reaction by the addition of hydrocarbon olefin has been found to be a general preparative method for synthesis of partially fluorinated tetrahydrothiophenes.¹⁴¹

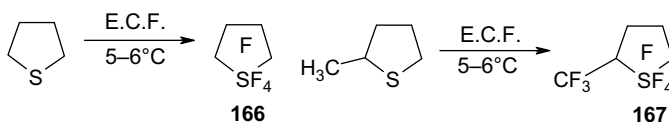


4.1.2.6 Fluorinated Tetrasubstituted Thiophenes Tetrafluorothiophene **160** was prepared by dechlorination of 2,3,4,5-tetrachlorotetrafluorotetrahydrothiophene.¹⁴²



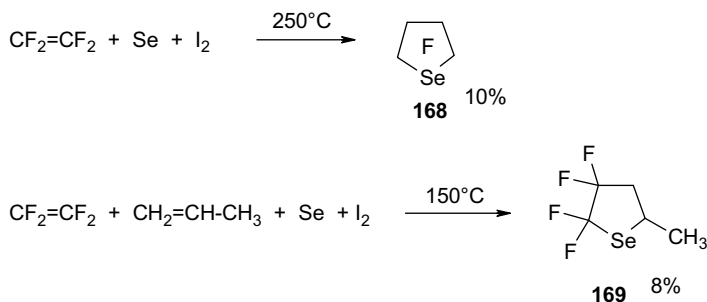


Electrochemical fluorination, widely used for preparation of perfluorinated tetrahydrofuranes can not be applied for the synthesis of tetrahydrothiophene derivatives due to oxidation of the sulfur. Electrochemical fluorination of tetrahydrothiophene and 2-methyltetrahydrothiophene resulted in low yield formation of the products **166** and **167**, respectively.¹⁴⁸



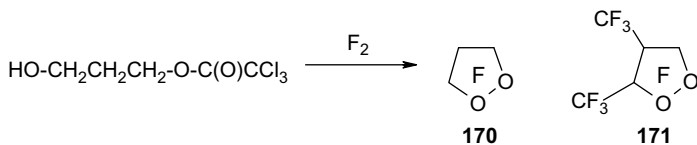
4.1.3 Fluorinated Derivatives of Selenophene

2-Fluoro- and 2,5-difluoroselenophenes were prepared by reaction of the corresponding selenophene lithium derivatives with FCIO_3 in 73% and 11% yield, respectively.¹⁴⁹ The first polyfluorinated derivatives of selenophene-octafluorosele-nonane **168** and octafluoro-1,4-diselenane- were isolated in low yields in the reaction of selenium, tetrafluoroethylene, and iodine.¹⁴⁰ Selenonane **169** was prepared in low yield by reaction of equimolar amounts of selenium, tetrafluoroethylene, and propylene in the presence of iodine.¹⁴¹

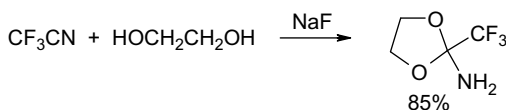
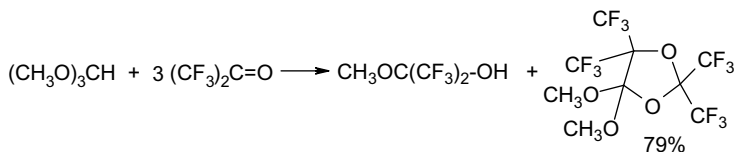
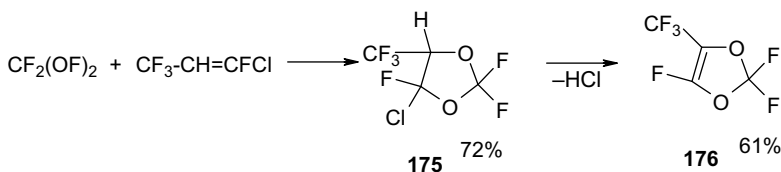
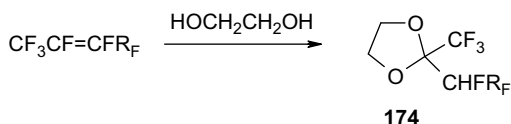
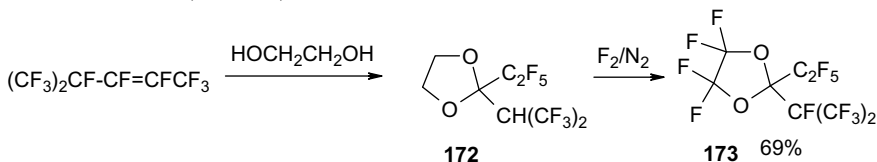


4.1.4 Fluorine-Containing Five-Membered Heterocycles with More Than One Heteroatom

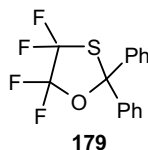
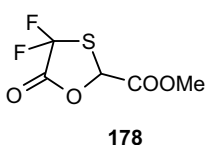
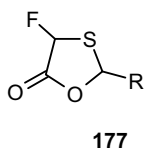
4.1.4.1 1,2 and 1,3-Dioxolanes Cyclic peroxide **170** was obtained in 2% yield along with the other products by the direct fluorination of 1-hydroxy-3-trichloroacetoxypropane.¹⁵⁰ This compound is more stable than peroxide **171**¹⁵¹ and can be handled at room temperature.



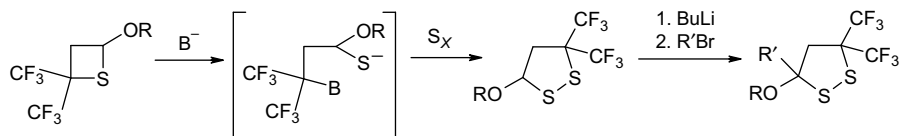
1,3-Dioxolanes are more studied. As a rule, these compounds are obtained from the fluorinated olefins, nitriles, or hexafluoroacetone etc.^{152–155,223}



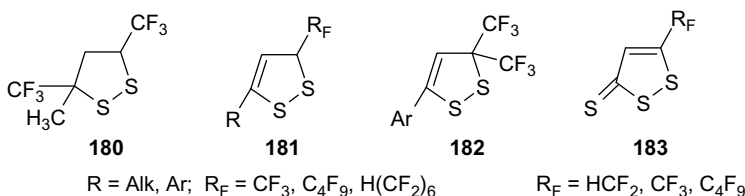
4.1.4.2 1,3-Oxathiolanes, 1,2-Dithiolanes, 1,3-Dithiolanes, and 1,2,3-Trithiolanes Only three types of fluorinated 1,3-oxathiolanes derivatives are known: **177**,^{156,157} **178**,¹⁵⁸ and **179**.¹⁴⁴



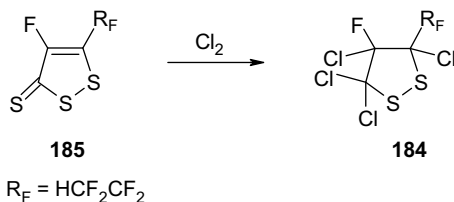
Five-membered fluorine-containing heterocyclic compounds with two or three sulfur atoms are more extended. A ring expansion reaction of thietanes into 1,2-dithiolanes involving heating with sulfur was used.¹⁵⁹



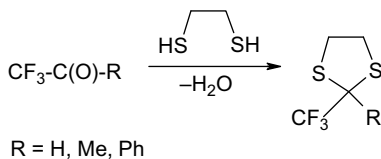
3,5-Bis(trifluoromethyl)-1,2-dithiolan **180** was prepared by heating 1,1,1-trifluorothioacetone with sulfur.¹⁶⁰ The action of the thionizing agents on polyfluorinated unsaturated ketones or β -ketoethers results in 1,2-dithioles **181**,¹⁶¹ **182**,¹⁶² and **183**.¹⁶³



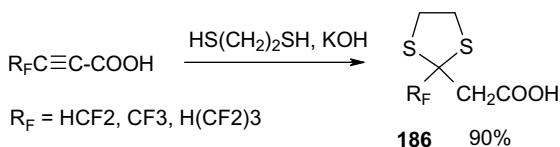
The 1,2 dithiolane **184** was obtained by the chlorination of 1,2-dithiole-3-thione **185**.¹⁶⁴



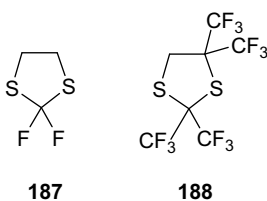
Fluorine-containing 1,3-dithiolanes can be prepared by the reaction of trifluoromethylketones or trifluoroacetoaldehyde with ethanedithiole in the presence of boron trifluoride.¹⁶⁵



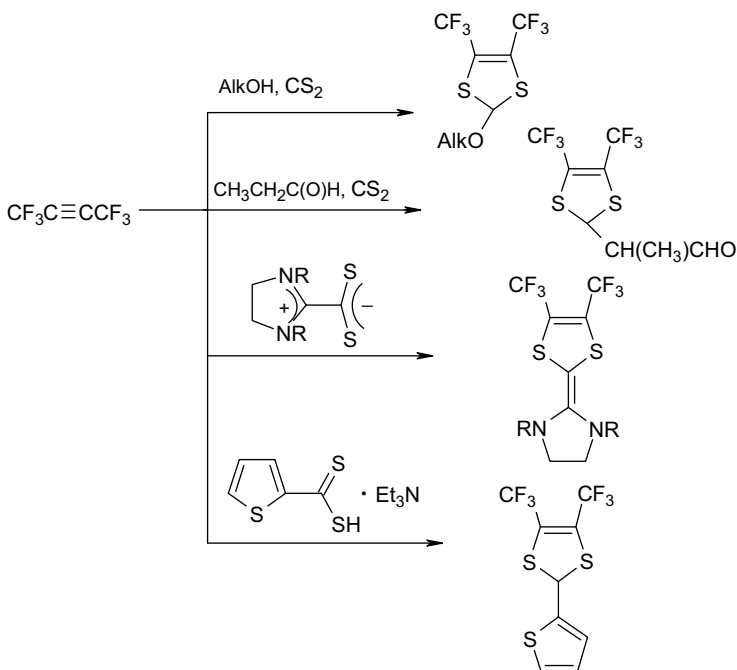
The addition of ethanedithiole to polyfluoro-2-alkynoic acids gives the 2-carboxymethyl-2-polyfluoroalkyl-1,3-dithiolanes **186**.¹⁶⁶



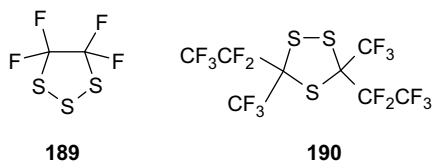
Compounds **187** and **188** were prepared by the fluorination of ethylene trithiocarbonate¹⁶⁷ and reaction of hexafluorothioacetone with diazomethane,¹⁶⁸ correspondingly.



A number of 4,5-bis(trifluoromethyl)-1,3-dithioles was obtained by the reactions of hexafluoro-2-butyne with the derivatives of dithiocarboxylic acids.^{169–171}



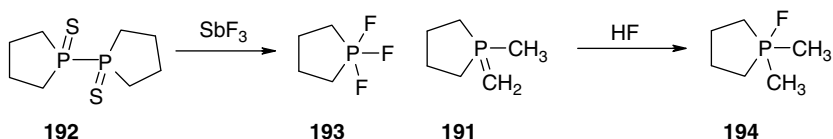
Tetrafluoro-1,2,3-trithiolane **189** was synthesized by the reaction of sulfur with tetrafluoroethene.¹⁷² At elevated temperature, tetrafluoroethylene reacts with the complex $S_4(Sb_2F_{11})_2$ with the formation of perfluoro-3,5-dimethyl-3,5-diethyl-1,2,4-trithiolane **190**.¹⁷³



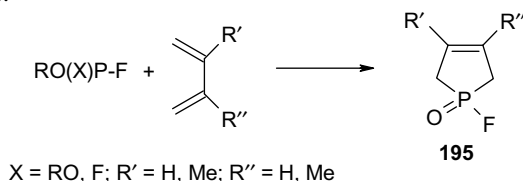
4.1.5 Fluorinated Phospholane Derivatives

The rich chemistry of phospholes, phospholenes, and phospholanes is described in several reviews.^{174,175}

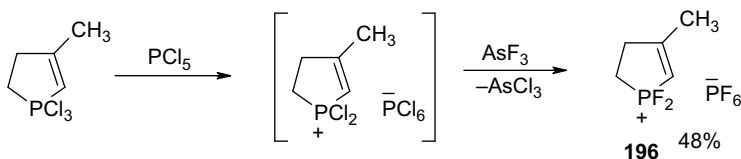
However, the information on fluorine-containing derivatives of these materials is very limited. P-F Phosphoranes **193** and **194**, resulted from the fluorination of diphosphine disulfide **192** or from the reaction of 1-methyl-methylenephosphorane **191** with hydrogen fluoride, were among the first representatives of the fluorine-containing phospholanes.¹⁷⁶



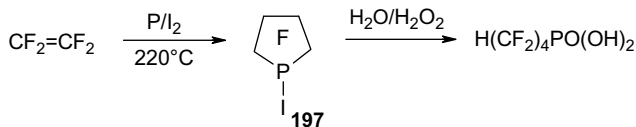
3-Phospholenes **195** with P-F bond are prepared by the reaction of 1,3-dienes with fluorophosphates.¹⁷⁷



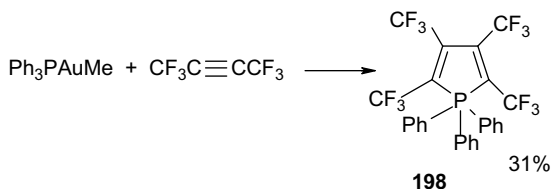
Phospholen-2 **196** was obtained by the fluorination of 1,1,1-trichloro-3-methyl-2-phospholen.¹⁷⁸



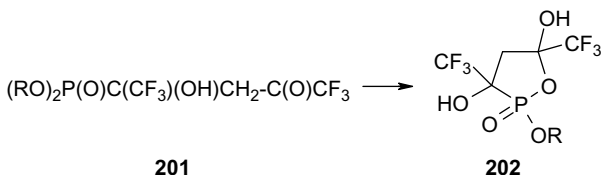
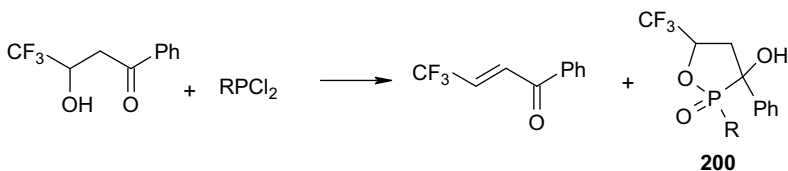
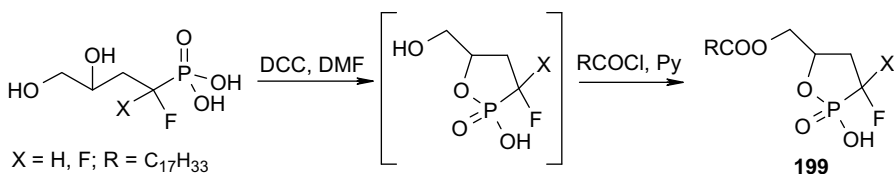
The first phospholane **197**, containing fluorine atoms at the cycle carbons, was obtained by the reaction of tetrafluoroethylene with phosphorus in the presence of iodine.¹⁴⁰ The hydrolysis of **197** proceeds with ring opening leading to the corresponding phosphonic acid.



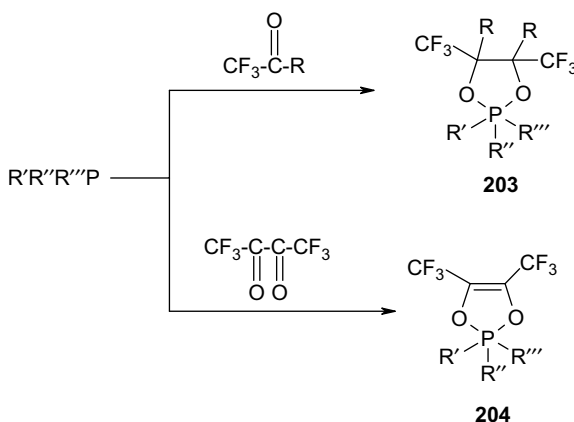
Unsubstituted α -fluoro- and β -fluoro-phospholes are unknown although their possible electronic structure was studied theoretically.¹⁷⁹ Tetrakis(trifluoromethyl)-phosphole **198** was obtained in thermal reaction of hexafluorobut-2-yne with methyl(triphenylphosphine) gold.¹⁸⁰



1,2-Oxophospholanes **199** were obtained by cyclization of hydroxyl-containing α -fluorineohisohinic acids.^{181,182} Oxaphospholanes **200** were prepared by the reaction of 4,4,4-trifluoro-3-hydroxy-1-phenylbutane-1-one with dichlorophosphines,¹⁸³ and oxaphospholanes **202** by the ring closure reaction of phosphonates **201**.¹⁸⁴

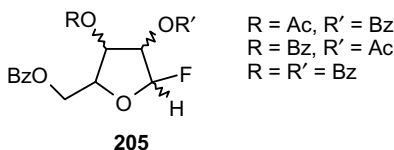


1,3,2-dioxaphospholanes and phospholenes **203** and **204**, containing pentacoordinated phosphorus atom, represent the most numerous group of fluoro-containing five-membered heterocycles with phosphorus atom. Main methods of their synthesis are the reactions of the compounds of three-valent three-coordinated phosphorus with fluorine-containing carbonyl compounds. The structure and chemical properties of these compounds were studied in details.^{185–189}



4.2 NMR SPECTRA AND STRUCTURE OF THE FLUORINE-CONTAINING FURAN AND THIOPHENE DERIVATIVES

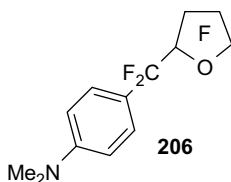
Detailed analysis of the ^1H and ^{19}F NMR spectra of furanosyl fluorides **205** was reported and can be found in ref.¹⁹⁰



With the help of ^1H - ^{19}F heteronuclear decoupling experiments relatively large 4J coupling have been detected between *trans*-fluorine and H-4 substituents (5.5–7.9 Hz). These and other coupling constants give possibility to establish the ring conformation of the anomeric tri-*O*-benzoyl-D-ribofuranosyl fluorides.

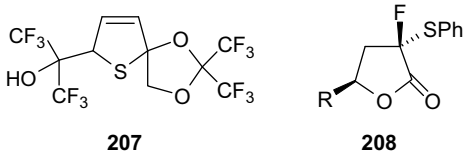
The consideration of polyfluorofurans⁶⁰ NMR ^{19}F spectra allows to represent the fields of chemical fluorine nuclei shifts in 2- and 3-positions of furan cycle as –111––137 and –145––196 ppm, respectively. Chemical shifts of fluorine nuclei

at C=C bond for perfluoro-2-oxolenes⁷⁶ lie between -105 ppm (C(2)-F) and -200 ppm (C(3)-F), and chemical shifts of fluorine atoms at sp³ carbon atoms between -112 (C(4)-F) and -90 (C(5)-F) ppm, respectively. Resonances of fluorines at C=C carbon bonds in perfluoro-3-oxolenes lie in the field -120—150 ppm, but for fluorines connected to sp³ carbon are shifted upfield (-55—77 ppm).^{60,76} Additional data on ¹⁹F NMR spectra for perfluorooxolanes can be found in Refs 78, 191, 192. The NOESY and COSY NMR ¹⁹F spectra have been used to assign all of the fluorine resonances in oxolane **206**.¹⁹³



Chemical shifts of the fluorine nuclei in 2- and 5-positions of perfluorooxolanes located in -69—89 ppm range, but much broader range of chemical shifts is observed for 3- and 4-isomers (-86—210 ppm). On the other hand, chemical shifts of the CF₃ group, connected with furan cycle, varies insignificantly (-57—68 ppm).⁷⁰

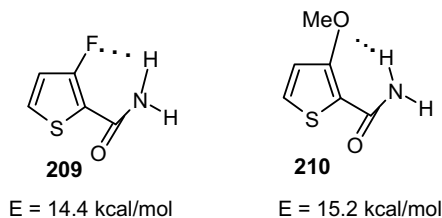
According to the single crystal X-ray diffraction data, fluorine-containing oxolene cycle in spirocyclic compound **207** is almost flat.¹⁹⁴



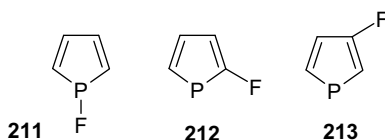
According to X-ray in compound **208** fluorine substituent is located in *syn* position relative to the *S*-phenyl group and phenylsulfanyl group occupies a pseudoaxial position.⁸⁹

The derivatives of 3-*F*-thiophene-2-carboxylic acid,¹⁹⁵ 4-*F*-thiophene-2-carboxylic acid,¹⁹⁶ and 5-*F*-thiophene-2-carboxylic acid¹⁹⁷ were well characterized by ¹H, ¹³C, and ¹⁹F NMR spectroscopy. ¹H NMR was used to demonstrate the existence of a strong intramolecular hydrogen bond in the molecule of 3-*F*-thiophene-2-carboxylic acid amide **209**, that leads to the significant increase of the energy of

rotation around C–N bond, which is comparable to the value reported for the compound **210**.¹⁹⁵



The electronic and thermochemical properties of the model monofluorinated phospholes **211–213** were studied using quantum chemical calculations.¹⁷⁹



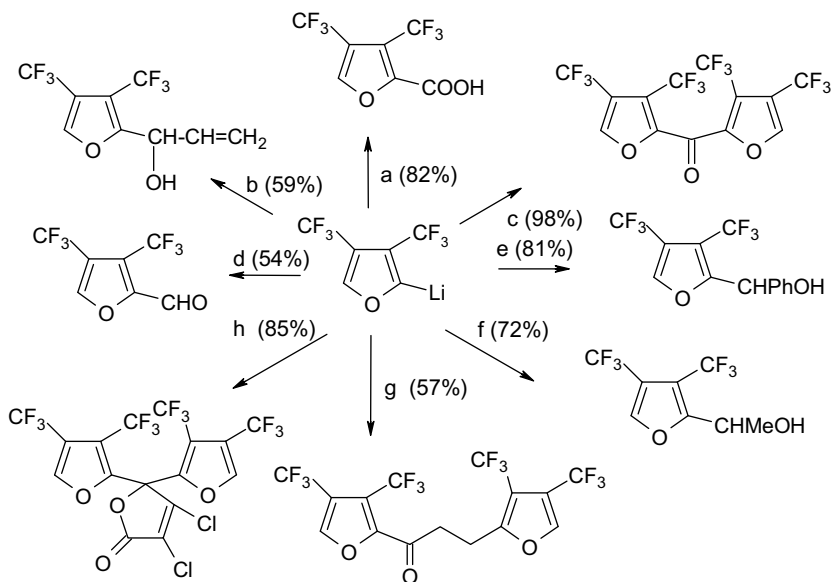
The influence of the position of fluorine substituent on the ionization energy, the frontier orbital energy gap, the site of protonation and the basicity of phospholes were studied using this technique. Remarkably, compound **211** has the lowest LUMO–HOMO energy gap, which is reduced by almost 1 eV. A similar decrease could be expected for electron affinities of these compounds.

4.3 CHEMICAL PROPERTIES OF FLUORINATED FURANS AND THIOPHENES

Introduction of the fluorine atoms or perfluoroalkyl substituents to the molecules of furan or thiophene results in significant change of their chemical properties compared to hydrocarbon analogues.

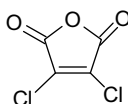
4.3.1 Transformation Involving Heterocycle C–H Fragment

2-Lithio-3,4-bis(trifluoromethyl)furan easily prepared from 3,4-bis(trifluoromethyl)furan and BuLi was used for the synthesis of a wide variety of derivatives by the reactions with appropriate electrophile.¹⁹⁸

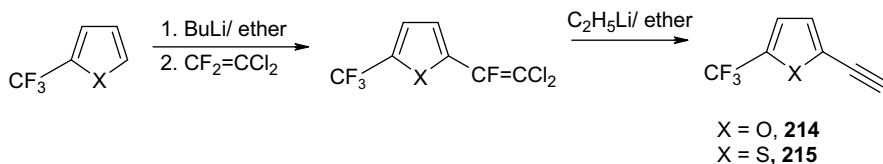


a, CO_2 ; b, $\text{CH}_2=\text{CHCHO}$; c, ClCO_2Et ; d, DMF , H_2O ; e, PhCHO ; f, MeCHO ;

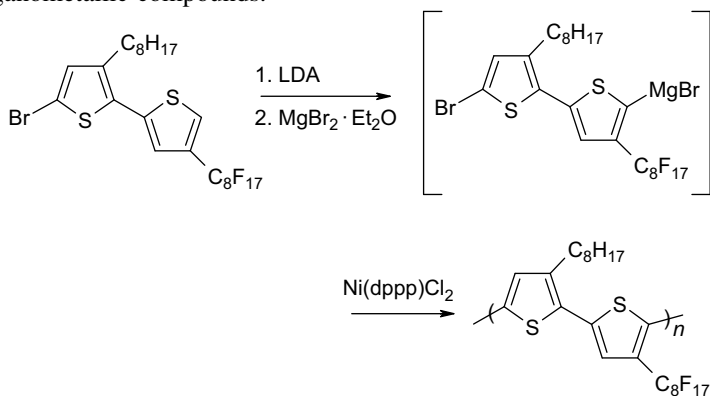
g, $\text{CH}_2=\text{CHCO}_2\text{Me}$; h,



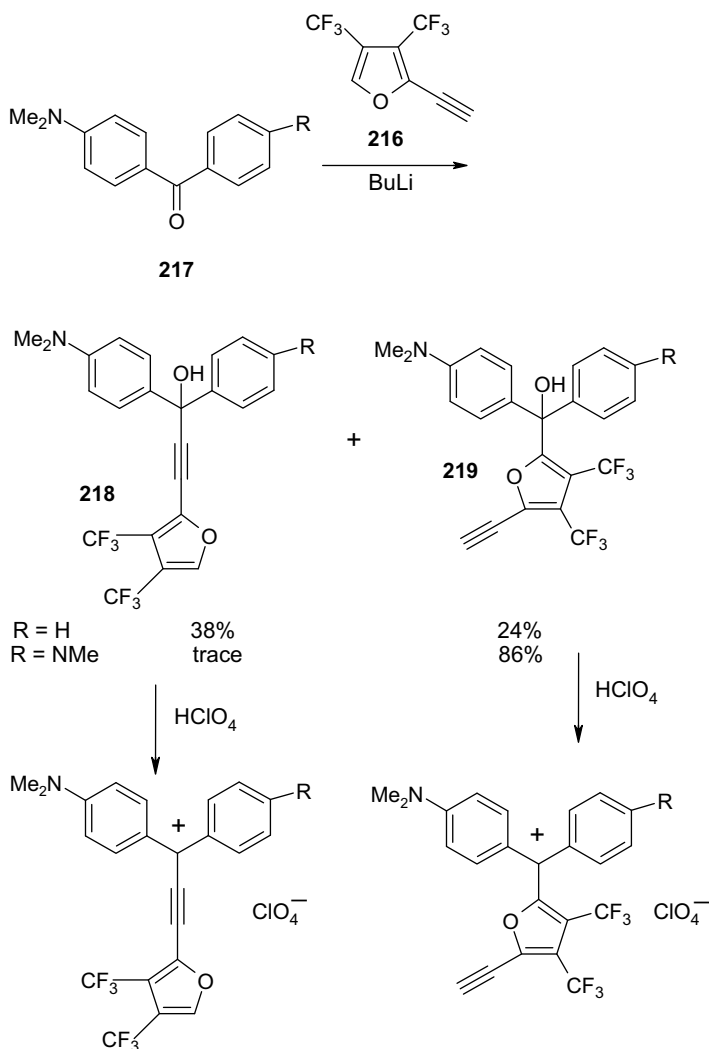
Using a similar procedure, ethynylfuran **214** and ethynylthiophene **215** were prepared.⁴⁶



The synthesis of polythiophenes with alkyl and perfluoroalkyl substituents^{135,199} is also based on the ability of fluorine-containing thiophenes with α -hydrogen to react with organometallic compounds.

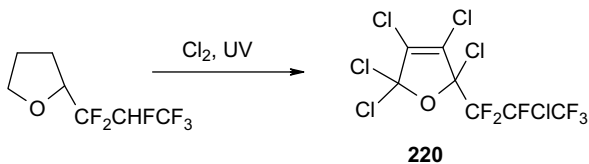


The presence of two trifluoromethyl groups in the molecule increases the acidity of α -proton of 3,4-bis(trifluoromethyl)furans. In the reaction of 2-ethynyl-3,4-bis(trifluoromethyl)furan **216** with ketones **217** both propyn-1-ols **218** and triarylmethanols **219** were obtained and converted into the corresponding salts by treatment with perchloric acid.²⁰⁰

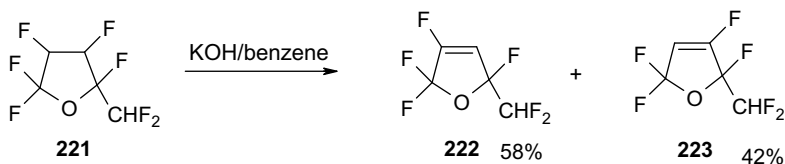


These results show that the acidity of hydrogen of the furan ring with two trifluoromethyl groups in a molecule is comparable to that of acetylenic hydrogen.

Exhaustive chlorination of 2-(2*H*-hexafluoropropyl)-oxalan at 70–210°C under UV irradiation gave pentachloro-3-oxolen **220**, quantitatively.²⁰¹

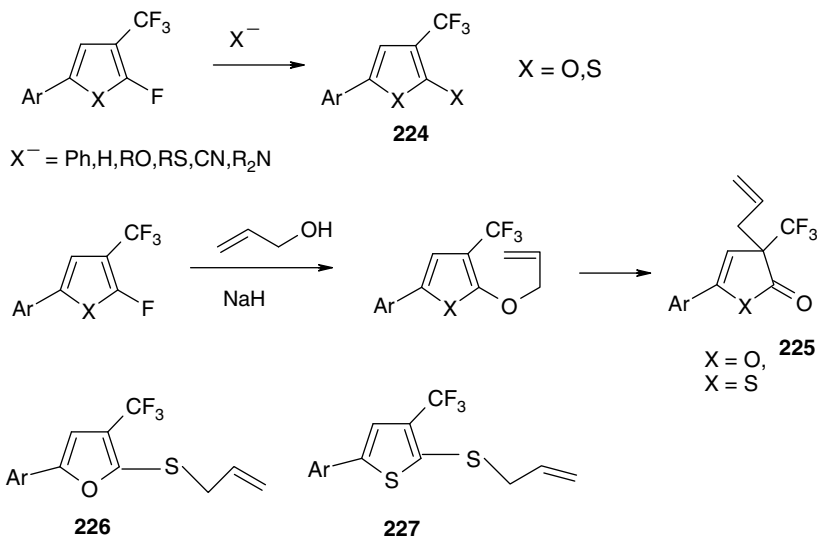


The KOH action on the partially fluorinated tetrahydrofurans results in dehydrofluorination. For example, 4*H*/3*H*-2-difluoromethyl-pentafluorotetrahydrofuran **221** gives dihydrofurans **222** and **223**.²⁰²



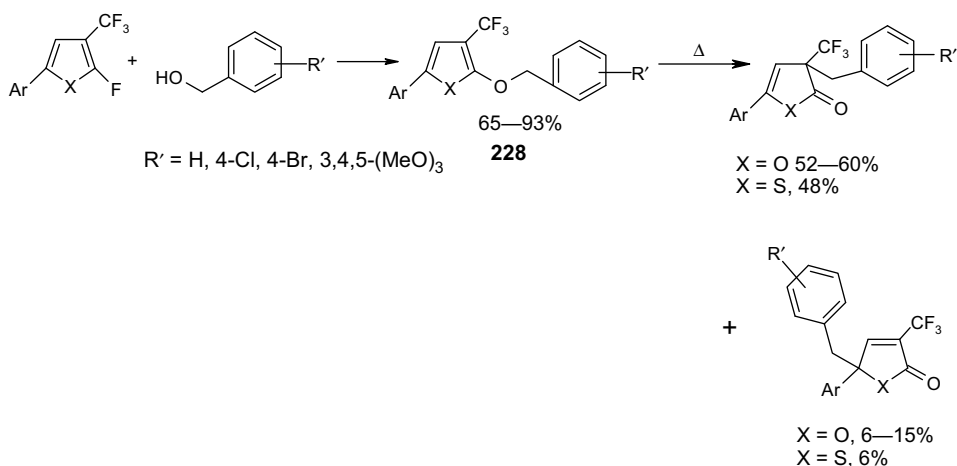
4.3.2 Transformation of Heterocyclic C-Halogen Fragment

The reactions of α -halo-substituted fluorine-containing furans with nucleophilic reagents^{203–205} are the most studied reactions proceeding with participation of halogen atoms. A fluorine atom in 2-fluoro-3-trifluoromethyl-5-aryl-furans **224** is replaced smoothly by various nucleophiles.²⁰⁵ The similar reactions were reported for 2-fluoro-3-trifluoromethyl-5-aryl-thiophenes.¹⁶²

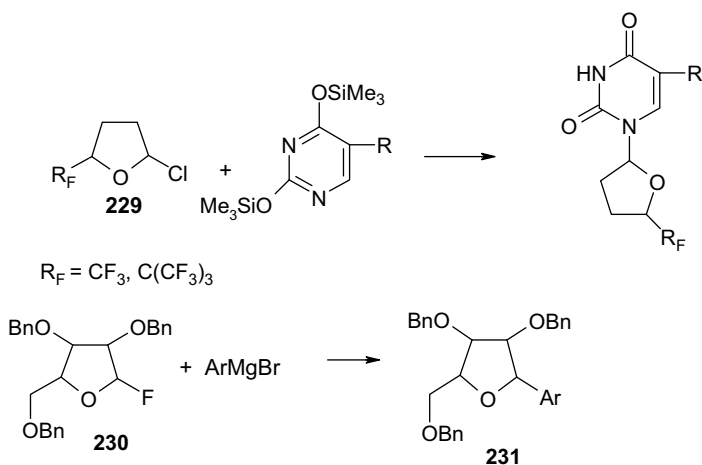


The substitution of the α -fluorine was used for preparation of trifluoromethyl-substituted butenolides **225**²⁰⁶ and corresponding thiophene derivatives²⁰⁷ via

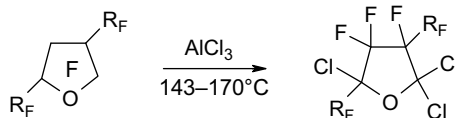
Claisen rearrangement. On contrary, thioethers **226** and **227** synthesized by the reaction of the corresponding furan or thiophene with allyl mercaptane are thermally stable and no evidence of thio-Claisen rearrangement of these compounds was found.²⁰⁷ The fluorine atom of 2-fluoro-3-trifluoromethylfurans and thiophenes can be replaced upon nucleophilic substitution with benzyl alcohols. Compounds **228** are susceptible to [1,3]- and [1,5]-benzyl group migration.²⁰⁴



Fluorinated derivatives of tetrahydrofurans **229** and **230** were used to obtain the analogues of pyrimidinenucleosides²⁰⁸ and aromatic β -C-nucleosides **231**.²⁰⁹

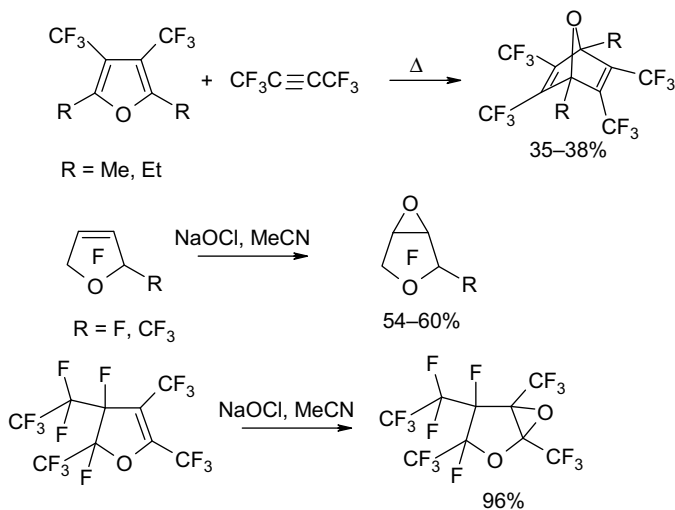


The substitution of the fluorine α -atoms by chlorine occurs at elevated temperature in the reaction of perfluoro-2,4-dialkyloxolanes with anhydrous aluminum chloride.²¹⁰

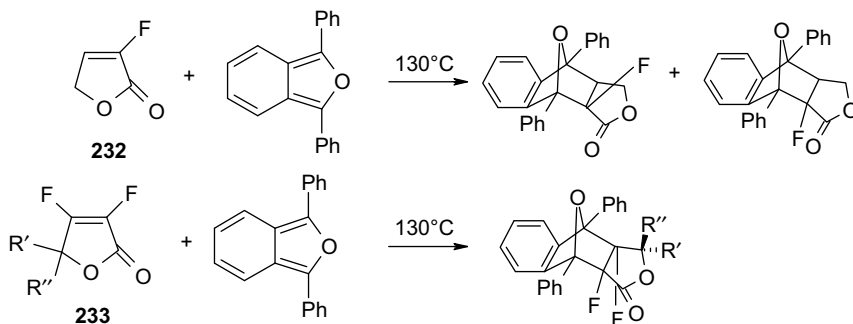


4.3.3 The Transformation Involving Endocyclic double Bond

The syntheses of perfluorinated epoxides by oxidation of perfluorodihydrofurans²¹¹ with sodium hypochlorite and Diels–Alder reaction of 2,5-dialkyl-3,4-bis(trifluoromethyl)furan with hexafluoro-2-butyne²¹² should be mentioned among the reactions proceeding with participation of endocyclic $\text{C}=\text{C}$ bonds.



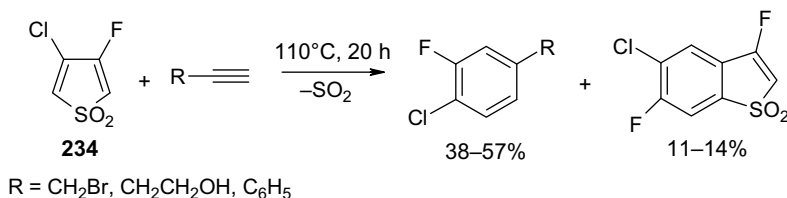
The last reaction was studied in details²¹³ using 3-fluorofuran-2(5*H*)-one **232** and 3,4-difluorofuran-2(5*H*)-ones **233** as dienophiles and phenylisobenzofuran or cyclopentadiene as dienes.



$\text{R}' = \text{Me, R}'' = \text{H}$; $\text{R}' = \text{BrCH}_2\text{CH}_2\text{CH}_2$, $\text{R}'' = \text{H}$; $\text{R}' = \text{R}'' = \text{Me}$

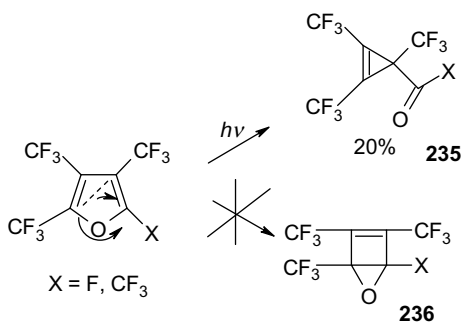
Compound **232** gave *exo* cycloadducts, along with smaller amount of the *endo* isomer in reaction with both dienes. Reactions of **233** with diphenylisobenzofuran led exclusively to the *exo*-isomers, in contrast to the *endo* diastereoselectivity observed for nonfluorinated α,β -unsaturated carbonyl compounds.

3-Chloro-4-fluorothiophene-1,1-dioxide **234**, a new synthetically useful fluoro-diene was prepared from commercially available 3-sulfolene. This compound reacts with different types of dienophiles: acetylenes, alkenes, furans, quinoline, and anthracene giving the 3-fluoro-4-chloro-substituted arenes or cyclic chlorofluorodienes.²¹⁴

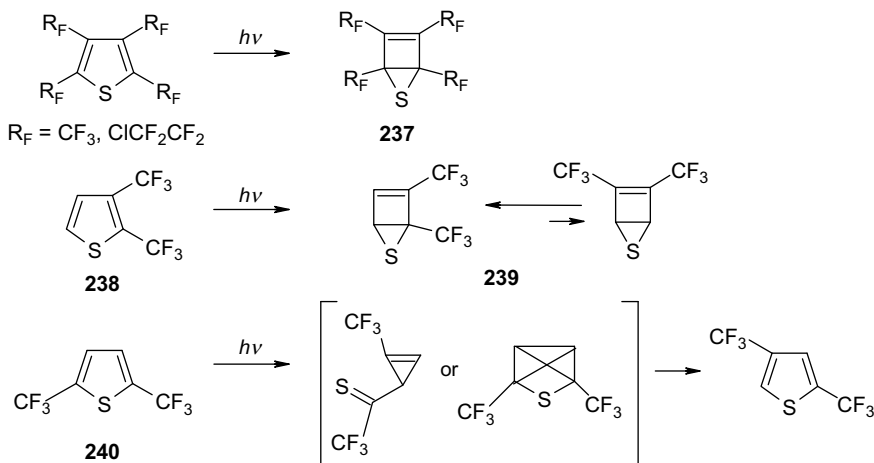


4.3.4 Transformation of Furan or Thiophene Cycle

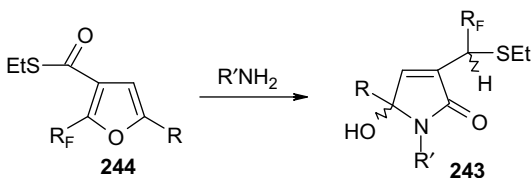
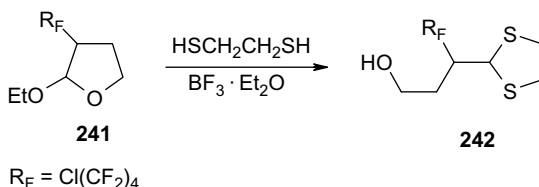
There are several reactions, proceeding with transformation of the fluorine-containing furan cycle. Photochemical transformations of perfluoro-tri and tetra-methyl furans under irradiation by high pressure Hg lamp lead to cyclopropenylcarbonyl derivatives **235**.²⁰³ No Dewar furan derivatives **236** were detected.



At the same time, a Dewar type isomer **237** was obtained by the photoreaction of tetrakis(trifluoromethyl)thiophene^{215,216} and tetrakis(2-chlorotetrafluoroethyl)thiophene.²¹⁷ Gas-phase irradiation of 2,3-bis(trifluoromethyl)thiophene **238** by a low pressure Hg lamp gave a mixture of Dewar thiophenes **239**.²¹⁸ In contrast to **238**, irradiation of 2,5-bis(trifluoromethyl)thiophene **240** gave only 2,4-bis(trifluoromethyl)thiophene.²¹⁸



2-Ethoxy-3-perfluoroalkyl-tetrahydrofuran **241** reacted with α,ω -dithiols to give the corresponding fluorinated cyclic dithioacetals **242**.²¹⁹



$R' = Bn, nC_5H_{11}, i-Pr, Ph, C_5H_4N, (CH_2)_2OH, CHPhCH_2OH, (CH_2)$
 $R_F = CF_3, H(CF_2)_2$

The original method for α,β -unsaturated lactams **243** obtained from 2-trifluoromethylfurans **244** was proposed.²²⁰

The presented data confirm that the chemistry of the five-membered fluorine-containing O-, S-, Se-, P-heterocycles are under intensive study. Alongside, it should be mentioned that many of the considered heterocycle types and reactions are represented only by a few examples. That is why investigation of fluorine-containing heterocycles is still the issue of the day for the modern organofluorine chemistry.

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5

SYNTHESIS OF FLUORINATED SUGARS FROM FLUORINE-CONTAINING SYNTHONS

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5.1 INTRODUCTION

It is well known that the introduction of fluorine into biological molecules often results in significant changes in their chemical, physical, and biological properties.^{1–3} For example, research has clearly demonstrated the important effects of fluorine substitution on the inter- and intramolecular forces, which affect binding of ligands, and thus introduce receptors subtype selectivity, at cholinergic and adrenergic receptors.^{4–6} Also as an important tool, fluorine substitution has a profound effect on drug disposition, in terms of distribution, drug clearance, route(s), and extent of drug metabolism.⁷ In the past several decades, the noteworthy increase in the utilization of fluorine-containing compounds in fluorinated materials, fluorinated amino acids, fluorinated sugars, fluorinated steroids and fluorinated nucleosides unambiguously illustrated the significant impact that fluorine(s) have made on all the aspects of modern life.

Up to date, a lots of fluorinated compounds were synthesized and biologically evaluated. Among these fluorinated compounds, fluorinated sugars have recently attracted more and more attentions from organic and medicinal chemists. It should be noted that just one fluorine-containing carbohydrate derivative has been isolated from

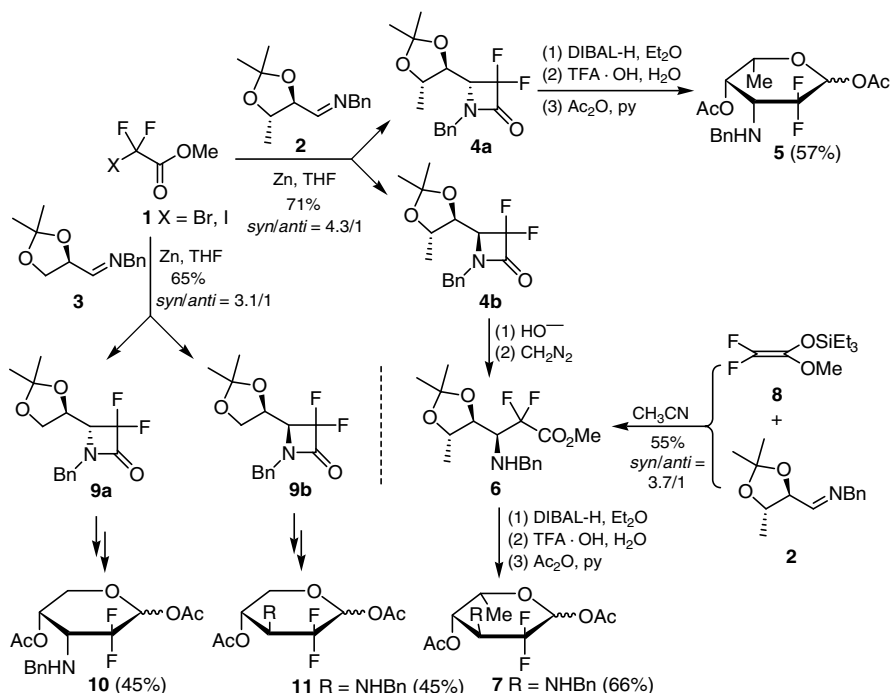
an organism—the 4'-fluoro-5'-*O*-sulfamoyladenose, nucleocidin.⁸ Generally speaking, two major methodologies were developed to synthesize fluorinated sugars. One method featured the introduction of fluorine atom(s) into modified sugar derivatives via fluorinating reagents (for example, DAST, TBAF, etc.). In some cases, this method suffered from low regioselectivities, low stereoselectivities, and even low yields. Alternatively, the other strategy involved the synthesis of fluorinated sugars from the some versatile fluorinated building blocks in a straightforward fashion. So far, the topic “Fluorinated Sugars” has been reviewed by several groups^{9–15} and most of these reviews only focused on the synthesis of fluorinated sugars utilizing fluorinating reagents. Described herein is our mini review about synthesis of fluorinated sugars starting from fluorine-containing synthons. This review is grouped into two types: synthesis fluorinated furanoses or pyranoses and synthesis of fluorinated azasugars.

5.2 SYNTHESIS OF FLUORINATED FURANOSES OR PYRANOSES

The Reformatsky reactions of fluorinated synthons, difluoroacetate **1**, with aldimine was utilized to prepare the 2,3-dideoxy-2,2-difluoro-3-amino sugars in the Kobayashi group.¹⁶ This group found that reaction of the Zn reagent, *in situ* formed by treating iododifluoroacetate or bromodifluoroacetate with Zn powder, with aldimines **2** and **3** smoothly provided the diastereoisomers, difluoro- β -lactam **4a–b** and **9a–b** in 71% and 65% yield, respectively (Scheme 5.1). Conversion of the lactam **4a** to the diacetate form **5** of 2,3-dideoxy-3-amino-2,2-difluorosugar was realized by a three-step procedure including reduction with DIBAL-H followed by deprotection and acetylation. Treatment of the isomer **4b** with KOH/Et₂O/H₂O followed by CH₂N₂-mediated methylation gave the β -amino ester **6**, from which the diacetate form **7** of L-2,3,6-trideoxy-3-*N*-benzylamino-2,2-difluorogulopyranoside was obtained in 66% yield. Using the similar reaction conditions, the difluoro sugars **10** and **11** were also prepared as α,β anomeric mixture from the difluoro- β -lactam **9a** and **9b**, respectively. Interestingly, the key intermediate **6** could also be obtained with moderate *syn* selectivity (*syn/anti* = 3.7:1) by reaction of the **2** with fluorinated building block, ketene silyl acetal **8**.

In 1993, Taguchi and coworkers synthesized the dihydropyrones **13a–d** from the fluorinated building block, 2,4-dialkoxy-1,1-difluoro-1,3-diene **12** using a Lewis acid-catalyzed hetero Diels–Alder reaction. Treatment of dihydropyrone **13a** with TsOH/CH₂Cl₂ followed by Luche reduction and alcoholysis gave the racemic 2,4-dideoxy-4,4-difluorosugars (\pm)-**14a–b** (Scheme 5.2).¹⁷

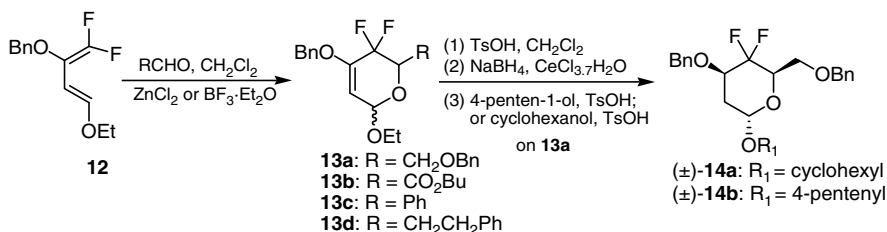
Several years ago, the Percy group performed the synthesis of some 4,4-difluorosugars via a direct sequence involving ring-closing metathesis (RCM) and indium-mediated difluoroallylation using *gem*-difluorinated synthon, 1-bromo-1,1-difluoropropene **15**.¹⁸ Percy et al. found that indium-mediated additions of fluorinated synthon **15** to aldehydes **16** gave the homoallylic difluoroalcohols **17a–f** in moderate to high yields (Scheme 5.3). Allylation of **17e** delivered the ether **18** in quantitative yield, which was subjected to RCM to provide the compound **19** in 97% yield.



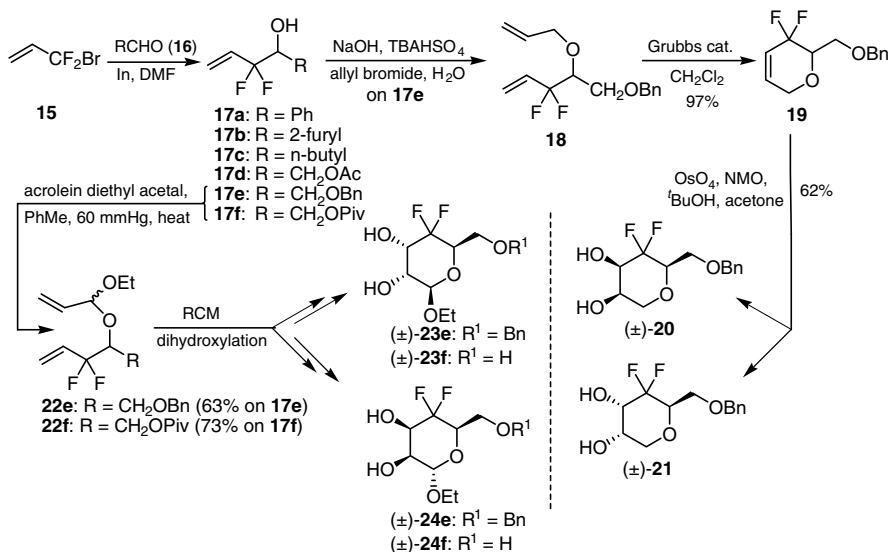
SCHEME 5.1

Dihydroxylation of **19** with OsO₄/NMO occurred without discrimination between the alkene faces to afford the fluoro sugars (±)-**20** and (±)-**21** as a 1:1 mixture of separable *cis* and *trans* isomers. Synthesis of the 4,4-difluoro-4-deoxy-β-DL-ribo-pyranoside derivatives (±)-**23e–f** and 4,4-difluoro-4-deoxy-β-DL-lyxo-pyranoside derivatives (±)-**24e–f** were realized via transacetalisation of the difluoro homoallylic alcohols **17e–f** followed by RCM and dihydroxylation, respectively.

Very recently, 3-deoxy-3,3-difluoro-D-ribohexose **32** was also conveniently prepared starting from the *gem*-difluoromethylenated synthon **15** in the Qing group.¹⁹ As the first step, indium-mediated reaction of **15** with 1-(*R*)-glyceraldehyde acetonide **25** gave the versatile intermediate **26** with *anti* isomer as major product (*antisyn* = 7.7:1)

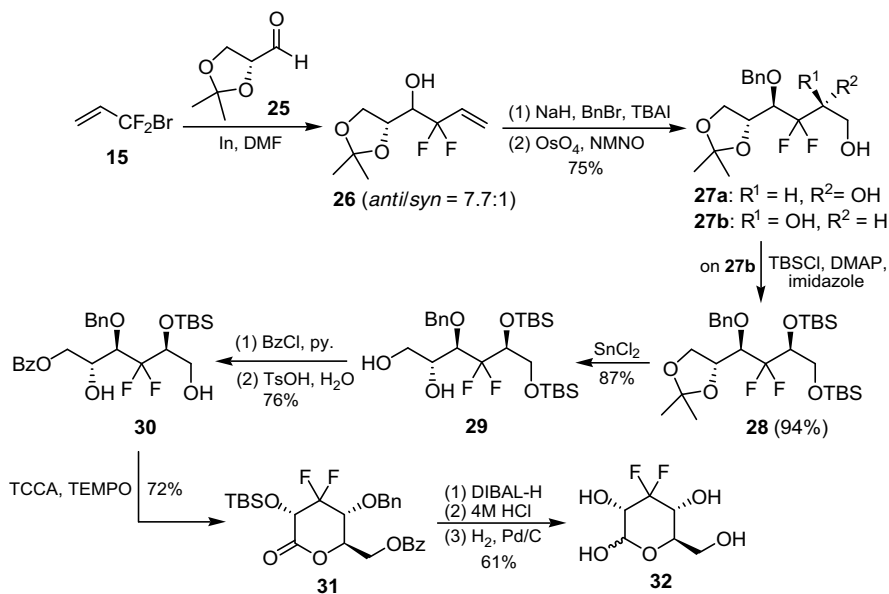


SCHEME 5.2

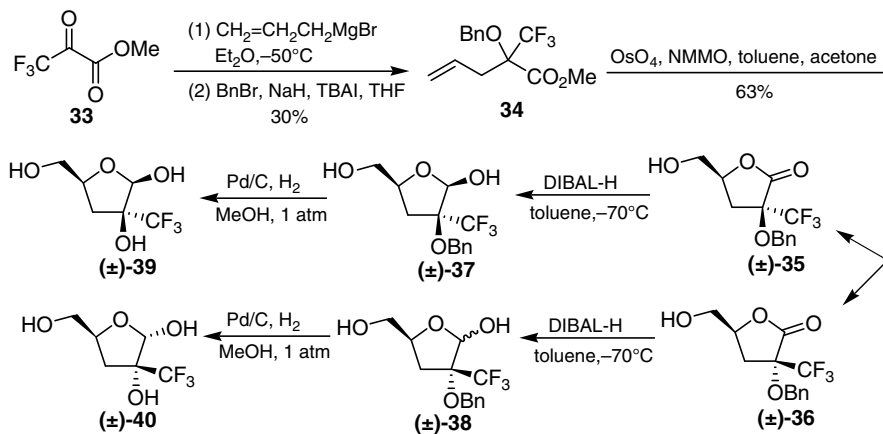


SCHEME 5.3

(Scheme 5.4). Conversion of *gem*-difluorohomoallyl alcohol **26** to the separable diastereoisomers **27a** and **27b** was accomplished by the kinetic resolution (NaH/BnBr/TBAI) and subsequent Os-catalyzed dihydroxylation. Disilylation of isomer **27b** furnished the compound **28** in 94% yield. SnCl₂-mediated removal of the



SCHEME 5.4

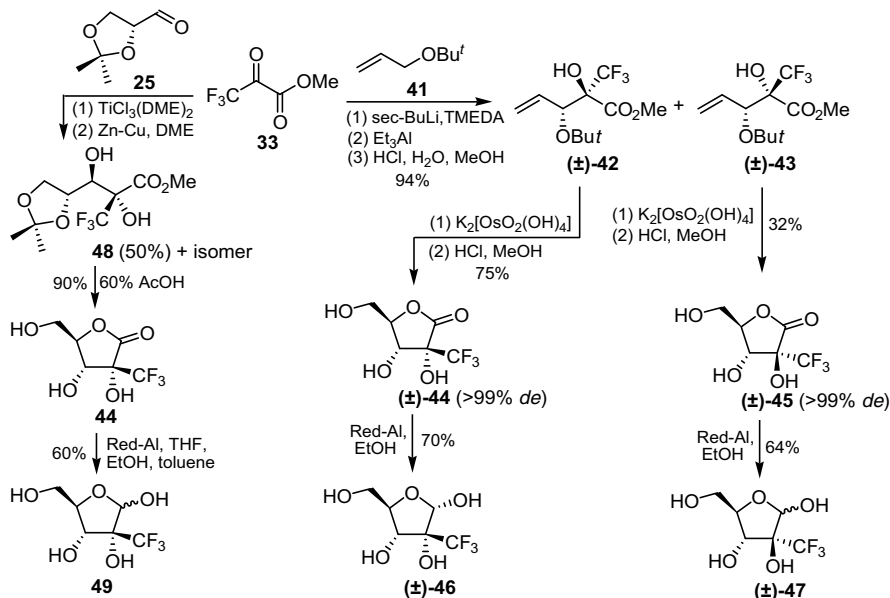


SCHEME 5.5

isopropylidene ketal in **28** afforded the diol **29** in 87% yield. Selective benzylation of **29** followed by removal of the primary TBS group gave the 1,5-diol **30** in medium yield. Oxidation of **30** using the excess TCCA/TEMPO provided lactone **31** in 72% yield. Reduction of compound **31** with DIBAL-H followed by removal of all the protecting groups afforded the target fluoro sugar **32** in 61% yield over three steps.

In 1994, Burger and coworkers described the synthesis of racemic 2-*C*-trifluoromethyl-substituted 3-deoxypentoses (±)-**39** and (±)-**40**.²⁰ Their synthesis commenced with the Grignard reaction of methyl trifluoropyruvate **33** with allyl magnesium bromide (Scheme 5.5). The resultant product was further subjected to *O*-benzylation to furnish the ester **34** in 30% yield over two steps. Subsequent dihydroxylation with OsO_4 yielded the simultaneous lactonization products (±)-**35** and (±)-**36** in 63% yield and in 1:1 ratio. DIBAL-H mediated reduction of chromatographically separated diastereomeric lactones (±)-**35** and (±)-**36** gave the lactols (±)-**37** and (±)-**38**, respectively. After hydrogenolytic removal of the benzyl groups, the (±)-3-deoxy-2-*C*-trifluoromethylarabinose β-**39** and (±)-3-deoxy-2-*C*-trifluoromethylribose α-**40** was accessed, respectively.

Several years later, same group carried out the synthesis of racemic 2-*C*-trifluoromethyl ribose (±)-**46** and racemic 2-*C*-trifluoromethyl arabinose (±)-**47** starting from the same building block **33** (Scheme 5.6).²¹ The synthesis featured the four-step reaction sequence. The first important step involved the diastereoselective allyl ether addition to **33** leading to separable diastereomeric compounds (±)-**42** and (±)-**43** were obtained in high yield. Diastereoselective dihydroxylation of the C=C double bond in (±)-**42** and (±)-**43** with potassium osmate followed by simultaneous lactonization afforded lactone (±)-**44** and (±)-**45** in medium yields with very high diastereomeric excess (>99% de). SMEAH reduction (also known as Red-Al reduction) of compound (±)-**44** and (±)-**45** delivered the target sugars (±)-**46** and (±)-**47** in 70% and 64% yield, respectively. It should be noted that the carbohydrates (±)-**46** and (±)-**47** exhibited unexpected the anomeric stability. That is, 2-*C*-trifluoromethyl ribose could crystallize to give exclusively α-furanose (±)-**46**,

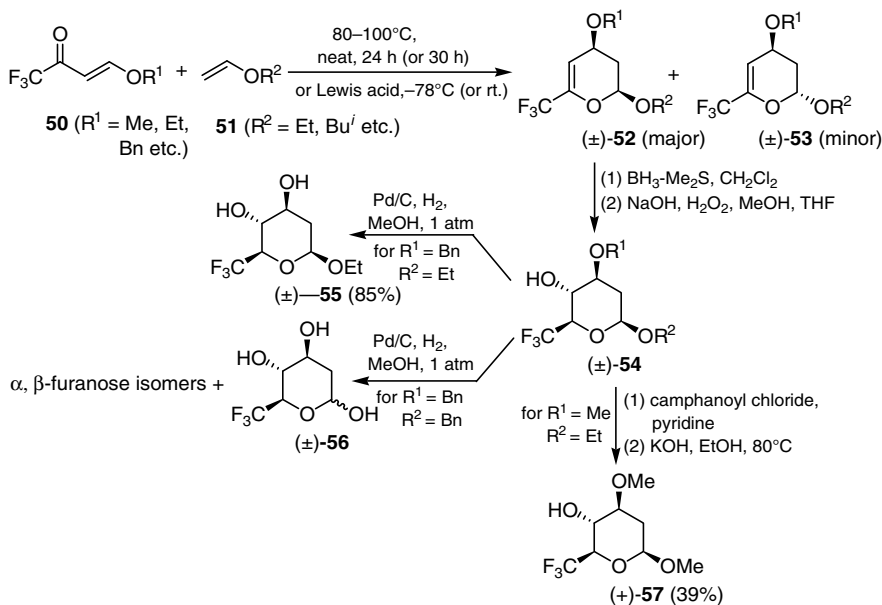


SCHEME 5.6

while 2-*C*-trifluoromethyl arabinose (\pm)-**47** was only obtained as an oily mixture of both anomers. Stereoselective synthesis of 2-*C*-trifluoromethyl ribose **49** was built on the addition of the synthon **33** to the chiral pool 1-(*R*)-glyceraldehyde acetonide **25** and the major diastereoisomeric product **48** was generated in 50% yield. Removal of isopropylidene ketal of **48** in the presence of AcOH afforded lactone **44** in high yield, which was further subjected to Red-Al reduction to give the target fluoro sugar, diastereomerically pure 2-*C*-trifluoromethyl ribose **49**.

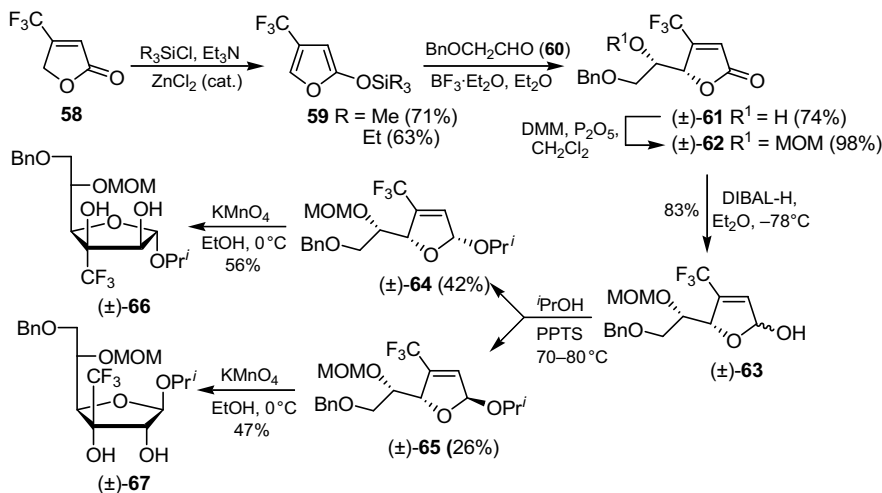
Trifluoroacetylated vinyl ethers of type **50** are versatile building blocks for synthesizing trifluoromethyl-containing compounds. In 1989, Hojo et al. pioneered the facile hetero-Diels–Alder reaction of heterodienes **50** with a variety of vinyl ethers **51**. The cycloadditions proceeded smoothly under thermal conditions to give approximately 1:1 mixture of endo and exo cycloadducts (\pm)-**52** and (\pm)-**53** in good yield (Scheme 5.7).²² Based on Hojo's results, the Greuter group²³ and the Brooker group²⁴ further found that using aluminium- or titanium-derived Lewis acids (TiCl_4 , ZnCl_2 , Et_2AlCl , $\text{TiCl}_2(\text{OPr}^t)$, etc.) as catalysts, these reactions afforded the *cis* isomer (\pm)-**52** as the major products, which could be converted to the racemic 2,6-dideoxy-6,6,6-trifluorinated sugar derivatives (\pm)-**55** and (\pm)-**56** by hydroboration-oxidation and removal of benzyl group subsequence. In addition, Greuter et al. also prepared the enantiomerically pure trifluoromethylated sugar (+)-**57** by conversion of (\pm)-**54** to the camphanic acid derivative, followed by separation of the diastereomeric esters and saponification.

The synthesis of trifluoromethylated branched sugars (\pm)-**66** and (\pm)-**67** were performed by the Kobayashi group starting from the 4-trifluoromethyl-2(*5H*)-furanose **58**.²⁵ The synthesis embarked on the conversion of trifluoromethylated

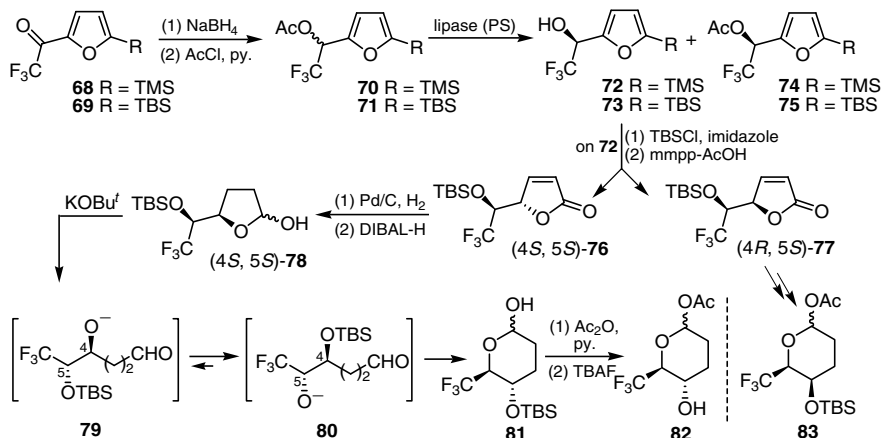


SCHEME 5.7

building unit **58** to 2-trialkylsilyloxy-4-trifluoromethylfuran **59** via treatment with $\text{R}_3\text{SiCl}/\text{Et}_3\text{N}/\text{ZnCl}_2$ (cat) (Scheme 5.8). $\text{BF}_3\cdot\text{OEt}_2$ -promoted aldol reaction of the silyloxyfuran **59** with aldehyde **60** yielded the γ -adduct $(\pm)\text{-61}$ as the single diastereoisomer in 74% yield. After protection of the hydroxyl group with MOM group, the resultant lactone $(\pm)\text{-62}$ was reduced to afford the hemiacetal $(\pm)\text{-63}$ in



SCHEME 5.8

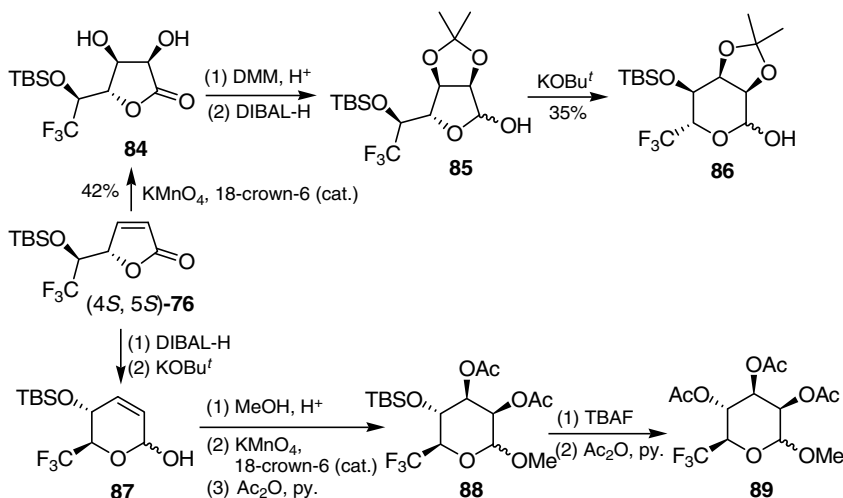


SCHEME 5.9

83% yield. Isopropylation of (\pm)-**63** generated two separable diastereoisomers (\pm)-**64** and (\pm)-**65** in a ratio of 1.6:1. Introduction of the vicinal diol function into (\pm)-**64** and (\pm)-**65** was accomplished through dihydroxylation with KMnO_4 in EtOH, and the (\pm)-3-trifluoromethylhexofuranoside α -gulofuranoside derivative **66** and (\pm)-3-trifluoromethylhexofuranoside β -talofuranoside derivative **67** were isolated in 56% and 47% yield, respectively.

Starting from furyl ketones **68–69**, the Kitazume group fulfilled the preparation of optically active 2-butenolides **76–77** bearing a trifluoromethyl group using enzymatic optical resolution and the resultant chiral 2-butenolides were selectively transformed into 6,6,6-trifluororhodinose and amicitose via base-promoted 1,2-migration of TBS moiety in a highly efficient manner (Scheme 5.9).²⁶ This synthetic pathway was based on the excellent resolutions of the esters **70** and **71** with lipase PS and the chiral alcohols **72** and **73** with (*S*)-configuration were isolated in 39% and 48% yield with 98% and >99% ee, respectively. Further protection of the furanol **72** with TBSCl and MMPP-mediated oxidation resulted in readily separable diastereoisomers (4*S*,5*S*)-**76** and (4*R*,5*S*)-**77**. After hydrogenation and reduction of (4*S*,5*S*)-**76**, the resultant furanose **78** was treated with *t*-BuOK to afford the rearranged pyranose **81**. This key step involved the TBS migration from the oxygen at C5 in intermediate **79** to C4 in the intermediate **80**. Acetylation of the pyranose **81** followed by TBAF-promoted removal of silyl group gave the 6,6,6-trifluoro analogue of D-amicitose **82**. In a similar fashion, the 6,6,6-trifluoro D-rhodinose derivative **83** was also prepared.

One year later, Kitazume et al. also described the synthesis of 6-deoxy-6,6,6-trifluoro-D-mannose and D-allose using intermediate (4*S*,5*S*)-**76** (Scheme 5.10).²⁷ Thus, oxidation of **76** with potassium permanganate in the presence of catalytic 18-crown-6 provided the diol **84** as the only isomer in 42% yield. Protection of diol moiety in **84** as its acetonide followed by DIBAL-H reduction afforded the lactol **85**, which was subjected to the *t*-BuOK promoted isomerization to give the desired fluoro sugar **86** in 35% yield. The precursor **87** of fluoro sugar **89** was obtained by reduction



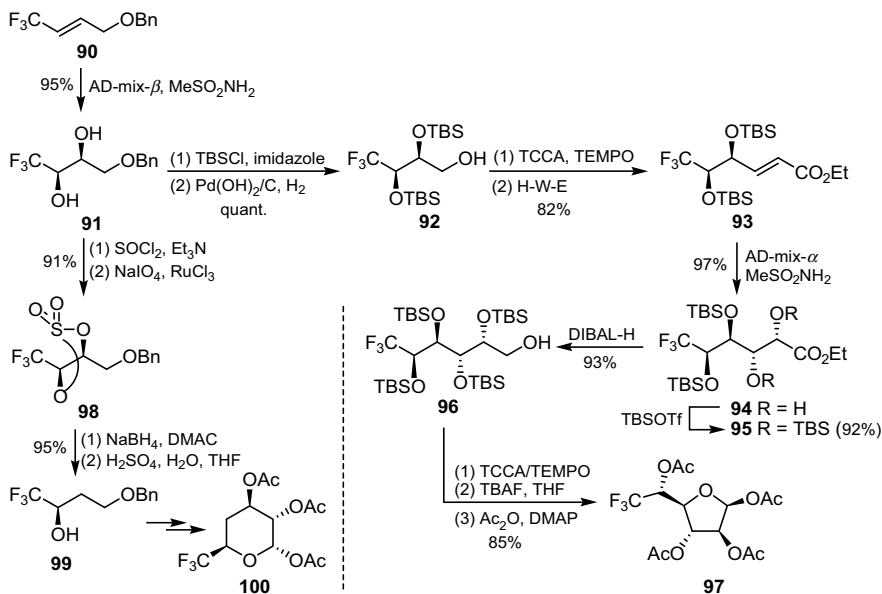
SCHEME 5.10

of **76** with DIBAL-H and subsequent *t*-BuOK promoted isomerization. After derivatization of **87** into methyl glycoside, permanganate oxidation led to a stereochemically pure diol, which was further acetylated to the diacetate **88**. Desilylation of **88** followed by acetylation gave the trifluoromethylated sugar **89** in 90% yield.

Starting from the *trans*-1-benzyloxy-4,4,4-trifluoro-2-butene **90**, the Qing group prepared the β -L-fucofuranose **97** and β -L-4,6-dideoxylohexopyranose **100** in high stereoselectivity and in a straightforward fashion.²⁸ The Sharpless AD reaction of **90** provided the chiral diol **91** in 95% yield. Silylation of **91** followed by hydrogenolytic debenzoylation yielded the alcohol **92** in quantitative yield (Scheme 5.11). Oxidation of **92** with TCCA/TEMPO and subsequent Horner–Wadsworth–Emmons (HWE) reaction gave the ester **93** in 82% yield. Another Sharpless AD reaction on **93** catalyzed by AD-mix- α generated the diol **94** in 97% yield. After desilylation, reduction of the resultant tetra-TBS ester **95** afforded the alcohol **96**, which was transformed to the trifluoromethylated sugar **97** by mean of oxidation followed by deprotection and acetylation sequence. One key step of to the synthesis fluorinated sugar **100** was the regioselective ring opening of trifluoromethylated cyclic sulfate **98**. The synthetic steps of the preparation of target molecular **100** from compound **99** were same as those used in synthesizing the 6-deoxy-6,6,6-trifluorosugar **97** from diol **91**.

5.3 SYNTHESIS OF FLUORINATED AZASUGARS

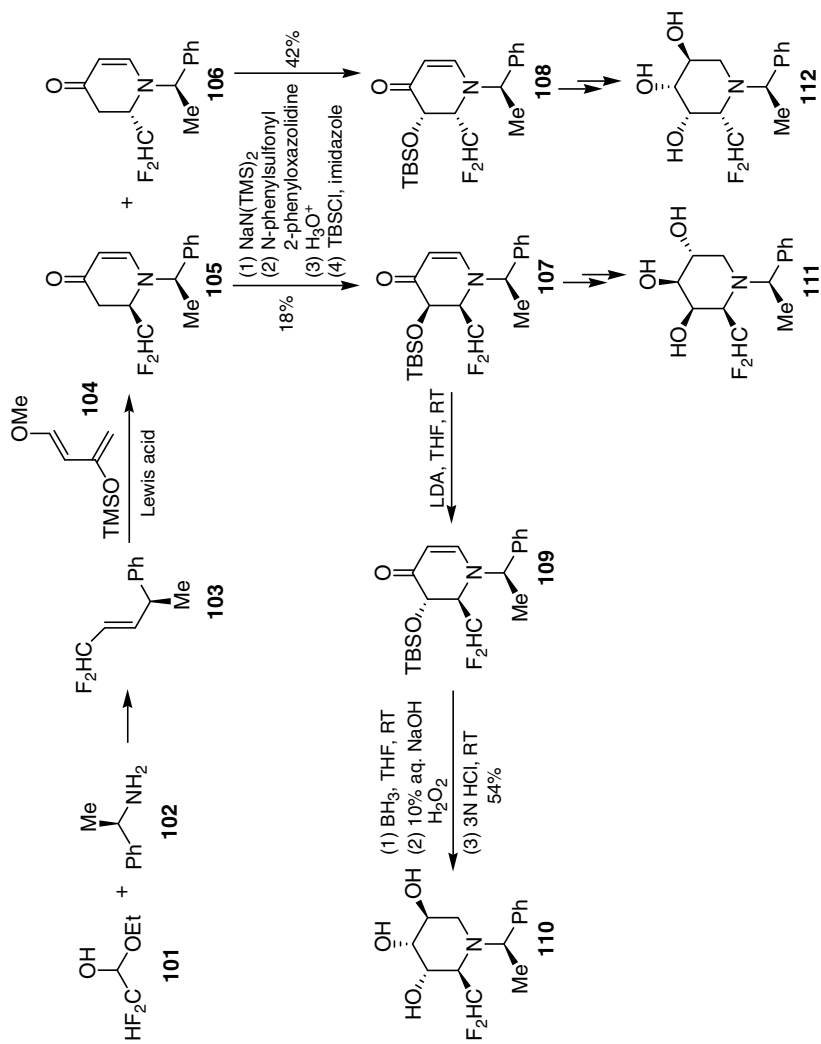
In 1994, Kitazume et al. described the highly stereoselective synthesis of 1,6-dideoxy-6,6-difluoroazasugar analogues starting from the difluorinated building block, difluoro-acetaldehyde ethyl hemiacetal **101** (Scheme 5.12).²⁹ Their basic strategy was based on the concept that chiral 6-difluoromethyl-5,6-dihydro-4-pyridone **105**



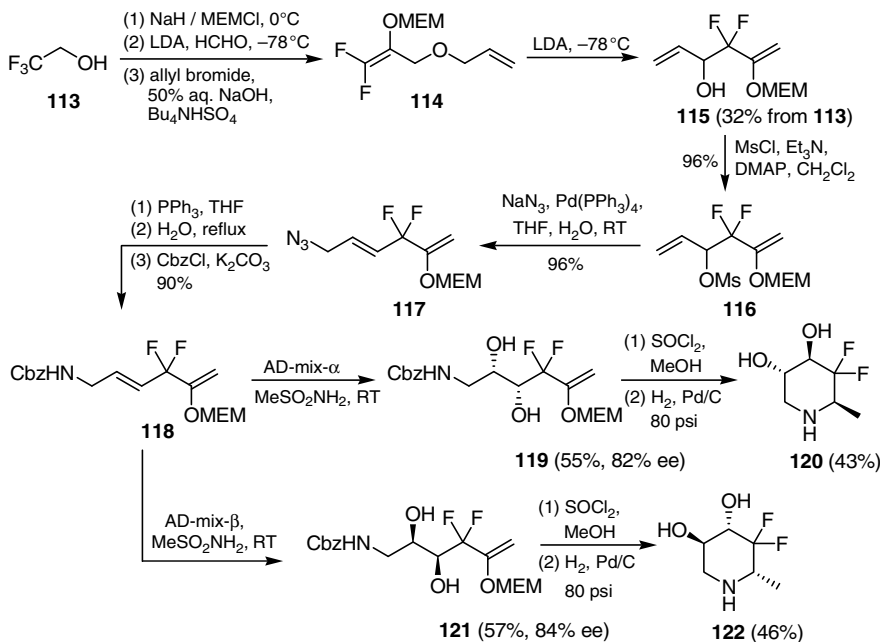
SCHEME 5.11

and **106** were accessed through the aza-Diels–Alder reaction of 1-methoxy-3-[(trimethylsilyl)oxy]-1, 3-butadiene **104** and chiral (αR)-*N*-(2, 2-difluoroethylidene) (α -methylbenzyl)amine **103**, which was derived from the addition of (*R*)-(α -methylbenzyl)amine **102** to fluorinated semiketal **101**. $\text{BF}_3 \cdot \text{Et}_2\text{O}$ was found to be a most effective Lewis acid catalyst to achieve the highly diastereoselective addition. Stereocontrolled hydroxylation of pyridone **105** and **106** were carried out via treatment with $\text{NaN}(\text{TMS})_2$ /*N*-phenylsulfonyl 2-phenyloxazolidine, and the compounds **107** and **108** were obtained after protection with TBSCl, respectively. Epimerization of the pyridone **107** was realized via exposure to LDA/THF and epimer **109** was afforded. Transformation of **109** to the 1,6-dideoxy-6,6-difluoroazasugar derivative **110** was accomplished by treatment with BH_3 followed by 10% $\text{NaOH}/\text{H}_2\text{O}_2$ and acid-promoted desilylation. Starting from the pyridone **107** and **108**, 1,6-dideoxy-6,6-difluoroazasugar derivative **111** and **112** were also synthesized using the same reaction conditions used for preparation of **110** from **109**.

Recently, a novel series of *gem*-4,4-difluoromethylenated azasugars, D-1,4,6-trideoxy-4,4-difluoronojirimycin **120**, and L-1,4,6-trideoxy-4,4-difluoronojirimycin **122**, were stereoselectively synthesized starting from the trifluoroethanol **113** (Scheme 5.13).³⁰ The key step was highly diastereoselective construction of the piperidine ring via reductive amination. Firstly, the *O*-allyl ether **114** was prepared in three steps and a sigmatropic rearrangement of **114** proceeded well by treatment with LDA/THF at -78°C to give the intermediate **115** in 32% yield over four steps. Exposure of allylic alcohol **115** to $\text{MsCl}/\text{Et}_3\text{N}$ provided the mesylate **116** in 96% yield, which was subjected to Pd(0)-catalyzed regioselective allylic substitution with NaN_3 to deliver the azide **117**. Conversion of **117** to the *N*-Cbz-amine **118** was



SCHEME 5.12



SCHEME 5.13

accomplished via treatment with PPh₃/THF followed by hydrolysis and addition of CbzCl. Using (DHQ)₂PHAL and (DHDQ)₂PHAL as the ligands, asymmetric AD reaction of **118** furnished the diols **119** and **121** in 82% and 84% ee, respectively. Finally, the iminosugars **120** and **122** were provided by means of removal of MEM group and highly diastereoselective hydrogenation.

Starting from the intermediates **27a–b**, three optically pure azasugars, D-1,4-dideoxy-4,4-difluoromannonojirimycin **128**, L-1,4-dideoxy-4,4-difluorogulonojirimycin **129** and D-1,4-dideoxy-4,4-difluoronojirimycin **133**, were synthesized in a straightforward fashion (Scheme 5.14).³¹ Selective benzylation of **27a** gave the benzoate **123** in high yield, which was further converted to the azide **124** via treatment with Tf₂O/pyridine followed by NaN₃/DMF. HOAc-mediated removal of isopropylidene ketal in **124** generated the diol **125** in 96% yield. After selective mesylation of **125** (81% yield), reduction of the resultant azide **126** with PPh₃ and subsequent treatment with CbzCl afforded the carbamate **127** in 82% yield. The fluorinated sugar **128** was obtained through one-step hydrogenolytic removal of Bn and Cbz groups followed by debenzoylation with NH₃/MeOH. Following the same procedure, fluorinated iminosugar **129** was also prepared from **27b**. The synthesis of fluorinated azasugar **133** required the reversion of the C2 center in **125** and the inversion was achieved via AcOK/AcOH mediated S_N2 nucleophilic substitution of mesylate **130**, which was delivered in 82% yield via selective silylation of diol **125** followed by mesylation. The removal of acetyl groups of compound **131** with HCl/MeOH provided the diol **132** in 97% yield, which was converted to the target fluorinated



azasugar **133** just using the similar procedure described for synthesis of iminosugar **128** from diol **125**.

ACKNOWLEDGMENTS

The former and current colleagues, who contributed to the synthesis of the fluorinated sugars at Shanghai Institute of Organic Chemistry, are greatly acknowledged. The funding support in this area came from the National Natural Science Foundation of China and Shanghai Municipal Scientific Committee.

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SYNTHESIS OF RING-FLUORINATED PYRIDINES

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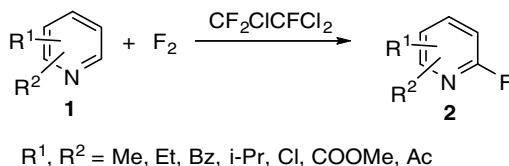
6.1 INTRODUCTION

An arising interest toward fluoropyridines is explained by their interesting and unusual physical, chemical, and biological properties owing to the presence of the strong electron-withdrawing substituent(s) in the aromatic ring. Fluoropyridines have reduced basicity and are usually less reactive than their chlorinated and brominated analogues. A selective synthesis of fluoropyridines remains a challenging problem. Here a synthetic method for preparation of 2-, 3-, 4-fluoropyridines and di- and polyfluoropyridines are reviewed, along with some synthetic routes toward ¹⁸F-substituted pyridines, which present a special interest as potential imaging agents for various biological applications.

6.2 SYNTHESIS OF 2-FLUOROPYRIDINES

6.2.1 Direct Fluorination of Pyridines

Direct fluorination of pyridine or its derivatives with fluorine in the inert atmosphere (F₂/N₂ mixture) is not regioselective and usually gives 2-fluoropyridines in low yield.



SCHEME 6.1

This phenomenon can be explained by low selectivity of fluorination process leading to the formation of hard to separate mixtures of difluoro- and polyfluoropyridines.

In the late 1980s, Van Der Puy reported a direct fluorination of substituted pyridines **1** by the fluorine–nitrogen mixture, producing substituted 2-fluoropyridines **2** in low to moderate yields. The reaction was conducted at -25 to 0°C by passing F_2/N_2 mixture through the 0.1 molar solutions of pyridine **1** in CFC-113 (Scheme 6.1, Table 6.1).^{1,2}

Another interesting protocol utilized fluorine–iodine mixtures as fluorinated agents to prepare 2-fluoropyridines **4** (Table 6.2).³ This regioselective reaction was

TABLE 6.1 Preparation of the Substituted 2-Fluoropyridines **2** by Direct Fluorination of Pyridines

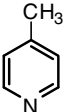
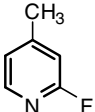
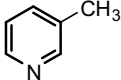
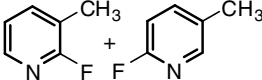
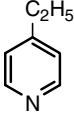
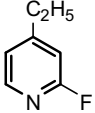
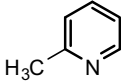
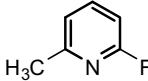
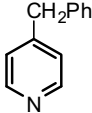
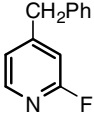
Pyridine 1	Fluoropyridine 2	Yield, % (Literature)
		24 (Ref. 1)
		43 (total) (Ref. 1)
		32 (Ref. 1)
		6 (Ref. 1)
		25 (Refs 1,2)

TABLE 6.1 (Continued)

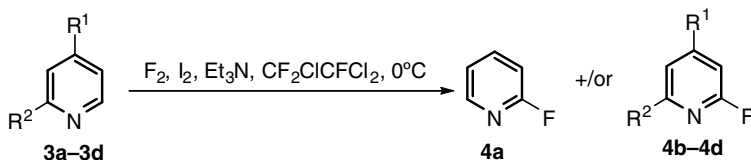
Pyridine 1	Fluoropyridine 2	Yield, % (Literature)
		47 (Refs 1,2)
		8 (Ref. 1)
		46 (Ref. 2)
		36 (total) (Ref. 2)
		61 (Ref. 1)
		37 (Ref. 2)

performed by passing a 10% F₂ in nitrogen into the solution of the pyridine, iodine, and triethylamine in CFC-113 (Scheme 6.2).

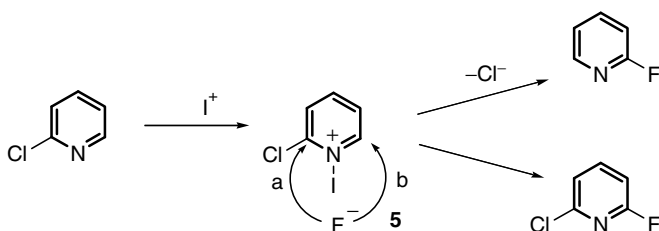
2-Chloropyridines in this reaction along with the expected products also form products of a halogen exchange (Table 6.2).

TABLE 6.2 Yield of the Substituted 2-Fluoropyridines 4

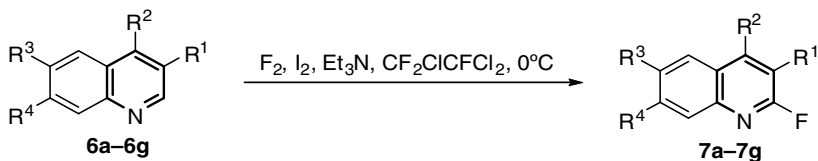
Pyridine	Fluoropyridine	R ¹	R ²	Yield % (Conversion %)
3a	4a	H	H	56 (59)
3b	4b	Et	H	54 (78)
3c	4c + 4a	H	Cl	4a 14 4c 70 (61)
3d	4d + 4a	H	Br	4a 30 4d 59 (100)



SCHEME 6.2



SCHEME 6.3



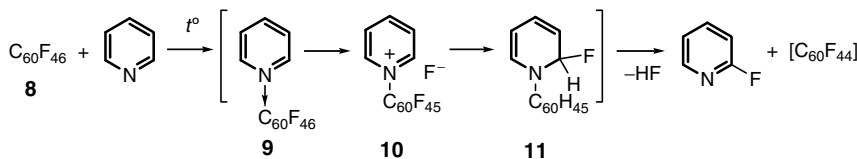
SCHEME 6.4

The high regioselectivity of this reaction is the result of the formation of pyridine–iodine complexes **5**, in which electrophilicity of the α -carbons in pyridine ring is significantly amplified, which in its turn governs the formation of 2-fluoropyridines over the other isomers (Scheme 6.3).

Under the same conditions, quinolines and quinoxalines also undergo regioselective fluorination and give monofluorinated products **7a–7g** in high yields³ (Scheme 6.4, Table 6.3).

TABLE 6.3 Yield of the Substituted 2-Fluoroquinolines 7

Quinoline	Fluoroquinoline	R ¹	R ²	R ³	R ⁴	Yield % (Conversion %)
7a	7a	H	H	H	H	54 (77)
7b	7b	Br	H	H	H	85 (56)
7c	7c	H	Cl	H	H	90 (76)
7d	7d	H	Me	H	H	49 (58)
7e	7e	H	H	Cl	H	82 (81)
7f	7f	H	Cl	H	Cl	88 (69)
7g	7g	H	Cl	H	CF ₃	84 (74)



SCHEME 6.5

Gakh and coworker developed a regioselective method for fluorination of pyridines using fluorofullerenes.⁴ This reaction proceeds as an ionic process and can be described as a sequence of *N*-addition followed by cine substitution (Scheme 6.5).⁴⁻⁷

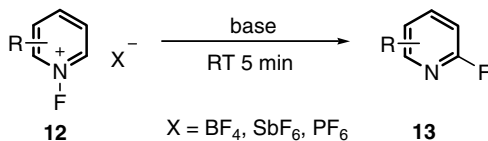
6.2.2 Utilization of *N*-Fluoropyridinium Salts for the Synthesis of 2-Fluoropyridines

N-Fluoropyridinium salts **12**, efficient precursors in the synthesis of substituted 2-fluoropyridines, can be conveniently prepared in good yields by the reaction of the corresponding pyridine with F_2/N_2 in the presence of strong acid.⁸ *N*-Fluoropyridinium tetrafluoroborates, hexafluoroantimonates, or hexafluorophosphates (**12**, $X = BF_4$, SbF_6 , and PF_6) upon treatment with a base undergo an exothermic reaction selectively forming 2-fluoropyridines in moderate to high yield (Scheme 6.6, Table 6.4).⁹

As it can be seen from Table 6.4, the reaction yields depend on the media's basicity and in a stronger degree on the presence of substituents in the pyridine ring. In addition, it was demonstrated that the yields of compounds **13** using ammonium fluoride as a base without a solvent were identical to the yields of **13** using Et_3N . Based on experimental data it was suggested that the fluorine substituent in product **13** arrives from counter anion (BF_4^- , SbF_6^- , or PF_6^-).⁹

Compound **13** can be obtained in one-pot process by reacting the corresponding pyridines with F_2/N_2 mixture followed by the subsequent treatment with Et_3N .⁹ However, the yields of the fluorinated pyridines obtained by this protocol are significantly lower (22–35%).

The mechanism of this reaction was discussed in several publications.^{8,9} It was demonstrated that under workup with triethylamine in CH_2Cl_2 or CH_2Br_2 , triflate salt **14** gives a mixture of three compounds: 2-halopyridine **15**, compound **16**, and 2-fluoropyridine (Scheme 6.7).⁸ Similarly, it was demonstrated that salts **12** give 2-diethylaminopyridines, 2-phenylaminopyridines, or 2-(2-furyl and 3-furyl) pyridines when they are reacted with Et_2NH , benzene, or furan.



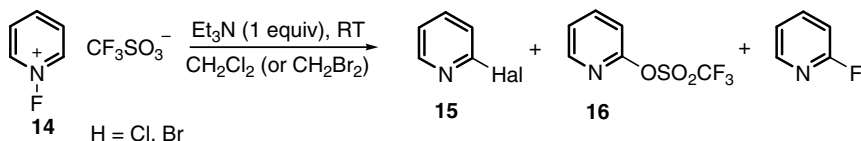
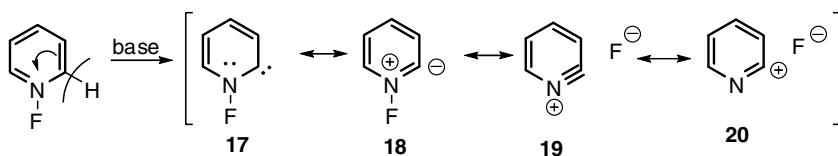
SCHEME 6.6

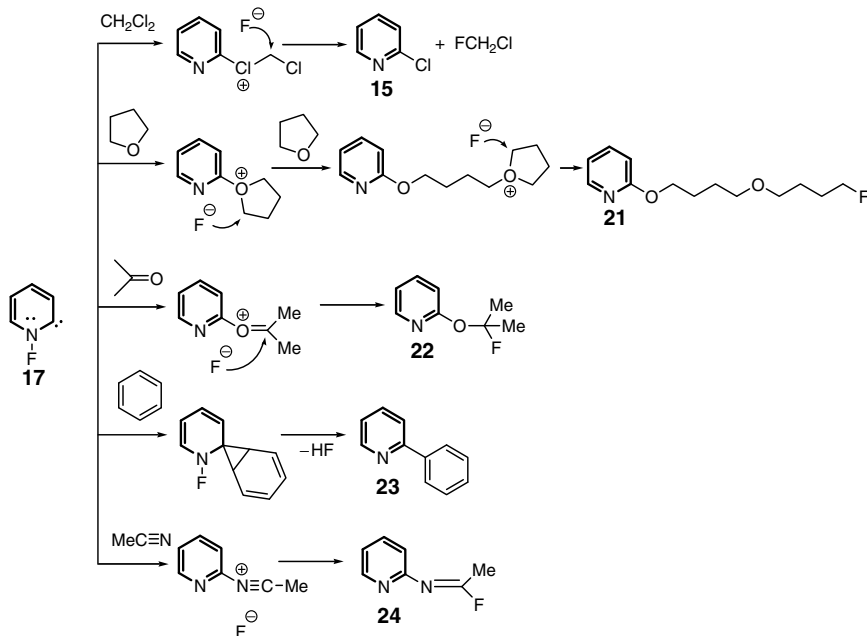
TABLE 6.4 Preparation of 2-Fluoropyridines **13** from *N*-Fluoropyridinium Salts **12**⁹

R	X	Base (equiv)	Yield %
H	BF ₄	Et ₃ N (1)	66
H	BF ₄	Et ₃ N (3)	73
H	BF ₄	Et ₃ N (10)	79
H	BF ₄	<i>n</i> -Bu ⁴ N ⁺ F ⁻ (2.6)	80
H	SbF ₆	Et ₃ N (10)	78
H	BF ₄	KF (9) (7 days, 40°C)	26
H	PF ₆	Et ₃ N (10)	74
4-Me	BF ₄	Et ₃ N (10)	80
3,5-(Me) ₂	BF ₄	Et ₃ N (10)	87
3,5-(Me) ₂	BF ₄	Py (10)	30
4- <i>t</i> -Bu	BF ₄	Et ₃ N (10)	91
2-MeO	BF ₄	Et ₃ N (10)	75
2-MeO	BF ₄	Py (10)	10
3,5- <i>bis</i> (CF ₃)	BF ₄	Et ₃ N (10)	99
3-CN	BF ₄	Et ₃ N (10)	51
3-CN	BF ₄	Py (10)	49
4-NO ₂	BF ₄	Et ₃ N (10)	21
4-NO ₂	BF ₄	Py (10)	31

It was proposed that under basic conditions, salt **14** undergoes heterolytic C²-H bond cleavage with formation of carbene **17** ↔ **18**, which in its turn eliminates F⁻ to give cation **19** ↔ **20**. A subsequent reaction of **19** ↔ **20** with nucleophiles or π-electron-containing molecules gives above-mentioned products (Scheme 6.8).

Some chemical transformations of intermediate **17** lead to 2-substituted pyridines **15** and **21–24** are shown in Scheme 6.9.^{8,10}

**SCHEME 6.7****SCHEME 6.8**

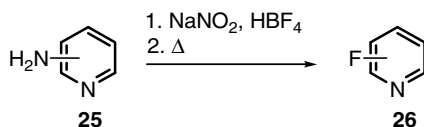


SCHEME 6.9

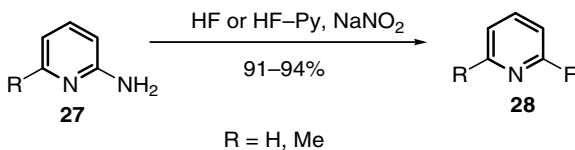
Direct fluorination of pyridine can also be carried out using $CsSO_4F$ as a source of fluorine. It was shown that pyridine readily reacts with $CsSO_4F$ at room temperature producing a mixture of different products (2-fluoro-, 2-fluorosulfonate- and 2-chloro- or 2-alkoxypyridines).¹¹

6.2.3 Synthesis of 2-Fluoropyridines from 2-Aminopyridines

One of the typical examples of the Baltz–Schiemann reaction is synthesis of fluoro-substituted pyridines **26** from aminopyridines **25** (Scheme 6.10).¹² In this variation, the Baltz–Schiemann reaction is most often used for the synthesis of 2-fluoropyridines.¹³ In the first step, a diazonium tetrafluoroborate is generated from 2-aminopyridine, $NaNO_2$, and solution of HF and BF_3 (HBF_4), while subsequent thermal decomposition of the diazonium salt leads to formation of 2-fluoropyridines. In this chapter, we present several literature examples of synthesis of 2-fluoropyridines and examples of specific use of the Baltz–Schiemann reaction for preparation of biologically active derivatives of 2-fluoropyridines.



SCHEME 6.10



SCHEME 6.11

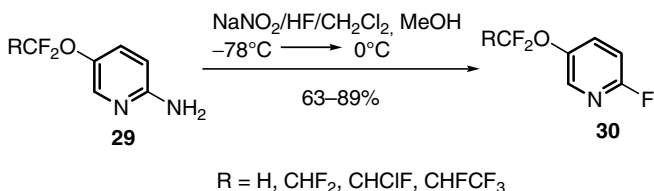
Several variations of the Baltz–Schiemann reaction allow synthesis of fluorinated pyridines in almost quantitative yields. For example, 2-fluoropyridines **28** were prepared in 91–94% yields by diazotation of 2-aminopyridines **27** with sodium nitrite in anhydrous HF or HF–pyridine complex (Scheme 6.11).¹⁴

Substituted 2-fluoro-5-fluoroalkoxy pyridines **30** were prepared in good to high yields by diazotation of substituted 2-aminopyridines **29** with NaNO₂ in HF (Scheme 6.12). Subsequently, they were used as starting materials for the synthesis of herbicides and insecticides.¹⁵

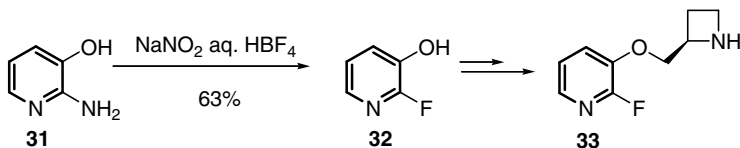
3-Hydroxy-2-fluoropyridine (**32**) was prepared from 2-amino-3-hydroxypyridine (**31**) by diazotation with NaNO₂ in HBF₄ solution¹⁶ (Scheme 6.13). Subsequently, compound **32** was used for the preparation of 2-fluoro-3-[2(*S*)-2-azetidylmethoxy]pyridine (**33**), a closely related analogue of the high-affinity nicotinic ligand A-85380.

Synthesis of *exo*-2-(2'-fluoro-substituted 5'-pyridinyl)-7-azabicyclo[2.2.1]heptanes **35**, novel nicotinic receptor antagonists, was based on diazotation reaction of corresponding 2'-aminopyridines **34** using HF–pyridine complex (Scheme 6.14).^{17–20}

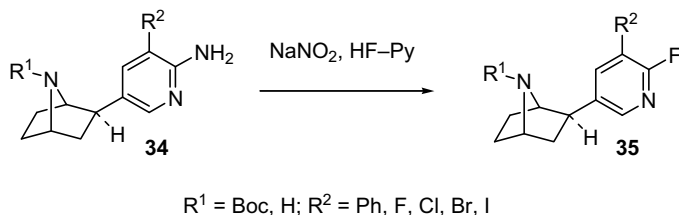
2-Halopyridine-5-yl-boronic acids **38** and esters **39** that are useful reagents for the Suzuki coupling reaction were prepared from the corresponding 2-fluoro-5-iodopyridine **37** according to the Scheme 6.15.²¹ Compound **37** was prepared by the diazotation reaction of 2-amino-5-iodopyridine (**36**) with NaNO₂ in HBF₄.



SCHEME 6.12



SCHEME 6.13



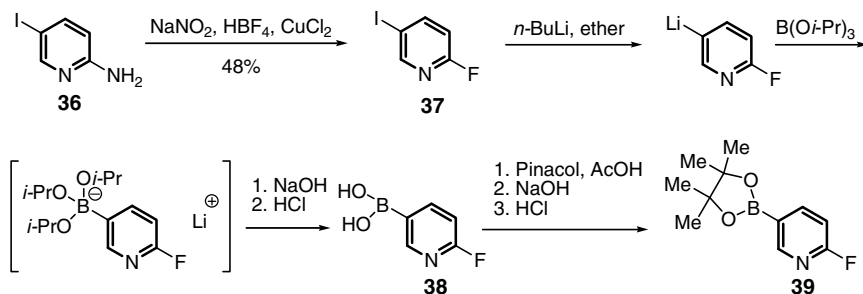
SCHEME 6.14

2-Fluoro-5-methylpyridine, which is often used for the synthesis of herbicides, can be also prepared by the Baltz–Schiemann reaction from the corresponding 2-amino-5-methylpyridine.²²

Nucleoside analogues can be used to investigate a variety of enzyme–substrate interactions, including polymerase dNTP recognition or protein–DNA targeting. They can also be incorporated into nucleic acid sequences using conventional synthesis protocols to explore the structural and functional aspects of DNA or RNA. In one class of DNA analogues, –F replaces the carbonyls and –CH₃ replaces the exocyclic amino groups in the nucleobase heterocycle yielding a hydrophobic isoster of the natural nucleoside with the desired molecular shape.^{23–25} Substituted 2-fluoropyridines were recently used in the synthesis of pyridine C-nucleosides as analogues of the natural nucleosides dC and dU.²⁶ Commercially available 2,6-diaminopyridine (**40**) was used as the starting material for these synthesis. Compound **40** was first transformed into the 2,6-diamino-3-iodopyridine (**41**), which was acylated and then converted into 6-amino-2-fluoro-3-iodopyridine (**44**), which was transformed into 6-(4-nitrophenyldimethoxy)-2-fluoro-3-iodopyridine **45** (Scheme 6.16). Both **44** and **45** were used for the synthesis of nucleosides **46** and **47**.²⁶

6.2.4 Nucleophilic Substitution in 2-Fluoro-Substituted Pyridines

Pyridines containing leaving groups (Hal, R₃N⁺, SO₂R, and NO₂) in position 2 are often used in nucleophilic substitution reactions as starting materials for preparation of 2-fluoropyridines. Typical nucleophiles that are most often used in these syntheses



SCHEME 6.15

TABLE 6.5 Preparation of the Substituted 2-fluoropyridines **49** from 2-pyridines **48**

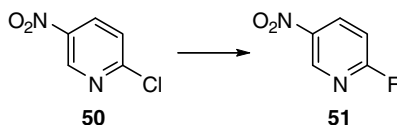
$\text{48a-48f} \longrightarrow \text{49a-49f}$

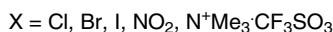
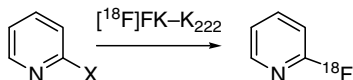
Compounds	X	Y	R	Temp. °C	Compounds	Y	R	Yield %
48a	Cl	Cl	Cl	200	49a	Cl	Cl	76.6
48b	Cl	H	Cl	200	49b	H	Cl	72.4
48c	Cl	H	CH ₃	200	49c	H	CH ₃	33
48d	Cl	Cl	CH ₃	200	49d	Cl	CH ₃	69.4
48e	Cl	H	CF ₃	200	49e	H	CF ₃	83–94
48f	Br	H	NO ₂	100	49f	H	NO ₂	14

such reactions. However, recent studies on the reactivity of KF-quaternary ammonium salt systems have indicated some problems associated with their use in fluorination reactions, notably the very low extraction coefficient of F^- and the low thermal stability of these catalysts in the presence of F^- . On the other hand, tetraarylphosphonium fluorides show high thermal stability and strong $\text{P}^+ \cdots \text{F}^-$ interactions in the complexes with KF. Recently, KF-tetraarylphosphonium salts were described as useful new systems for the nucleophilic fluorinations. As an example, 2-chloro-5-nitropyridine **50** was completely converted into 2-fluoro-3-nitropyridine **51** using anhydrous KF and $\text{KF-Ph}_4\text{PBr}$ in acetonitrile at 120°C .³⁰ The reaction yielded fluorinated pyridine in high yield, whereas in the reaction with anhydrous KF in DMF at 120°C , compound **51** was obtained from **50** in 78% yield only (Scheme 6.17).³¹

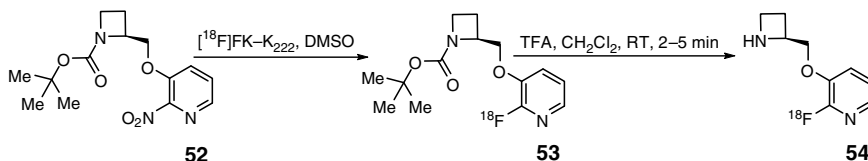
Fluorinated pyridines are often used as starting materials for the preparation of potent radioligands for *in vivo* imaging by positron emission tomography (PET). For example, the nucleophilic fluorination was used to prepare ^{18}F -containing ligand for imaging of central nicotinic acetylcholine receptors. In this work, ^{18}F FK-K₂₂₂ complex was prepared from cyclotron-produced ^{18}F fluoride ion, and then was used to obtain 2- ^{18}F fluoropyridine from its standard precursors (Scheme 6.18).³²

Another highly potent radioligand 2- ^{18}F fluoro-3-[2(*S*)-2-azetidylmethoxy]pyridine **54** was similarly prepared in two steps from the Boc-protected nitro precursor **52** (Scheme 6.19).¹⁶

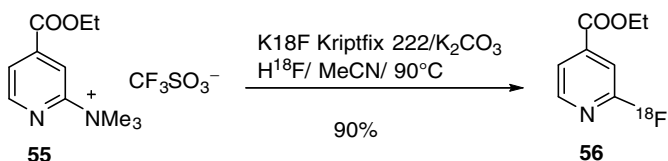
**SCHEME 6.17**



SCHEME 6.18



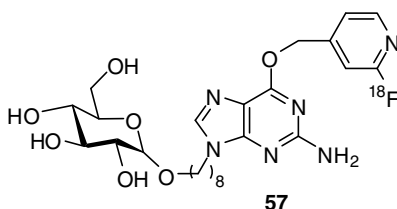
SCHEME 6.19



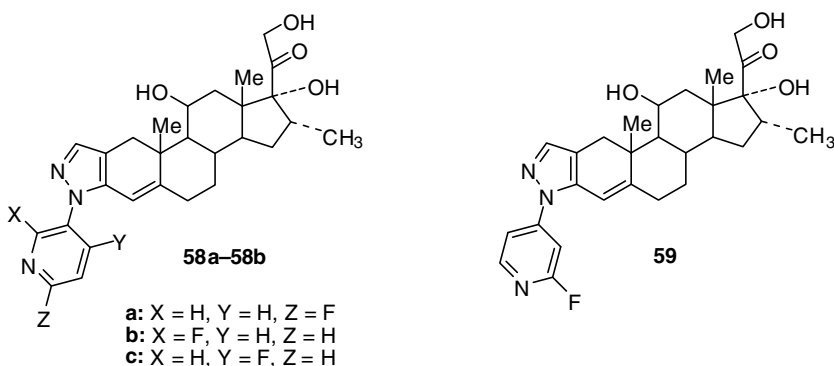
SCHEME 6.20

Similar strategy was employed for the preparation of 6-chloro-3[(2-(*S*-azetidinyloxy)methoxy]-5-(2-[^{18}F]fluoropyridine), a novel potential radioligand for studying exothalamic nicotylcholine receptors by PET,³³ and ethyl ester of 2-[^{18}F]fluoroisotonic acid **56**, which was used in the synthesis of pyridinecarbohydrazide folates (Scheme 6.20).^{34,35} Compound **56** was obtained in high yield from trimethylammonium salt **55** using [^{18}F]FK-K₂₂₂ complex in a mixture of [^{18}F]FH-acetonitrile at 90°C.

Similarly, 2-amino-6-(2-[^{18}F]fluoropyridine-4-ylmethoxy)-9-(octyl-β-D-glucosyl)-purine **57**, a novel radioligand for PET studies of the O6-methylguanine-DNA methyltransferase activity in brain tumors, was prepared in several steps from the corresponding 2-chloropyridine and dry 2.2.2 Kryptofix/[^{18}F]fluoride complex in DMF as a solvent.³⁶



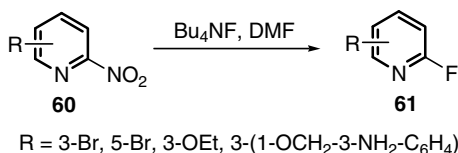
Fluoropyridyl derivatives of [3,2-*c*]pyrazollocorticosteroids **58** and **59** show excellent anti-inflammatory activity, which is considerably better than the activity of potent glucocorticoid dexamethasone. In this case, fluorination of the precursors was achieved using a nucleophilic substitution reaction, which was also used for radiolabeling with the positron-emitting isotope ^{18}F . It was proposed that considering its superior biological activity and adaptability for facile radiosynthesis, compound **59** has the potential for imaging of glucocorticoid receptor containing tissues using PET.^{37,38} Initially, thermal activation was used to accelerate the exchange of substituents in compounds **58** on ^{18}F ³⁷; however, taking into account a short half-life of the ^{18}F ($t_{1/2} = 110$ min), microwave irradiation was used later on to speed up the substitution of chlorine by ^{18}F in **58**.³⁸



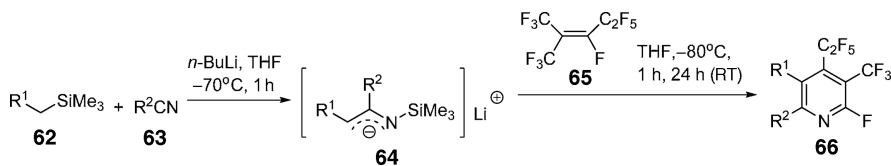
Tetrabutylammonium fluoride (TBAF) is one of the most efficient reagents in the nucleophilic fluorination reactions. It was demonstrated that TBAF can be successfully used to substitute nitro group in pyridines **60** (Scheme 6.21).³⁹ The developed technique allows direct synthesis of 2-fluoropyridines from 2-nitropyridines.

2-Fluoropyridines and substituted fluorodiazines were successfully prepared from the corresponding chlorazines using triethylamine tris(hydrogen fluoride) system as a selective nucleophilic fluorinating reagent.⁴⁰

Pentasubstituted 2-fluoropyridines **66** were prepared by the reaction of perfluoroalkene **65** with *N*-silyl-1-azaallyl anion **64**, generated by coupling of a functional silane **62** and aryl/alkyl nitrile **63** using *n*-BuLi in tetrahydrofuran⁴¹ (Scheme 6.22).



SCHEME 6.21



6.3 SYNTHESIS OF 3-FLUOROPYRIDINES

6.3.1 Direct Fluorination and Other Methods

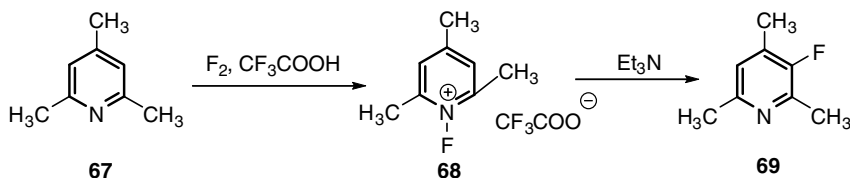
In comparison to 2-fluoropyridines, synthetic methods leading to 3-fluoropyridines are less developed, most likely due to the decreased reactivity of the C3 atom in the pyridine cycle.

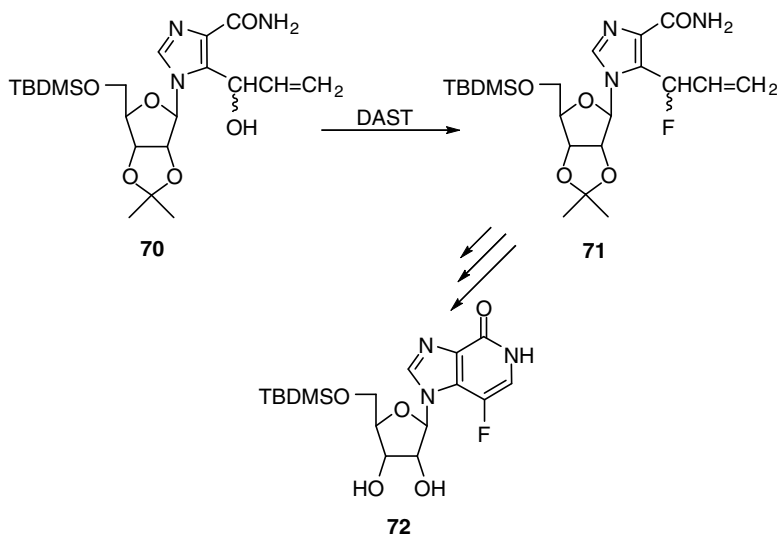
Several examples of electrophilic substitution reactions at the C3-position of the pyridium cycle can be found in literature. For example, direct fluorination of 2,4,6-trimethylpyridine **67**, in which all activated positions are occupied with methyl groups, results in the formation of *N*-fluoro-2,4,6-trimethylpyridiniumtriflate **68**,⁴² which on treatment with triethylamine gives substituted 3-fluoropyridine **69** (Scheme 6.23).⁴²

3-Deaza-3-fluoropurine ribonucleoside **72** was obtained in several steps from **70**. Fluorine substituent was introduced into the ribonucleoside of hydroxyimidazole **70** using DAST (Et_2NSF_3). This step was followed by the ring closure resulting in the formation of 3-fluoropyridinone **72**⁴³ (Scheme 6.24).

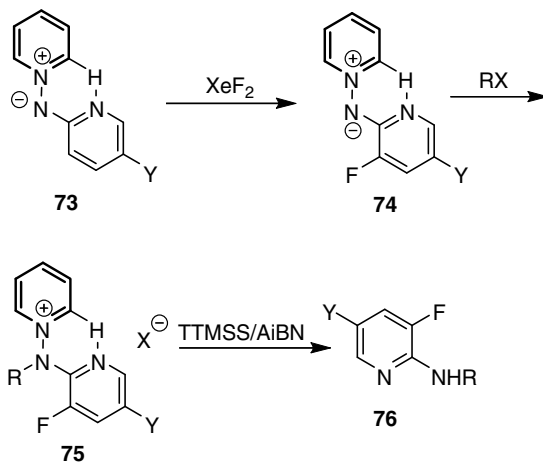
N-Azinyipyridinium *N*-aminides **73** have been shown to be convenient precursors for the regioselective synthesis of 3-fluoro-2-aminopyridines **76**⁴⁴ (Scheme 6.25). First, compound **73** was treated with xenon difluoride, which resulted in the regioselective introduction of fluorine in 3 of substituted pyridine ring leading to compounds **74**, which were further alkylated to give compounds **75** and finally, the radical reduction was used to form 3-fluoropyridines **76**.

Substituted 3-fluoropyridine **78** was synthesized by the regioselective reaction of 2,3-difluoro-5-chloropyridine **77** with hydrazine hydrate followed by the treatment with CuSO_4 ⁴⁵ (Scheme 6.26).



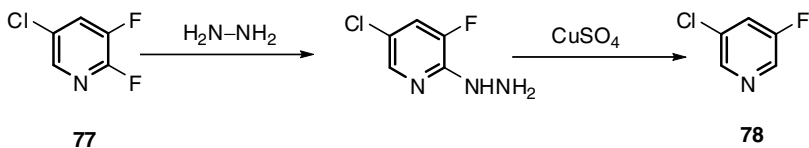


SCHEME 6.24

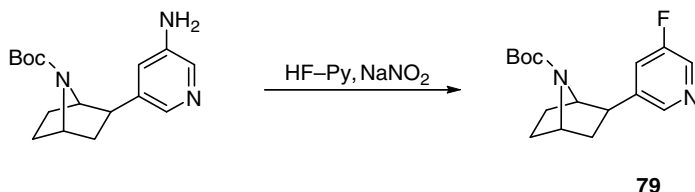


TTMSS - tris(trimethylsilyl)silane
 AIBN - azoizobutyronitrile
 $\text{Y} = \text{Cl}, \text{Br}; \text{R} = \text{H}, \text{CH}_3, \text{C}_2\text{H}_5, n\text{-C}_3\text{H}_7; \text{X} = \text{Hal}$

SCHEME 6.25



SCHEME 6.26

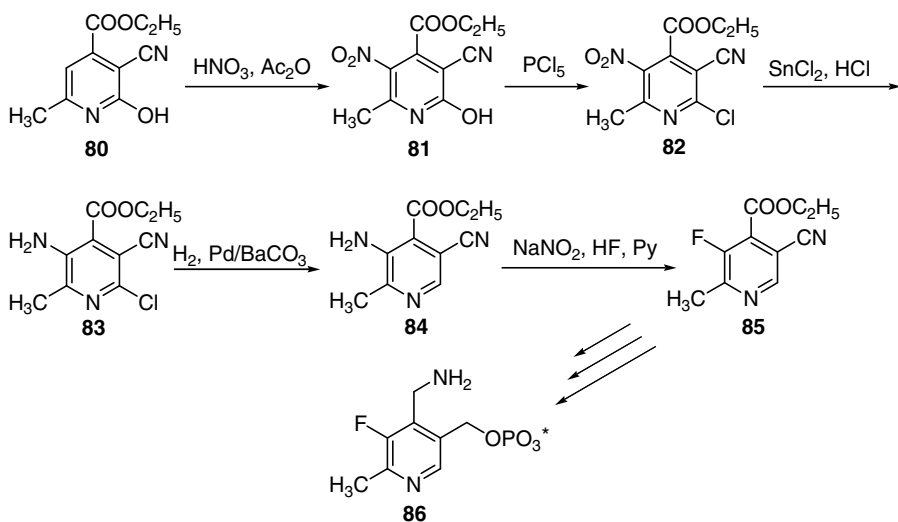


SCHEME 6.27

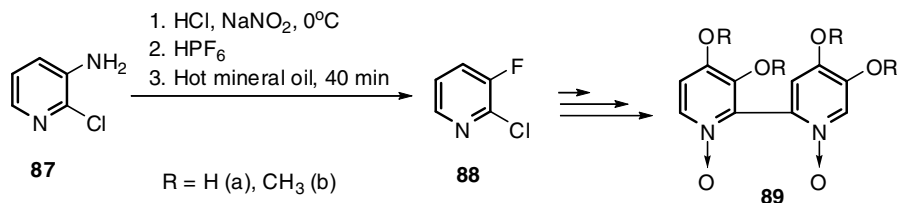
6.3.2 Baltz–Schiemann Reaction in the Synthesis of 3-Fluoropyridines

The Baltz–Schiemann reaction is the most often used method for the synthesis of 3-fluoropyridines. This method utilizes readily accessible 3-nitropyridines as the precursors, since they can be readily reduced into amines and then used in the Baltz–Schiemann reaction. In this section, selected examples applied for the synthesis of practically important compounds are given. For example, the Baltz–Schiemann reaction was used for the synthesis of fluoro-substituted epibatidine analogue **79** (epibatidine is a high-affinity nonselective ligand for nicotinic cholinergic receptor (nAChRs))⁴⁶ (Scheme 6.27).

3-Deoxy-3-fluoropyridoxamine 5'-phosphate **86** (a coenzyme B₆ analogue) was also synthesized using the Baltz–Schiemann reaction⁴⁷ (Scheme 6.28). First, substituted pyridine **80** was nitrated to form 3-nitropyridine **81**, which was subsequently treated with PCl₅ to form 2-chloro-5-nitropyridine **82**. It was then reduced in two steps to form 3-aminopyridine **84**, was converted into 3-fluoropyridine **85** by the Baltz–Schiemann reaction, and afterward was transformed into 3-deoxy-3-fluoropyridoxamine 5'-phosphate (F-PMP) **86**.



SCHEME 6.28



SCHEME 6.29

Similarly, the Baltz–Schiemann reaction was also used for the synthesis of 3-fluoropyridine-4-carboxylate, which can also be prepared by the nucleophilic substitution from 3-nitro-4-ethylcarboxypyridine.⁴⁸ 2-Chloro-3-fluoropyridine **88**, the key intermediate in the synthesis of orellanine **89** (toxin from *Cortinarius orellanus* Fries mushroom), was prepared starting from 3-amino-2-chloropyridine **87**⁴⁹ (Scheme 6.29).

6.3.3 Nucleophilic Substitution Reactions in the Synthesis of 3-Fluoropyridines

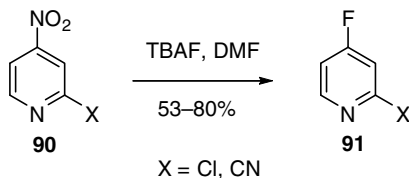
The nucleophilic substitution reactions leading to 3-fluoropyridines are rare. Although 2-amino (or butylthio)-3-aminopyridines do not react with TBAF,³⁹ the introduction of the electron-withdrawing group in position 2 of the pyridine ring in some cases makes possible such transformations. For example, 2-cyano-3-nitropyridine reacts with TBAF forming 2-cyano-3-fluoropyridine in 64% yield.³⁹ Similar transformations were reported for 3-substituted-4-carbethoxypyridines, which also undergo nucleophilic substitution at the position 3 of pyridine ring.⁴⁸

6.4 SYNTHESIS OF 4-FLUOROPYRIDINES

In general, the reactivity of the pyridine ring in nucleophilic substitution reaction decreases in the row C2 > C4 > C3. Consequently, more synthetic routes are reported for 4-fluoropyridines compared to 3-fluoropyridines. Pyridines can form cationic complexes with electrophiles resulting in activation of heterocyclic ring toward nucleophilic substitution. On the other hand, pyridines have significantly reduced reactivity toward electrophiles and typically undergo electrophilic substitution reactions in the present of strong Lewis acids selectively in the position 3.⁵⁰

6.4.1 Electrochemical Fluorination in the Synthesis of 4-Fluoropyridines

It was demonstrated that 4-fluoropyridine can be synthesized by electrochemical fluorination of pyridine on the platinum anode at constant voltage in acetonitrile solution containing Et₃N·3HF as supporting electrolytes and fluorine sources.⁵¹



SCHEME 6.30

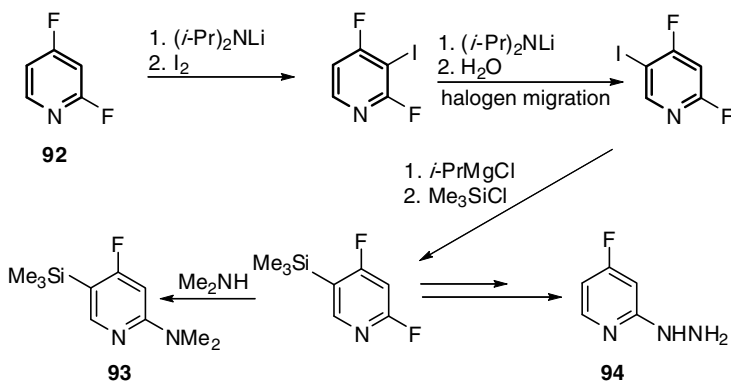
6.4.2 Nucleophilic Substitution Reactions in the Synthesis of 4-Fluoropyridines

Usually 4-fluoropyridines are synthesized from their nucleofuge-containing precursors by the nucleophilic substitution reaction. For example, 4-nitropyridines **90** react with TBAF in DMF with the formation of substituted 4-fluoropyridines **91**³⁹ (Scheme 6.30). This reaction is highly regioselective despite the presence of relatively good leaving group (Cl or CN) in position 2 of pyridine.

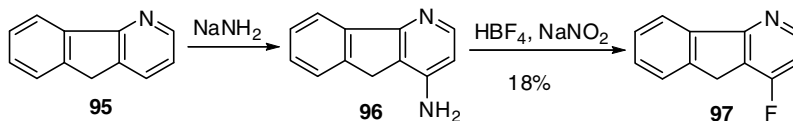
Radiolabeled 4-[¹⁸F]fluoropyridine can be synthesized by no-carrier-added nucleophilic aromatic substitution with K[¹⁸F]F-K₂₂₂.⁵² In another instance, the nucleophilic substitution reaction was also employed for the synthesis of steroids-containing 4-fluoropyridine motif,^{37,38} and for the synthesis of 4-fluoropyridines annulated with pyrrole (azoindoles).^{53,54} Substantial difference in the reactivity of the pyridinium ring toward nucleophilic substitution in 5-iodo-2,4-difluoropyridine was effectively used for the preparation of 4-fluoropyridines **93** and **94** using difluoropyridine **92** as starting material⁵⁵ (Scheme 6.31).

6.4.3 Baltz–Schiemann Reaction in the Synthesis of 4-Fluoropyridines

The Baltz–Schiemann reaction can also be used for the synthesis of 4-fluoropyridine derivatives.^{12,13,17–20} For example, it was successfully applied to the synthesis of



SCHEME 6.31



SCHEME 6.32

4-fluorofluorene.⁵⁶ First, 1-amino-4-azafluorene **96** was synthesized by amination of 4-azafluorene **95** using the Chichibabin reaction and then was converted into 1-fluoro-4-azafluorene **97** in 18% yield (Scheme 6.32).

6.5 SYNTHESIS OF DI- AND POLYFLUOROPYRIDINES

In many cases, di- and polyfluoropyridines can be prepared using the same reactions for preparation of monofluorinated analogues. The degree of fluorination in some cases can be controlled, however, often leading to mixtures of polyfluorinated compounds. Some polyfluoropyridines can be reduced back to di- or monofluoropyridines, which can be successfully used for a selective synthesis of these compounds.

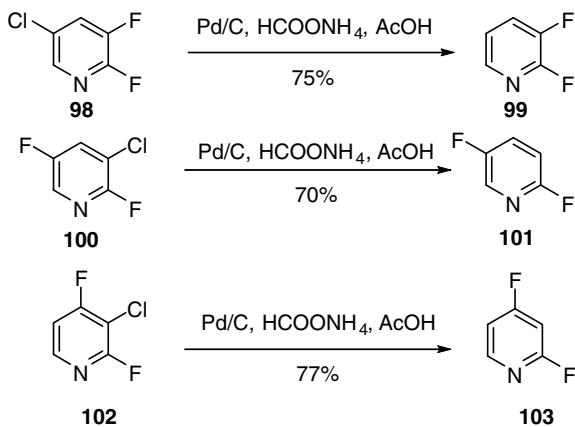
6.5.1 Synthesis of Difluoropyridines

Pentafluoro- and tetrafluoropyridines, which are usually prepared from pentachloropyridine using Hallex process, can be used as the starting materials for the synthesis of difluoropyridines.⁴⁵ For example, it was demonstrated that pentafluoropyridine can be utilized in the synthesis of substituted 3,5-difluoropyridines, which were investigated as new antithrombotic drugs.^{57,58} However, one of the most commonly used reaction for the synthesis of difluoropyridines is a selective reduction of polyhalogenated pyridines.⁴⁵ For example, chlorodifluoropyridines **98**, **100**, and **102** can be reduced to the corresponding difluoropyridines **99**, **101**, and **103** using palladium on carbon, ammonium formate, and 80% acetic acid (Scheme 6.33). The described reaction is highly selective and only chlorine atom is getting reduced.

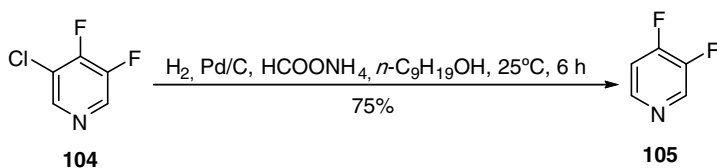
Similarly, a catalytic hydrogenation of 3-chloro-4,5-difluoropyridine **104** provided the mixture of 3,4-difluoropyridine **105** along with small amount of 3-fluoropyridine (ratio 95:3)⁴⁵ (Scheme 6.34).

Other possible synthetic route leading to difluoropyridines such as **103**, **105**, and **108** is based on the reductive deamination of difluoropyridine hydrazines in the presence of CuSO₄ often combined with the removal of SiR₃ group⁴⁵ (Scheme 6.35).

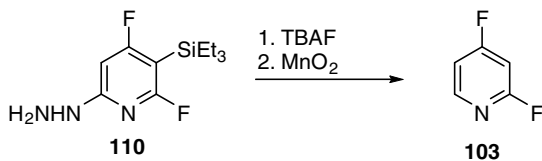
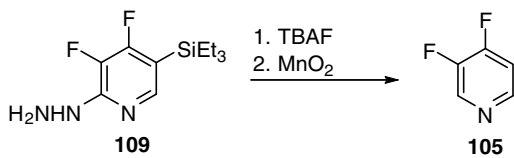
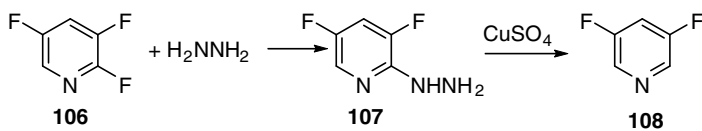
3,4-Difluoropyridine can be synthesized by the nucleophilic substitution of chlorine in 4-chloro-3-fluoropyridine with KF,⁴⁵ while, 2,5-difluoropyridine can be prepared by deamination reaction of 2-hydrazino-3,6-difluoropyridine in



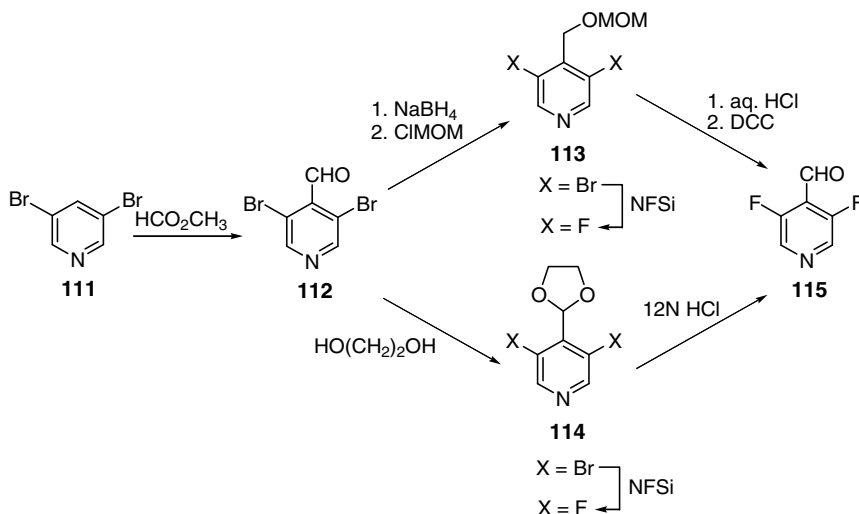
SCHEME 6.33



SCHEME 6.34



SCHEME 6.35



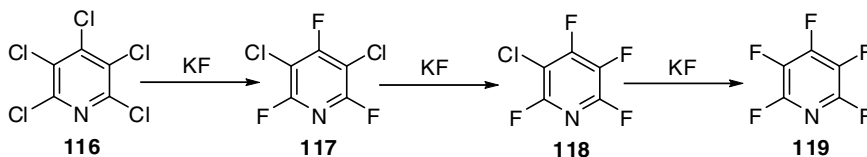
SCHEME 6.36

the presence of NaOH .⁴⁵ Scheme 6.36 shows an interesting synthesis of 2,6-difluoropyridine **115**.⁵⁹ This compound was obtained from 3,5-dibromo-4-formylpyridine **112** by electrophilic fluorination of its protected forms **113** or **114** by *N*-fluoro-benzenesulfonimide (NFSi).

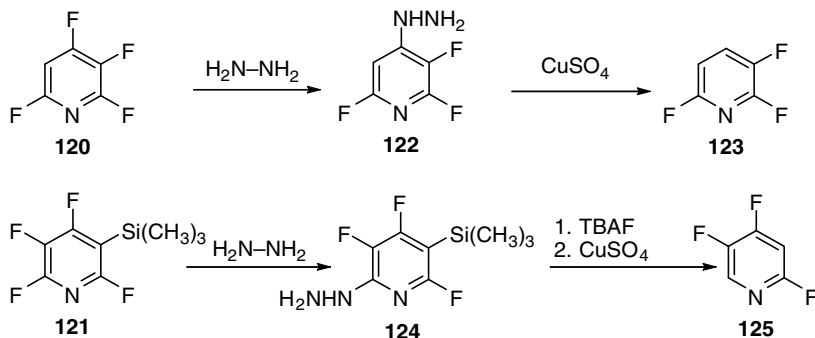
As it was mentioned, substituted difluoropyridines can be used for the synthesis of monofluorinated pyridines. For example, various difluoropyridines were converted into monofluoropyridyl carboxylic acids^{60,61} and hydrazines^{56,62} by the reaction with the corresponding nucleophilic reagents.

6.5.2 Synthesis of Trifluoropyridines and Polyfluoropyridines

Normally, trifluoropyridines are prepared by the reduction or nucleophilic substitution of perhalogenated pyridines.⁴⁵ However, the reaction of the corresponding 2,3,5-trichloropyridine with KF (sulfolane, dimethylpropyleneurea, 220°C , 16 h) resulted only in partial fluorination and formation of 2,3-difluoro-5-chloropyridine.⁴⁵ Attempts to prepare 2,3,5-trifluoropyridine from the corresponding trichloropyridine were unsuccessful. Pentachloropyridine **116** was used as the starting material in the reaction with KF , first producing dichlorotrifluoropyridine **117**. At higher temperature, this compound was converted into 3-chlorotetrafluoropyridine **118** and then pentafluoropyridine **119**⁴⁵ (Scheme 6.37, also see Chapter 8).



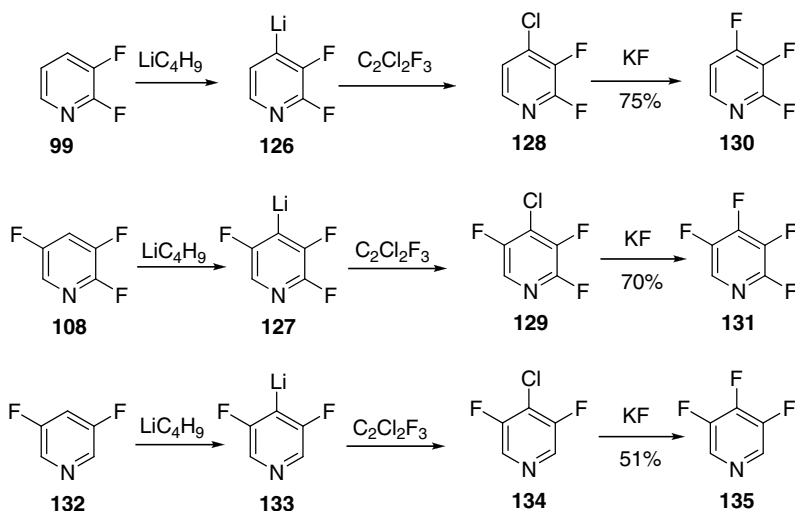
SCHEME 6.37



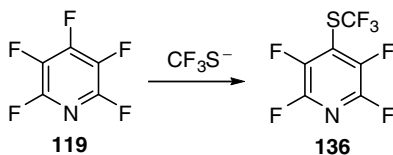
SCHEME 6.38

Tetrafluoropyridines **120** and **121** were used in the reduction reactions for the selective synthesis of 2,3,6-trifluoropyridine **123** or 2,4,5-trifluoropyridine **125**⁴⁵ (Scheme 6.38).

Scheme 6.39 shows methods of synthesis of tri- and tetrafluoropyridines **130**, **131**, and **135** from corresponding di- and trifluoropyridines **99**, **108**, and **132**. The starting material is first lithiated by *n*-BuLi and then transformed into chlorofluoropyridines **128**, **129**, and **134**. The last step of the synthesis is based on Halex exchange reaction using spray-dried KF in anhydrous DMSO to give the corresponding polyfluorinated pyridines **130**, **131**, and **135**⁴⁵ (Scheme 6.39).



SCHEME 6.39



SCHEME 6.40

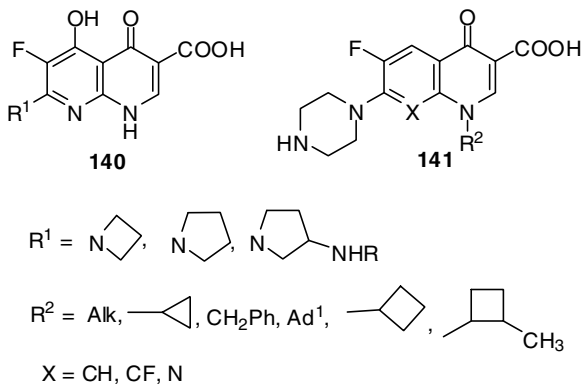
Mixtures of polyfluorinated pyridines can be obtained from the corresponding pyridines by fluorination with tetrafluorocobaltates(III),⁶³ however, this reaction has a low selectivity. For example, the reaction mixture derived from the reaction of pyridine with KCoF_4 at 220°C is reported to contain more than seven fluoropyridines, two fluoro-2-azahexenes, three azahexadienes, and two fluoro-*N*-methylpyrrolidines. Four fluorinated products were isolated from a fluorination of pyridine by CoF_3 at 150°C : a 2-azahexene, two *N*-methylpyrrolidines, and 4*H*-nona-fluoropiperidine.⁶⁴

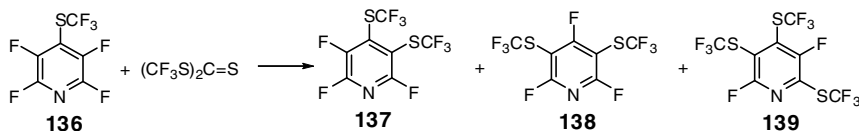
2,3,5,6-Tetrafluoro-4-trifluoromethylthiopyridine **136** was prepared in high yield by the reaction of pentafluoropyridine **119** with the CF_3S^- anion, generated from $\text{F}_2\text{C}=\text{S}$ or its trimer, and cesium fluoride at -15°C ⁶⁵ (Scheme 6.40).

When the trimer was used as a precursor of the CF_3S^- anion, compound **136** reacted further at 20°C to give a mixture of polysubstituted pyridines **137–139**⁶⁵ (Scheme 6.41).

Syntheses of tri- and tetrafluoro-substituted pyridiniumtrifluoromethylsulfoxides and their hydroxyl(methoxy)-substituted analogues were previously reported in the same reference.⁶⁵ Reactions of pentafluoropyridine with pentafluoro- and 4-nitrophenols were also studied.⁶⁶ It was found that the first substitution occurs at the C4-position of pentafluoropyridine, subsequently giving a mixture of di- and triphenoxy-substituted fluoropyridines.

Polyfluoropyridines are versatile fluorinated building blocks. They were used as starting materials in the synthesis of fluorinated chinolonic acids, which show antibacterial activity. Examples of bactericidal mono- and difluoro-substituted 1,8-naphtridines **140** and **141** prepared from pentafluoropyridine are shown below.^{67,68}





SCHEME 6.41

Additional information on the reactivity of perfluorinated aromatic heterocyclic compounds can be found in Chapter 8.

6.6 CONCLUSION

Many fluorinated pyridines have found some practical applications, especially as drugs and potential drug candidates. Therefore, the development of the selective synthetic methods for the preparation of these compounds as well as the advances in new highly efficient fluorinating techniques still remains an important task of organic chemistry.

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SYNTHESIS AND CHEMICAL TRANSFORMATION OF SIX-MEMBERED AROMATIC HETEROCYCLES CONTAINING PERFLUOROALKYL GROUPS

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7.1 INTRODUCTION

Majority of known perfluoroalkylated aromatic heterocyclic compounds contain one or several nitrogen atom(s) in the aromatic ring. Examples of fluoroalkylated aromatic six-membered heterocycles containing atoms, such as phosphorous or antimony are extremely rare and this is the reason why this chapter is mostly limited to preparation and chemical transformations of *nitrogen*-containing aromatic heterocycles, providing limited number of references to only few known examples of trifluoromethyl *s*-1,3,5,2,4,6-triazatriphosphinines.

Methods of preparation of perfluoroalkyl aromatic heterocyclic compounds can be divided into *nonregioselective* and *regioselective*. The first group of synthetic methods is limited mostly to radical perfluoroalkylation of hydrocarbon heteroaromatic precursors. This group of reactions is reviewed in the first part of this chapter. More numerous regioselective methods of the introduction of fluoroalkyl groups are summarized in second part. This group of methods in turn can be divided into several subgroups, based on the reagents or chemical transformations used in the synthesis.

Methods based on electrophilic reactions form a relatively small group, due to the fact that aromatic heterocyclic compounds have relatively low reactivity toward electrophiles. Rather limited in number, this group of methods is quite important from practical point of view, since many of commercially available fluoroalkyl heterocycles are prepared using these transformations.

Various cyclization processes traditionally used in the synthesis of hydrocarbon heterocycles and it is not surprising that this methodology is popular for the preparation of fluoroalkyl analogues. These methods are included in second subgroup of synthetic transformations used for the preparation of fluoroalkylated heterocycles. Usually, these are multicomponent reactions and one of the building blocks contains a fluoroalkyl group, which ends up into the synthesized heterocycle.

The third and biggest subgroup of regioselective methods of synthesis perfluoroalkyl aromatic heterocycles is based on nucleophilic reactions and usually required activation of hydrocarbon heterocycle either by introduction in the ring of an additional heteroatom such as nitrogen, oxygen, or halogen or can be achieved through the alkylation, acylation, or oxidation of the nitrogen of heterocycle. The reagents used for the introduction of R_F -group typically are a good nucleophiles, such as perfluoroalkyl derivatives of copper, lithium, magnesium, or silicon.

Due to the fact that the chemical behavior of perfluoroalkylated heterocycles is often similar to that of their hydrocarbon counterparts, the section on chemical transformations of this chapter is mostly focused on reactions that differ perfluoroalkylated heterocycles from their hydrocarbon analogues.

7.2 NONREGIOSELECTIVE SYNTHESIS OF AROMATIC PERFLUOROALKYL HETEROCYCLES

Although the nonregioselective methods of the synthesis of perfluoroalkyl heterocycles are mostly limited to radical reactions, the sources of polyfluorinated radicals and methods of their generations can vary a lot.

Owing to their relatively low thermal stability, perfluoroacylperoxides $[R_F C(O)O]_2$ undergo thermal decomposition generating perfluoroalkyl radicals.¹ Although $[R_F C(O)O]_2$ were successfully used for the perfluoroalkylation furane, thiophene, and pyrrole, the reaction of perfluoroacylperoxides with pyridine does not result in perfluoroalkylation, due to side reactions caused by interaction of the peroxides with a lone electron pair of nitrogen. Sterically hindered pyridines, however, were reported to give perfluoroalkylated products. For example, compound **1** reacts with peroxide **2** giving isomeric pyridines **3** and **4** in low yield (Fig. 7.1).¹

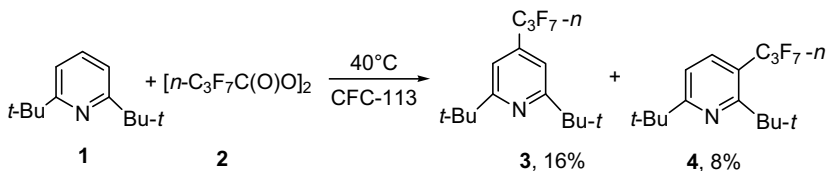


Figure 7.1 Reaction of acylperoxide **2** with pyridine **1**.

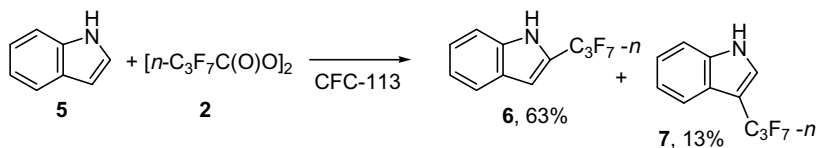


Figure 7.2 Perfluoroalkylation of indole using perfluoroacyl peroxide **2**.

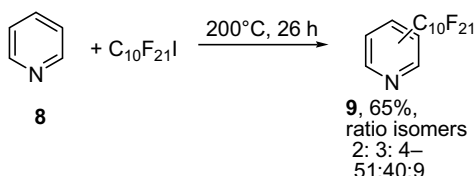


Figure 7.3 Thermal perfluoroalkylation of pyridine using $\text{C}_{10}\text{F}_{21}\text{I}$.

Although the reaction of indol **5** and peroxide **2** proceeds under mild conditions, it is nonregioselective resulting in the mixture of two isomers **6** and **7** (Fig. 7.2).

Perfluoroalkyl iodides were demonstrated to be efficient reagents for perfluoroalkylation of pyridine (**8**) at elevated temperature (Fig. 7.3).²

Monoperfluoroalkyl pyridines **9** form as a mixture of regioisomers, with significant predominance of 2 and 3 isomers.²

Perfluoroalkylation of pyridines can be carried out under significantly milder conditions if perfluoroalkyl iodide or bromide reacts with aromatic substrate in the presence of reducing agent, such as $\text{HOCH}_2\text{SO}_2\text{Na}$ (rongalite) in $\text{CH}_3\text{CN}-\text{H}_2\text{O}$ mixture at $70-75^\circ\text{C}$ (Fig. 7.4).^{3,4}

It should be pointed out that this process is not limited to perfluoroalkyl iodides and the corresponding bromides (but not chlorides) also function as perfluoroalkylating agents.^{3,4} The proposed reaction mechanism involves single electron transfer from rongalite to perfluoroalkyl iodide (bromide), generation of $\text{R}_\text{F}^\bullet$ through the decomposition of initially formed $[\text{R}_\text{F}\text{X}]^{\bullet-}$ and consecutive reaction of $\text{R}_\text{F}^\bullet$ with heterocyclic substrate.³

The ratio of 2, 3, and 4 isomers formed in the reaction of pyridine (**8**) with polyfluoroalkyl bromides and iodides ($\sim 5:5:1$) is approximately constant in all these reactions and is consistent with free radical mechanism of the process.³ Quinoline and

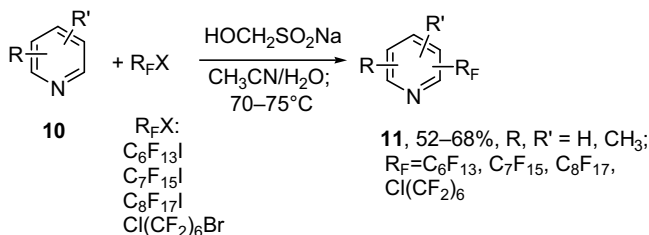


Figure 7.4 Redox perfluoroalkylation of pyridines using $\text{R}_\text{F}\text{X}$ /rongalite system.

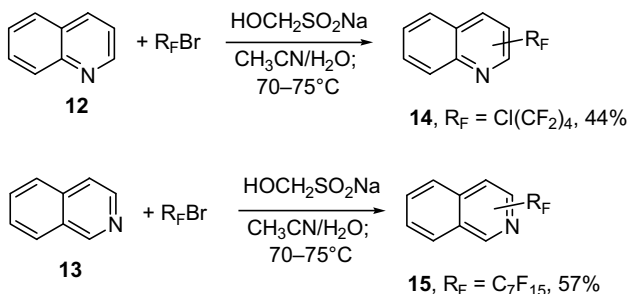


Figure 7.5 Redox fluoralkylation of quinoline and isoquinoline.

isoquinoline also give a mixture of isomeric monopolyfluoroalkylated products in moderate yields (Fig. 7.5), but pyrazine and imidazole were reported to be inactive in this process.³

7.3 REGIOSELECTIVE METHODS OF SYNTHESIS OF AROMATIC POLYFLUOROALKYL HETEROCYCLIC COMPOUNDS

Regioselective methods of preparation of aromatic six-membered polyfluoroalkyl heterocycles, based on the type of the reaction used for the synthesis, can be divided in three major groups:

- (a) electrophilic and radical
- (b) cyclization processes
- (c) nucleophilic.

7.3.1 Electrophilic and Radical Reactions

First group of methods is limited mostly to electrophilic processes. On relatively small, multigram laboratory scale trifluoromethyl pyridines **16–18** and isoquinoline **19** can be readily prepared by the reaction of the corresponding aromatic acids with SF_4 in HF solvent (Fig. 7.6).⁵

Porwisiak and Dmowski prepared a number of bis- and tris-trifluoromethyl pyridines **20–24** using this process (Fig. 7.7).⁶

Using this method, all isomers of bis(trifluoromethyl)pyridine⁷ along with 2-, 3-, and 4-trifluoromethyl-quinolines were synthesized by the Kobayashi research group.⁸ Anhydrous HF is required for the synthesis of CF_3 -pyridines, since in the absence of HF the reaction of carboxylic acid and SF_4 has a tendency to stop at acyl fluoride stage.⁵ In general, the method is reliable and gives trifluoromethylated heteroaromatics in acceptable yields, however, the necessity to carry out the reaction under pressure using aggressive and toxic SF_4 and HF significantly limits its application.

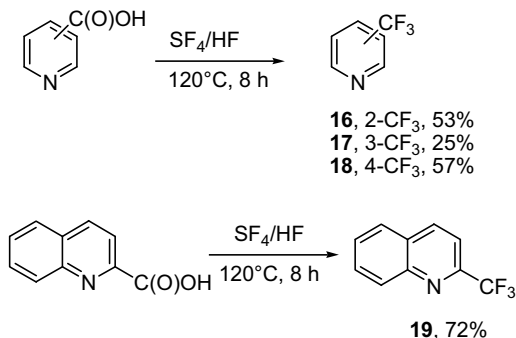
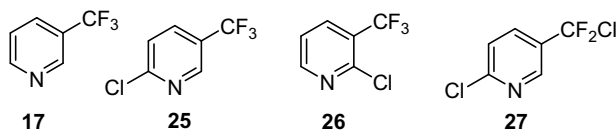


Figure 7.6 Fluorination of heteroaromatic carboxylic acids using SF₄ and HF.

Interesting, but rather exotic variation of the synthesis of trifluoromethyl pyridines involves the reaction of the corresponding nicotinic acids with MoF₆ at 190–200°C, which gives pyridines **16**, **18**, and **22** in 60–80% yield.⁹

High temperature gas-phase chlorofluorination of picolines^{10,11} is a commercial process used for the preparation of an important intermediates for a variety of agricultural and pharmaceutical products—trifluoromethylpyridines **17**, **25–27**. The details of synthesis and synthetic applications of intermediates **17**, **25–27** are given in Chapter 11 and Refs 10–12.



Compound **25** was produced on commercial scale by ICI company using chlorofluorination technology since the early 1980s.¹²

Various trifluoromethylated quinolines also can be prepared in good yield by the liquid-phase fluorination of the corresponding trichloromethyl- derivatives using anhydrous HF and antimony pentafluoride (chloride) as a catalyst.¹³

Due to a low regioselectivity of the process examples of selective introduction of fluoroalkyl group using radical reactions are rare and limited to special cases, such as reaction of **28** reported by Yoshida et al. (Fig. 7.8).¹

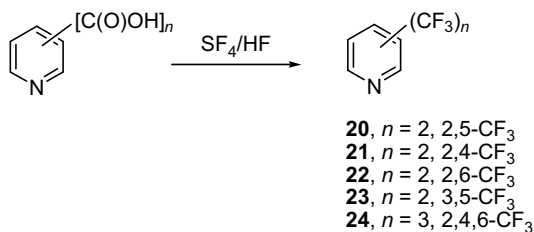


Figure 7.7 Synthesis of poly(trifluoromethyl) pyridines using SF₄/HF system.

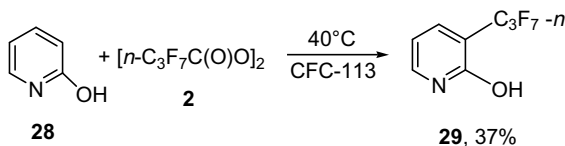


Figure 7.8 Selective radical perfluoroalkylation 2-hydroxypyridine (**28**).

7.3.2 Cyclization Processes

Major types of cyclization reactions used for the synthesis of aromatic heterocycles containing fluoroalkyl group include (but, not limited to) cycloadditions, nucleophilic, and electrophilic cyclizations.

2-Trifluoromethylpyridine (**16**) can be prepared in a flow system at elevated temperature by the hetero-Diels–Alder reaction between butadiene-1,3 and CF_3CN (Fig. 7.9).¹⁴

This reaction is general and other perfluorinated nitriles $\text{R}_\text{F}\text{CN}$ ($\text{R}_\text{F} = \text{CF}_3$, ClCF_2 , FCl_2C , C_2F_5 , $n\text{-C}_3\text{F}_7$) under similar conditions give the corresponding 2-fluoroalkyl pyridines in high yields.¹⁵

Nucleophilic cyclization reactions are widely used for the synthesis fluoroalkyl heterocycles. This process relies on the use of fluorinated building block for the introduction of perfluoroalkyl group into heterocycle. For example, heating of compound **30** with urea or guanidine results in the formation of the corresponding pyrimidines **31** and **32** in moderate yield (Fig. 7.10).

Interestingly, cyclizations in the presence of HCl proceeds at ambient temperature giving compounds **31–33** in 60–75% yield.¹⁶ Pyrimidine **34** can be prepared in low yield by the reaction of **30** with NH_4Cl in formamide at elevated temperature (Fig. 7.10).¹⁶

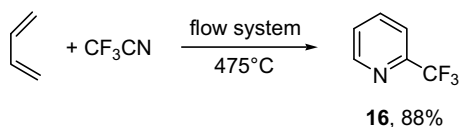


Figure 7.9 [4 + 2] cycloaddition reaction of butadiene-1,3 and CF_3CN .

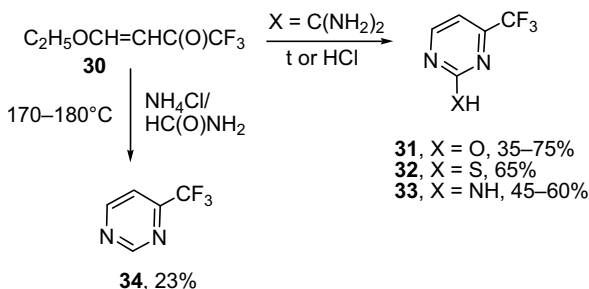


Figure 7.10 Synthesis of 4-trifluoromethylpyrimidines using cyclization reactions.

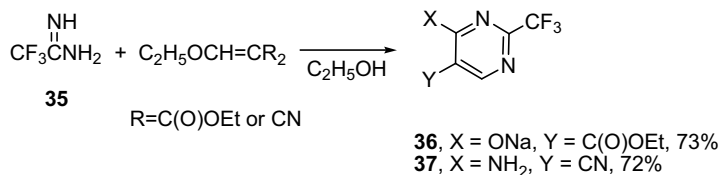


Figure 7.11 Trifluoroacetamidine based synthesis of 2-trifluoromethylpyrimidines.

Amidines of perfluorocarboxylic acids are excellent synthons for the preparation of fluoroalkyl pyrimidines. The reaction of **35** with diethyl ethoxyethylene malonate or malononitrile results in the formation of the corresponding 2-trifluoromethylpyrimidines **36** and **37** in high yield (Fig. 7.11).¹⁷

Recently, it was demonstrated that imines of polyfluorinated β -diketones **38**, **40**, and **43** could serve as a valuable building blocks for the preparation of polyfluorinated pyridines and pyrimidines-containing multiple fluoroalkyl groups.^{18–20} The reaction of **38** with acetone gives pyridine **39**,²⁰ while homologous imine **40** reacts with acetone forming a mixture two isomeric pyridines **41** and **42** with significant predominance of 2- C_2F_5 isomer (Fig. 7.12). The reaction between **38** and butan-2-one also leads to a mixture of two isomeric pyridines.²⁰

The mechanism of the condensation involves the formation (after elimination of ammonia) of the corresponding 1,2- and 1,5-dihydropyrimidines intermediates, which are further converted into the pyridines **39**, **41**, and **42** after water elimination.²⁰

The synthesis of 2-arylpyrimidines carrying fluoroalkyl groups in 4- and 6-position can be achieved through base-catalyzed condensation of fluorinated imines **38**, **40**, and **43** with the corresponding aromatic aldehydes **44** (Fig. 7.13).¹⁹

The condensation of imine **38** with anhydrides or chlorides of perfluorocarboxylic acids provides access to pyrimidines **46** bearing three perfluoroalkyl groups (Fig. 7.14).¹⁸

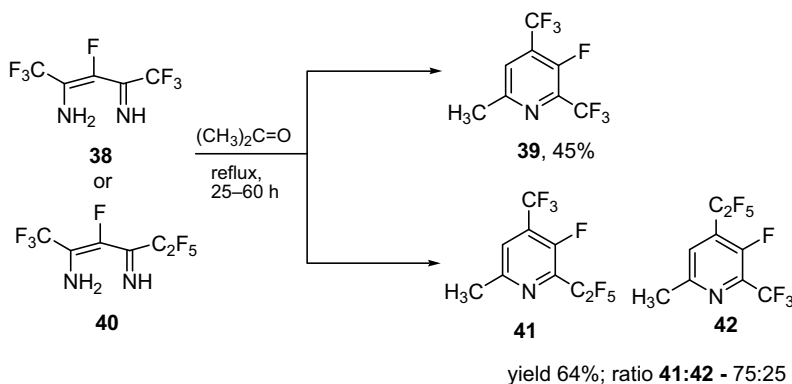


Figure 7.12 Synthesis of polyfluorinated pyridines by condensation of imines **38** and **40** with ketones.

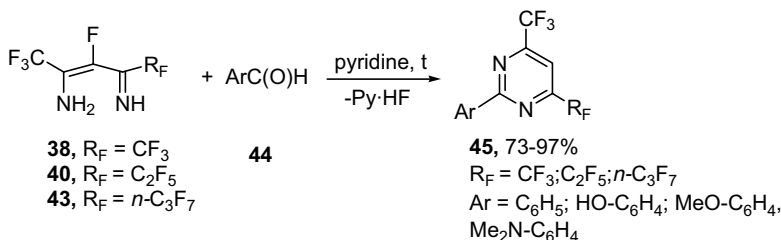


Figure 7.13 Synthesis of fluorinated 2-arylpyrimidines.

Cyclocondensation processes are often used for the synthesis of various fluoroalkyl quinolines and isoquinolines.^{21–29} A variety of fluorinated building blocks can be used as starting material in this processes. The regioselectivity of reported by Linderman and Kiriollos acid-catalyzed cyclization of trifluoromethyl-containing aryl enamines **47** is extremely sensitive the reaction conditions. For example, the cyclization of enamines **47** under action of polyphosphoric acid leads to the formation of 4- CF_3 -quinolines **48** and in case of enamine **47** ($\text{Ar} = 3,5\text{-CH}_3\text{O-C}_6\text{H}_3$) leads to selective formation of 4- CF_3 isomer **48** ($\text{X}, \text{Y} = \text{CH}_3\text{O}$, 93%). On the other hand, the reaction of 3,5-dimethoxyaniline with compound **49** in $\text{CF}_3\text{C}(\text{O})\text{OH}$ leads to selective formation of 2- CF_3 -quinoline **50** (Fig. 7.15).²¹

Selective formation of aromatic heterocycles containing 4- CF_3 -pyridine unit under action of TiCl_4 on $\text{RCH}=\text{C}[\text{C}(\text{O})\text{CF}_3]_2$ ($\text{R} = \text{ArNH-}$) was reported by Soufayne et al.,²³ however, in detailed investigation carried out by the Schlosser research group,^{24,25} it was shown that the cyclization of enamines **51** under action of $\text{P}(\text{O})\text{Cl}_3$ leads to regioselective formation of 2- CF_3 -quinolines **52** and **53** (Fig. 7.16).

The synthesis 2- R_F -4-hydroxyquinolines reported by Froissard et al. is based on the cyclization of fluorinated enamines **54** under action of polyphosphoric acid at elevated temperature providing access to variety of 2-fluoroalkyl quinolines **55** (Fig. 7.17).²⁶

This reaction is general and it was applied by the Schlosser group for the regioselective synthesis of various 2- R_F -6-alkyl quinolines ($\text{R}_\text{F} = \text{C}_2\text{F}_5, n\text{-C}_3\text{F}_7$; $\text{R} = \text{H}, \text{D}, \text{CH}_3, \text{C}_2\text{H}_5$).²⁵

Polyfluorinated aldehydes or their hemiketals were successfully used for the synthesis of 2- R_F quinolines. Recently reported reaction of aldehydes **56** involves intermediate formation of unsaturated aldehyde **57**, which further reacts with aniline giving quinolines **52** and **58** in moderate to high yields (Fig. 7.18).²⁸

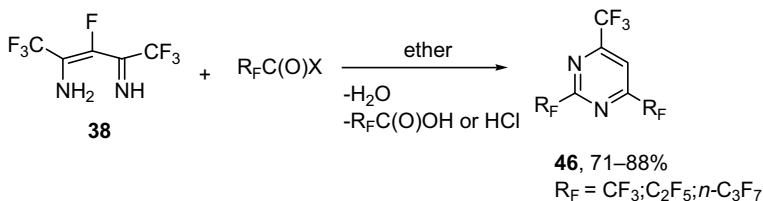


Figure 7.14 Synthesis of pyrimidines **46**.

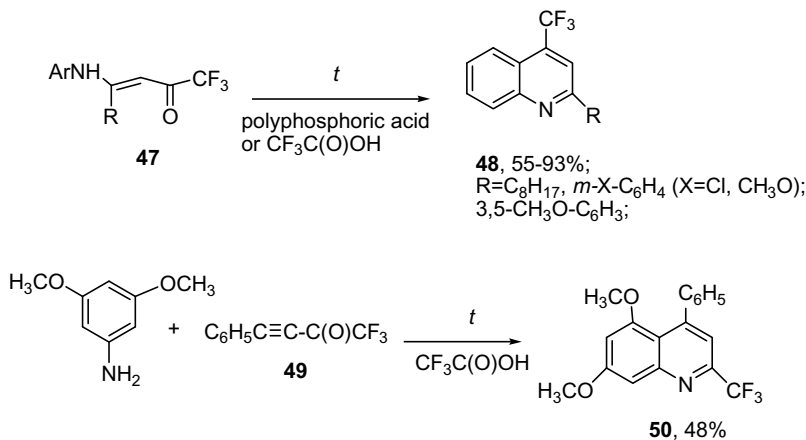


Figure 7.15 Preparation of trifluoromethylated quinolines **48** and **50**.

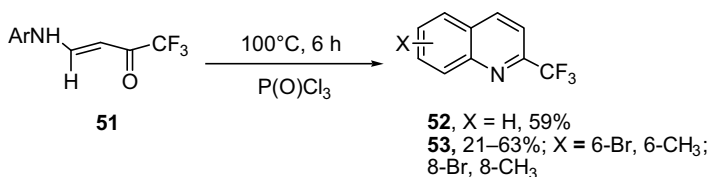


Figure 7.16 P(O)Cl₃ promoted synthesis of 2-trifluoromethyl quinolines.

This method is based on readily available starting materials, is highly regioselective and provides access to a wide variety of 2-fluoroalkyl quinolines. Recently reported variation of the synthesis of 2-R_F-quinolines involves the reaction of *o*-amino styrenes with hemiketals or hydrates of perfluorinated ketones in the presence of (CH₃)₃SiCl/Py as dehydrating agent.²⁹ The process is regioselective although it leads to the formation the mixture 2-R_F-quinoline and 2-R_F-1,2-dihydroquinolines (R_F = CF₃, C₂F₅, CF₂Cl); however, the latter can be converted into the corresponding quinoline by oxidation with air.

Another two-step procedure for synthesis of 1-R_F-isoquinolines was reported by Pastor and Cambon.²⁷ The cyclization step involves dehydration of amides **59** by

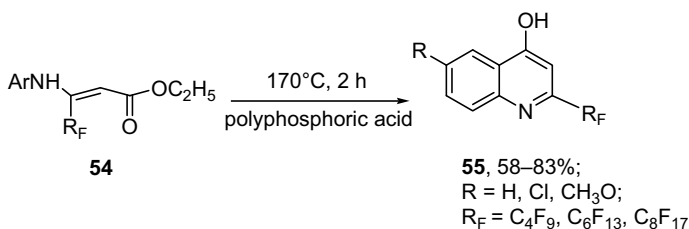


Figure 7.17 Synthesis of 2-R_F-4-hydroxyquinolines.

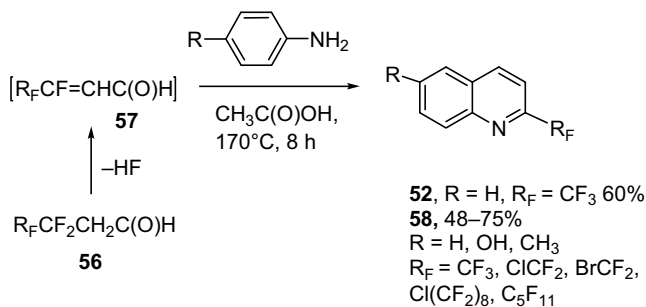


Figure 7.18 Synthesis of 2-fluoroalkylquinolines by reaction of fluorinated aldehydes and anilines.

P₂O₅ leading to dihydroisoquinolines **60** and is followed by aromatization step (Fig. 7.19).

Perfluoroalkyl-*s*-triazines can be prepared by thermal trimerization of the corresponding nitriles in low yield.³⁰ However, the trimerization can be significantly accelerated by HCl. For example, the reaction of CF₃CN in the presence of HCl catalyst proceeds at ambient temperature and gives 2,4,6-tris(trifluoromethyl)-1,3,5-triazine in >90% yield.³¹ Some antimony (V) derivatives, also were found to be effective catalysts for trimerization of perfluorinated nitriles at ambient temperature. For example, 2,4,6-tris(perfluoropentyl)-1,3,5-triazine was obtained in 85% yield using (C₄H₉)₃Sb(OH)₂ as the catalyst.³² Triethylamine/water system at 50–150°C and high pressure (1000–14,000 kg/cm²) was demonstrated to be an effective catalyst for trimerization of perfluorinated nitriles, containing bulky, branched perfluoroalkyl groups.³³ Reported in 1957, thermal trimerization of amidines perfluorocarboxylic acids proceeding with the elimination of ammonia, still remains an attractive route for

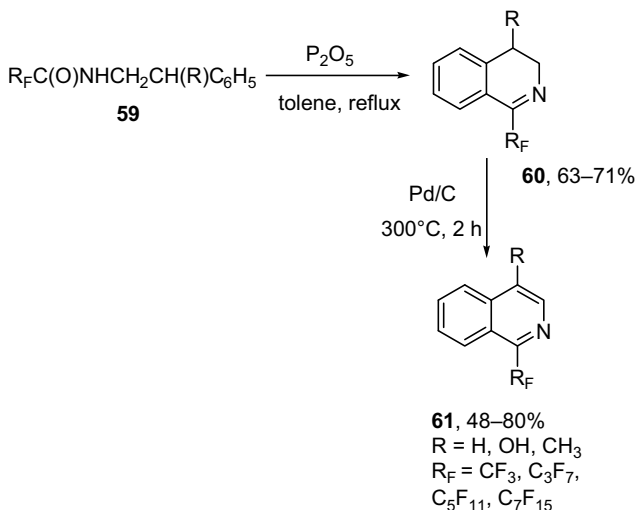


Figure 7.19 Two step synthesis of 1-fluoroalkylisoquinolines.

the preparation of symmetrical triazines, since it proceeds under relatively mild conditions, giving triazines in acceptable yields.³⁰ Methods of the synthesis of *s*-triazines based on direct introduction of perfluoroalkyl groups into cyanuric chloride or fluoride are reviewed in next section of this chapter.

7.3.3 Nucleophilic Perfluoroalkylation of Aromatic Heterocycles

The introduction of perfluoroalkyl group cannot be carried out using direct reaction of perfluoroalkyl carbanion with aromatic hydrocarbon heterocycle due to not sufficient electron deficiency of the heterocycles. All know nucleophilic fluoroalkylation procedures (with very few exceptions) require either modification of perfluoroalkyl nucleophiles or activation of heteroaromatic system. An excellent example of the first synthetic approach is the use of perfluoroalkyl copper derivatives for the introduction of R_F group into halogenated heterocycles. Being a variation of the Ullmann reaction, this methodology was first introduced by McLoughlin and Thrower.³⁴ The reaction of perfluoroalkyl iodides with aromatic halogenated compounds in the presence of copper powder in polar solvent results in the introduction of perfluoroalkyl group into heteroaromatic ring. The mechanism of this process³⁴ involves oxidative addition of R_FI to copper with the formation of solvent stabilized copper (I) intermediate, which is followed by its oxidative insertion into C–Hal bond of the aromatic halide and reductive elimination step leading to the formation of the coupling product (Fig. 7.20).

Since the perfluoroalkyl copper intermediates are stabilized by interaction with the solvent, the choice of the media for this reactions is very important. Usually these reactions are carried out either in polar solvents, such as HC(O)NMe₂ (DMF), CH₃C(O)NMe₂ (DMAA), *N*-methylpyrrolidone (NMP), (CH₃)₂S=O (DMSO), (MeO)₃P=O. Sometimes, nonpolar solvents (such as C₆F₆), can be also used, however, in the presence of sufficient amount of cosolvent, such as DMF or DMSO.

Due to availability of perfluoroalkyl iodides and high regioselectivity of the process, this reaction was used for the synthesis of a wide variety of perfluoroalkyl heterocyclic compounds.

Perfluoroalkyl copper reagent also can be generated *in situ* through the reaction of perfluoroalkyl anions (or their synthetic equivalents) with Cu(I) salts. First part of this section contains a brief review of major types of reagents used for copper mediated

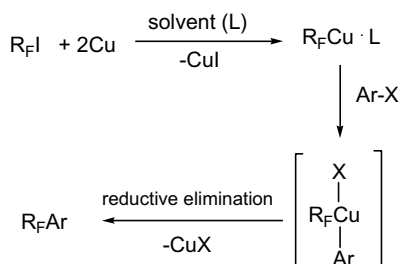


Figure 7.20 Mechanism of copper mediated perfluoroalkylation of heteroaromatic compounds.

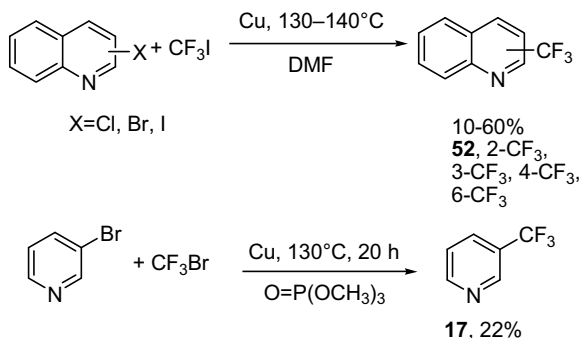


Figure 7.21 Trifluoromethylation of heterocycles using $\text{CF}_3\text{X}/\text{Cu}$ system.

perfluoroalkylations and it is followed by review of nucleophilic reactions, which require activation of heterocyclic substrate.

Trifluoromethylation reactions of heteroaromatic compounds represent a majority of reported nucleophilic perfluoroalkylations. For example, trifluoromethylation of halogenated quinolines, isoquinolines, or pyridines carried out under pressure using $\text{CF}_3\text{X}/\text{Cu}$ powder system ($\text{X} = \text{I}$ or Br) in DMF or $(\text{MeO})_3\text{P}=\text{O}$ solvent affords the corresponding trifluoromethylated heterocycles in 22–60% yield (Fig. 7.21).^{35,36}

One of disadvantages of this process is the necessity to run the reaction under pressure due to gaseous nature of CF_3I and CF_3Br . Yagupolskii et al. used transmetalation reaction between $(\text{CF}_3)_2\text{Hg}$ and Cu for the generation of CF_3Cu (NMP or DMAA solvents, 140°C), which was further involved into reaction with 2-iodopyridine to give 2- CF_3 -pyridine (**17**) in 74% yield.³⁷ A year later, another interesting modification of trifluoromethylation procedure was reported.³⁸ The reaction of 2-Brpyridine with sodium trifluoroacetate and CuI in NMP at $140\text{--}160^\circ\text{C}$ was reported to give 2- CF_3 -pyridine in 41% yield. This process was expanded and studied in great details by the Chambers research group and a number of trifluoromethylated and pentafluoroethylated heterocycles, such as **20**, **25**, **62**, and **63** was prepared in moderate to high yields (Fig. 7.22).³⁹

A procedure for simultaneous preparation of CF_3 - and C_2F_5 -containing heterocycles developed by Clark et al.^{40,41} is based on discovered by Burton reaction of CF_2Br_2 and cooper leading through disproportionation mechanism to CF_3Cu .⁴² While the interaction of generated in this process CF_3Cu with highly electrophilic substrates, such as 2-chloro-3-nitropyridine (**64**) results in selective formation of trifluoromethylated product,⁴¹ the reaction with less active substrates leads to the formation of substantial amount of C_2F_5 -containing heterocycles, as the result of the reaction of heterocyclic substrate with $\text{C}_2\text{F}_5\text{Cu}$ relatively slowly forming from CF_3Cu under reaction conditions (Fig. 7.23).⁴²

Recently reported by Cottet and Schlosser regioselective synthesis of trifluoromethyl pyridines and -quinolines^{43,44} is based on the trifluoromethylation of iodoheteroarynes using $\text{CF}_3\text{Si}(\text{CH}_3)_3/\text{KF}/\text{CuI}$ system originally applied by Urata and Fuchikami for trifluoromethylation of aryl halides.⁴⁵ Trifluoromethyl copper in this

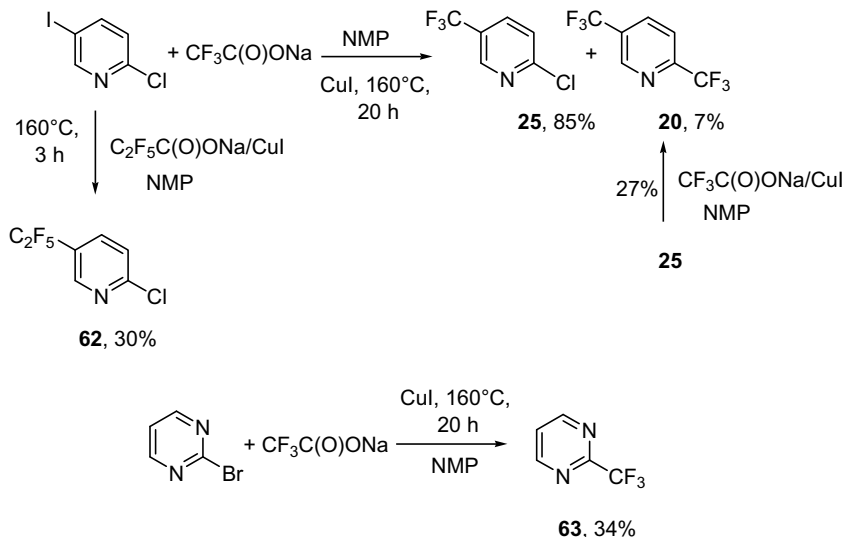


Figure 7.22 Perfluoroalkylation of halogenated heterocyclic compounds using $\text{R}_F\text{C(O)ONa/CuI}$ system.

process is generated from $\text{CF}_3\text{Si}(\text{CH}_3)_3$ and CuX ($\text{X} = \text{Cl}, \text{Br}, \text{I}$, or CN) in the presence of alkali metal fluoride. The synthesis of trifluoromethyl-pyridines and -quinolines is carried out in DMF or NMP solvent at $25\text{--}50^\circ\text{C}$, leading to moderate to high yield formation of heterocycles **68–70** (Fig. 7.24).^{43,44}

Iodoheteroarenes have significantly higher reactivity toward CF_3Cu and usually replacement of iodo-substituent by CF_3 group proceeds exclusively, providing access to chloro- and bromo-trifluoromethylated heterocycles, which can be further functionalized. It should be pointed out that this regiospecific method is based on commercial available starting materials, does not involve handling gaseous and highly toxic materials and is relatively easy to scale up in a laboratory.

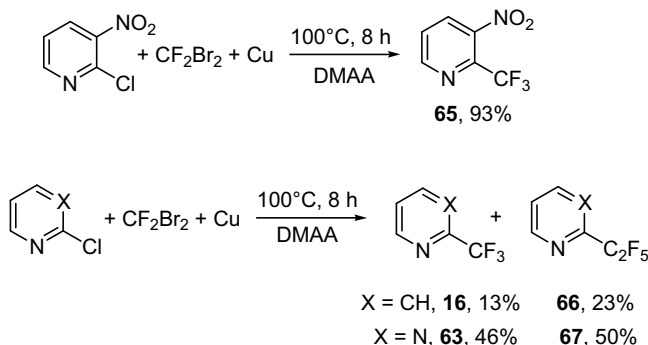


Figure 7.23 Perfluoroalkylation of aromatic heterocycles using $\text{CF}_2\text{Br}_2/\text{Cu}$ system.

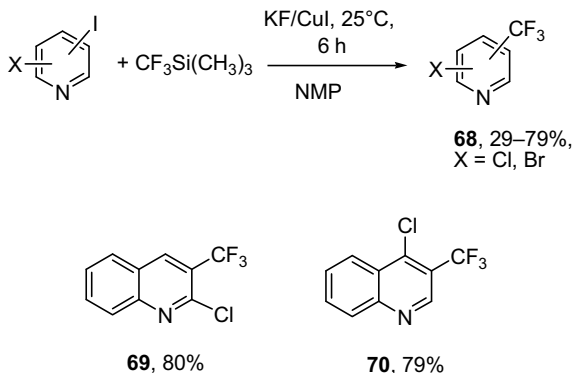


Figure 7.24 Preparation of trifluoromethylated heterocycles using $\text{CF}_3\text{Si}(\text{CH}_3)_3/\text{CuI}/\text{KF}$ system.

First example of *perfluoroalkylation* of heteroarenes is the reaction of 3-iodopyridine by 1,3-diiodohexafluoropropane resulting in the formation of derivative **71** reported in 1969 (Fig. 7.25).³⁴

Due to the availability of perfluoroalkyl iodides, this method quickly became the method of choice for the regioselective synthesis of perfluoroalkylated heterocycles. Chen and Tamborski used this reaction for the preparation of variety perfluoroalkylpyridines,⁴⁶ azines,⁴⁷ and triazines.⁴⁸ For example, pyridines **72–73** and pyrimidine **74** were synthesized by addition of perfluorohexyl iodide to the agitated mixture of the corresponding heteroaryl bromide, cooper bronze powder in DMSO solvent under nitrogen at elevated temperature (Fig. 7.26).⁴⁶

Later on, it was found that in case of diazenes, the corresponding chlorides can be used as starting materials for regioselective preparation of perfluoroalkyl derivatives **75–77**.⁴⁷ The reaction can be carried out in the presence of 2,2'-bipyridyl catalyst, in C_6F_6 and DMSO (or DMF) cosolvent (Fig. 7.27).

Cyanuric chloride under similar conditions gave the corresponding *s*-triazines in low yield (34–37%).⁴⁸ However, in case of electron-deficient cyanuric fluoride it was shown that nucleophilic perfluoroalkylation can be carried out by fluoride anion catalyzed reaction with perfluoroalkyltrimethylsilanes. The corresponding *s*-triazines **78** are formed in 41–77% yield under mild conditions (Fig. 7.28).⁴⁸

In some instances, perfluorinated olefins can be used for the introduction of perfluoroalkyl group into highly electrophilic heterocycles. For example, reported in patent literature nucleophilic reaction of C_2F_5^- (generated from tetrafluoroethylene

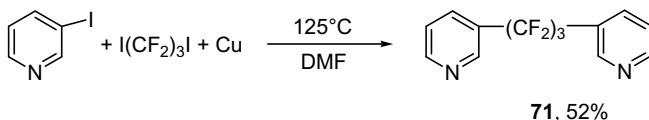


Figure 7.25 Copper mediated coupling of 1,3-diiodohexafluoropropane and 3-iodopyridine.

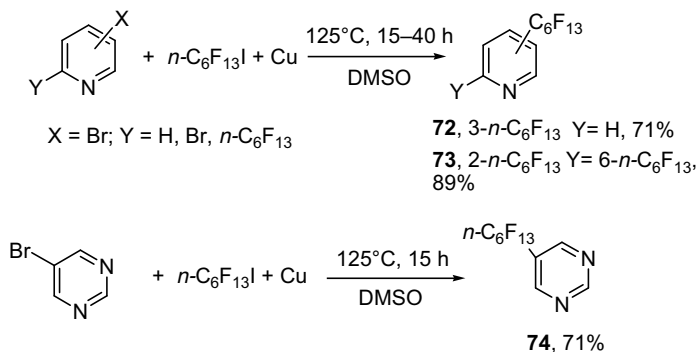


Figure 7.26 Perfluoroalkylation of bromoheteroarenes using perfluorohexyl iodide.

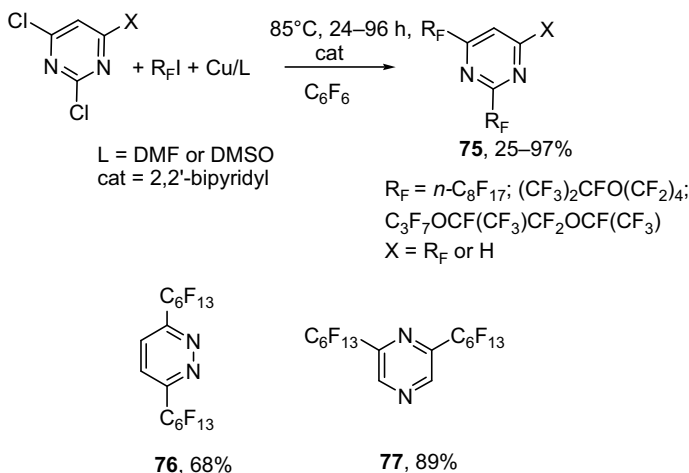


Figure 7.27 Preparation of perfluoroalkyldiazines using the copper mediated perfluoroalkylation reaction.

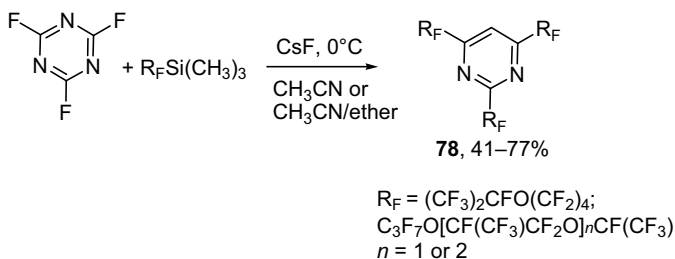
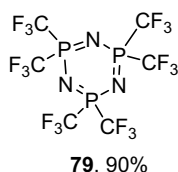


Figure 7.28 Nucleophilic perfluoroalkylation of cyanuric fluoride.

in the presence of metal fluoride catalyst) with cyanuric fluoride leads to the formation of tris(pentafluoroethyl)-*s*-triazine in up to 44% yield.⁴⁹

Fluorinated *s*-triazatriphosphinines represent group of heterocyclic aromatic compounds, in which six-membered heterocyclic aromatic ring is constructed from nitrogen and phosphorous (V) atoms. Despite the fact that *s*-triazatriphosphinines-containing fluorinated alkoxy groups (readily prepared by the reaction of $[\text{NPCl}_2]_3$ with various derivatives of fluorinated alcohols) are well known,^{50–54} phosphinines carrying perfluoroalkyl groups at phosphorous are still rare. For example, 2,2,4,4,6,6-hexakis(trifluoromethyl)-1,3,5,2,4,6-triazatriphosphinine (**79**) was recently prepared in 90% yield through the reaction of 2,2,4,4,6,6-hexafluoro-1,3,5,2,4,6-triazatriphosphinine $[\text{NPF}_2]_3$ with Ruppert–Prakash reagent.⁵⁵



Several examples, of *s*-triazatriphosphinines containing alkyl and trifluoromethyl groups attached to phosphorous are described in Ref. 56.

As it was mentioned above, the activation of heteroarene toward nucleophilic attack is another methodology, often applied for the synthesis of perfluoroalkyl heteroarenes. Uno et al. discovered that pyridine oxide reacts with generated *in situ* at low temperature perfluorohexyl lithium giving 2-perfluorohexylpyridine in low yield.⁵⁷ However, the addition of boron trifluoride etherate facilitates perfluoroalkylation through the activation of heterocycle. For example, quinoline and 2-alkylquinolines were react with variety of perfluoroalkyl lithium leading to selective formation of the corresponding dihydroquinolines **80**.⁵⁷ Compound **80** ($\text{R} = \text{H}$, $\text{R}_\text{F} = \text{C}_6\text{F}_{13}$) at ambient temperature undergoes oxidation by atmospheric oxygen to give isoquinolines **81** (Fig. 7.29).

Isoquinoline under similar conditions gives 1-perfluorohexyl-1,2-dihydroisoquinoline, which undergoes oxidation during chromatographic purification forming isoquinolines **82** and **83** (Fig. 7.29). Additional examples of preparation of 2-perfluoroalkyl-4-hydroxyisoquinolines are described in Ref. 58. Both pyridazine and pyrimidine undergo perfluoroalkylation giving dihydro derivatives **84** and **85** in reasonable yields, but pyrazine reaction under similar conditions results in the formation of complex mixture of products.⁵⁷

2-(1,1,1,2-Tetrafluoroethyl)pyridines can be prepared using an unusual reaction of the pyridine oxides with electrophilic fluoroolefins, such as hexafluoropropene (HFP). This reaction discovered by Mailey and Ocone,⁵⁹ was further expanded by the Haszeldine group⁶⁰ and recently was extensively studied by Makosza et al.^{61,62} The reaction between heterocyclic *N*-oxides and HFP rapidly proceeds in DMF at ambient temperature and atmospheric pressure, resulting in the formation of the corresponding 2-(1,1,1,2-tetrafluoroethyl)- heterocycles **86–88** (Fig. 7.30).⁶¹

While the reaction of quinoline, isoquinoline, and 4-substituted pyridines results in the formation of one product, oxides of 3-substituted pyridines produce a mixture of

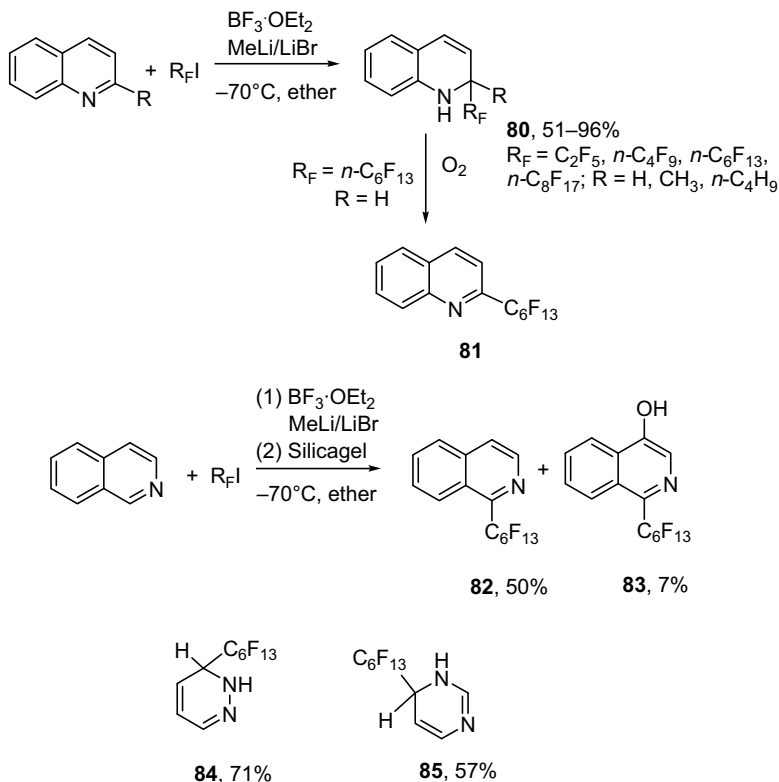


Figure 7.29 Boron trifluoride promoted perfluoroalkylation of nitrogen containing aromatic heterocycles.

two isomers **88a** and **88b** (Fig. 7.30).^{59–61} The reaction mechanism involves the formation of intermediate **89**, which under reaction conditions undergoes ring opening forming **90**. Elimination of $\text{C}(\text{O})\text{F}_2$ and proton migration leads to the formation of two isomeric pyridines **88a** and **88b**. The formation of cyclic intermediate similar to **89** was experimentally observed in the reaction of quinoline oxide with HFP.⁶¹

Recently, Makosza et al. reported that the reaction of different pyridine and quinolinol oxides HFP carried out in the presence of methanol, amines, or thiols leads to the formation of the corresponding functional derivatives **91–93** (Fig. 7.31).⁶²

It should be pointed out that this reaction is of general nature and it can be used for the synthesis of different types heteroarenes, including derivatives **94–95** obtained in the reaction of quinoline oxide with chlorotrifluoroethylene and 2-*H*-pentafluoropropene, respectively (Fig. 7.31).⁶²

Makosza et al. recently reported two-step procedure for selective introduction of CF_3 or $(\text{CF}_3)_2\text{CF}$ group into heteroaromatic ring, using Reissert type reaction between *N*-acylated heterocycles and the corresponding perfluoroalkyl anions.

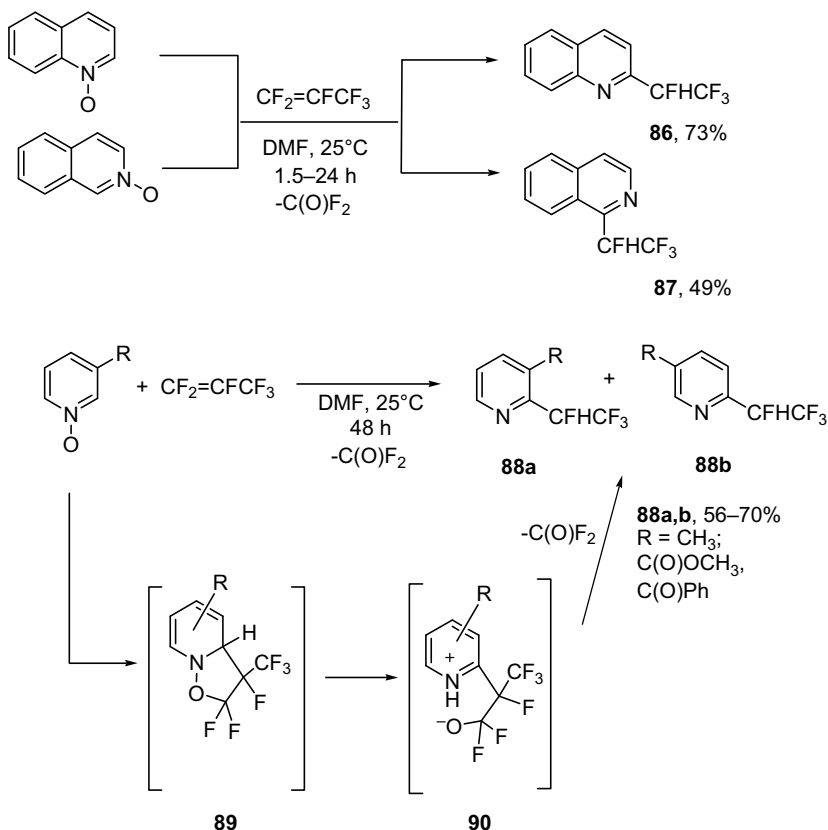


Figure 7.30 Mechanism of the reaction pyridine oxides with hexafluoropropene.

Due to the low solubility of KF in CH_2Cl_2 the trifluoromethylation step (using $\text{CF}_3\text{Si}(\text{CH}_3)_3/\text{KF}$) is carried out using Ph_3SnF as a phase-transfer catalyst (Fig. 7.32).⁶³

The aromatization of dihydro heterocycles was carried out using cerium ammonium nitrate (CAN) at ambient temperature and results in trifluoromethylated heterocycles in 18–68% yield (Fig. 7.32). While trifluoromethylation of 3-picoline is regioselective giving 5-methyl isomer in 41% yield, the reaction of other 3-substituted pyridines leads to the mixture of – 3 and – 5 regioisomers.

Same methodology is applicable for the synthesis of heteroarenes containing $(\text{CF}_3)_2\text{CF}$ substituent.⁶⁴ Since hexafluoropropene readily forms $(\text{CF}_3)_2\text{CF}^-$ under action of dry KF or CsF, the first step involves the reaction of HFP and the corresponding pyridinium salt in presence of KF, leading to the corresponding dihydropyridines **96** in 72–83% yield (Fig. 7.33). The solvent has a pronounced effect on the regioselectivity of this reaction and high selectivity in favor of 2 isomer (up to 11:1 ratio for – 2 and – 4 isomers at 72% yield) can be achieved in solvents with

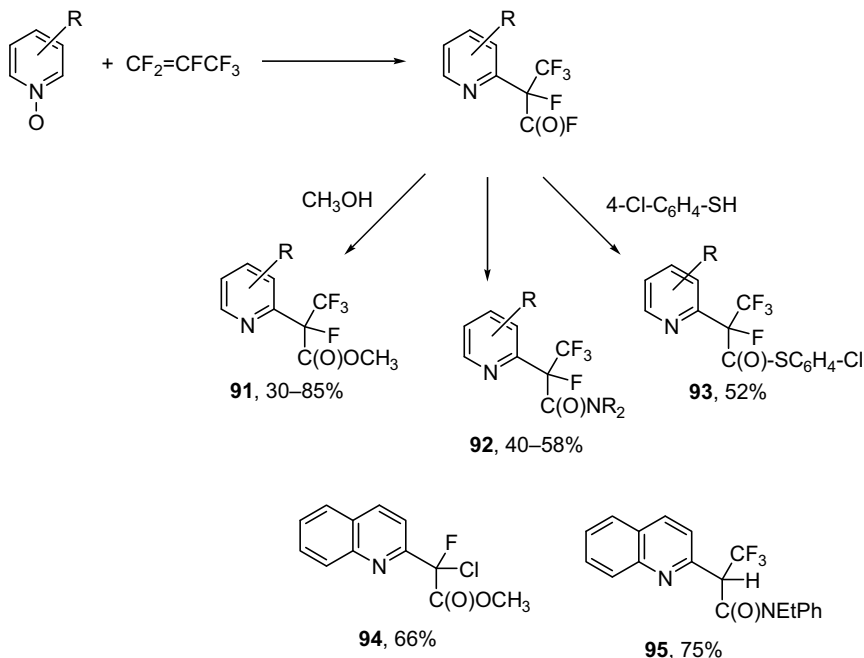


Figure 7.31 Synthesis of 2-heteroaryl derivatives of fluorinated acids.

low polarity, such as 1,2-dimethoxyethane.⁶⁴ The oxidation of dihydropyridines **96** by CAN results in high yield formation of the corresponding pyridines **97**.

It should be pointed out that the only known example of pyridine containing branched substituent at C-2 [2-(1,1,1,3,3,3-hexafluoro-*iso*-propyl)pyridine] was first prepared in 15% yield by reaction of pyridine oxide with $(\text{CF}_3)_2\text{C}=\text{CFC}_2\text{F}_5$ ⁶⁰ and later was synthesized through the reaction of $(\text{CF}_3)_2\text{C}=\text{S}=\text{O}$ and pyridine oxide in 70% yield.⁶⁵

7.4 REACTIONS OF PERFLUOROALKYL HETEROCYCLES

In general perfluoroalkylated aromatic heterocycles chemically are similar to their hydrocarbon counterparts and participate in all reactions typical for aromatic heterocycles. On the other hand, due to the presence of R_F group these materials undergo some unique chemical transformations, having no analogy in chemistry of hydrocarbon heterocycles. This section is focused mostly on chemical transformations typical for perfluoroalkylated heterocycles.

The basicity of trifluoromethylated pyridines differs significantly depending on the position of CF_3 -group in the cycle. Timperley et al. recently demonstrated that both 3- and 4-trifluoromethyl pyridines in reaction with CH_3I at $\sim 70^\circ\text{C}$ form the corresponding pyridinium salts **98** and **99** in 72 and 39% yield. However,

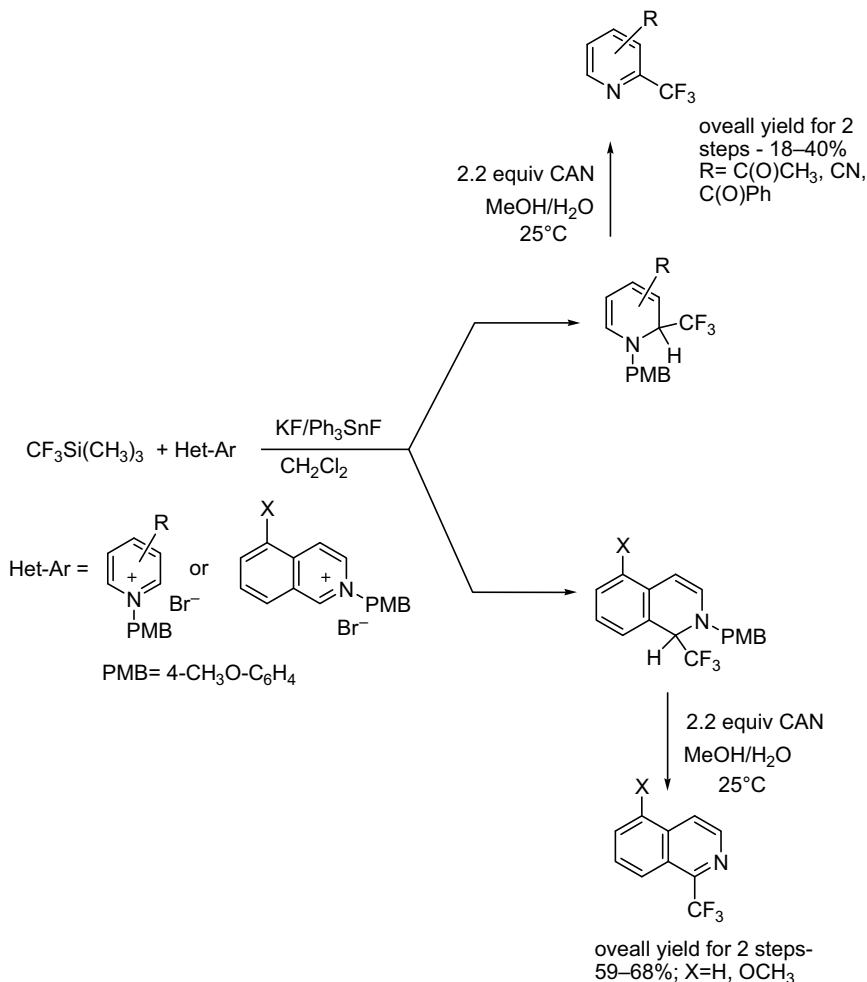


Figure 7.32 Two step trifluoromethylation process using $\text{CF}_3\text{Si}(\text{CH}_3)_3/\text{KF}$ system.

2- CF_3 -pyridine does not undergo methylation under similar conditions even after 595 h! (Fig. 7.34).⁶⁶

Low basicity of **16** is likely to be caused by combination of electron withdrawing properties and steric bulk of CF_3 group located in α -position to nitrogen.⁶⁶ Since 2-fluoropyridine also failed to give methylation product in reaction with CH_3I in boiling THF after 65 h,⁶⁶ it is clear that $\text{p}K_{\text{a}}$ value of **16** should be close to $\text{p}K_{\text{a}}$ of 2-fluoropyridine ($\text{p}K_{\text{a}} = -0.44$ vs. 5.17 and 2.97 for pyridine and 3-fluoropyridine, respectively⁶⁷).

On the other hand, 2-fluoroalkyl pyridines undergo oxidation under action of peroxyacids giving the corresponding oxides **100** in high yield (Fig. 7.35).⁶⁰

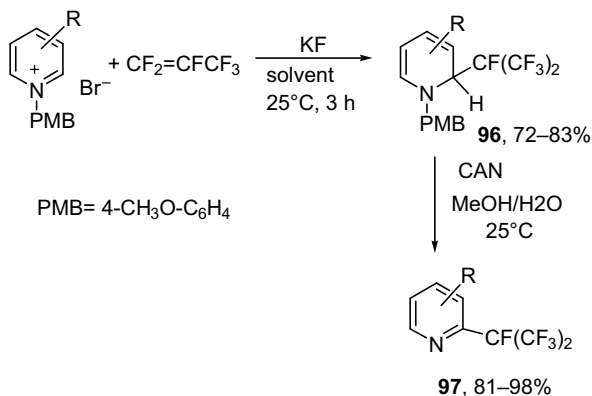


Figure 7.33 Two-step synthesis of 2-(heptafluoro-*i*-propyl)pyridines.

Kobayashi et al. reported the synthesis of 2-, 3- and 4- trifluoromethyl- quinoline oxides,⁸ having quite different chemical properties. While in the reaction 2-CF₃-quinoline with P(O)Cl₃ gave 4-chloro-2-CF₃-quinoline, 3- and 4-CF₃ isomers selectively produce the corresponding 2-chloro- derivatives.⁸

2-Tetrafluoroethyl-substituted heterocycles can serve as starting materials for the synthesis of other fluorinated compounds. For example, Mailey reported the conversion of 2-(1,1,1,2-tetrafluoroethyl)pyridine into 2-trifluorovinylpyridine through dehydrofluorination over NaF bed at elevated temperature.⁶⁸ The Yagupol'skii group developed the synthesis of 2-CH₂F- derivatives by treatment of 2-(1,1,1,2-tetrafluoroethyl) pyridine or quinoline with MeONa in methanol, followed by acidic hydrolysis-decarboxylation of the corresponding orthoformate HetAr-CFHC(OCH₃)₃.⁶⁹

The reaction of heterocycles containing CF₃ group in α -position to nitrogen with strong nucleophiles may result in a nucleophilic displacement of trifluoromethyl group. For example, 2-CF₃-pyridine, quinoline, and isoquinoline react with sodium amide with the formation of the corresponding 2-NH₂ derivatives in 88%, 69.5%, and 57% yield, respectively.⁷⁰ The mechanism of this process shown in Fig. 7.36 involves

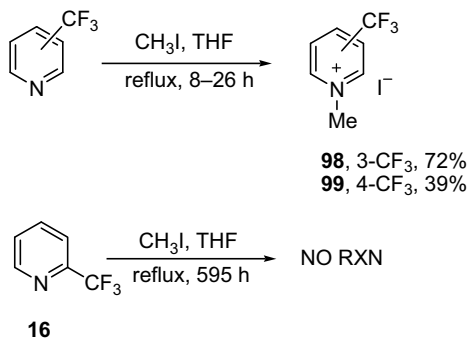


Figure 7.34 Alkylation of isomeric trifluoromethyl pyridines.

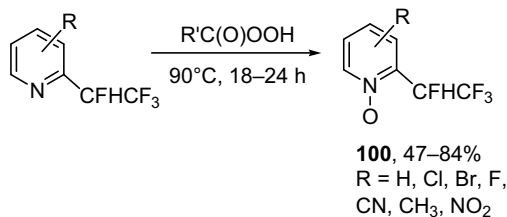


Figure 7.35 Synthesis of *N*-oxides of 2-(tetrafluoroethyl)pyridines.

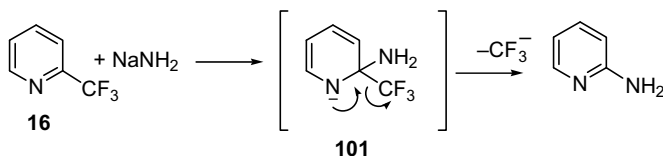


Figure 7.36 Mechanism of reaction of pyridine **16** with NaNH₂.

the attack of NH₂[−] on the carbon bearing CF₃ group with the intermediate formation of anion **101**, followed by irreversible extrusion of trifluoromethyl anion.⁷⁰

The reaction of 2-, 4-, and 6-CF₃ quinolines with LiAlH₄ leads to complete reduction of CF₃ group resulting in the corresponding heterocycles **102–104** (Fig. 7.37).⁷¹

The mechanism of nucleophilic reduction involves the formation of an intermediate containing exocyclic =C=CF₂ double bond and its further conversion into –CH₃ group through the sequential hydrogenation/HF elimination processes.⁷¹ Interestingly, 3-CF₃ quinoline reacts with LiAlH₄ with the formation of dihydroquinoline **105** and the product of similar structure **106** was isolated in the reaction of 3-CF₃-pyridine with butyl lithium.⁷²

Detailed study of the reactions of trifluoromethylated pyridines with alkyl lithium reagents revealed an interesting behavior of these materials.⁶ While pyridines

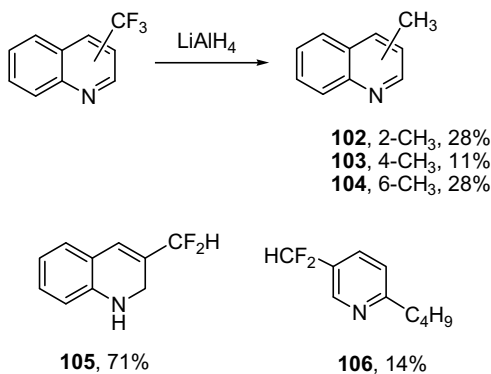


Figure 7.37 Reaction of trifluoromethylated quinolines with LiAlH₄.

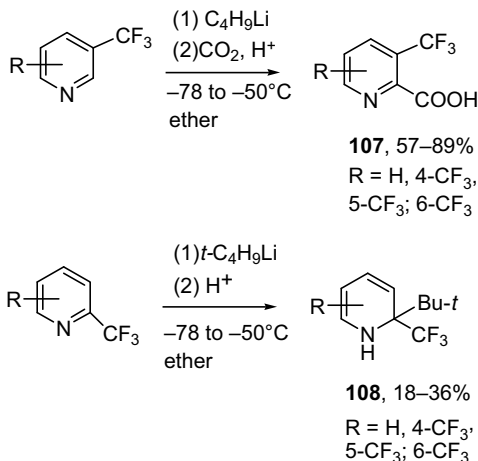


Figure 7.38 Reaction of trifluoromethylated pyridines with alkylolithium reagents.

containing 3-CF₃— group undergo smooth and highly regioselective lithiation at C-2 position, producing the corresponding acids **107** upon reaction with CO₂ (Fig. 7.38), 2-CF₃— isomers in reaction with *t*-butyl lithium give 1,2-dihydropyridines **108** in low yield (Fig. 7.38).

Regioselective metalation of a wide variety of trifluoromethylated pyridines and quinolines was exhaustively studied by the Schlosser research group.^{44,72–74} It was demonstrated that regioselectivity of direct lithiation of fluorinated heterocycles depends significantly on reagents, reaction conditions and type of solvent. For example, the lithiation of 2-CF₃-pyridine using lithium 2,2,6,6-tetramethylpiperidine (LiTMP) in THF at -75°C results in exclusive formation of acid **109**, while the reaction with BuLi in the presence of Et₂NCH₂CH₂OLi in less polar ether leads to selective formation of isomeric acid **110** (Fig. 7.39).⁷²

The presence of halogen X (X = F, Cl, Br, or I) in the molecule of trifluoromethylated heterocycle opens an additional possibility for further regioselective transformations. Functionalization of these materials can be achieved using metal–halogen exchange (for X = Cl, Br, or I) followed by the reaction of lithiated intermediate with different electrophiles.^{43,75}

Numerous transformations of perfluoroalkylated heterocycles are not limited to metalation reactions and there are many other transformations, of heterocyclic

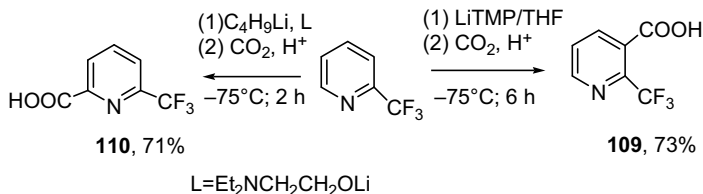


Figure 7.39 Regioselective introduction of functional group into 2-CF₃-pyridine.

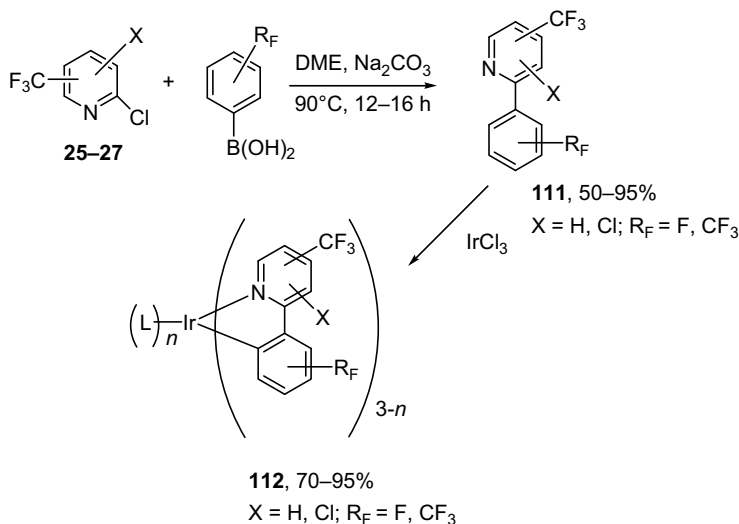


Figure 7.40 Synthesis of fluorinated 2-(aryl)pyridines **111** and iridium complexes **112**.

compounds, which are not mentioned in this chapter. As a representative example of potentially important from practical point of view transformations, the synthesis of fluorinated 2-(aryl)pyridines can be mentioned. Fluorinated 2-(aryl)pyridines are important precursors for the synthesis of highly efficient electroluminescent iridium complexes **112**.^{76–78} These materials can be prepared using traditional Suzuki cross coupling of commercially available 2-chloropyridines, such as **25–27** and aryl boronic acids (Fig. 7.40).^{76–79} The coupling carried out in refluxing monoglyme/water mixture, using potassium carbonate as a base and tetrakis(triphenylphosphine) palladium catalyst leads to formation of fluorinated 2-(aryl)pyridines **111** in high yield. The reaction conditions for cyclometalation step may vary, depending on type of synthesized iridium complex. Tris-cyclometalated complexes **112** ($\text{L} = \text{111}$) are usually prepared using reaction of IrCl_3 with excess of pyridines **111** under solvent free conditions in the presence of silver trifluoroacetate.^{76,77}

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8

PERFLUORINATED SIX-MEMBERED AROMATIC HETEROCYCLES CONTAINING ONE OR MORE HETEROATOM

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8.1 INTRODUCTION

Perfluorinated systems are molecules in which all of the hydrogen atoms have been replaced by fluorine and so, in this chapter, we are concerned with the chemistry of perfluorinated heteroaromatic systems containing one or more nitrogen atoms such as pentafluoropyridine, tetrafluoropyrimidine, and trifluoro-*s*-triazine. Since the first realistic synthesis of pentafluoropyridine was reported in the 1960s,¹ the chemistry of perfluorinated heteroaromatic systems has developed extensively and been discussed in several detailed reviews^{2–4} and in more general monographs.^{5–8}

The exploration of the chemistry of entirely synthetic perfluorinated heteroaromatic systems has led to the discovery of some remarkable new chemistry. In this discussion, general features of perfluoroheteroaromatic chemistry are presented with the aim of highlighting the unique range of chemistries possible for these fascinating systems and new reactions that extend our understanding and knowledge of organic chemistry in general. Of course, this discussion can only provide a starting point to the study of some of the unique chemistry of these systems.

Perfluoroheteroaromatic compounds are either colorless liquids or white solids and, apart from having relatively high volatilities, no special handling procedures are required for their use in synthetic chemistry. The boiling points of the perfluorinated

TABLE 8.1 Comparison of Boiling Points of Perfluoroheteroaromatic Systems with the Corresponding Hydrocarbon Systems

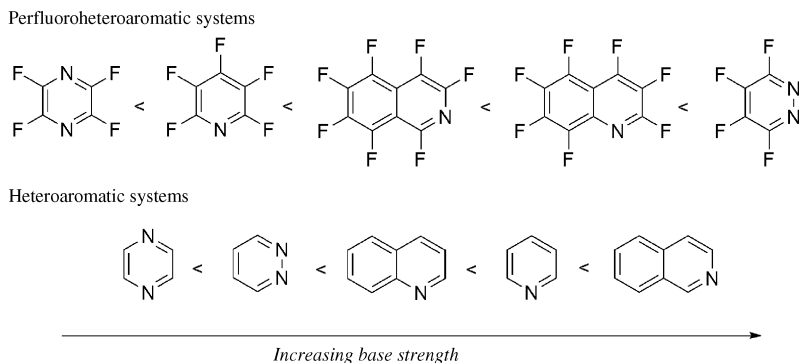
	Boiling Point (°C)	Boiling Point of Perfluorinated Compound (°C)
Pyridine	115.5	84
Quinoline	238	205
Isoquinoline	243	212
Pyridazine	208	117
Pyrimidine	124	83
Pyrazine	115	54

heterocycles are, in general, somewhat lower than those for the corresponding parent hydrocarbons (see Table 8.1) and this is attributed to the much lower intermolecular forces and the very low basicities of the fluorocarbon systems that compensate for the increase in mass upon replacing hydrogen by fluorine.⁹

All the perfluoroheteroaromatic systems are very weak bases and, for instance, superacids are required to protonate pentafluoropyridine. Relative base strengths of the perfluorinated heteroaromatic systems have been determined by NMR competition experiments¹⁰ and the major influence is that of the fluorine atoms *ortho* to ring nitrogen that significantly decrease the basicity of the system (see Fig. 8.1).

8.2 SYNTHESIS OF PERFLUORINATED SIX-MEMBERED AROMATIC HETEROCYCLES

The standard method for the synthesis of perfluorinated heteroaromatic compounds is most commonly by halogen exchange of the corresponding perchlorinated system using molten potassium fluoride in an autoclave at very high temperature (300–480°C) in the absence of solvent.^{2,3} In many cases, the synthesis of the perchlorinated precursors is the most difficult part of the synthetic sequence and this is usually accomplished by chlorination of the parent hydrocarbon by using a

**FIGURE 8.1** Basicity of perfluoroheteroaromatic systems.

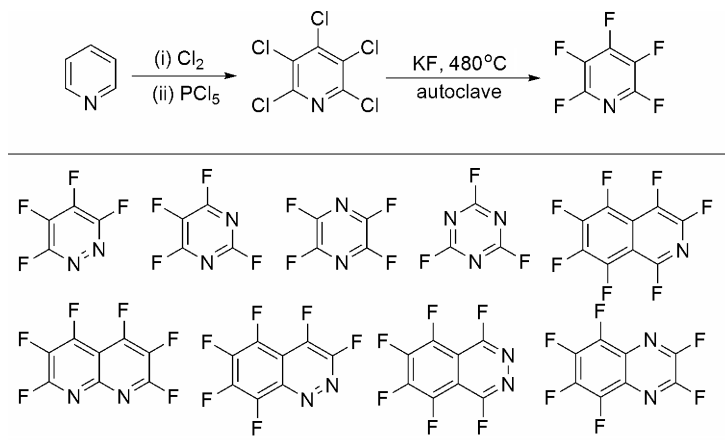


FIGURE 8.2 Synthesis of perfluoroheteroaromatic compounds.

combination of chlorine gas and phosphorous pentachloride. The synthesis of pentafluoropyridine is shown in Fig. 8.2 to illustrate the synthetic strategy along with a range of perfluoroheteroaromatic systems that have been synthesized using this general methodology.

However, among these systems, only pentafluoropyridine and tetrafluoropyridazine are currently commercially available.

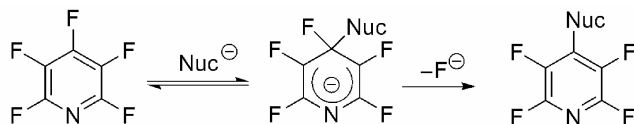
8.3 REACTIONS OF PERFLUORINATED SIX-MEMBERED AROMATIC HETEROCYCLES

The chemistry of perfluoroheteroaromatic systems^{2,3} is dominated by reactions with nucleophilic species because the presence of several highly electronegative fluorine atoms attached to the ring make the heterocycles very susceptible toward nucleophilic attack. Nevertheless, several reactions with electrophilic and radical species have been reported, although few in number.

In the following discussion, reactions of each perfluoroaromatic heterocyclic system are discussed in turn after a more general description of the mechanism of nucleophilic aromatic substitution that underpins the majority of the chemistry presented here.

8.3.1 Nucleophilic Aromatic Substitution: Mechanism

Nucleophilic aromatic substitution reactions follow the well-established two-step addition–elimination mechanism^{2,3} via a Meisenheimer intermediate (Fig. 8.3). Indeed, reaction of fluoride ion with trifluoro-*s*-triazine, gives the corresponding perfluorocarbanion system that has been directly observed by ^{19}F NMR spectroscopy,¹¹ supporting this mechanistic rationale. This reactivity has been termed “mirror-image” chemistry, which contrasts the very well-known chemistry of



“Mirror Image” to:

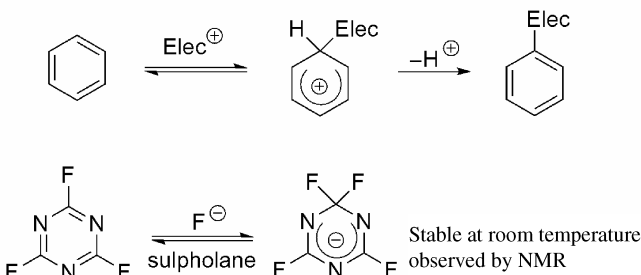


FIGURE 8.3 Nucleophilic aromatic substitution ($\text{S}_{\text{N}}\text{Ar}$) mechanism and perfluorocarbanions observed by ^{19}F NMR.

aromatic hydrocarbons that undergo electrophilic substitution via carbocationic Wheland intermediates.

Extensive discussions regarding the factors that affect the regioselectivity of such nucleophilic aromatic substitution processes have been published in the course of developing the chemistry of pentafluoropyridine and related heteroaromatic systems.^{2,3}

Comparison of rates of reactivity^{12–14} of a series of perfluorinated heteroaromatic systems with nucleophiles shows that the ring nitrogen exerts the dominating influence and activates *ortho* and *para* positions due to the stabilizing effect of charge located on nitrogen in the intermediate Meisenheimer complex. Reactions of 2,4,6-trifluoropyridine¹⁴ show that the relative rate of nucleophilic attack at the 4- and 2-positions is in the ratio 3:1, indicating that substitution at the *para* positions is slightly favored (Fig. 8.4). The fact that pentafluoropyridine reacts exclusively with

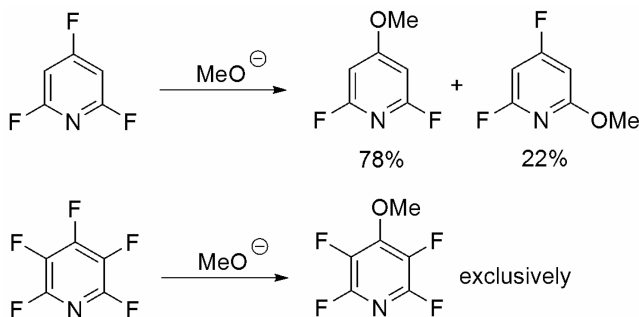


FIGURE 8.4 Regioselectivity of $\text{S}_{\text{N}}\text{Ar}$ processes.

nucleophiles at the 4-position, therefore, indicates that the fluorine atoms attached to the heteroaryl ring play an important role in effecting the regioselectivity of the nucleophilic substitution processes in these systems.

Kinetic studies^{3,12-14} (Fig. 8.5) have been used to ascertain the separate activating influences of fluorine attached to aromatic rings and it was concluded that fluorine

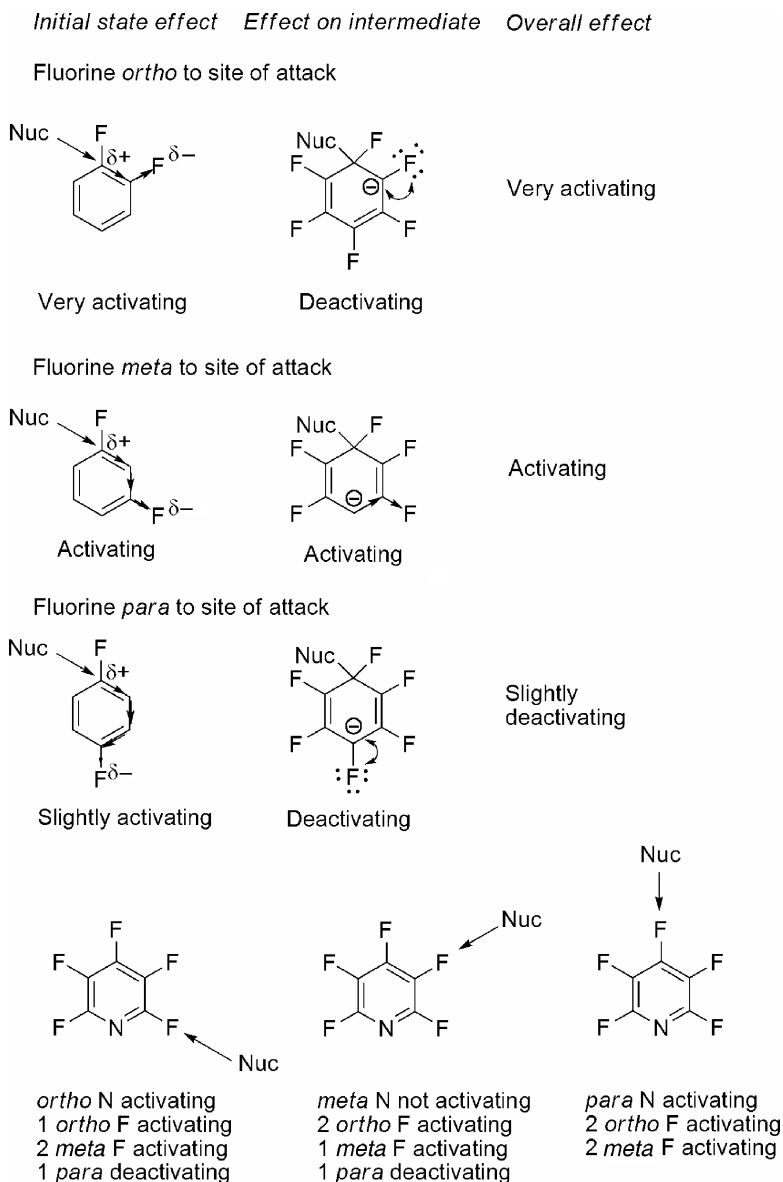


FIGURE 8.5 Effects of fluorine on nucleophilic aromatic substitution processes.

located at sites *ortho* and *meta* to the site of nucleophilic attack is strongly activating whereas fluorine that is *para* is slightly deactivating. A consideration of carbanion stabilities explains the deactivating effect of *para* fluorine. In planar carbanions, such as in the Meisenheimer intermediates for heteraryl systems, repulsion between the fluorine atom lone pairs and the negative charge are maximized and, therefore, overall destabilizing. For fluorine atoms *meta* to the site of attack, the electronegative fluorine atom inductively stabilizes the negatively charged intermediate thereby overall activating the system. We would expect fluorine atoms *ortho* to the site of attack to have a similar effect to the *para* fluorine atoms if the stability of the Meisenheimer intermediates were the only factors to consider, but experimentally determined kinetic measurements show that this is not the case. Here, *ortho* fluorine atoms influence the site of attack in the initial state, making the carbon–fluorine bond under attack more electron deficient in nature by inductive withdrawal. Consequently, nucleophilic aromatic substitution in perfluoroheteroaromatic systems occurs at sites that are preferentially *para* to ring nitrogen and also at sites that maximize the number of activating *ortho* and *meta* fluorine atoms while minimizing the number of fluorine atoms *para* to the site of attack. This situation is shown for pentafluoropyridine where the 4-position is clearly favored over the 2- and 3-sites and this is consistent with experimental observations.

These ideas have been expanded to predict and explain the orientation of nucleophilic aromatic substitution processes for a variety of perfluorinated heteroaromatic systems³ and the sites of nucleophilic substitution are indicated in Fig. 8.6 for a number of systems studied. Specific examples that confirm this mechanistic analysis are given in subsequent appropriate sections below.

8.3.1.1 Pentafluoropyridine Reactions of pentafluoropyridine with nucleophiles proceed very readily and, in the vast majority of cases, substitution of fluorine located at the 4-position is achieved regioselectively.^{2,3} Reactions involving a very wide range of oxygen, nitrogen, sulfur, and carbon-centered nucleophiles have been reported and representative examples of such processes^{15–18,19} are indicated in Table 8.2. Of

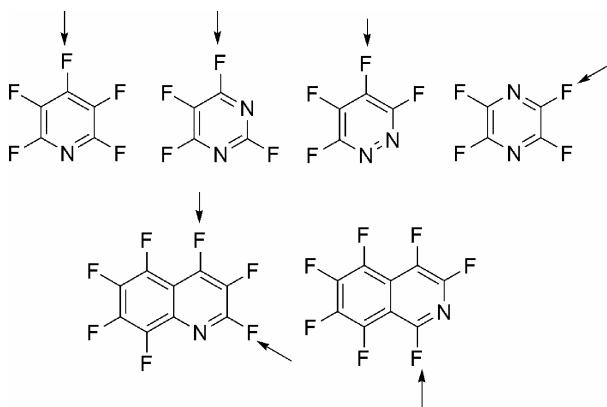


FIGURE 8.6 Orientation of S_NAr processes in perfluoroheteroaromatic systems.

TABLE 8.2 Reactions of Pentafluoropyridine with Monofunctional Nucleophiles

Nucleophile	X	Reference
LiAlH ₄	H	15
MeONa	OMe	15
Me ₂ NH	Me ₂ N	15
BuLi	Bu	18
NH ₂ OH	NH-OH	19
PhSNa	PhS	16
NaI	I	17

course, each derivative can be used as the starting material in a wide range of synthetic transformations.

The great majority of nucleophilic substitution reactions of pentafluoropyridine occur at the 4-position, but there are exceptions. Keto-oximate salts give high proportions of the 2-substituted isomer (Fig. 8.7) and this is postulated to be due to the directing effect of a complex formed between the pyridine ring and the incoming salt.²⁰

2,3,5,6-Tetrafluoropyridine derivatives, synthesized by nucleophilic substitution reactions of pentafluoropyridine are, of course, electron-deficient aromatic ring systems and further nucleophilic substitution can occur. However, few studies exploring the effects of the 4-substituent upon the regiochemistry of further nucleophilic substitution processes have been reported and examples of reactions of various 2,3,5,6-tetrafluoropyridine derivatives with diethylamine are shown in Table 8.3 to illustrate the synthetic possibilities.^{21,22}

In general, the outcome of the substitution reactions of most of the tetrafluoropyridine derivatives (X = Et₂N, EtO, H, Br, CF(CF₃)₂, SO₂Ph) reflect the dominating *ortho* directing effect of ring nitrogen. However, a 4-pyridinol salt forms from the corresponding 4-methoxy pyridine derivative, due to nucleophilic displacement of the methyl group by the amine nucleophile, rather than ring fluorine displacement because, here, the electron-deficient pyridine group acts as a good leaving group

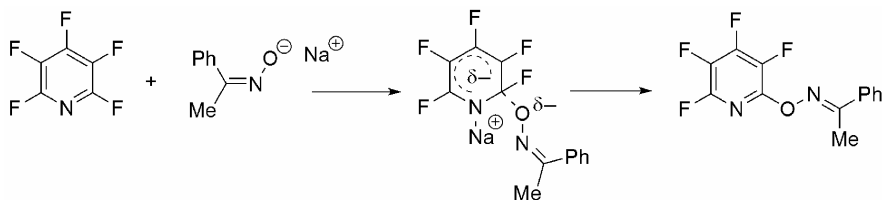
**FIGURE 8.7** Reaction of ketooximates with pentafluoropyridine.

TABLE 8.3 Reactions of 2,3,5,6-Tetrafluoropyridine Derivatives with Diethylamine

$$\text{2,3,5,6-tetrafluoropyridine-X} + \text{Et}_2\text{NH} \xrightarrow{\text{MeCN, reflux}} \text{Product}$$

X	Product (Yield)
NEt ₂	 63%
OEt	 63%
Br	 61%
CF(CF ₃) ₂	 61%

(Fig. 8.8). The 4-nitropyridine derivative gives a mixture of products (Fig. 8.8) arising from substitution of fluorine *ortho* to nitrogen and the nitro group due to the high lability of nitro groups in nucleophilic aromatic substitution processes.²²

In general, therefore, reactions of 2,3,5,6-tetrafluoropyridine derivatives with nucleophiles give products arising from substitution of fluorine *ortho* to ring nitrogen although this situation can be affected by competing substitution processes dependent on the substituent and the nucleophilic species.

Recently, the reactivity profile of pentafluoropyridine, where reaction at the 4-position is followed by substitution at the 2- and 6-positions selectively, has been used by medicinal chemists for the synthesis of small arrays of biologically active

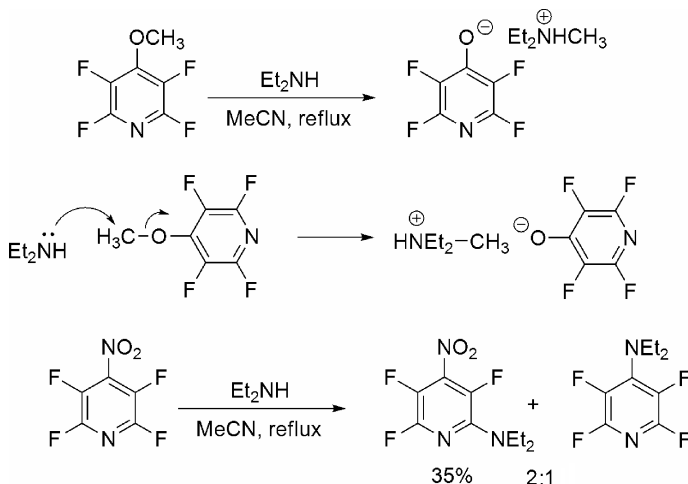


FIGURE 8.8 Reactions of 4-methoxy- and 4-nitro-tetrafluoropyridine.

pyridine systems (Table 8.4) by sequential, regioselective nucleophilic substitution of the 4-, 2-, and 6-positions, respectively.^{23,24}

This sequential substitution methodology, therefore, offers great scope for the synthesis of a wide range of highly substituted pyridine derivatives that are of continuing interest to the life science and materials industries.

The order of nucleophilic substitution for the displacement of fluorine atoms in pentafluoropyridine, as outlined above, is generally in the order $4 > 2 > 3$, but this reactivity can be altered by reaction with bifunctional nucleophiles.^{25,26} Substitution of the 4-position may be followed by attack at the adjacent 3-position due to the geometric constraints of the system as outlined in Fig. 8.9. Similarly, tetrafluoropyridine derivatives bearing substituents at the 4-position react with appropriate difunctional nucleophiles to give polyfunctional annelated systems.^{22,27}

A variety of ring-fused systems have been prepared by reaction of pentafluoropyridine and various tetrafluoropyridine systems with difunctional nitrogen nucleophiles. For example, tetrahydropyrido[2,3-*b*]pyrazine^{22,26,27} and imidazopyridine²⁸ systems can be prepared by reaction of pentafluoropyridine and appropriate tetrafluoropyridine systems with suitable diamines. The [5,6] and [6,6]-ring-fused systems are also useful substrates for further nucleophilic substitution processes and, consequently, act as versatile scaffolds for the construction of a range of functionalized annelated systems^{26,27} (Fig. 8.10). Of course, such scaffolds are of great interest to the life science industries where access to novel heterocyclic skeletal diversity is a major factor driving the discovery of new chemical entities in lead generation.

The annelated systems described above arise from intramolecular attack by two nucleophilic centers upon the pentafluoropyridine unit. In contrast, reaction of an excess of pentafluoropyridine with similar difunctional nitrogen nucleophiles gives access to systems in which two pyridine units are linked by a “bridging unit” which, upon reaction with a further equivalent of difunctional nucleophile, release

TABLE 8.4 Biologically Active Polysubstituted Systems Synthesized from Pentafluoropyridine

Nuc ₁	Nuc ₂	Nuc ₃	Product
	NH ₃		

corresponding macrocyclic systems (Fig. 8.11).^{29,30} This strategy offers, in principle, a general route to many structurally diverse macrocycles with specific function that is dependent upon, for example, the structural variation and functionality of the exocyclic ring substituents.

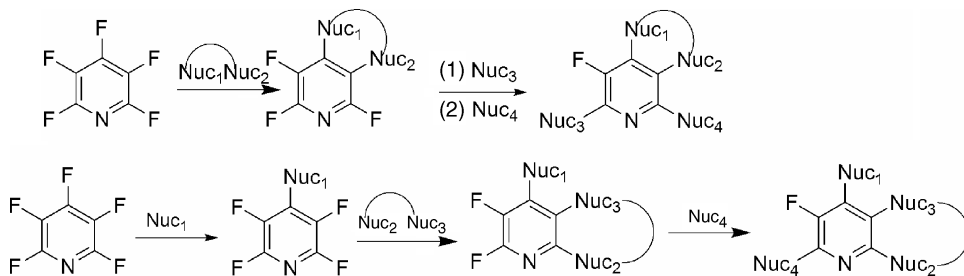
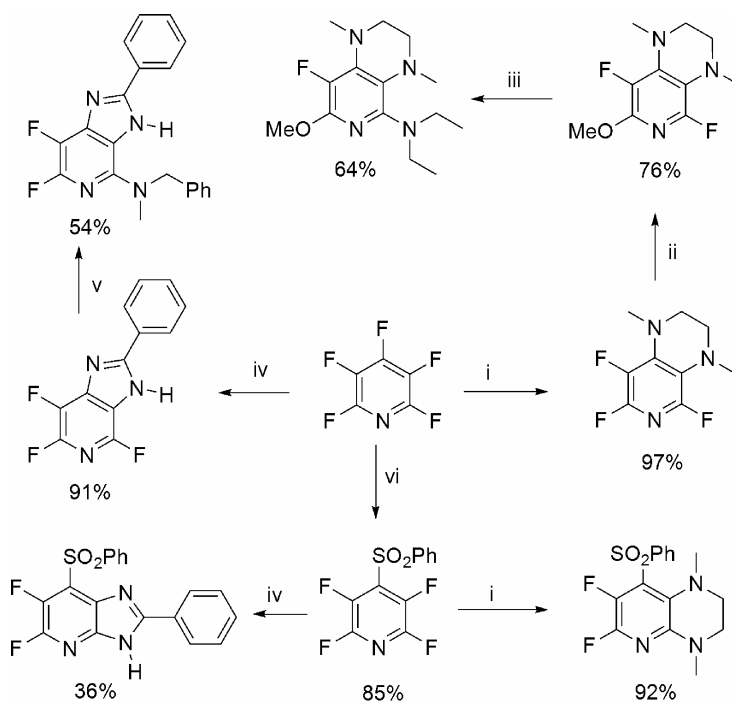


FIGURE 8.9 Possible synthetic routes to polyfunctional, ring-fused pyridine analogues.

For example, perfluoro-4-*iso*-propylpyridine was found to be an excellent building block for macrocycle synthesis.²⁹ Nucleophilic substitution reaction with di-oxyanions, prepared *in situ* from bis-trimethylsilyl derivatives of appropriate alkyl and aryl diols and catalytic quantities of fluoride ion, firstly give bridged systems, in



Reagents and conditions: i, $\text{CH}_3\text{NHCH}_2\text{CH}_2\text{NHCH}_3$, NaHCO_3 , MeCN, reflux; ii, MeONa, MeOH, reflux, 2 d; iii, Et_2NLi , THF, reflux; iv, (a) $\text{PhC}=\text{NHNH}_2$, NaHCO_3 , MeCN, reflux, (b) LDA, THF, rt; v, PhCH_2NHMe , THF, 150°C, microwave; vi, PhSO_2Na , DMF, 140°C;

FIGURE 8.10 Polysubstituted ring-fused systems from pentafluoropyridine.

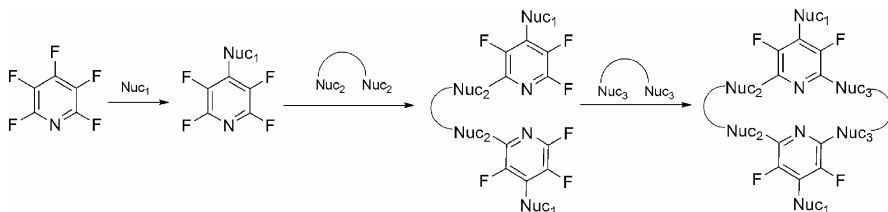
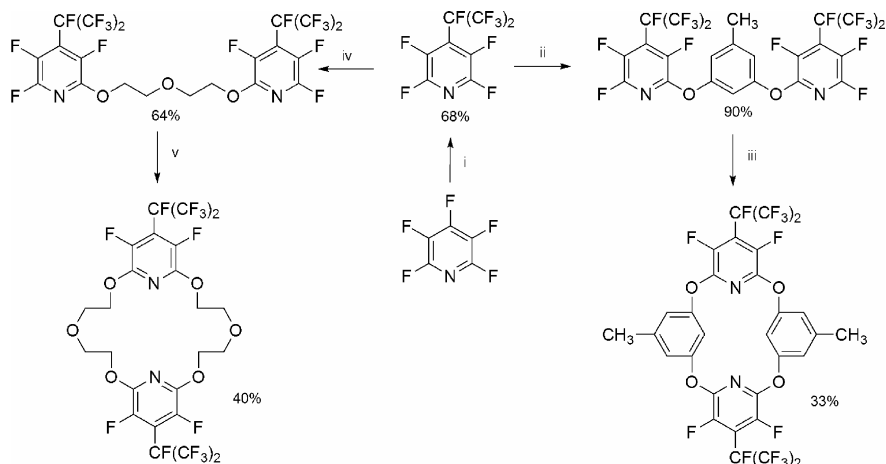


FIGURE 8.11 General strategy for the synthesis of macrocyclic derivatives from pentafluoropyridine.

which two pyridine subunits are connected by a polyether chain. Ring closure to the corresponding macrocycles, is readily achieved by addition of a further equivalent of dinucleophile (Fig. 8.12).

Reactions of perfluorinated alkenes, such as hexafluoropropene, with fluoride ion give perfluoroalkylcarbanions which can act as nucleophiles in S_NAr reactions with perfluoroheteroaromatic systems^{7,31,32} (Fig. 8.13). These reactions are another example of “mirror-image” chemistry and reflect well-known Friedel–Crafts reactions of hydrocarbon systems that proceed by reaction of the corresponding electrophile and carbocationic intermediates. Polysubstitution processes are possible and, indeed, all five fluorine atoms may be replaced upon reaction with an excess of tetrafluoroethylene and fluoride ion.³³

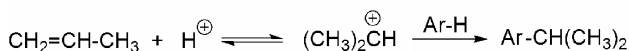
Various factors are important in determining the outcome of polysubstitution processes of this kind after two perfluoroalkyl groups have been introduced at the 4- and 2-positions, respectively. Further substitution processes are influenced by the



Reagents and conditions: i, $CF_2=CF-CF_3$, TDAE, 60°C, 16 h; ii, $CH_3-C_6H_3(OSiMe_3)_2$, CsF, monoglyme, reflux, 4 d; iii, $CH_3-C_6H_3(OSiMe_3)_2$, CsF, monoglyme, reflux, 4 d; iv, $Me_3SiOCH_2CH_2OCH_2CH_2OSiMe_3$, CsF, monoglyme, reflux, 2 d; v, $Me_3SiOCH_2CH_2OCH_2CH_2OSiMe_3$, CsF, monoglyme, reflux, 4 d.

FIGURE 8.12 Macrocycles from pentafluoropyridine.

Friedel–Crafts reaction



'Negative' Friedel–Crafts reaction

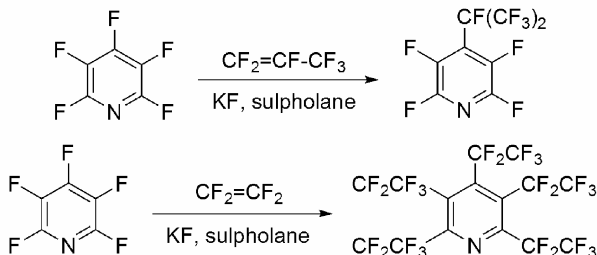
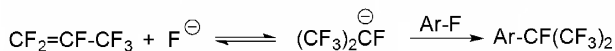


FIGURE 8.13 “Mirror-image” chemistry, negative Friedel–Crafts reactions.

perfluoroalkyl groups, which influence the site of attack by electronic and steric factors and the reversibility of these reactions in the presence of fluoride ion (Fig. 8.14). This leads to competition between the formation of kinetic and thermodynamic products where, for instance, the reaction of the 2,4-disubstituted system gives the 2,4,5-trisubstituted kinetic product at low temperature but the less sterically crowded more thermodynamically stable 2,4,6-trisubstituted product at higher temperatures.³⁴

8.3.1.2 Tetrafluoropyrimidine Perfluorinated diazines (pyrimidine, pyrazine, and pyridazine) are typically 1000 times more reactive toward nucleophiles than pentafluoropyridine. Various reactions of tetrafluoropyrimidine with a small range of nucleophiles have been reported^{2,3,7} (Fig. 8.15) and, in all cases, nucleophilic substitution occurs selectively at the 4-position, consistent with the mechanistic principles discussed above.

Sequential nucleophilic substitution reactions involving tetrafluoropyrimidine and a range of nucleophiles would, in principle, lead to the synthesis of many novel polyfunctional pyrimidine derivatives. Highly functionalized pyrimidine derivatives are of great importance to the life science industries and, indeed, many pyrimidine derivatives have been used for various medicinal applications.^{35,36} However, the use of tetrafluoropyrimidine as a starting material for the synthesis of a range of

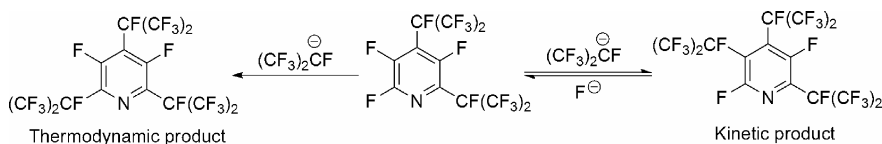
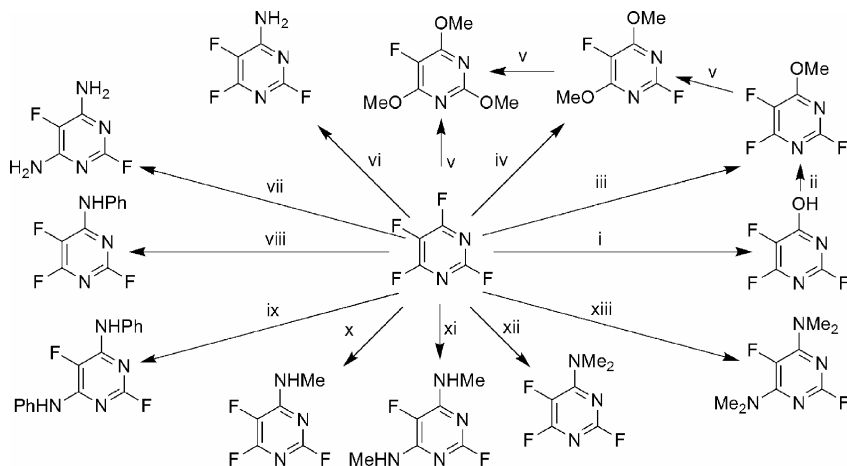


FIGURE 8.14 Polyperfluoroalkylation processes.



Reagents and conditions: i, $\text{H}_2\text{O}/\text{THF}$, rt; ii, $\text{CH}_2\text{N}_2/\text{ether}$, 20°C ; iii, $\text{MeOH}/\text{Na}_2\text{CO}_3$, rt; iv, MeOH/MeONa 0°C ; v, MeOH/MeONa , reflux; vi, NH_3 (aq), rt; vii, NH_3 (aq), 60°C ; viii, $\text{PhNH}_2/\text{Na}_2\text{CO}_3/\text{THF}$, 15°C ; ix, PhNH_2/THF , reflux; x, MeNH_2 (aq), $0-20^\circ\text{C}$; xi, MeNH_2 (aq)/DMF; xii, Me_2NH (aq), $0-20^\circ\text{C}$; xiii, Me_2NH (aq)/DMF, 60°C .

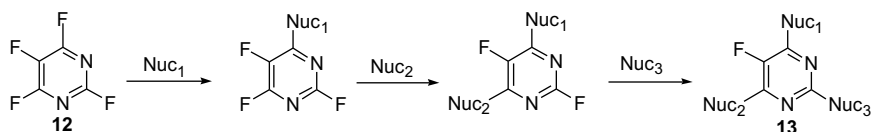
FIGURE 8.15 Reactions of tetrafluoropyrimidine with nucleophiles.

polysubstituted systems has not been developed to any great extent and, indeed, only very limited number of reports concerning sequential polysubstitution reactions of tetrafluoropyrimidine with nucleophiles have been published.^{2,3} Recently, a systematic study of reactions of 4-aminotrifluoropyrimidine derivatives (Table 8.5) allowed the synthesis of a small array of 5-fluoro-trisubstituted pyrimidine derivatives³⁷ where the second and third substitution processes occurred selectively at the 6- and 2-positions, respectively.

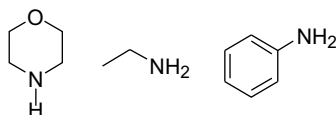
8.3.1.3 Tetrafluoropyrazine Reactions of tetrafluoropyrazine with nucleophiles occur readily^{2,3,7} (Fig. 8.16) and, of course, there are no issues regarding regioselectivity of the first nucleophilic substitution process due to the symmetry of this system. The reduced reactivity of tetrafluoropyrazine compared to the other perfluorinated diazines reflects the absence of highly activated sites *para* to ring nitrogen.¹⁷

The regiochemistry of the reaction of trifluoropyrazine derivatives with nucleophiles is influenced by the nature of the substituent as well as the presence of the remaining fluorine atoms. If the substituent is either an alkoxy or amino group, the site of attack is generally *ortho* to the substituent, although steric effects can also influence the outcome of this reaction. In contrast, when the substituent is an alkyl group or chlorine, the site of attack is *para* to the substituent.

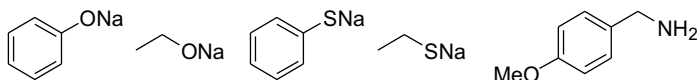
Reactions of tetrafluoropyrazine with appropriate poly-hydroxylated systems has allowed the synthesis of various velcralexes (Fig. 8.17) due to the availability of a pair of vicinal fluorines that can undergo nucleophilic substitution to form several nine-membered rings in a one-pot process.³⁸

TABLE 8.5 Tetrafluoropyrimidine as a Core Scaffold

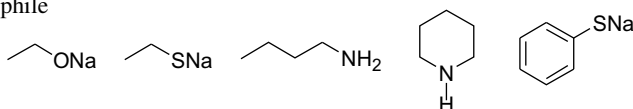
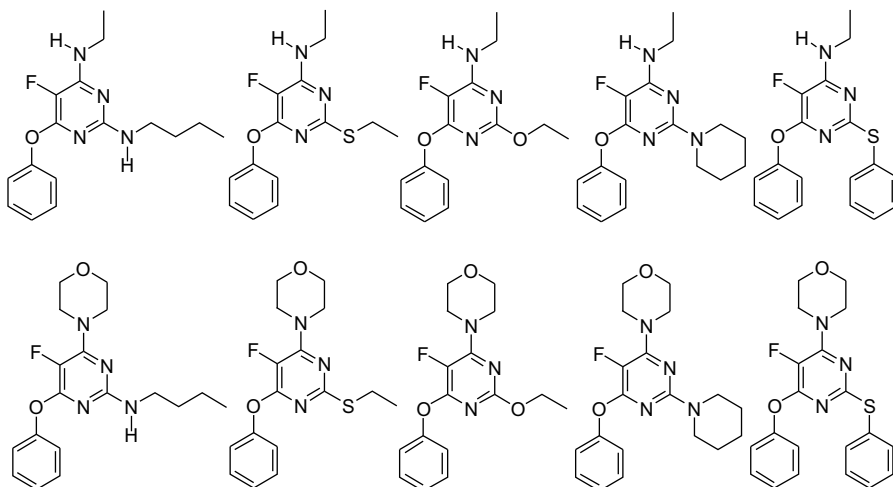
First nucleophile



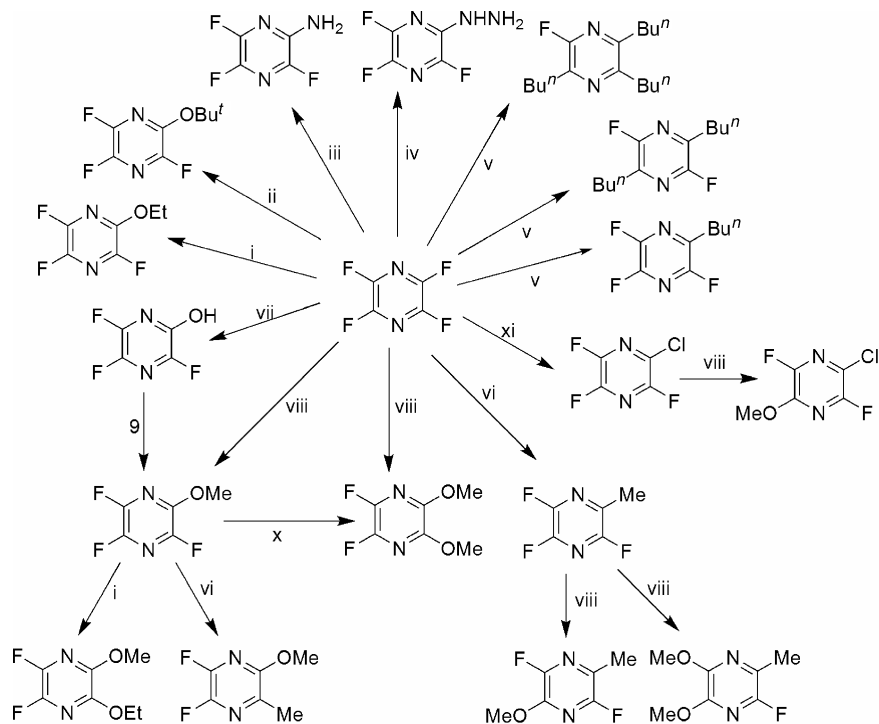
Second nucleophile



Third nucleophile

Examples of trisubstituted systems **13** synthesized

8.3.1.4 Tetrafluoropyridazine Tetrafluoropyridazine is very reactive toward nucleophiles and a short series of reactions have been reported^{2,3,7} (Fig. 8.18). Substitution occurs selectively at positions *para* to ring nitrogen and polysubstitution is relatively simple. This diazine is the most basic of the



Reagents and conditions: i, NaOEt/EtOH; ii, KOtBu/BuOH/Et₂O; iii, NH₃ (aq); iv, N₂H₄, H₂O/EtOH; v, BuⁿLi/Et₂O; vi, MeLi/Et₂O; vii, KOH/BuOH; viii, NaOMe/MeOH; ix, CH₂N₂/Et₂O; x, MeOH/H₂SO₄; xi, (a) N₂H₄, H₂O/ETOH, (b) CuCl₂-HCl(aq).

FIGURE 8.16 Reactions of tetrafluoropyrazine.

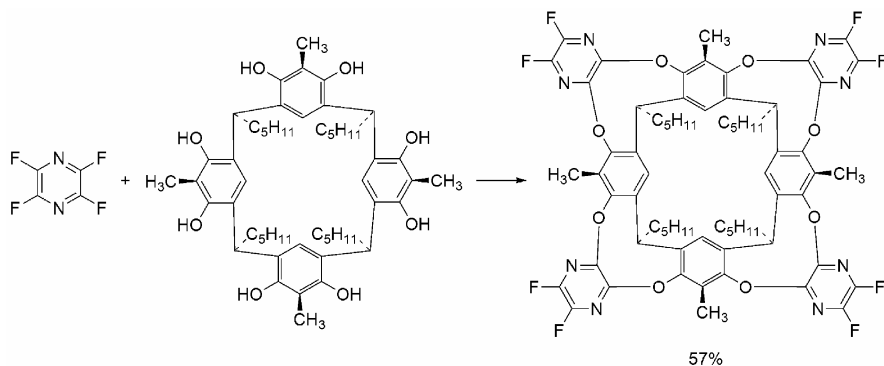
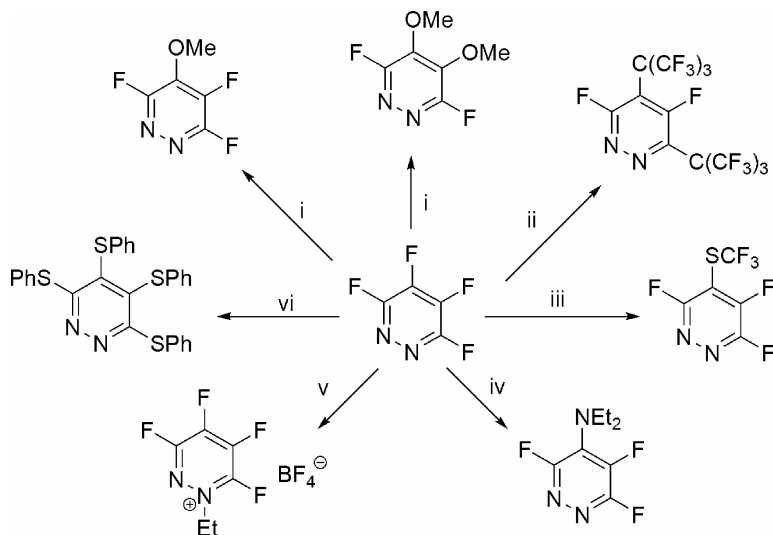


FIGURE 8.17 Synthesis of velcraplexes.



Reagents and conditions: i, NaOMe, MeOH; ii, $\text{CF}_2=(\text{CF}_3)_2$, CsF; iii, CF_2S , CsF; iv, NHEt_2 , NMP; v, $\text{Et}_3\text{O}^+ \text{BF}_4^-$, CH_2Cl_2 ; vi, NaSPh, NMP

FIGURE 8.18 Reactions of tetrafluoropyridazine.

tetrafluorodiazines and alkylation of ring nitrogen is possible if a strong alkylating agent is used.

8.3.1.5 Trifluorotriazines As would be expected, the trifluorotriazines are highly activated toward nucleophilic attack^{2,3,7} and some examples are shown in Fig. 8.19. Indeed, control of the reactions for such highly reactive systems can be difficult to achieve and polysubstitution usually competes.^{39,40,41}

8.3.2 Synthesis of Valence Bond Isomers

Perfluoroalkylheteroaromatic systems can be used to prepare a range of particularly interesting and remarkably stable valence bond isomers upon irradiation.⁷ Many of the valence bond isomers formed have been isolated and fully characterized, reflecting the inductive stabilizing influence of the perfluoroalkyl groups on small ring systems. Examples of the Dewar benzene and prismane systems that have been synthesized by photolysis of appropriate perfluoroalkyl heteroaromatic systems are given in Fig. 8.20.³

8.3.3 Reactions with Electrophiles

As would be expected, perfluoroheteroaromatic derivatives are very weak bases and, indeed, it is very difficult to observe protonation of pentafluoropyridine even

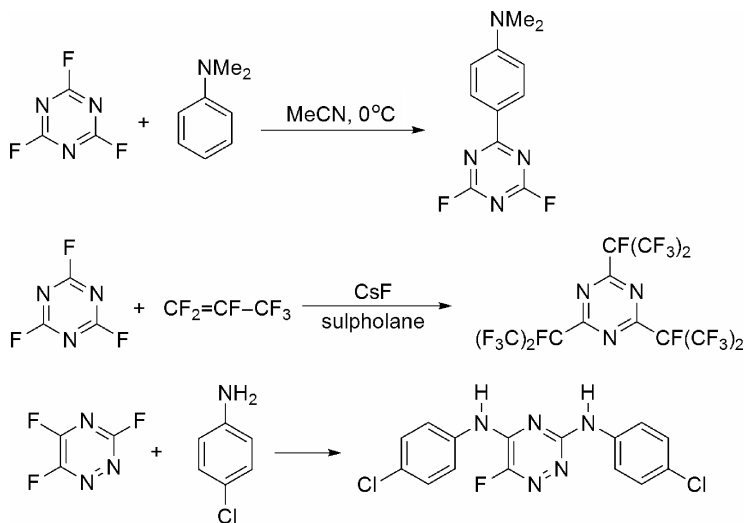


FIGURE 8.19 Reactions of trifluorotriazines.

by superacids. However, some substitution reactions can be induced by the presence of strong Lewis acids in highly acidic conditions (Fig. 8.21). Polybromination of various perfluoroheteraryl systems can be achieved by reactions involving anhydrous hydrogen bromide gas and aluminium tribromide in an autoclave at

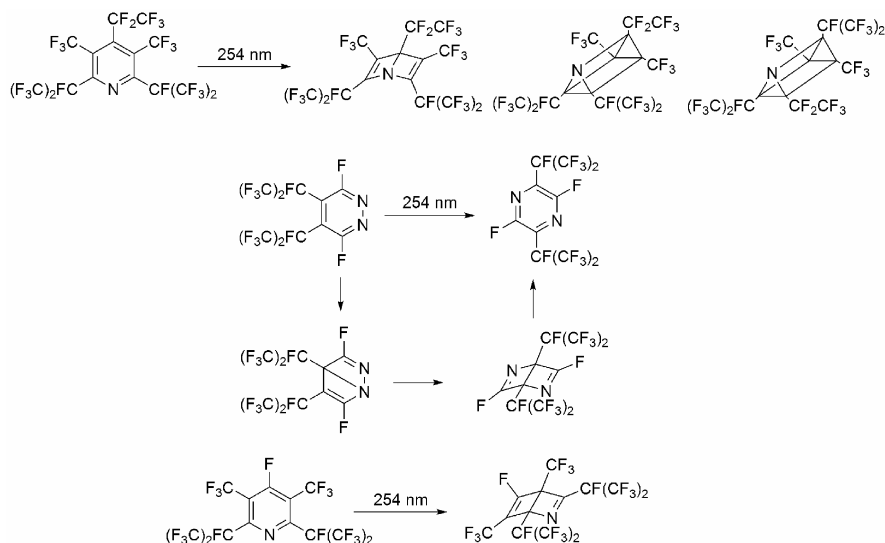


FIGURE 8.20 Valence bond isomers.

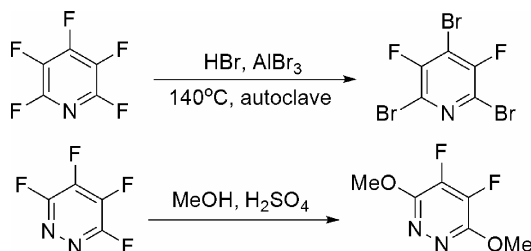


FIGURE 8.21 Reactions promoted by strong acids.

high temperature.⁴² Reactions of the most basic diazine, tetrafluoropyridazine, with nucleophiles in strongly acidic conditions give products arising from substitution of fluorine at positions *ortho* to ring nitrogen, in contrast to those reactions carried out under basic conditions.⁴³

8.3.4 Addition Reactions and Radical Processes

Photochemical addition reactions involving $[2 + 2]$ additions between electron-deficient heteraryl rings and electron-rich alkenes and alkynes have been established.^{44,45} Reactions of carbon-centered radicals with pentafluoropyridine gives 4-substituted products, reflecting the nucleophilic character of the radical species⁴⁶ (Fig. 8.22).

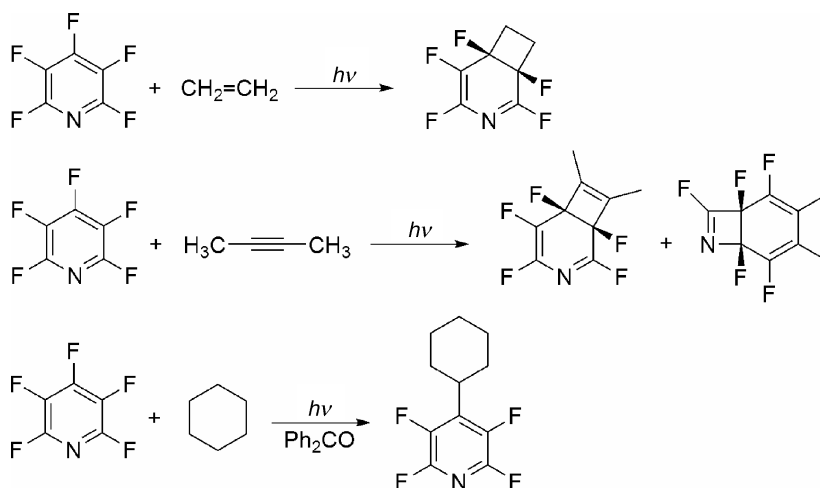


FIGURE 8.22 Addition reactions and radical processes.

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PERFLUORINATED NONAROMATIC HETEROCYCLES

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9.1 INTRODUCTION

This chapter is one of the first attempts of systematic review of the synthetic methods and chemistry of nonaromatic saturated and unsaturated perfluorinated heterocycles. It summarizes data on the synthesis and chemical transformation of perfluorinated six- and to some extent five- membered nonaromatic heterocyclic compounds containing oxygen, nitrogen, sulfur, selenium, and phosphorous. It should be pointed out that the review is not all-inclusive one, but it is an attempt to provide representative examples of synthetic methods and chemistry of perfluorinated nonaromatic heterocyclic materials.

Perfluorinated heterocyclic materials can be considered as being a “mirror” image of hydrocarbon heterocyclic analogues. The replacement of all hydrogens by fluorines results in very different and often unpredictable reactivity of these materials. Despite the fact that the saturated perfluorinated heterocycles expected to be chemically inert, this group of material actually has an interesting and unusual chemistry.

The review is organized according to the compounds class. Synthetic methods for the preparation of *saturated* heterocycles containing oxygen, nitrogen, sulfur (II), selenium (II), phosphorous (III), sulfur in higher oxidation state, and finally mixed sulfur–oxygen and sulfur–nitrogen heterocycles are reviewed in the first part of the chapter. The discussion on chemistry of saturated fluorinated heterocycles containing

oxygen, sulfur, and nitrogen is given in the second part of the chapter and is followed by review of synthesis and chemical transformations of *unsaturated* fluorinated cyclic compounds, such as dioxins, cyclic imidoyl fluorides, and azadienes. The unusual order of presentation may be counterintuitive, however, it is justified by the fact that saturated cyclic compounds are often used as a starting material for the synthesis of unsaturated nonaromatic heterocycles.

9.2 PREPARATION AND REACTIONS OF SATURATED PERFLUORINATED HETEROCYCLES CONTAINING OXYGEN, NITROGEN, SULFUR, SELENIUM, AND PHOSPHOROUS

9.2.1 Preparation of Saturated Perfluorinated Heterocycles Containing Oxygen, Nitrogen, Sulfur, Selenium, and Phosphorous

9.2.1.1 Fluorinated Oxygen Containing Heterocycles Electrochemical fluorination (ECF) is the method of choice for the preparation of perfluorinated saturated heterocycles such as cyclic ethers or amines. Discovered by J.H. Simmons and later on commercialized by 3M Company, ECF quickly became “working horse” process for the preparation of wide variety of perfluorinated materials. For example, *F*-oxane and *F*-tetrahydrofuran are prepared in 42 and 35% yield by ECF of the parent hydrocarbon materials.^{1,2} The formation of perfluorinated cyclic ethers in ECF of the corresponding noncyclic carboxylic acids or acyl chlorides was first reported in patent literature^{3,4} and later this method was extended for the preparation of large number of perfluorinated tetrahydrofuranes. For example, the electrolysis of $C_5H_{11}C(O)Cl$ in HF was reported to produce a mixture of *F*-2-ethyltetrahydrofuran and *F*-2-methyloxane in (32.3% total yield, ratio 1:1.6), however, *F*-2-methyloxane forms in this process only as minor product.⁵ On the other hand, the fluorination of 2-alkyloxanes using ECF leads to perfluorinated oxanes in higher yield (23–30%).^{5,6} Typical distribution of reaction products in fluorination of 2-alkyloxanes is shown below (Fig. 9.1).

Electrochemical fluorination of tetrahydrofuran carboxylic acids derivatives proceeds with preferential formation of *F*-tetrahydrofuran (**5**), however, in case of furans containing carbonyl group in the side chain, an interesting formation of spiro-ethers **7** is observed.⁷ *F*-Oxanes **8** and **9** are prepared in low yield by ECF of the corresponding oxane derivatives⁷ (Fig. 9.2).

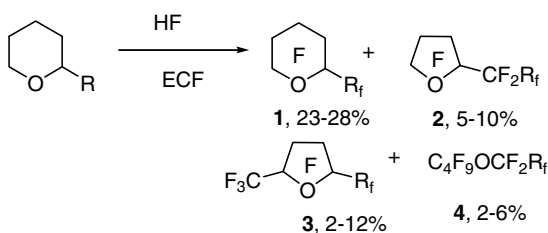


FIGURE 9.1 Products distribution in electrochemical fluorination of 2-alkyloxanes.

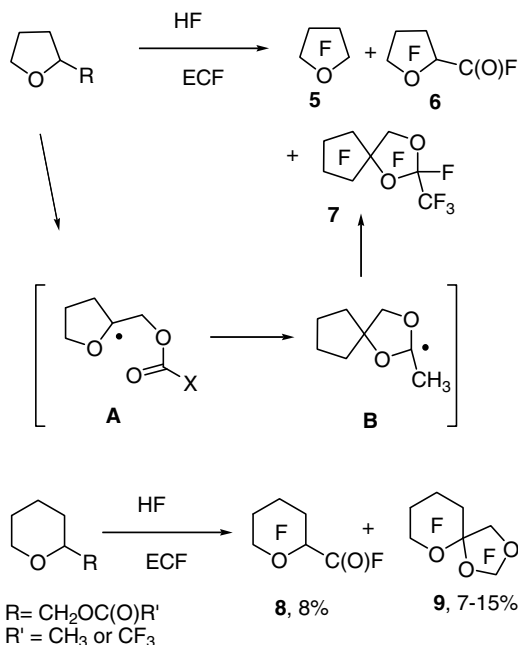
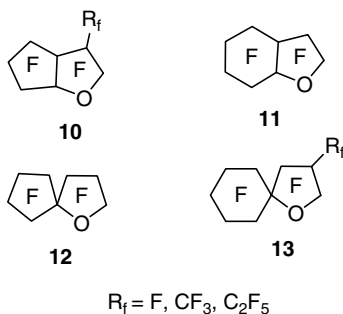


FIGURE 9.2 Electrochemical fluorination of cyclic ethers derivatives.

It is believed that the process involving the formation of intermediate **A** and its intramolecular cyclization with producing radical **B** is responsible for the formation of bicyclic ethers **7** and **9** (Fig. 9.2). Similar mechanism was suggested to explain the formation of bicyclic and spiro-ethers **10–13**, obtained from the corresponding esters containing five- and six-membered alicyclic fragment.⁸



Structurally similar bicyclic ethers **15** were prepared in 10–23% yield in ECF of esters of α -cyclohexenylcarboxylic acids **14**^{9,10} (Fig. 9.3).

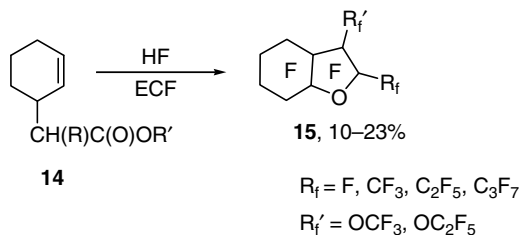


FIGURE 9.3 Electrochemical fluorination of esters of α -cyclohexenylcarboxylic acids **14**.

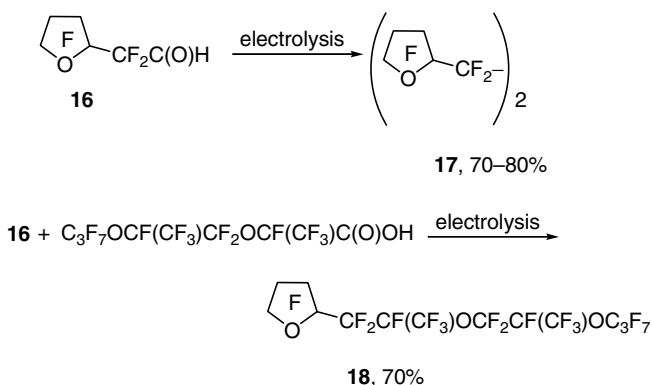
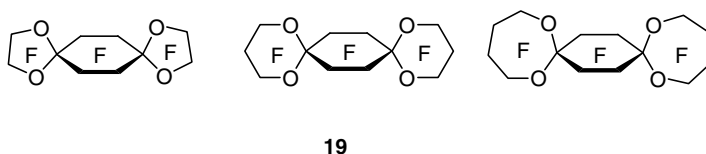


FIGURE 9.4 Homo- and cross- Kolbe-coupling of cyclic perfluorinated acids.

Interesting variation of the Kolbe reaction reported by Sokolov et al.^{11,12} was used for the synthesis of *F*-1,2-di-tetrahydrofuran **17** (Fig. 9.4).

It is worth of mentioning that the cross-coupling of **16** and acid derived from hexafluoropropene oxide trimer leads to clean formation of **18** in relatively high yield (Fig. 9.4). More data on the synthesis of five-membered perfluorinated ethers can be found in Chapter 4.

Sulfur tetrafluoride and F_2 gas are among other fluorinating agents used for the synthesis of fluorinated ethers. For example, *F*-oxane was reported to form in the reaction of anhydride of *F*-glutaric acid or *F*-glutaryl fluoride with excess of SF_4 .¹³ Perfluorinated spiro-ethers **19** were prepared in high yield by exhaustive fluorination of the parent hydrocarbons using elemental fluorine.¹⁴



Perfluorinated lactones are usually synthesized by selective hydrolysis of poly-fluorinated cyclic ethers. Since perfluorinated ethers are resistant to hydrolysis, usually cyclic ethers, containing CCl_2 fragment are used as feedstock. Tiers was

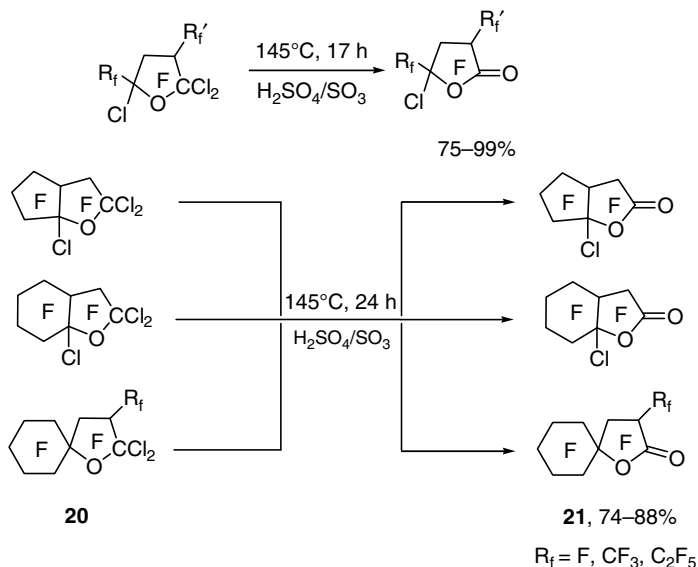


FIGURE 9.5 Synthesis of polyhalogenated lactones acidic hydrolysis of chlorofluoroethers **20**.

first to demonstrate that polyfluorinated cyclic α,α,α -trichloro ethers undergo selective hydrolysis of CCl_2 group under the action of fuming sulfuric acid.¹⁵ Later, this reaction was adopted for the hydrolysis of polyfluorinated 2,4-dialkyltetrahydrofurans.¹⁶ The reaction of cyclic chlorofluoroethers **20** results in the formation of lactones **21** in 74–88% yield (Fig. 9.5).¹⁰

Perfluorinated lactones can also be prepared by electrophilic cyclization of polyfluorinated carbonyl compounds. The preparation of *F*-butyrolactone (**22**), reported by Hauptschein in 1952, is based on the reaction of silver *F*-glutarate with iodine at elevated temperature.¹⁷ This material can be also prepared in moderate yield (12–53%) using reaction of $\text{I}(\text{CF}_2)_4\text{I}$ with fuming H_2SO_4 .¹⁸ Significantly higher yields of **22** (up to 80%) are reported for the reaction of $\text{I}(\text{CF}_2)_3\text{C}(\text{O})\text{X}$ ($\text{X} = \text{F}$ or OCH_3) with 30% fuming H_2SO_4 .¹⁸ The reaction of $\text{I}(\text{CF}_2)_4\text{C}(\text{O})\text{F}$ under similar conditions leads to the formation of the six-membered lactone **23** (Fig. 9.6).¹⁹

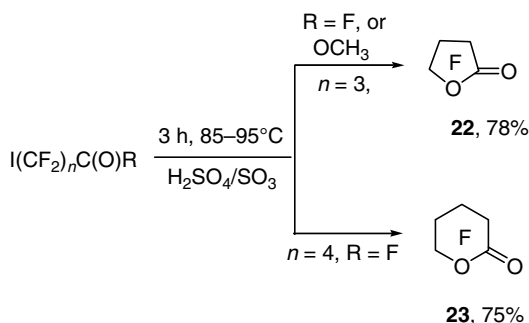


FIGURE 9.6 Synthesis of perfluorinated lactones **22** and **23**.

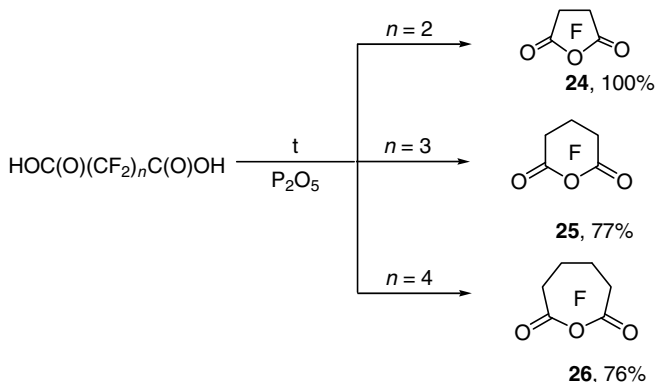


FIGURE 9.7 Preparation of perfluorinated cyclic anhydrides **24–26**.

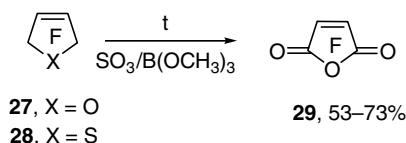
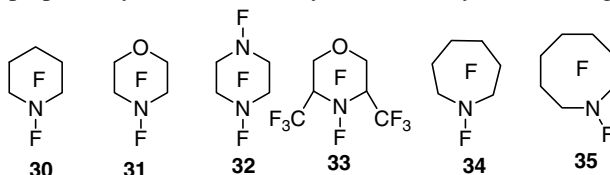


FIGURE 9.8 Synthesis of *F*-maleic anhydride.

Perfluorinated cyclic anhydrides usually are prepared by cyclization of the corresponding perfluorinated dicarboxylic acids using P_2O_5 as dehydration agent. Cyclic anhydrides of *F*-succinic (**24**),²⁰ *F*-glutaric (**25**),²¹ and *F*-adipic acids (**26**)²² are synthesized in high yield using this protocol (Fig. 9.7).

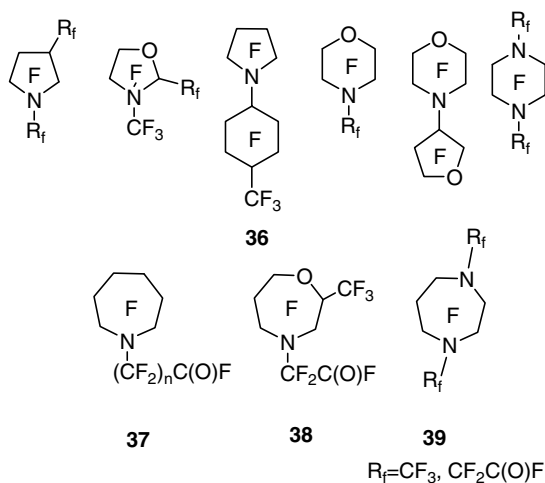
As it was mentioned above, perfluorinated ethers are resistant toward hydrolysis, however, activated CF_2 group can be converted into carbonyl using SO_3 and boron catalyst.²³ For example, both *F*-dihydrofuran **27** and *F*-dihydrothiophene **28** were converted into **29** using the reaction shown in Fig. 9.8.^{23,24}

9.2.1.2 Preparation of Perfluorinated Nitrogen and Nitrogen–Oxygen Containing Heterocycles A wide range of perfluorinated amines was prepared in last 60 years. Electrochemical fluorination is the main method used for the preparation of variety saturated perfluorinated heterocycles. Despite the low yields of perfluorinated materials, the process is reliable and can be used for the preparation of perfluorinated materials. Detailed reports on the use of ECF for the preparation of fluorinated materials can be found in several reviews published in last 40 years.^{25–29} Major types of perfluorinated *N*-fluoroamines prepared by fluorination of cyclic secondary amines are given below.



Perfluorinated secondary amines such as perfluoro-*N*-fluoropiperidine (**30**), perfluoro-*N*-fluoromorpholine (**31**),^{30,31} or perfluoro-*N,N*-difluoropiperazine (**32**)³² were prepared by ECF of the hydrocarbon feedstock in low to moderate yield. Recently, Lin and Lagow prepared compounds **32–35**, in 60–95% yield using elemental fluorine.³³

A large number of perfluorinated heterocyclic compounds was prepared (mostly using ECF technology) in 1970–1990 during the quest for the best materials to be used as oxygen carriers in perfluorocarbon emulsions, so-called “blood substitutes” (for detailed review on this effort, see Ref. 34). The list of synthesized materials includes perfluorinated *N*-alkyl(cycloalkyl) pyrrolidines,³⁵ oxazolidines,³⁶ piperidines and morpholines, and larger saturated heterocycles.^{37–43} Major types of perfluorinated heterocyclic materials are shown below.



In the Soviet Union, compound **36** was used as a component of in the emulsion, called “Perftoran®,” which successfully went through clinical trials.³⁴

Gas-phase fluorination of hydrocarbon heterocycles using CoF_3 as fluorinating agent was successfully applied for the preparation of some perfluorinated heterocyclic compounds⁴⁴ (see Fig. 9.9).

Among other methods, leading to the formation of saturated perfluorinated five- and six-membered oxygen and nitrogen heterocycles, having limited application, but

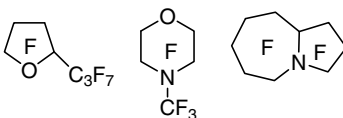


FIGURE 9.9 Examples of perfluorinated heterocycles prepared using CoF_3 as fluorinating agent.

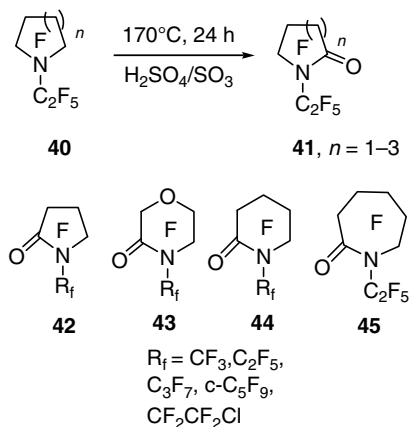


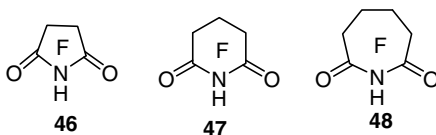
FIGURE 9.10 Perfluorinated lactams prepared by hydrolysis of perfluorinated cyclic amines.

not involving fluorination are dimerization of *F*-2-methyloxaziridine into *F*-2,5-dimethyl-1,4,2,5-dioxadizine catalyzed by SbF_5 ,⁴⁵ Lewis acid-catalyzed conversion of *F*-2-methyl-1,2-oxazetidine into oxazines,⁴⁶ and trimerization of *F*-2-azapropene.^{47,48}

Due to the combination of lower electronegativity and the presence of unshared electron pair on nitrogen atom, perfluorinated cyclic amines are more reactive toward electrophiles, compared to ethers. As it is demonstrated by Hayashi et al., cyclic perfluorinated amines undergo selective, high-yield conversion into the corresponding lactams **41–45** upon treatment with fuming H_2SO_4 ^{49,50} (Fig. 9.10).

The proposed mechanism of the reaction involves insertion of SO_3 into $\alpha\text{-C-F}$ bond of the heterocycle, followed by decomposition of intermediate fluorosulfate with the formation of lactam. Experimentally observed⁵⁰ higher reactivity of derivatives having $-\text{CF}_2\text{CF}_2\text{Cl}$ substituent compared to materials carrying C_2F_5 group, correlates well with lower electronegativity of $-\text{CF}_2\text{CF}_2\text{Cl}$ substituent.

Similar to cyclic anhydrides, imides of perfluorinated acids usually are prepared using derivatives of perfluorinated bis-carboxylic acids as starting material. For example, imides of *F*-succinic acid (**46**),^{51,52} *F*-glutaric (**47**),^{52,53} and *F*-adipic (**48**)⁵⁴ acids were synthesized through the reactions of either amido derivatives or cyclic anhydrides.



N-Fluoro imides **49** and **50** can be conveniently prepared by fluorination of **46–47** using XeF_2 ⁵⁵ (Fig. 9.11).

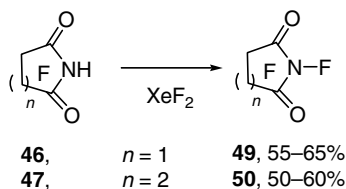


FIGURE 9.11 Preparation of N–F imides **49** and **50**.

9.2.1.3 Preparation of Saturated Sulfur-, Selenium-, and Phosphorous-Containing Perfluorinated Heterocycles Number of perfluorinated five- and six-membered heterocycles containing sulfur, selenium, and phosphorous can be prepared through an unusual reaction of fluorinated olefins and sulfur, the process that was discovered by C. Krespan in early 1960s. For example, the reaction of tetrafluoroethylene (TFE) gas with boiling sulfur at atmospheric pressure results in the formation of *F*-1,2,3-trithiolane (**51**) and *F*-1,2,3,4-tetrathiane (**52**).⁵⁶ It is noteworthy, that only trace of *F*-1,4-dithiane (**53**) is formed under these conditions, however, prolonged heating of **51** or **52** causes elimination of elemental sulfur and formation of thermodynamic product **53**⁵⁶ (Fig. 9.12).

When the reaction of TFE and sulfur is carried out in a closed system by continuous addition of TFE to molted sulfur, compound **53** (contaminated by trace of dithiolane **54**) can be prepared in 61% yield. The formation of **54** can be suppressed by using CS₂ as a solvent⁵⁷ (Fig. 9.13).

Perfluorinated thiolanes **55** and **56** were synthesized in low yield by the reaction of sulfur with TFE at 150°C (in CCl₄) or hexafluoropropene (HFP, neat) at 300°C⁵⁷ (Fig. 9.14).

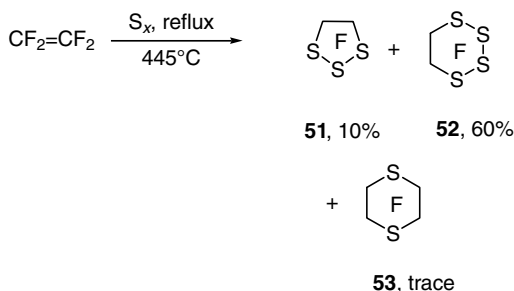


FIGURE 9.12 Tetrafluoroethylene based synthesis of cyclic perfluorinated polysulfides.

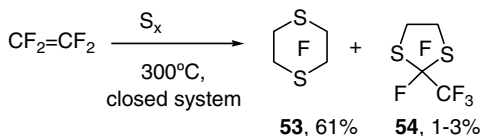


FIGURE 9.13 Synthesis of *F*-1,4-dithiane (**53**).

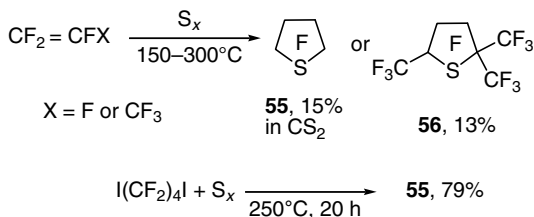


FIGURE 9.14 Synthesis of *F*-thiolanes **55** or **56**.

According to Tiers,⁵⁸ compound **55** can be synthesized in much better yield (up to 79%) by the reaction of $\text{I}(\text{CF}_2)_4\text{I}$ and sulfur at an elevated temperature (250°C , 20 h).

The proposed mechanism of thermal reaction of TFE and sulfur involves the formation biradical intermediate $\cdot\text{SCF}_2\text{CF}_2\cdot$ and consecutive reaction with TFE leading to the formation **55**. Cyclodimerization of $\cdot\text{SCF}_2\text{CF}_2\cdot$ leads to compound **53**. The intermediacy of $\cdot\text{SCF}_2\text{CF}_2\cdot$ in all these reactions was supported by interception of this biradical by olefins $\text{CH}_2=\text{CHR}$ ($\text{R} = \text{H}, \text{CH}_3, \text{CN}, \text{C}_6\text{H}_5, \text{OR}, \text{C}(\text{O})\text{OCH}_3, \text{CF}_3$), resulting in the formation of the corresponding partially fluorinated thiolanes in 15–56% yield.⁵⁹ Sulfur in this three-component process can be replaced by selenium. In this case, the corresponding partially fluorinated selenolanes were isolated.⁵⁹

Known examples of saturated perfluorinated selenium-containing heterocycles are limited to *F*-selenolane (**57**) and *F*-1,4-diselenane (**58**) prepared in <10% yield by the reaction of TFE with Se at 250°C .⁵⁷

The corresponding *F*-1-iodophosphalane (**59**) and *F*-1,4-diiodophosphane (**60**) (Fig. 9.15) were prepared in similar reaction involving red phosphorus, iodine, and TFE.⁵⁷ In contrast to the synthesis of perfluorinated S(II), Se(II), and P(III) heterocycles, all known methods for the synthesis of perfluorinated S(IV) and S(VI) derivatives involve the reaction of S(II) derivatives with an fluorooxidant. For example, Abe and Shreeve reported the preparation of thiolanes derivatives **61**–**64** through the fluorination of the corresponding S(II) or S(IV) derivatives by ClF ⁶⁰ (Fig. 9.16).

The sufoxide **65** and sulfone **66** are prepared by the hydrolysis of fluorides **61** and **62**.⁶⁰ Compound **62** was also prepared in low yield by ECF of sulfolene.⁶¹

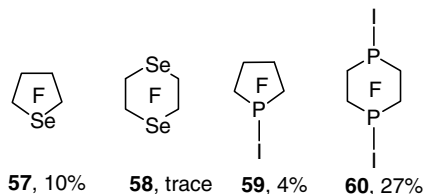


FIGURE 9.15 Known examples of saturated perfluorinated selenium and phosphorus heterocycles.

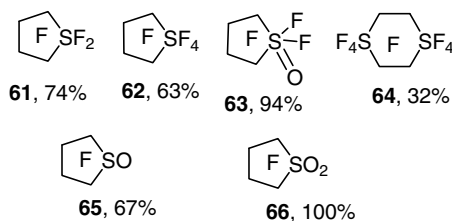


FIGURE 9.16 Polyfluorinated heterocycles containing sulfur in higher oxidation states.

ECF can be used for the preparation of sulfur–nitrogen-containing heterocycles. For example, Simmons, and later Mitsch, reported the preparation of compound **67** by ECF.^{62,63}

The yields of sulfur-containing heterocycles are significantly higher in the process, which is based on the exhaustive fluorination using diluted fluorine gas at low temperature with gradual increase of temperature and fluorine concentration. Compounds **62**, **67**, and **68** are prepared in 51–80% using this process (Fig. 9.17).⁶⁴ In contrast to ECF, the yield of the fluorinated products are significantly higher. However, this process is lengthy and the synthesis may take up to several days.⁶⁴

It should be pointed out that the fluorination process is tolerant to some functional groups. For example, the direct synthesis of **66** and **69** was carried out starting from the corresponding hydrocarbon sulfones.

Perfluorinated disulfonic acids are readily available through the hydrolysis of the corresponding disulfonyl fluorides, which are prepared by ECF. Several cyclic derivatives of disulfonic acid are known. The preparation of cyclic anhydrides of the perfluorinated disulfonic acid is disclosed in patent literature.⁶⁵ The process includes the hydrolysis of the corresponding sulfonyl fluorides by KOH, acidification of the salt and the cyclization of diacid under the action of P_2O_5 (Fig. 9.18).

Anhydrides **70–73** are clear liquids, fuming in moist air and rapidly undergoing the hydrolysis.⁶⁵

Cyclic imides of perfluorinated disulfonic acids **74–76**, reported by Koshar in 1982^{66,67} and later studied by DesMarteau group,⁶⁸ are prepared by action of anhydrous ammonia on disulfonyl fluorides, followed by acidification of ammonium salt of imide by concentrated H_2SO_4 (Fig. 9.19).

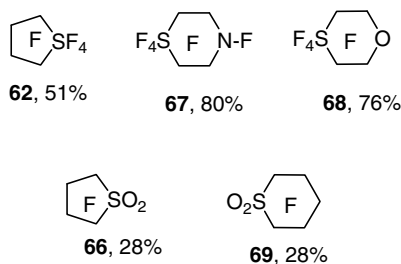


FIGURE 9.17 Synthesis of perfluorinated S(VI) heterocycles using F_2 .

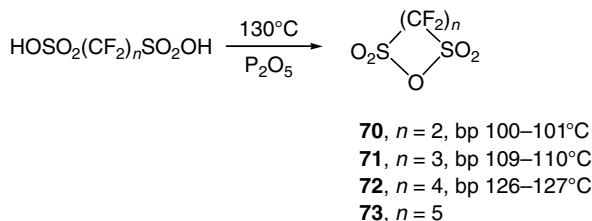


FIGURE 9.18 Preparation of cyclic anhydrides of perfluorinated disulfonic acids.

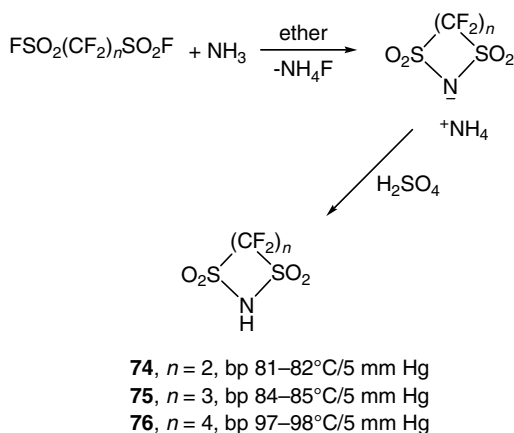


FIGURE 9.19 The Koshar synthesis of imides **74–76**.

Similar to other bis(perfluoralkylsulfonyl)imides, known to be very strong protic acids (currently $(\text{C}_4\text{F}_9\text{SO}_2)_2\text{NH}$ holds the record as the strongest acid in gas phase^{69,70}), cyclic imides form stable salts with variety of counter cations, such as ammonium, potassium, sodium, lithium, etc. Lithium salts of **74–76** were patented as conductive salts for nonaqueous electrolytes of lithium batteries.⁷¹ The DesMarteau group reported synthesis and isolation of stable benzenediazonium salt containing anion of imide **75** and unusual reactions of this material.⁷²

In 1997, DesMarteau's group reported the synthesis of the corresponding N–F imides, including cyclic imides **77–79**⁷³ (Fig. 9.20).

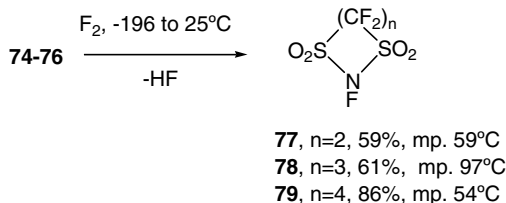
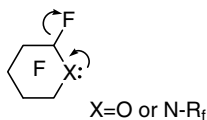


FIGURE 9.20 Preparation of cyclic perfluorinated N-fluoroimides **77–79**.

9.2.2 Chemical Transformations of Saturated Perfluorinated Heterocycles

9.2.2.1 Reactions of Saturated Perfluorinated Heterocycles Due to the strong electron withdrawing effect of perfluorinated framework, saturated ethers or amines are extremely weak bases and they do not form stable compounds as a result of protonation or alkylation of heteroatom. Unshared electron pair(s) of heteroatom, however, manifests itself in different manner—through the activation of α -fluorine substituents.



Redistribution of the electron density in perfluorinated heterocycles leads to the significant increase in the “basicity” of the fluorine substituent, resulting in an unusual reactivity toward strong electrophiles. This effect makes possible reactions, which are virtually unknown for cyclic hydrocarbons, such as reactions of perfluorinated ethers or amines with strong Lewis ($AlCl_3$, SbF_5 , SO_3) or protic acids. Short summaries on these reactions can be found in two reviews.^{24,74}

The ability of perfluorinated ethers to react with anhydrous $AlCl_3$ at elevated temperatures was discovered by Tiers.^{15,75} While the reaction of alicyclic perfluorinated ethers results in the cleavage with the formation of acyl chloride and chloro-fluoroalkanes,¹⁵ perfluorinated α -alkyl tetrahydrofurans undergo replacement of all three α -fluorines with the formation of cyclic α,α,α -trichloro derivatives.⁷⁵ Later, this reaction was extensively studied by Abe (Fig. 9.21).^{5,10,16,36}

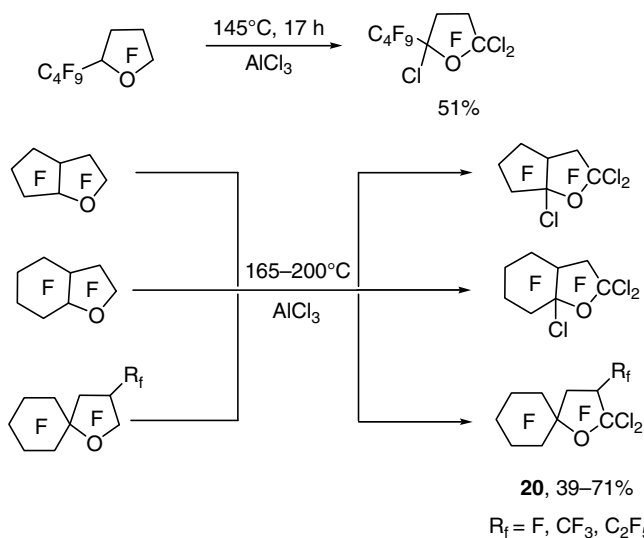


FIGURE 9.21 Reaction of perfluorinated cyclic ethers with $AlCl_3$.

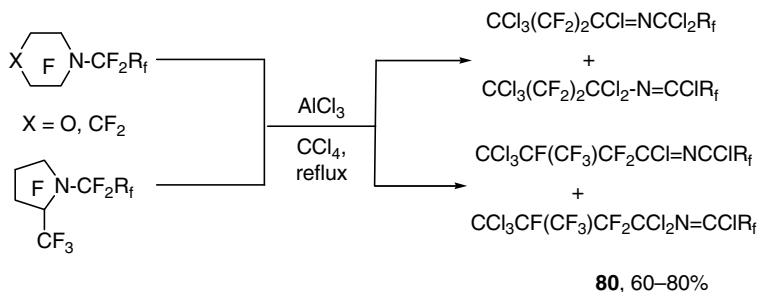


FIGURE 9.22 Ring opening of cyclic perfluorinated amines under the action of AlCl_3 .

As it was shown by Sokolov et al., perfluorinated amines are more reactive toward AlCl_3 . The reaction of perfluorinated cyclic amines results in the ring opening and is accompanied by fluorine–chlorine exchange, leading to noncyclic isomeric imidoyl chlorides **80** (Fig. 9.22).^{74,76–78}

In perfluorinated piperidines or morpholines, carrying *F*-tetrahydrofuran substituent at nitrogen, heterocycle containing nitrogen has higher reactivity toward AlCl_3 and undergoes cleavage, while oxygen-containing fragment stays intact (see Ref. 24 and references therein).

The reaction of perfluorinated cyclic amines with strong Lewis acids, such as SbF_5 ^{79,80} or aluminum chlorofluoride (ACF),^{24,81} at elevated temperature results in rapid cleavage of amine, leading to the formation of cyclic perfluorinated imidoyl fluorides (Fig. 9.23). In contrast to AlCl_3 reactions, this process is catalytic. The outcome of the reaction depends on the structure of amine. For example, the reaction of *N*-alkyl piperidines⁸⁰ or morpholines⁸¹ leads to the elimination of perfluoroalkane

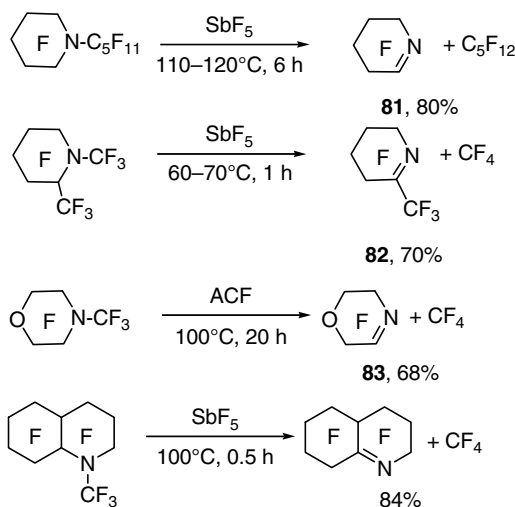


FIGURE 9.23 Catalytic cleavage of cyclic amines under the action of strong Lewis acids.

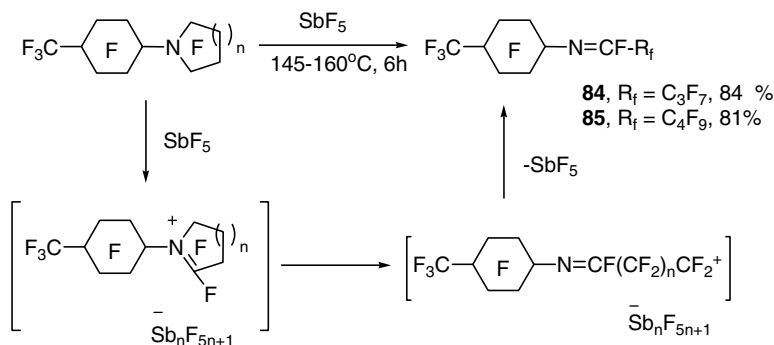


FIGURE 9.24 Catalytic isomerization of cyclic amines by SbF_5 .

with the formation of cyclic imidoyl fluorides **81–84** (Fig. 9.23). It should be pointed out that the amines bearing CF_3 -group at nitrogen are significantly more reactive toward SbF_5 and undergo cleavage at lower temperature, compared to the analogues with longer perfluorinated alkyl groups attached to nitrogen.⁸⁰

Cyclic perfluorinated amines bearing cycloalkyl group undergo isomerization with the ring opening of heterocycle unit and the formation of the corresponding imidoyl fluorides **84** and **85**, bearing alicyclic substituent of nitrogen (Fig. 9.24).⁷⁹

The proposed mechanism of the reaction involves abstraction by Lewis acid of F^- from activated by nitrogen $\alpha\text{-CF}_2$ group of heterocycle, leading to the formation of cyclic immonium cation, which is followed by its ring opening and the formation of imidoyl fluoride **84** or **85** (Fig. 9.24).^{24,79}

Other examples of electrophilic reactions of perfluorinated heterocyclic compounds include mentioned earlier hydrolysis of cyclic chlorinated ethers **20** (Fig. 9.5), unsaturated ether **27** (Fig. 9.8), and cyclic amines leading to fluorinated lactams (Fig. 9.10).

Due to the presence of N-F bond, the cyclic perfluorinated *N*-fluoro amines have an interesting reactivity. N-F bond in *F*-piperidine (**30**), *F*-morpholine (**31**), and *F*-piperazine (**32**) is relatively weak and easily dissociate under UV irradiation leading the formation of the corresponding nitrogen centered radicals, which were intercepted by reaction with *F*-cyclobutene (**86**), oxygen, bromine, or tetrafluoroethylene, resulting in the corresponding derivatives **87–90**^{32,82,83} (Fig. 9.25).

The ability of *N*-fluoro amines to undergo reductive defluorination was discovered by Mitsch in 1965.⁸⁴ The treatment of amines **30**, **31**, and **67** by ferrocene results in the formation of the corresponding cyclic imidoyl fluorides **81**, **83**, and **91**^{63,84} (Fig. 9.26).

This process has a high selectivity for N-F bond and SF_4 group in compound **67** does not undergo reduction under reaction conditions.⁶³ The ability of *N*-fluoro amines selectively convert triphenylphosphine, arsine, and stibine into the corresponding difluorides (reported in 1967 by Haszeldine group⁸⁵) was utilized in an effective laboratory scale synthesis of imidoyl fluorides **81** and **83** involving the reaction of amines **30** and **31** with triphenylphosphine.⁸⁶

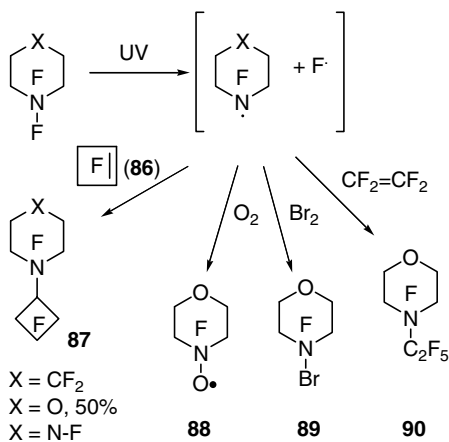


FIGURE 9.25 Photochemical reactions of cyclic *N*-fluoro amines.

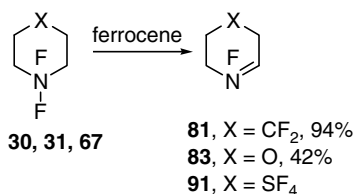
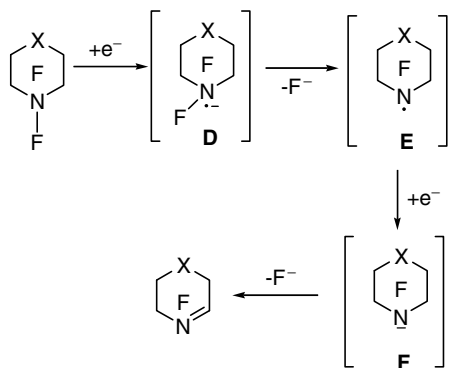


FIGURE 9.26 Reductive defluorination of cyclic perfluorinated *N*-fluoroamines.

The mechanism of the reductive defluorination of perfluorinated N–F amines may involve a relatively low lying LUMO of N–F bond. The injection of an electron on this orbital leads to the formation of radical anion **D**, which can further lose fluoride anion, forming radical **E**. The reduction of **E** to azaanion **F** followed by second fluoride anion elimination may lead to the corresponding cyclic imidoyl fluoride as a result of reductive defluorination (Scheme 9.1).



SCHEME 9.1 Mechanism of reductive defluorination of cyclic *N*-fluoro amines.

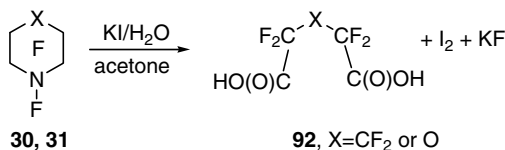


FIGURE 9.27 Reductive hydrolysis of *N*-fluoro amines **30** and **31**.

It should be pointed out that this mechanism is quite general and is likely to be predominant pathway in fluorination reactions involving N–F reagents.

Compounds **30** and **31** are inert to the actions of either base (KOH/H₂O, 80°C) or acids (HCl/H₂O, 80°C), but both react rapidly with KI in aqueous acetone with quantitative formation of I₂ and the corresponding diacids **92**⁸⁷ (Fig. 9.27).

Anhydrous HI selectively reduces N–F bond of cyclic amines, converting **30** into 1-*H*-octafluoropiperidine (**93**) and compound **31** into a mixture of 1-*H*-hexafluoromorpholine (**94**) and imine **83**, respectively⁸⁸ (Fig. 9.28).

The formation of **83** in this reaction is not surprising, since secondary amines (R₂)₂NH are known to be prone to HF elimination, which can be caused by such weak base as a glass. Obviously, the formation of diacids **92** in reaction with KI/H₂O/acetone (or diethyl ester of perfluoroglutaric acid in the reaction of **31** with ethanol³¹) is the result of ring opening hydrolysis of the corresponding imines **81** or **83**, formed as intermediates in this process (for detailed mechanism see Ref. 87). It should be pointed out that the conversion of amine **31** into imidoyl fluoride **81** at elevated temperature in the presence of Fe or Pt metals was also reported.³¹

Compound **30** can be used as fluorinating agent, formally transferring “F⁺” to substrates such as phenols,⁸⁹ anilines,⁹⁰ and various carbanions^{86,91,92} including (CF₃)₂CF^{−93} (Fig. 9.29).

One of the drawbacks of amine **30** as fluorinating agent is a side reactions of highly reactive imidoyl fluoride **81**, formed as by-product in fluorination process. This problem can be eliminated by the use of N–F amine, which in the course of the reaction will be converted into stable, unreactive azaanion. Indeed, higher yields of fluoride **96** were reported in the reaction of fluorinating reagents **97** and **98** with salt **95**.⁸⁶

Perfluorinated sulfonyl N–fluoro imides were demonstrated to be by far better fluorinating agents compared to perfluorinated *N*-fluoro amines, due to a combination

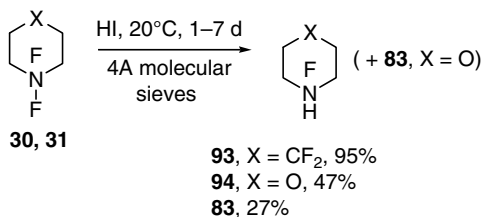


FIGURE 9.28 Reduction of cyclic *N*-fluoroamines by anhydrous HI.

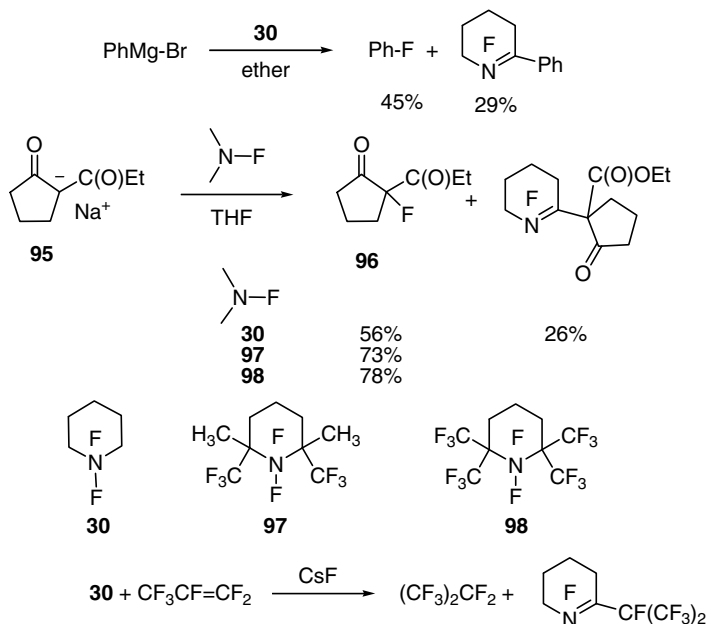


FIGURE 9.29 Cyclic *N*-fluoroamines as fluorinating agents.

of significantly lower reduction potential⁹² and extremely high stability (or rather “unreactivity”) of the corresponding azaanion or imide forming in this process. Cyclic sulfonyl imines **77–79** were reported to be excellent fluorinating agents for electron-rich aromatic compounds.⁷³ It is likely that the mechanism of fluorination of organic substrates by perfluorinated sulfonyl imides (including cyclic imides) involves single electron transfer (SET) process leading to the formation of radical anion, similar to **E** (see Scheme 9.1). Although, at this point $\text{S}_{\text{N}}2$ type (“fluorophilic”)⁹⁴ mechanism cannot be ruled out for these processes at this point. More information on different types of *N*-fluoro compounds, their use in organic synthesis and the mechanism of fluorination can be found in excellent review article.⁹⁴

9.2.2.2 Chemical Transformations of Saturated Heterocyclic Compounds Containing C=O or SO₂ Groups The reactivity of this class of compounds is governed by the functional groups such as C=O or SO₂. For example, the lactone **22**,^{17,21,95} cyclic anhydrides of carboxylic acids **24** or **25**,^{21,51} or sulfonic acids **70–73**^{65,96} readily undergo reactions with a variety of nucleophiles, such as ammonia, amines, thioles, metal chlorides, and fluorides producing the corresponding derivatives of diacids. Some representative examples are shown in Fig. 9.30.

It should be pointed out that often these reactions are highly selective and result in nonsymmetrical derivatives of diacids, providing access to interesting and valuable materials, such as **99–103**.

Difluoromaleic anhydride (**29**) also undergoes ring opening in reactions with nitrogen and oxygen nucleophiles, giving monoamides and monoesters.⁹⁷ On the

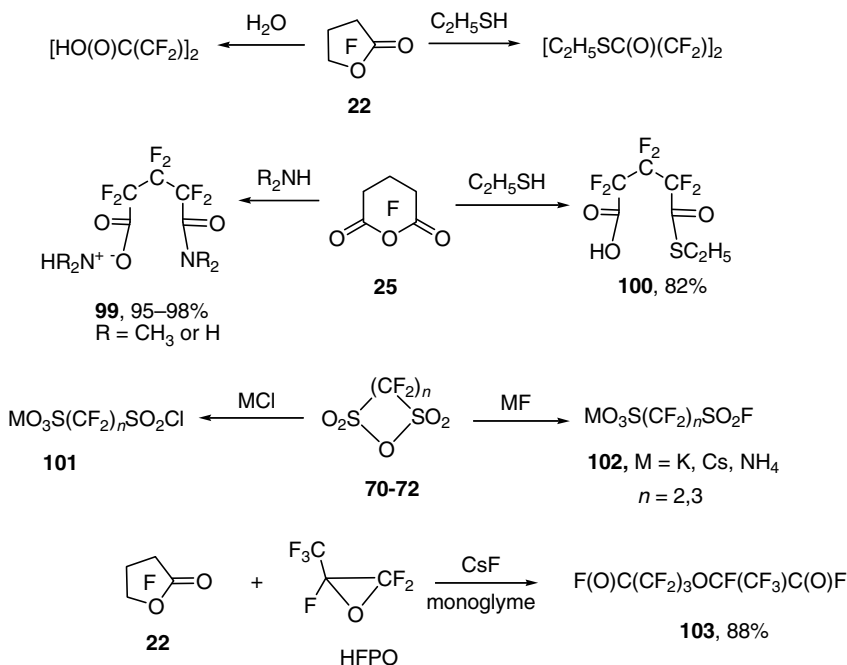


FIGURE 9.30 Nucleophilic ring opening reactions of cyclic esters.

other hand, the presence of reactive and electron deficient double bond makes this compound an excellent dienophile for Diels–Alder reactions. It undergoes the cycloaddition with anthracene and furan (Fig. 9.31).⁹⁷ The last reaction is stereo-selective, leading to *endo* isomer of the corresponding cycloadduct, which was hydrolyzed into the corresponding *exo, exo*-diacids **104**.

In 1976, it was reported that the treatment of cyclic perfluoro-*N*-alkylamines with SO_3 , followed by hydrolysis leads to the formation of 1:1 mixture of bis- and

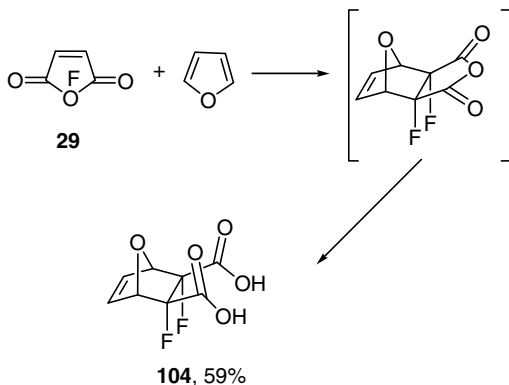


FIGURE 9.31 Diels–Alder reaction of **29** and furan.

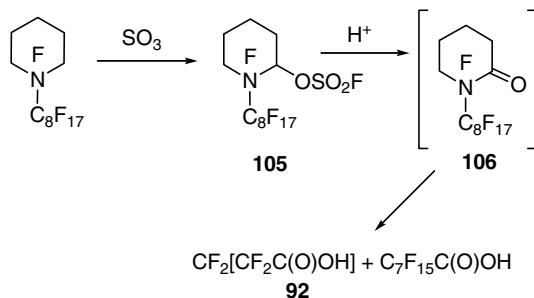


FIGURE 9.32 Hydrolysis of cyclic perfluoro-*N*-alkylamines.

monocarboxylic acids, derived from the hydrolysis of the heterocycle and side chain of cyclic amines, respectively.⁹⁸ For example, the reaction of *F*-*N*-octylpiperidine results in the mixture of **92** ($\text{X} = \text{CF}_2$) and perfluorooctanoic acid (Fig. 9.32).

The reaction proceeds through the insertion of SO_3 into $\alpha\text{-C-F}$ bond of amine leading to stable derivative **105**. The hydrolysis step is likely to involve the formation of the lactam **106**, which undergoes ring opening and hydrolysis giving mixture of acid and diacid. Indeed, the treatment of isolated fluoro-sulfato derivatives similar to **105** by alcohols was reported to give the corresponding esters of perfluorocarboxylic acid.⁹⁸ The formation of imino ester **107** observed in controlled methanolysis of lactam **41** (Fig. 9.33) by Hayashi et al.⁴⁹ is an additional evidence in favor of this mechanism.

Imides of perfluorinated carboxylic acids also undergo the ring opening in the reactions with nucleophiles, giving derivatives of dicarboxylic acids. However, there are a number of processes proceeding with the preservation of heterocycle, such as reaction of silver salt of imide *F*-succinic acid **46** with diazomethane to produce *N*-Me derivative.⁵²

The ability to form stable salts of under the action of base is an important property of imides of perfluorocarboxylic acids. Henne and Zimmer used generated “*in situ*” silver salts of **46** and **47** for the preparation of the corresponding *N*-bromo derivatives,⁵² a potent source of positive bromine.^{52,99} Young et al. used the reaction of *N*-bromoglutarimide with benzoyl bromide for the synthesis of *N*-benzoyl-*F*-glutaryl-imide.¹⁰⁰ The mentioned above (Fig. 9.11) reaction of imides of *F*-succinic and *F*-glutaric acids with XeF_2 is a convenient and relatively simple route for the preparation of *N*-fluoro compounds **50** and **51**.

The reactions involving perfluorinated cyclic sulfides are scarce and known examples limited to the preparation of **61** and **62** by fluorination of **55** and chemical

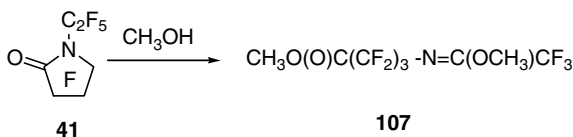
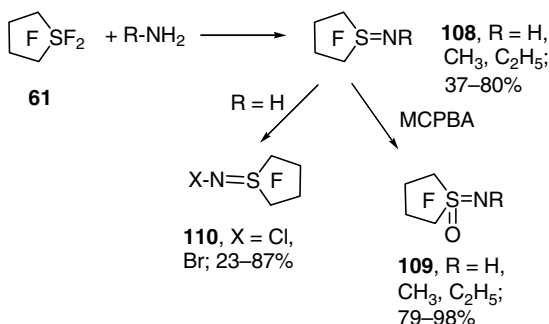


FIGURE 9.33 Controlled methanolysis of lactam **41**.

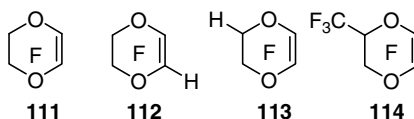
FIGURE 9.34 Reactions of difluorosulfurane **61**.

transformations of difluorosulfurane **61**,^{101,102} including reactions with aliphatic amines, oxidation of the products **108** into **109** and synthesis of *N*-haloimines **110** (Fig. 9.34).

9.3 SYNTHESIS AND REACTIONS OF UNSATURATED PERFLUORINATED OXYGEN- AND NITROGEN-CONTAINING HETEROCYCLES

9.3.1 Synthesis of Unsaturated Perfluorinated Oxygen- and Nitrogen-Containing Heterocycles

This group of perfluorinated compounds is relatively small and limited mostly to nitrogen-containing heterocycles. There are very few known examples of oxygen-containing unsaturated heterocycles. Tatlow et al. reported the synthesis of fluorinated dioxenes **111**–**113** by dehydrofluorination of the corresponding monohydro-*F*-dioxanes (isolated from reaction mixture derived from fluorination of 1,4-dioxane over CoF_3).^{103,104}



In 1991, Krespan reported the preparation of **111** using the sequence, including photochemical chlorination of 1,4-dioxane, chlorine–fluorine exchange, and dechlorination of 1,2-dichlorohexafluoro-1,4-dioxane.¹⁰⁵ Compound **114** was prepared using similar procedure.

Very interesting thermal rearrangement of *F*-3,4-methyl-2,3,4,5-dioxahexane was reported by the Chambers group. On heating this material undergoes ring expansion giving *F*-2,3,5,6-methyl-2,3-dihydrodioxine isolated in 92% yield¹⁰⁶ (Fig. 9.35).

Several methods are available for the preparation of perfluorinated cyclic imidoyl fluorides. For example, reductive defluorination of cyclic *N*-fluoro compounds

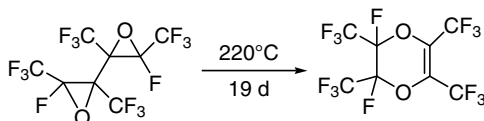


FIGURE 9.35 Isomerization of *F*-2-methyl-3-(3-methyloxiran-2-yl)oxirane.

(Fig. 9.26) by ferrocene or PPh_3 was used for the preparation of imidoyl fluorides **81**, **83**, and **91**. The cleavage of perfluorinated tertiary amines under the action of SbF_5 (see Fig. 9.23) is another convenient method for the synthesis of cyclic imines, such as **81–83**.

It should be pointed out that perfluorinated aromatic heterocyclic compounds is another valuable feedstock for the synthesis of unsaturated fluorinated heterocycles. For example, fluorination of *F*-pyridine over CoF_3 at 120°C results in saturation of both $\text{C}=\text{C}$, leading to **81** as principal product, along with smaller amount of *F*-1-azacyclohexadiene-1,3.^{44,107} Fluorination of substituted pyridine **115** over CoF_3 gives diene **116** in a high yield.¹⁰⁸

The gas-phase fluorination of substituted pyrimidine **117** ($\text{R}_f = \text{CF}(\text{CF}_3)_2$) over CoF_3 leads to the selective and high-yield formation of azadiene **118**, however, unsubstituted *F*-pyrimidine under similar conditions forms the dimer **119**. On the other hand, the reaction of isomeric *F*-pyridazine with CoF_3 is straightforward leading to azadiene **120** (Fig. 9.36). Detailed discussion on the radical cation mechanism

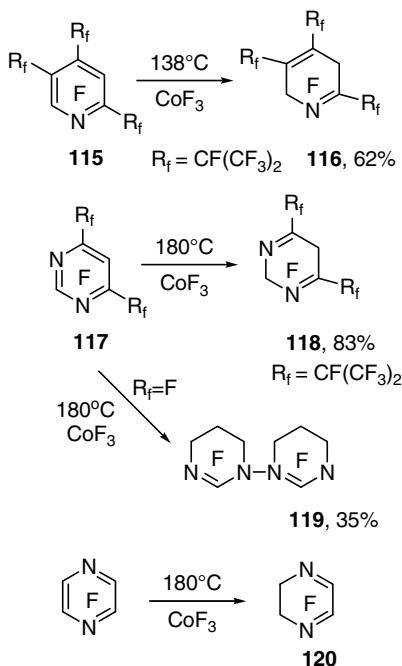


FIGURE 9.36 Fluorination of perfluoroaromatic compounds over CoF_3 .

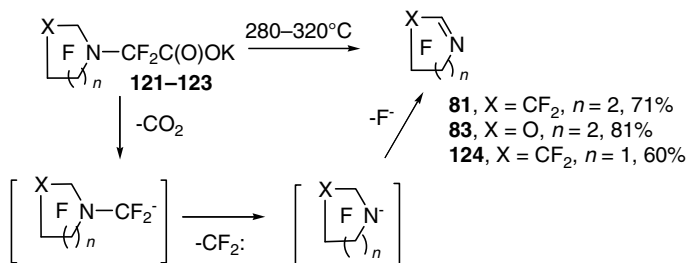


FIGURE 9.37 Synthesis of perfluorinated cyclic imines by pyrolysis of N-heteroaryl acetic acids.

of the fluorination of nitrogen-containing heteroaromatic compounds, which defines the direction of fluorination can be found in the original paper.¹⁰⁷

Cyclic imines can be also prepared using “traditional” chlorination–fluorination approach. Ulrich et al. prepared imines **81** in a good yield by reacting imides **47** with PCl_5 , followed by the treatment of chlorinated products with AgF .¹⁰⁹

Recently reported method of preparation of perfluorinated cyclic imines is based on an unusual decarboxylation reaction of fluorinated acetic acid derivatives containing perfluorinated heterocyclic substituent. Pyrolysis of potassium salts **121**–**123** leads to imines **81**, **83**, and **124** in 60–82% yield (Fig. 9.37).¹¹⁰

The mechanism of this process, involves extrusion of CO₂ with the formation of intermediate carbanion, which further eliminates difluorocarbene giving cyclic azaanion and its conversion into final product through the elimination of fluoride anion (Fig. 9.37).

9.3.2 Reactions of Unsaturated Perfluorinated Nitrogen-Containing Heterocycles

The presence of highly electrophilic C=N bond defines the reactivity of this class of compounds. Similar to other perfluorinated imidoyl fluorides, cyclic analogues are sensitive to the action of nucleophiles. For example, compounds **81** and **124** react with metal fluoride anion in polar solvents with the formation of the salt **125**, which can react with a strong electrophiles (Fig. 9.38).

The treatment of **125** ($n = 1$) with Cl_2 or MeI ¹¹² leads to compounds **126** and **127** in decent yields¹¹¹ and the alkylation of **125** ($n = 2$) with fluorinated alkyl trifluoromethylsulfonates results in the formation of amines **128** (Fig. 9.38).¹¹³ Isomeric azadienes **129** and **130** both produce stable unsaturated azaanion **131** upon treatment with CsF in polar media. The reaction of **129** with MeI leads to the formation of unsaturated heterocycle **132** and the treatment with boron trifluoride results in the mixture of dienes **129** and **130**¹¹⁴ (Fig. 9.39).

It is noteworthy, that in contrast to noncyclic perfluorinated imidoyl fluorides $\text{R}_f\text{N}=\text{CFR}'_f$, cyclic imines **124**¹¹³ and **81** undergo the dimerization upon treatment with fluoride anion¹¹¹ (Fig. 9.40).

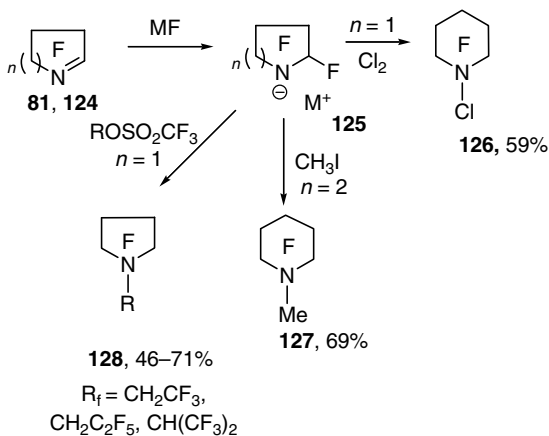


FIGURE 9.38 Reactions involving cyclic azaanions.

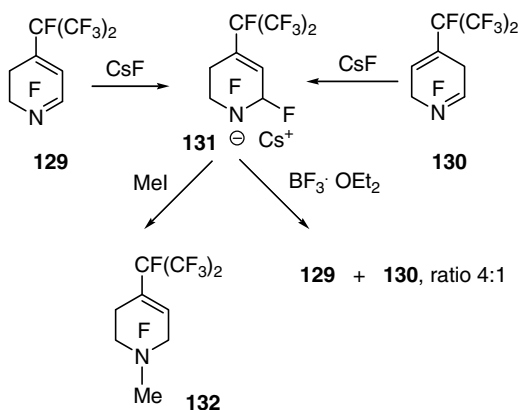
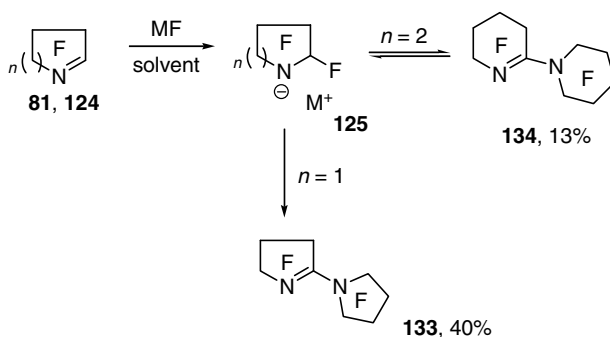
FIGURE 9.39 Generation and reactions of cesium salt **131**.

FIGURE 9.40 Dimerization of cyclic perfluorinated imidoyl fluorides.

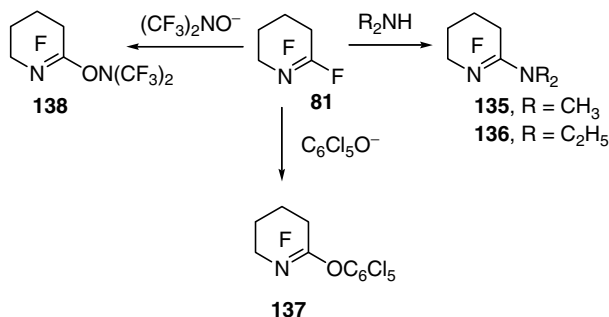


FIGURE 9.41 Nucleophilic reactions of imidoxy fluoride **81**.

The process involves intermediate formation of the salt of azaanion **125**, and the reaction of **125** with starting material resulting in the replacement of vinylic fluorine with the formation of dimers **133** and **134**.

The reaction of with nucleophilic reagents is the most studied group of chemical transformations involving cyclic imidoxy fluorides. Some representative reactions of compound **81** with secondary amines, pentachlorophenoxide and $(\text{CF}_3)_2\text{NONa}$ leading to products **135**–**138** are shown below (Fig. 9.41).¹¹⁵

The reaction of **81** with sodium azide results in the formation of compound **139**, which exists in equilibrium with cyclic tetrazole **140**¹¹⁶ (Fig. 9.42).

The reaction of **81** with diazomethane is another example of nucleophilic cycloaddition process. Elimination of nitrogen from initially formed triazole **142** leads to aziridine **141**.¹¹⁷ Vinylic fluorine in **81** can be replaced by chlorine using the reaction with $\text{ClSi}(\text{CH}_3)_3/\text{KF}$. Alternatively, chloride **143** can be prepared by the reaction of **81** with AlCl_3 .¹¹⁵

Alkylation of cyclic azaanions is also well studied. It can be exemplified by the reactions of **81** reported by Banks group.¹¹⁸ The fluoride ion-catalyzed reaction of

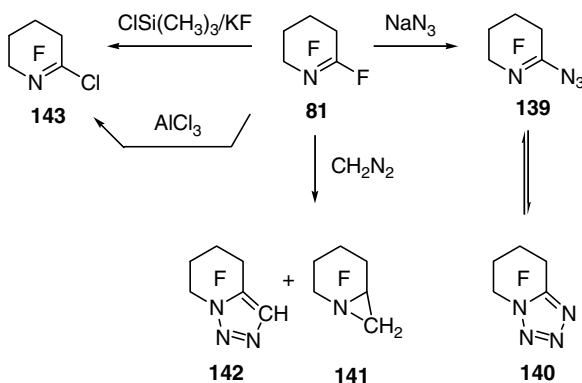


FIGURE 9.42 Reactions of **81** with sodium azide and diazomethane.

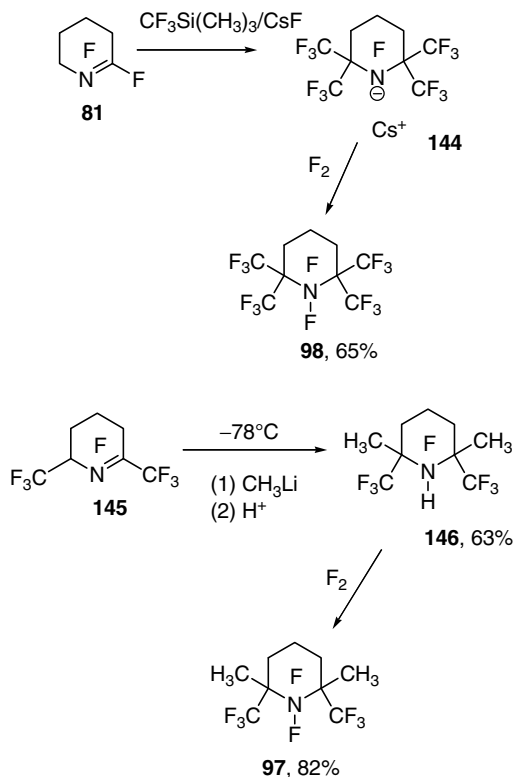


FIGURE 9.43 Reaction of **81** with carbon nucleophiles.

81 with $\text{CF}_3\text{Si}(\text{CH}_3)_3$ leads to complete replacement of all α -fluorines in **81** and the formation of stable cesium salt **144**, which was converted into compound **98** by the reaction with diluted fluorine gas (Fig. 9.43).

Imine **145** is converted into amine **146** by the reaction with excess of CH_3Li , followed by hydrolysis step. Consecutive fluorination of **146** using F_2/N_2 mixture results in *N*-fluoroamine **97**.¹¹⁸

The list of other carbon nucleophiles used in the reactions with **81**, **83**, and **124** includes $\text{C}_6\text{F}_5\text{Si}(\text{CH}_3)_3$,^{119,120} $\text{CF}_3\text{Si}(\text{CH}_3)_3$,¹²¹ and $\text{R}_t\text{CH}_2\text{OSi}(\text{CH}_3)_3$.^{113,122}

Available data on chemical transformations of perfluorinated cyclic dienes are limited. Dienes **129** and **130** were reported to undergo interconversion under the action of CsF (Fig. 9.39)¹¹⁴ and compound **119**—an interesting isomerization into **147** under the action of CsF ¹²³ (Fig. 9.44).

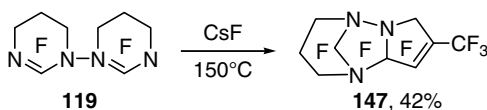


FIGURE 9.44 Nucleophilic isomerization of **119**.

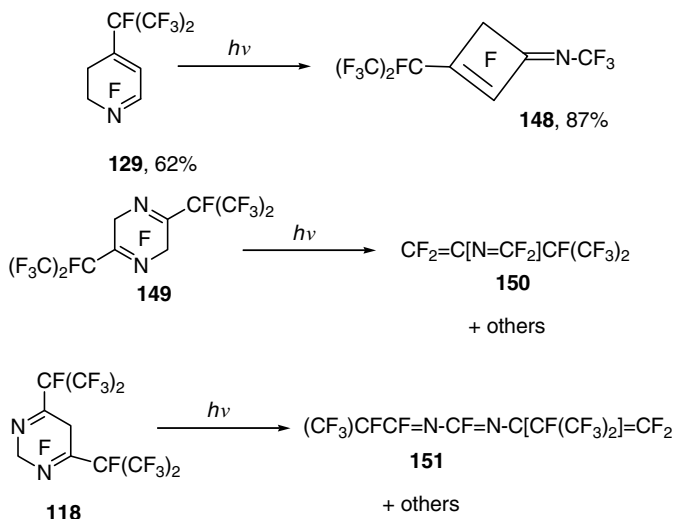


FIGURE 9.45 Photochemical isomerization of perfluorinated cyclic azadienes.

In sharp contrast to heterocycles, containing only one double bond, polyfluorinated cyclic azadienes undergo photochemical isomerizations. The outcome of the reaction depends on the structure of starting material. For example, irradiation of **129** results in high-yield formation of cyclobutene **148**¹²⁴ (Fig. 9.45).

Dienes **149** and **118** under UV irradiation undergo ring opening with the formation of the corresponding azadienes **150** and **151** as major products however, both **118** and **130** remain unchanged under similar conditions.¹²⁴

9.4 CONCLUSION

A wide variety of perfluorinated cyclic materials has been prepared and a large body of experimental material on the synthesis and chemistry of perfluorinated nonaromatic heterocyclic was accumulated. Despite the fact that the saturated perfluorinated heterocycles are expected to be chemically inert, this group of materials actually have an interesting and unusual chemistry, which can be exemplified by reductive defluorination of cyclic perfluorinated N–F amines under the action of mild reducing agents or cleavage of cyclic amines under the action of strong acids.

On the other hand, the synthesis and especially the chemistry of sulfur-, selenium-, and phosphorous-containing heterocycles is the least studied and underdeveloped sector of perfluorinated heterocycles and there is no doubt that new materials and interesting chemistries yet to be discovered in area.

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10

SEVEN-MEMBERED AND LARGER RING-FLUORINATED HETEROCYCLES

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10.1 INTRODUCTION

In this chapter, the synthesis and the chemistry of fluorinated seven and eight-membered and larger heterocyclic rings containing oxygen, nitrogen, or sulfur are reviewed with emphasis on the synthesis and chemical transformations. The chapter is organized according to compound class, proceeding from heterocycles containing oxygen atoms (one, two etc., following the substitution pattern of heterocycles from 1,2-, 1,3-, and 1,4-dioxa derivatives) to heterocycles containing both oxygen and nitrogen containing heterocycles (organized in same order: 1,2-, 1,3-, and 1,4-heteroatom pattern), and a short summary on the synthesis and chemistry of sulfur-containing heterocycles. A discussion on synthesis and chemistry of fluorinated macrocycles concludes the chapter. Since there are a limited number of heterocycles containing other heteroatoms (P, Si, Se, and Te), these classes of compounds are not included in the chapter.

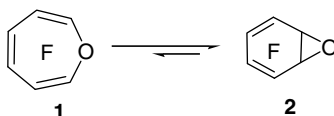


FIGURE 10.1 Equilibrium between *F*-oxepine and hexafluorobenzene oxide.

10.2 FLUORINATED OXYGEN-CONTAINING HETEROCYCLES

10.2.1 Fluorinated Derivatives of Oxepine

The number of known fluorinated (and especially perfluorinated) oxygen-containing heterocycles is limited. Parent *F*-oxepine (**1**) so far has not been isolated. It exists in rapid equilibrium with its bicyclic isomer *F*-1,2-epoxybenzene (**2**),^{1,2} but in contrast to hydrocarbon analogue, the equilibrium in this case lies far on the side of **2**, with estimated equilibrium ratio **1**:**2** of 3:97 at 55°C. At this temperature, the extrapolated rate constant for formation of **1** is 6000 times smaller compared to hydrocarbon analogue (Fig. 10.1).²

The synthesis of oxide **2** is quite complex and involves six steps.^{1,2} Two other perfluorinated derivatives of *F*-oxepine, compounds **5** and **6**, were made by thermal isomerization of bicyclic compounds *endo*-**3** and *endo*- and *exo*-**4** isomers of, prepared by reaction of Dewar-*F*-benzene with CF₂(OF)₂ under UV irradiation in 2% and 6% yield, respectively. At elevated temperature, both **3** and **4** undergo irreversible isomerization affording **5** and **6**, respectively (Fig. 10.2).^{3,4}

The half-lives of compounds **3** and **4** are 3.8 and 6.7 min at 160°C, respectively. Low molecular weight perfluorinated polymer (MW ~1100) isolated in this reaction was shown to have an unusual structure with unsaturated seven-membered ring incorporated into the backbone of the polymer.³

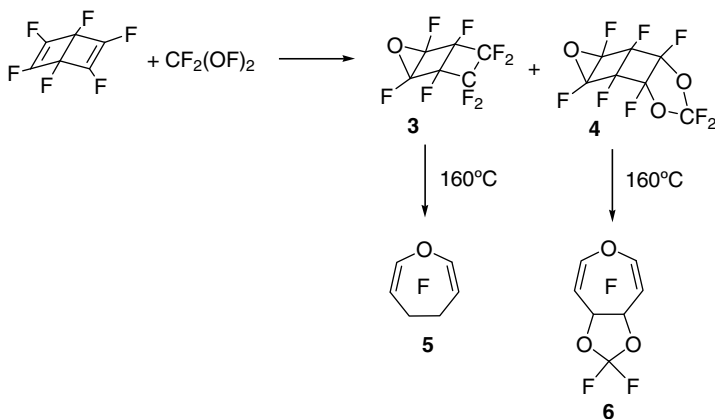


FIGURE 10.2 Preparation of compounds **5** and **6**.

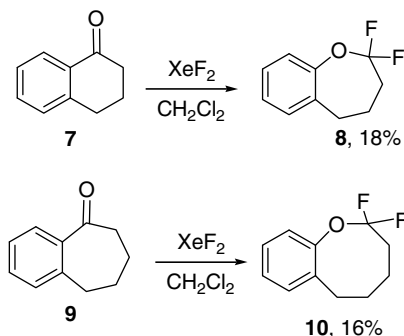


FIGURE 10.3 XeF_2 -initiated ring expansion of cyclic aromatic ketones.

2,2-Difluoro-2,3,4,5-tetrahydro-2H-1-benzoxepine (**8**) and 2,2-difluoro-2,3,4,5-tetrahydro-2H-1-benzoxocin (**10**) have been prepared in low yield by oxidative ring expansion reaction of cyclic aromatic ketones **7** or **9** with XeF_2 (Fig. 10.3).⁵

Fustero and coworkers recently successfully applied a ring-closing metathesis (RCM) reaction for the stereoselective synthesis of 3-substituted -2,3,4,7- and -2,3,4,5- tetrahydrooxepines, containing a fluoroalkyl group.⁶ The recent development of RCM process for the synthesis of “lightly” fluorinated carbocycles as well as oxygen- or nitrogen-containing heterocycles is summarized in an excellent review.⁷

10.2.2 Fluorinated Rings with Two Oxygen Atoms

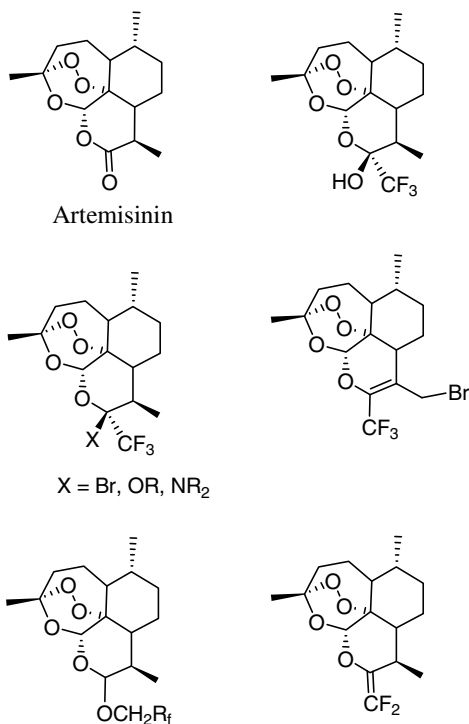
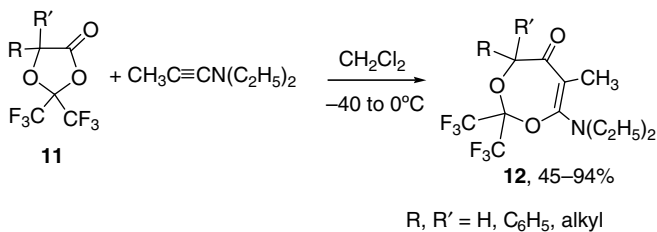
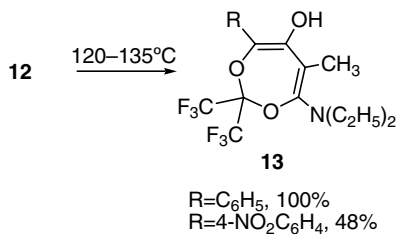
Artemisinin is an important antimalarial drug with high activity against chloroquine-resistant *Plasmodium falciparum*. *endo*-Peroxide fragment is an important attribute of this molecule. Bonnet-Delpon and coworkers found that the introduction of CF_3 group in the molecule through the reaction of artemisinin and Ruppert–Prakash reagent [$\text{CF}_3\text{Si}(\text{CH}_3)_3$] results in a significant improvement of antimalarial activity of artemisinin.⁸ Several other derivatives of artemisinin (Fig. 10.4) introduced by this group also showed promising results *in vitro* antimalarial test.^{9,10}

Additional information on fluorinated derivatives of artemisinin can be found in several recent review articles^{11–14} and in Chapter 12.

Synthesis of polyfluorinated 1,3-dioxepines has been developed by Burger and coworkers.^{15–18} The method relies on the ring expansion of fluorinated five-membered heterocycles derived from hexafluoroacetone. For example, 4,5-dihydro-1,3-dioxepine-5-ones **12** are prepared by the reaction of 1,3-dioxalan-4-ones **11** with 1-diethylamino-1-propyne (Fig. 10.5).^{15–18}

1,3-Dioxepine-5-ones undergo an interesting rearrangement at an elevated temperature. Heterocycles **12** bearing an aryl group in position 7 quantitatively rearrange into the corresponding enols **13** upon heating (Fig. 10.6).¹⁷

The outcome of thermal reactions depends on the reaction conditions. For example, the thermolysis of **12** ($\text{R} = \text{H}$, $\text{R}' = \text{Ar}$) at $<130^\circ\text{C}$ in close system results in ring contraction leading to furanones **14**. When the reaction was carried out at

**FIGURE 10.4** Artemisinin and its fluorinated derivatives.**FIGURE 10.5** Synthesis of 2,2-bis(trifluoromethyl)-4,5-dihydro-1,3-dioxepine-5-ones **12**.**FIGURE 10.6** Rearrangement of 4,5-dihydro-2H-1,3-dioxepine-5-ones to enols **13**.

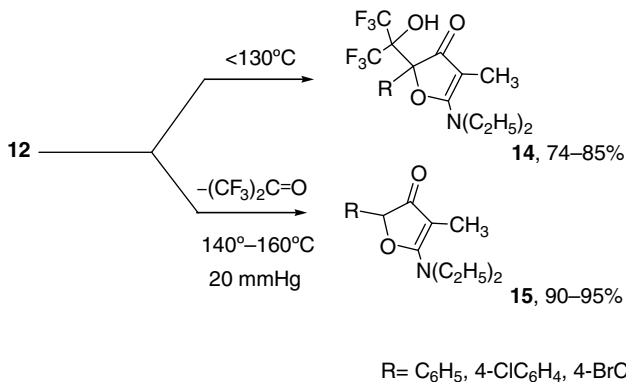


FIGURE 10.7 Thermal reactions of 4,5-dihydro-2H-1,3-dioxepine-5-ones **12**.

slightly higher temperature and reduced pressure, furanones **15** formed as the result of hexafluoroacetone extrusion (Fig. 10.7).

Relatively high electrophilicity of the double bond of *F*-2-methylpentene-2 (**16**; for synthesis, see Refs 19 and 20) in combination with ability of the double bond to undergo allylic shift makes this material a convenient building block for the preparation of 1,4-dioxepanes. For example, the reaction of **16** with 2,3-butanediol in the presence of triethylamine gives a mixture of 1,4-dioxepines **17** and **18**, along with dioxolane **19** (Fig. 10.8).²¹

Detailed study on the interaction of bifunctional nucleophilic reagents with **16** revealed an interesting behavior of this compound. While reaction with ethylene glycol in polar solvents (DMF, DMSO, HMTA, and acetonitrile) leads to the predominant formation of dioxolane **20**, in solvents of lower polarity predominant formation of the corresponding 1,4-dioxepine **21** as major product is observed (Fig. 10.9).²²

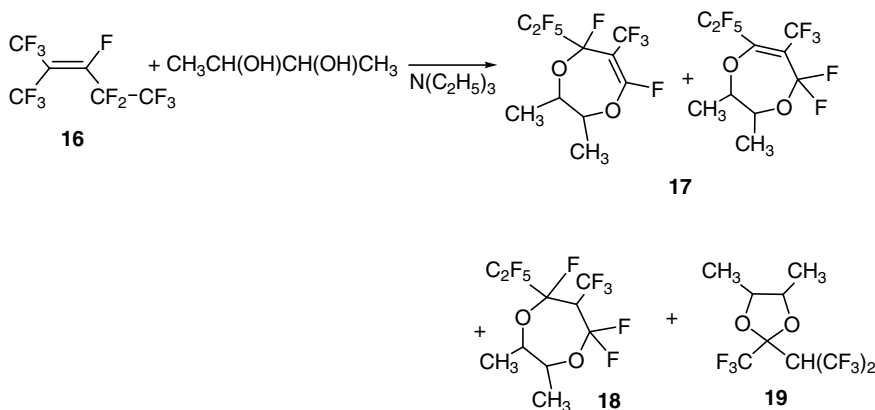


FIGURE 10.8 Reaction of *F*-2-methylpentene-2 with 2,3-butanediol.

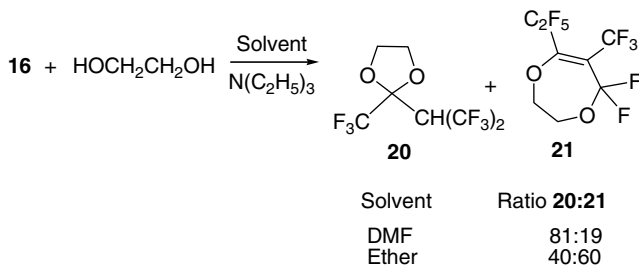


FIGURE 10.9 Reaction of **16** with ethylene glycol in different solvents.

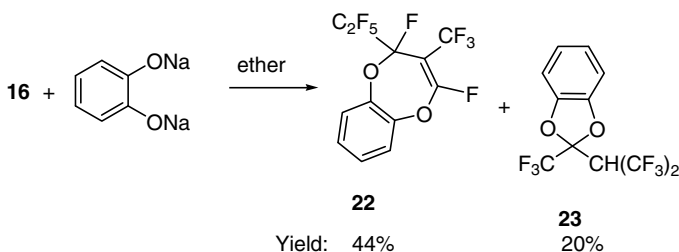


FIGURE 10.10 Reaction of **16** with catechol.

The acidic hydrolysis of a CF_2 group in **21** proceeds selectively, leading to the formation of unsaturated lactone.²²

Reaction of **16** with the disodium salt of catechol leads to dioxepine **22** as the major product, when it is carried out in ether solvent (Fig. 10.10); however, when a $\text{CH}_3\text{CN}/\text{N}(\text{C}_2\text{H}_5)_3$ system is used, the yield of dioxolane **23** is significantly higher (62%).²³

Reaction of olefin **24** (trimer of *F*-propene; for synthesis, see Refs¹⁹ and ²⁰) with catechol in DMF affords a mixture of two isomeric benzoxazepines **25** and **26** in low to moderate yield (Fig. 10.11).²³

Similar chemistry can be used for the construction of fluorinated heterocycles containing eight- and nine-membered rings.²⁴ For example, 1,5-benzodioxocin

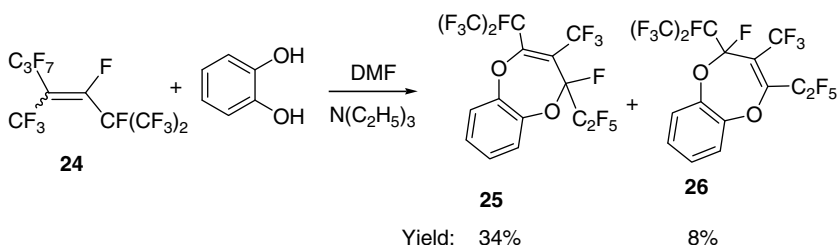


FIGURE 10.11 Reaction of **24** with catechol.

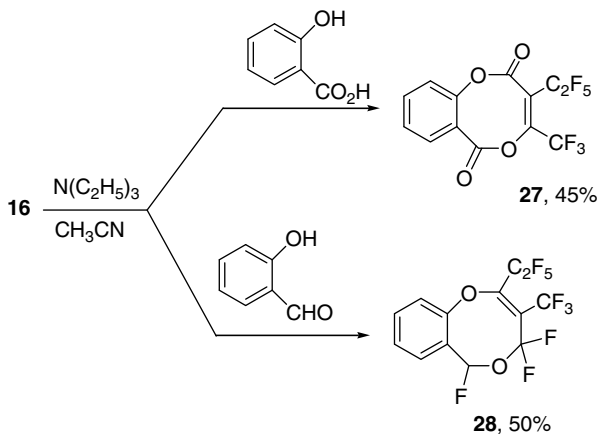


FIGURE 10.12 Construction of large oxygen-containing heterocycles using reaction of **16** with salicylic acid and salicylaldehyde.

derivatives **27** and **28** were prepared by reaction of compound **16** with salicylic acid or salicylaldehyde in the presence of triethylamine (Fig. 10.12).

Fluorinated nine-membered heterocycles **29** and **30** were synthesized by reacting **16** with phthalyl- and *o*-hydroxyphenethyl alcohols in the presence of base (Fig. 10.13).²⁴

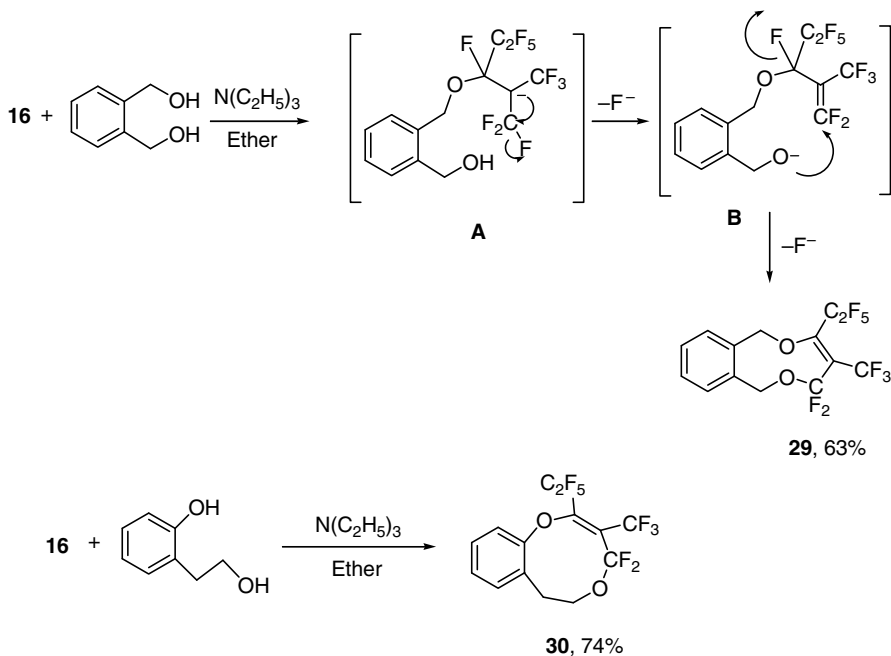


FIGURE 10.13 Synthesis of large oxygen-containing heterocycles using reaction of **16** with bifunctional nucleophiles.

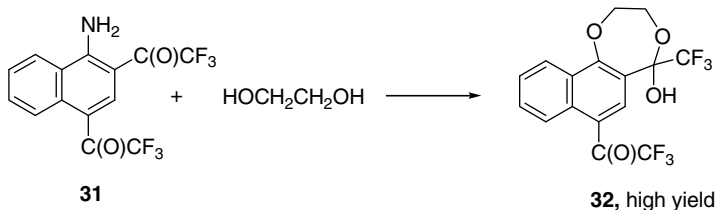


FIGURE 10.14 Preparation of naphthodioxepine **32**.

It should be pointed out that all reactions involving unsaturated fluorinated substrates and bifunctional nucleophiles rely on the attack of nucleophile on the positively charged carbon of the $\text{C}=\text{C}$ bond (in the case of **16**, on $\text{CF}=\text{C}$) leading to the formation of anion **A**. The elimination of fluoride anion results in an intermediate **B** containing a highly electrophilic terminal $\text{CF}_2=\text{C}(\text{CF}_3)-$ fragment. The final step involves cyclization through an intramolecular nucleophilic attack of an alkoxy anion with simultaneous migration of the double bond resulting in the formation of seven-membered ring (Fig. 10.13).

Naphtho-1,4-dioxepine **32** was prepared using classical cyclocondensation approach.²⁵ The reaction of 1-naphthylamine **31** with ethyleneglycol resulted in the high yield formation of **32** (Fig. 10.14).

10.2.3 Fluorinated Heterocycles Containing Oxygen and Nitrogen Atoms

The synthesis of perfluorinated 1,2-oxazepines **33** and **34** was carried out through unusual cyclocondensation process. The reaction of hydroxylamine with excess of **16** resulted in the formation of 1:2 adduct—1,2-oxazepine **33** in 50% yield, along with smaller amount of by-product **34** (derived from **33** as the result of HF addition across the $\text{C}=\text{C}$ bond (Fig. 10.15), while the expected 5-fluoro-3-(pentafluoroethyl)-4-trifluoromethylisoxazole is formed in this reaction only as a minor by-product.²⁶

Several 2,2-bis(trifluoromethyl)-1,3-oxazepines were prepared using an interesting reaction of 2,2-bis(trifluoromethyl)-1,3-oxazolidin-5-ones (**35**) and 1-diethylaminoprop-1-yne.¹⁷ This reaction results in a high-yield formation of the corresponding 2-bis(trifluoromethyl) 1,3-oxazepin-5-ones **36** (Fig. 10.16).

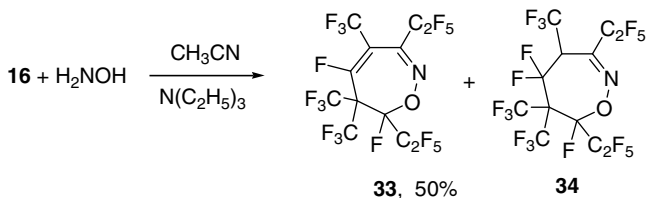


FIGURE 10.15 Synthesis of 1,2-oxazepines.

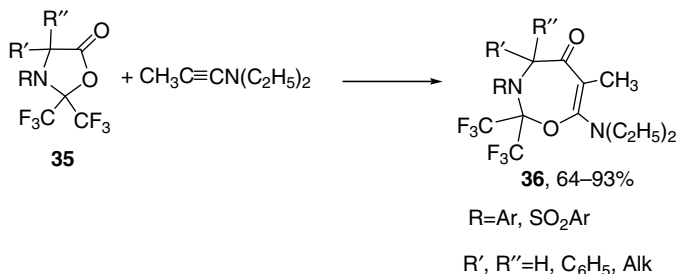
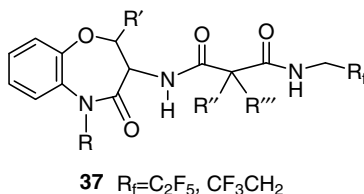


FIGURE 10.16 Synthesis of 2-bis(trifluoromethyl) 1,3-oxazepin-5-ones **36**.

1,4-Oxazepines containing fluoroalkyl substituents are often prepared using a “fluorinated building block” approach. For example, a considerable number of 1,4-oxazepines **37** (an effective inhibitors of γ -secretase) are synthesized through the condensation of a heterocyclic amine with fluorinated malonamides.²⁷



Trifluoromethylated 1,4-oxazepines **38** and **39** (analogues of Sustiva®, potent HIV reverse transcriptase inhibitor) were prepared by cyclocondensation of the corresponding aromatic aminoalcohols with acyl bromides $\text{RCHBrC}(\text{O})\text{Br}$ (Fig. 10.17).^{28–31}

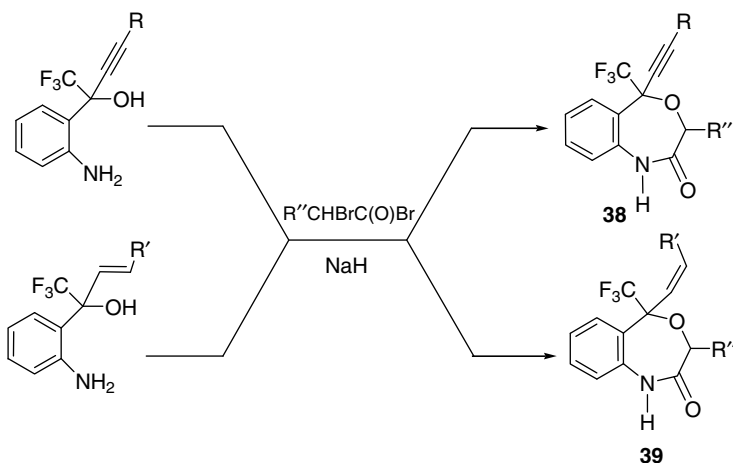
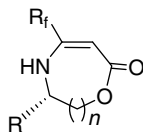


FIGURE 10.17 Preparation of 1,4-oxazepines **38** and **39**.

Several other methods have been used for the preparation of 1,4-dioxazepanes bearing trifluoromethyl groups. For instance, an intramolecular Michael addition was utilized by Abarbri and coworkers for stereoselective synthesis of seven- and eight-membered heterocycles **40** and **41**.³²



74–87%

R=alkyl, $\text{CH}_3\text{S}(\text{CH}_2)_n$

40, $n=1$, $\text{R}_f=\text{CF}_3$, C_2F_5

41, $n=2$, $\text{R}_f=\text{CF}_3$

The reaction of ethanolamines with **16** has significantly higher selectivity for the formation of seven-membered heterocycles compared to the reactions of ethyleneglycol and catechol. In this reaction, 1,4-oxazepines **42** form as a major products, along with small amount of **43**, resulting from HF addition across the double bond of **42** (Fig. 10.18).²⁶

Furin and coworkers recently demonstrated that *F*-5-azanonene-4 (**44**; for preparation, see Ref. 33) is a convenient synthon for the preparation of 1,3,5-oxadiazepines **45** (Fig. 10.19).²⁶

Mechanistically, this process is similar to the cyclization processes involving fluoroolefins **16** and **24**. The reaction involves the attack of nitrogen on the electron-deficient $\text{C}=\text{N}$ double bond of **44** with the migration of the double bond, followed by a ring closure step via intramolecular nucleophilic displacement of fluorine in the $\text{CF}=\text{N}$ - unit by alkoxy anion. The formation of **45** containing two $\text{C}=\text{N}$ double bonds is the result of HF abstraction by triethylamine (Fig. 10.19).

The reaction of **16** with equimolar amount of *o*-aminophenols **46** produces the corresponding 1,4-oxazepines **47** (single isomer in each case) in moderate yield (Fig. 10.20).²³

Although a similar process involving **24** is believed to proceed through an intermediate **48**, the reaction does not stop at this stage and leads to the formation

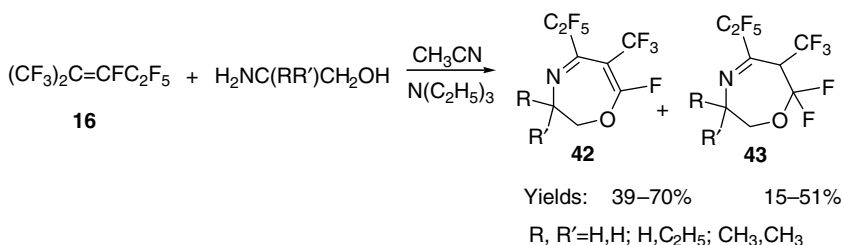


FIGURE 10.18 Reaction of **16** with ethanolamines.

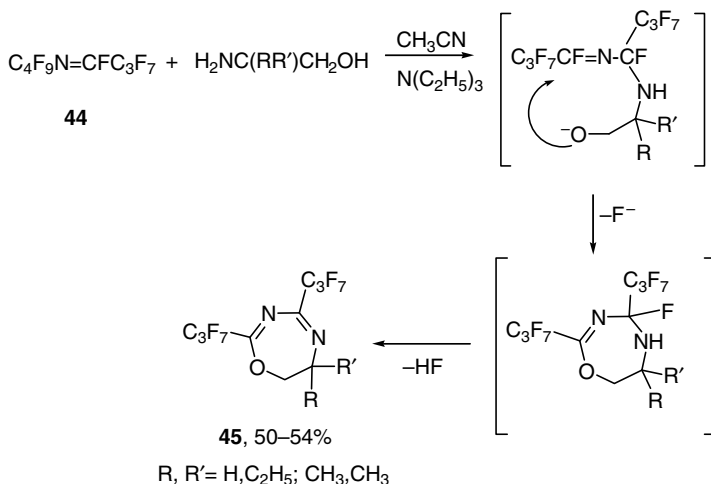


FIGURE 10.19 Use of *F*-5-azanonene-4 (**44**) for the synthesis of 1,3,5-oxadiazepines **45**.

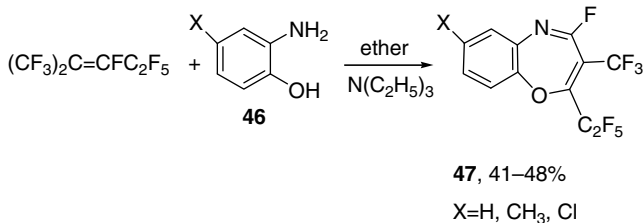


FIGURE 10.20 Reaction of **16** with *o*-aminophenols **46**.

of bicyclic oxazepines **49** through the reaction of second mole aminophenol with fluorinated $C=C$ of intermediate **48** (Fig. 10.21).²³

The reaction of **16** with two moles of *o*-aminobenzyl alcohol gave **50** in excellent yield (Fig. 10.22).²⁴

The reaction of vinyl ketone **51** with aminophenols under microwave irradiation was shown to be an effective way for synthesizing of 1,4-oxazepin-7-ols **52** (Fig. 10.23).³⁴

An interesting concept for the preparation of seven-membered heterocycles with several heteroatoms was reported in 1988 by Burger and coworkers. Base-catalyzed reaction of hexafluoroacetone imine derivatives **53** with epichlorohydrine resulted in the formation of 1,5-dioxo-3-azepines **54** and 1-oxa-3,5-diazepines **55** (Fig. 10.24).³⁵

More sophisticated starting material was used in the preparation of benzo- and naphtho-1,3,5-oxadiazepine-4-ones developed by the Ukrainian research group. The synthesis is based on the reaction of isocyanate **56** with *o*-aminophenols **46**, leading to compounds **57** in 54–92% yield^{36,37}. This approach is exemplified by reaction of 2-amino-1-naphtol and **56** (Fig. 10.25).

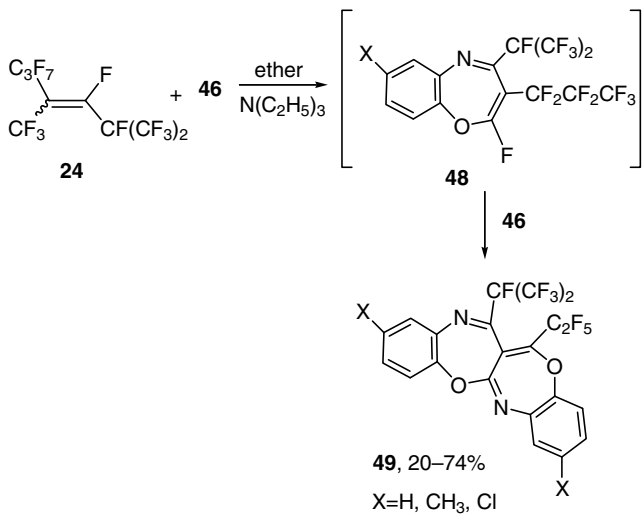


FIGURE 10.21 Preparation of bicyclic oxazepines **49** using **24**.

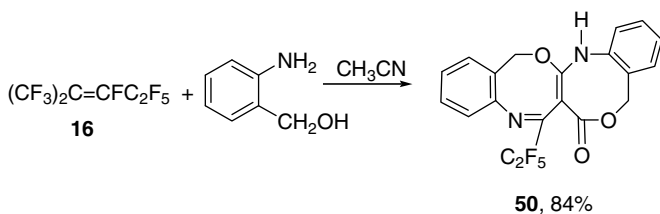


FIGURE 10.22 Reaction of **16** with *o*-aminobenzyl alcohol.

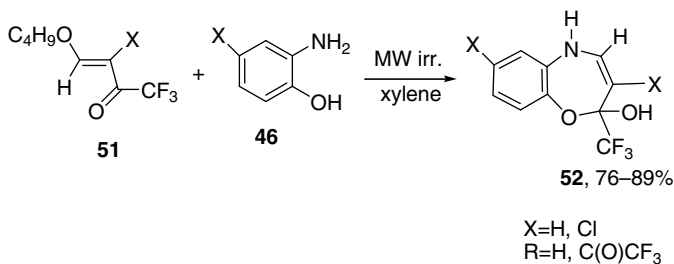


FIGURE 10.23 Microwave-assisted synthesis of fluorinated 1,4-oxazepine-7-ols.

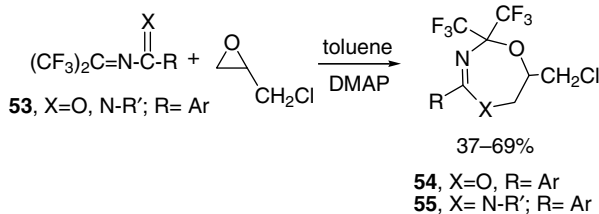


FIGURE 10.24 Synthesis of 2,2-bis(trifluoromethyl)-1,5-dioxo-3-azepines **54** and 1-oxa-3,5-diazepines **55**.

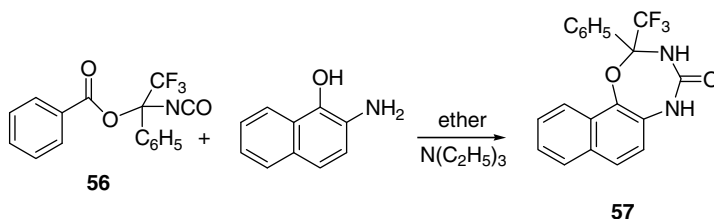


FIGURE 10.25 2-Aminonaphthol-based synthesis of **57**.

10.3 FLUORINATED NITROGEN-CONTAINING HETEROCYCLES

10.3.1 Fluorinated Nitrogen-Containing Heterocycles with One Heteroatom

Although the parent hexafluoro-1*H*-azepine is not known, several *N*-substituted hexafluoroazepines were reported. 1-Cyanoheptafluoro-1*H*-azepine (**58**)³⁸ was prepared by thermal reaction of cyanoazide with heptafluorobenzene (Fig. 10.26).³⁹

In sharp contrast to hydrocarbon analogue, which undergoes spontaneous dimerization at an ambient temperature, compound **58** is a stable solid with a melting

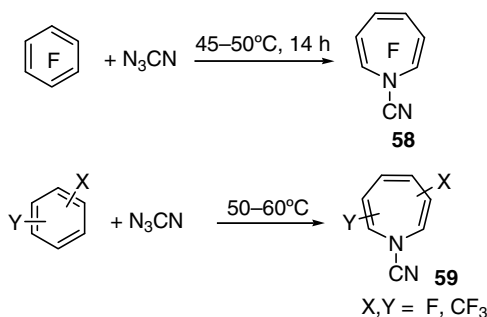


FIGURE 10.26 Preparation of fluorinated 1-cyano-1*H*-azepines **58** and **59**.

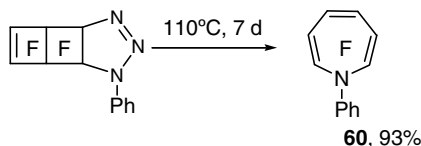


FIGURE 10.27 Synthesis of hexafluoro-1-phenyl-1H-azepine **60**.

point of 51–52°C.³⁸ Mono- and polyfluorinated azepines **59** (X = F or CF₃) were prepared using same method. They are more stable compared to their hydrocarbon counterparts, but undergo dimerization upon heating.³⁹ Among the other known hexafluoroazepines are 1-phenyl-1H-azepine (**60**), 1-carboethoxy-1H-azepine (**61**), and 1-amido-1H-azepine (**62**) prepared by the Haszeldine group in 1980s.^{40,41} Since nitrene generated from phenylazide has a relatively low reactivity and does not react with C₆F₆, compound **60** was prepared by thermal isomerization of the cycloadduct of C₆H₅N₃ and hexafluoro-Dewar-benzene (Fig. 10.27).⁴⁰

Compound **61** was synthesized through thermal reaction of C₆F₆ and ethylazidoformate, however, the azepine **62** was made by acidic hydrolysis of the nitrile group of **58** (Fig. 10.28).⁴¹

It should be pointed out that the formation of azepine in reaction with ethylazidoformate was observed only in case of hexafluorobenzene and the same reaction of fluorinated naphthalenes led to the exclusive formation of the corresponding aziridines as the result of [1 + 2] cycloaddition of the EtOC(O)N: to fluorinated C=C of naphthalene.⁴¹ Azepines **60–62** undergo clean, high-yield photochemical isomerization with formation of the corresponding hexafluoro-2-azabicyclo[3.2.0]hepta-3,6-dienes.⁴¹

“Lightly” fluorinated seven- and eight-membered rings containing one nitrogen atom are usually prepared either by selective introduction of fluorine into the hydrocarbon ring or by using standard techniques of heterocycles synthesis. For example, 2-azepinone **63** was prepared in moderate yield through selective electrochemical fluorination of the parent hydrocarbon in the presence of (C₂H₅)₃N·3HF.⁴² Lactam **64** was synthesized in 52% yield by base-catalyzed reaction of caprolactam

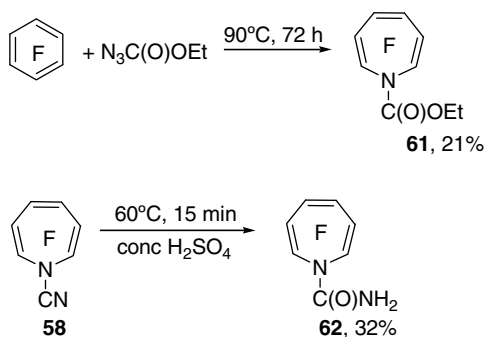
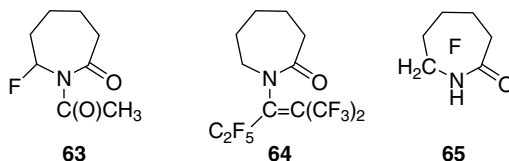


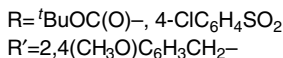
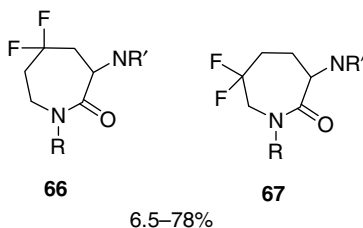
FIGURE 10.28 Synthesis of hexafluoroazepines **61** and **62**.

and **16**,⁴³ and compound **65** was isolated in low yield in the reaction of $\text{EtO}(\text{O})\text{C}(\text{CF}_2)_4\text{CN}$ with hydrogen in the presence of H_2SO_4 and PtO catalyst.⁴⁴



Introduction of CF_2 group into the cyclic system can be carried out through the replacement of carbonyl group, using traditional fluorinated reagents, such as SF_4 or aminosulfuranes. Compounds **66** and **67** were prepared in 6.5–78% yield by treatment of the corresponding carbonyl-containing precursors with $(\text{CH}_3\text{OCH}_2\text{CH}_2)_2\text{NSF}_3$ in the presence of boron trifluoride catalyst.⁴⁵

It should be pointed out that this reaction has high selectivity and only more reactive keto group is involved in the reaction with fluorinating reagent. Carbonyl-containing starting materials for these synthesis were prepared using quite popular RCM process followed by the oxidation of $\text{C}=\text{C}$ functionality into carbonyl group.⁴⁵



RCM was also successfully applied for the synthesis of wide range of nitrogen-containing heterocycles. Pioneered by Dixneuf and Osipov,⁴⁶ this approach was first applied for the synthesis of azepines **68** (Fig. 10.29). RCM reaction of 4-azanonadienes-1,8 catalyzed by Grubs-type ruthenium catalysts results in high-yield formation of the corresponding azepines.

The position of the double bond in heterocycle can be “tuned” by right choice of starting materials. For example, isomeric azepines **69** were prepared in excellent yields from the corresponding 5-azanonadienes-1,8 (Fig. 10.29).⁴⁶

Recently, it was shown that RCM approach, which was widely applied for the synthesis of ring-fluorinated cycloalkenes,^{7,47} can be successfully used for the preparation of difluoroazepines **70** and **71** (Fig. 10.30).^{7,48–50}

Review article⁷ provides an overview of the synthesis of fluorinated nitrogen- and oxygen-containing heterocycles using RCM methodology.

Interesting variation of RCM process involving the double bond with vinylic fluorine substituent was recently used for the synthesis of 4-R-6-fluoro-2,3,4,7-tetrahydro-1H-azepines (**72**, $\text{R} = \text{H}$, CH_3 , and Ph), prepared in 72–94% yield through the cyclization of the corresponding 2-fluoro-4-azanonadienes-1,8 (Fig. 10.31).⁵¹

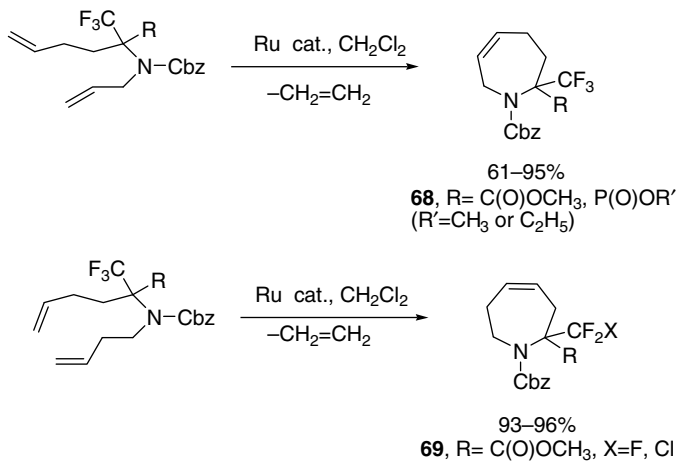
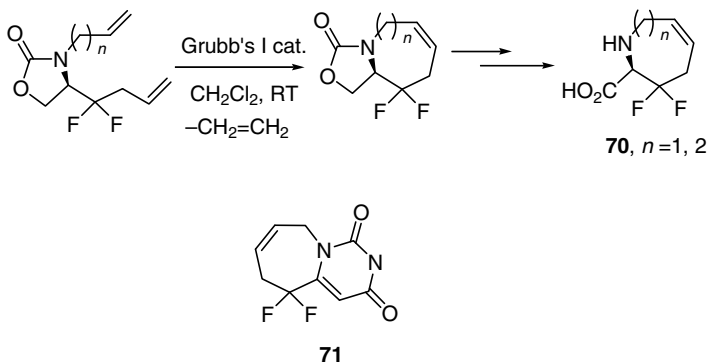
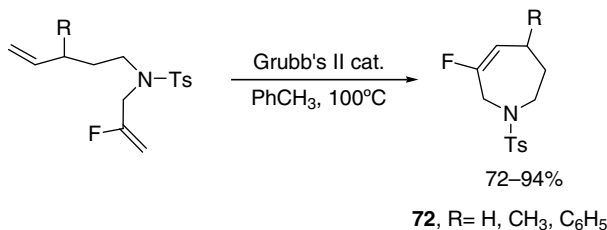


FIGURE 10.29 RCM synthesis of fluoroalkyl azepines.

FIGURE 10.30 RCM synthesis of ring-fluorinated azepines **70** and **71**.FIGURE 10.31 RCM synthesis of **72** involving fluorinated double bond.

Despite the fact that the reaction works well for the preparation of CF₃-containing five- and six-membered heterocycles, the attempt to extend this process to the preparation of CF₃-containing azepines so far was not successful.⁵¹

10.3.2 Fluorinated Nitrogen-Containing Heterocycles with Two or More Heteroatoms

1,2-Diazepines can also be prepared using RCM methodology. 3-Fluoro-1,2-diazepines **73** was synthesized in 64% yield through the ring closure of the corresponding unsaturated hydrazine (Fig. 10.32).⁵²

Alternative synthesis of 1,2-diazepines developed by Burger and coworkers is based on retro [3 + 2] process.⁵³ The pyrolysis of bicyclic compounds **74** leads to high-yield formation of 5,5-bis(trifluoromethyl)-4,5-dihydro-1*H*-1,2-diazepines (**75**) through the extrusion of $\text{CH}_2=\text{C}(\text{CF}_3)_2$ (Fig. 10.33).

Interestingly, the reaction of **74** ($\text{R}' = \text{C}(\text{O})\text{R}$) proceeds with the formation of isomeric 4,5-dihydro-1*H*-1,2-diazepines **76**. The reaction of compound **75** ($\text{R} = \text{CH}_3$ and $\text{R}' = \text{C}_6\text{H}_5$) with LiAlH_4 proceeds with selective reduction of $-\text{N}=\text{C}(\text{CH}_3)$ group, yielding 4,5,6,7-tetrahydro-7-methyl-3-phenyl-5,5-bis(trifluoromethyl)-1*H*-1,2-diazepine (yield 70%), but hydrogenation using $\text{H}_2/\text{Pd}/\text{C}$ system produces isomeric 4,5,6,7-tetrahydro-3-methyl-7-phenyl-5,5-bis(trifluoromethyl)-1*H*-1,2-diazepine as the result of selective reduction of $-\text{N}=\text{C}(\text{C}_6\text{H}_5)-$ moiety.⁵³

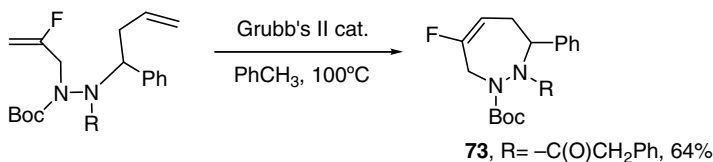


FIGURE 10.32 RCM synthesis of fluorinated 1,2-diazepines.

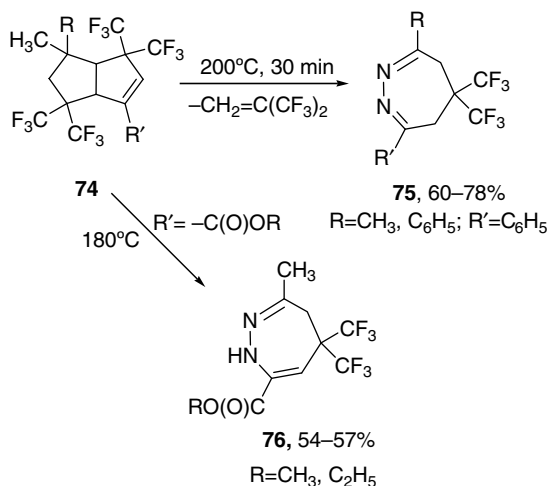


FIGURE 10.33 Synthesis of 5,5-bis(trifluoromethyl)-4,5-dihydro-1*H*-1,2-diazepines.

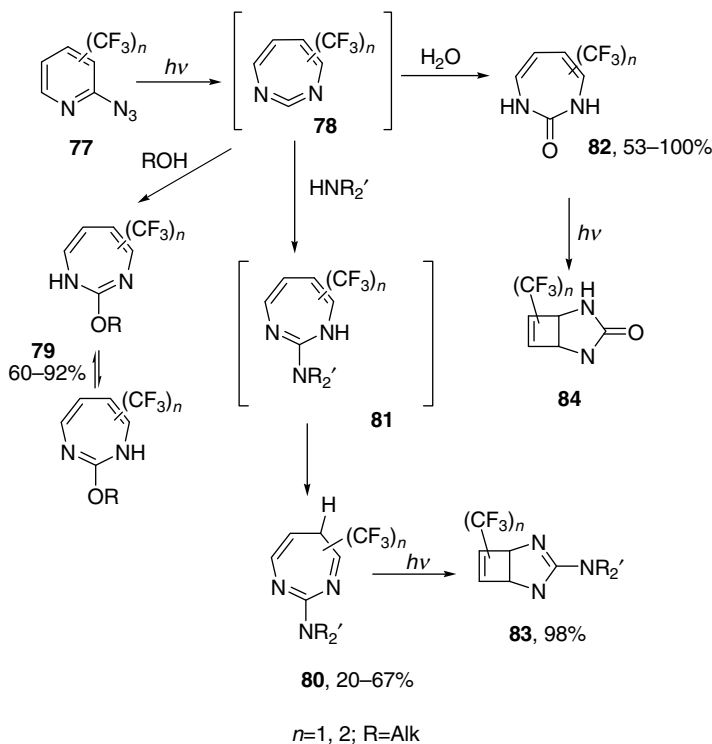


FIGURE 10.34 Photochemical synthesis of trifluoromethylated 1,3-diazepines.

Interesting synthetic approach to 1*H*- and 5*H*-1,3-diazepines based on the photolysis of 2-azido trifluoromethyl pyridines **77** was reported recently.^{54,55} The photolysis of pyridines **77** (or tetrazolo[1,5- α]pyridines) results in the intermediate formation of 1,3-diazacyclohepta-1,2,4,6-tetraenes **78** (Fig. 10.34). The reaction of **78** with alcohols affords 2-alkoxy-1*H*-1,3-diazepines **79**, existing as mixture of *NH* tautomers, with free energies of activation for 1,3-proton exchange estimated to be 14–16 kcal/mol.⁵⁴ In the reaction of **77** with secondary amines, a thermodynamically stable 2-dialkylamino-5*H*-1,3-diazepines **80** form in most cases, however, kinetic isomer **81** ($R = i\text{-Pr}$; $n = 1$; 6- CF_3 isomer) was isolated and fully characterized.⁵⁴ The photolysis of **77** in the presence of water leads to the formation of the corresponding 1,3-diazapenones **82** (Fig. 10.34).

A number of chemical transformations were reported for trifluoromethylated 1,3-diazepines. The list includes acylation and catalytic hydrogenation of **79**, photochemical isomerization of **80** and **82** into 3-substituted 2,4-diazabicycloheptadienes (**83**) and 2,4-diazabicyclo[3.2.0]hepten-3-ones (**84**), respectively. Detailed description of chemical transformations, NMR, and single-crystal X-ray data can be found in the original article.⁵⁴

The synthesis of 1,3,5-triazepines developed by the Burger group is based on the sequence involving cycloaddition of 2*H*-azirine (**85**) to the corresponding derivatives

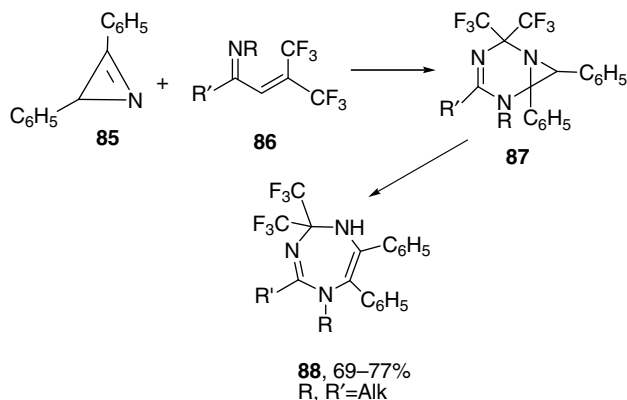


FIGURE 10.35 Hexafluoroacetone imine-based synthesis of 1,3-triazepines.

of imine hexafluoroacetone (**86**) and acid-catalyzed ring opening of aziridine **87**, resulting in high-yield formation of 1,3,5-triazepines **88** (Fig. 10.35).⁵⁶

The formation of nine-membered heterocycle **90** observed in the reaction of **16** and hexamethylenediamine was explained as being the result of the intramolecular cyclization of initially formed dihydroazete **89** (Fig. 10.36).⁵⁷

1,4-Diazapines is probably the most studied group among the fluorinated seven-membered heterocycles. Although some of these materials can be prepared by the introduction of fluorinated group (e.g., CF_3CH_2 -¹¹) into already constructed heterocycle, the vast majority of these materials was made by the reaction of fluorinated building blocks with aliphatic or aromatic 1,4-diamines. The list of fluorinated materials used for the preparation of fluorinated 1,4-diazepines includes fluoroolefins,

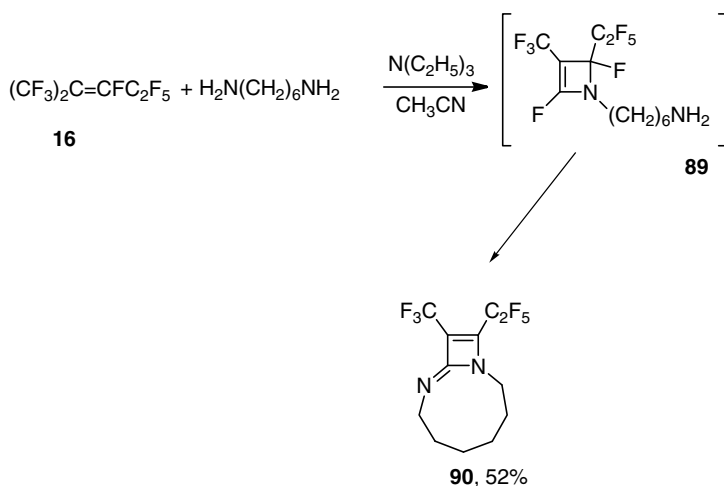


FIGURE 10.36 Synthesis of 1,3-diazepine **90**.

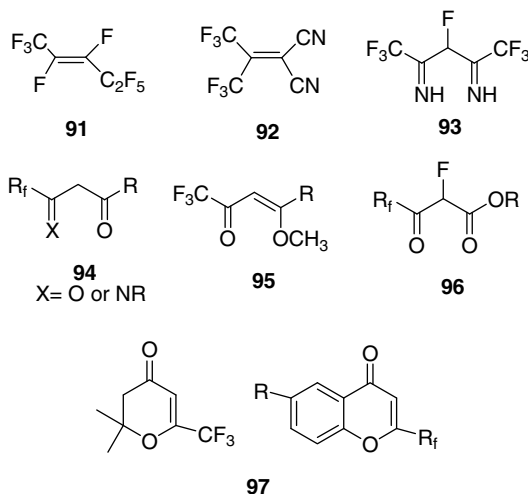


FIGURE 10.37 Major types of fluorinated synthons used in the synthesis of 1,4-diazepines.

such as **16** and **24**; readily available *F*-pentene-2 (**91**; for preparation, see Refs 58 and 59; for use in the synthesis of heterocycles, see Ref. 60); dinitrile **92** (for preparation, see Ref. 61; for use as synthon, see Refs 62 and 63); fluorinated imine **93** (for preparation, see Refs 64 and 65; for synthetic application, see Ref. 60); imidoimide **94** (for use as synthon, see Ref. 26), fluorinated β -ketones and β -iminoketones **94**^{66,67}; vinyl ketones **51** (for preparation, see Ref. 68; for application in synthesis, see Refs 34 and 69); fluorinated vinyl ketones **95**; 2-fluoromalonic acid derivatives **96**^{70,71}; and 2-fluoroalkyl chromones **97** (Fig. 10.37).^{72,73}

Several examples demonstrating the synthesis of fluorinated 1,4-diazepines are given below. The reaction of **16** with ethylenediamine or *o*-phenylenediamine results in the formation of 1,4-diazepine **99** and **100**, but the reaction of **24** with *o*-phenylenediamines **101** under similar conditions leads to the tetracyclic compounds **102** (Fig. 10.38).²³

Compounds **91** or **93**^{60,74,75}, fluorinated β -diketones, and nitrogen derivatives **94**⁷⁶ were employed in the preparation of fluorinated 1,4-diazepines **103–105** through the reaction with ethylenediamine (**98**) or its perchlorate complex (Fig. 10.39).

Fluorine substituent in compound **103** can be replaced by hydrogen upon treatment with more basic diethylenetriamine.⁷⁵

The reaction of vinyl ketones **51** with **101** or **98** under microwave irradiation is a simple and effective way of construction of 1,4-diazepines (Fig. 10.40).⁶⁹

The reaction of 1,3-diaminopyridine with **95** leads to the corresponding 3*H*-pyrido [2,3-*b*][1,4]diazepine-4-ols **107** in good yield (Fig. 10.41).⁷⁷

Interestingly, the trichloromethyl analogue of **95** in this reaction gives only 3*H*-pyrido[2,3-*b*][1,4]diazepine-4(5*H*)-ones as the result of the hydrolysis of $-\text{CCl}_3$ group under reaction conditions.⁷⁷

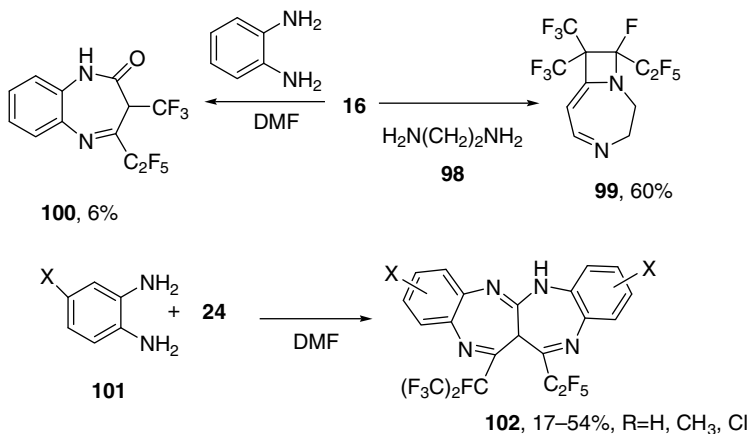


FIGURE 10.38 Synthesis of fluorinated heterocycles using *F*-propene oligomers **16** and **24**.

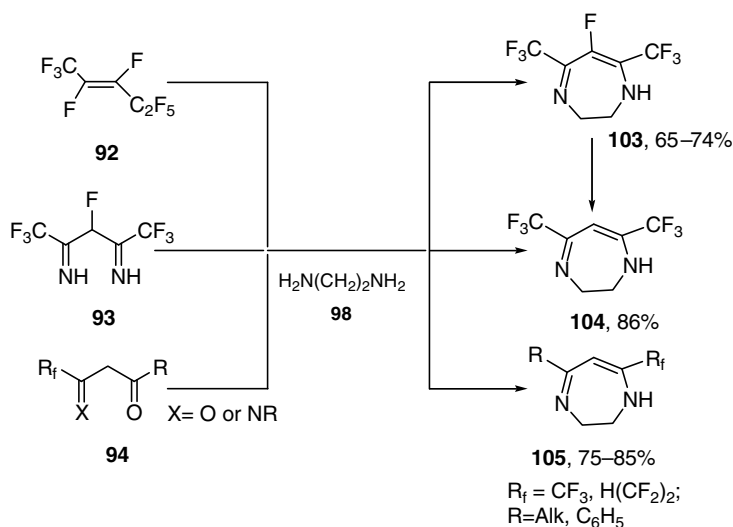


FIGURE 10.39 Synthesis of fluorinated heterocycles using ethylenediamine.

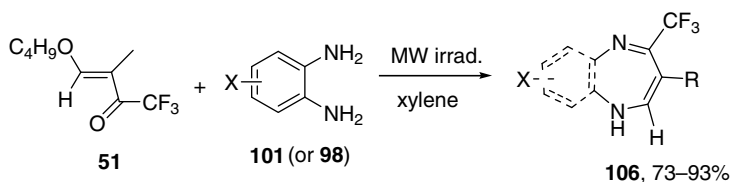


FIGURE 10.40 Microwave-assisted synthesis of fluorinated 1,4-diazepines.

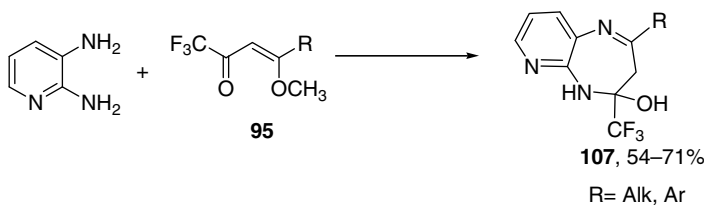


FIGURE 10.41 Synthesis of 4-trifluoromethyl-4,5,3*H*-pyrido[2,3-*b*][1,4]diazepine-4-ols.

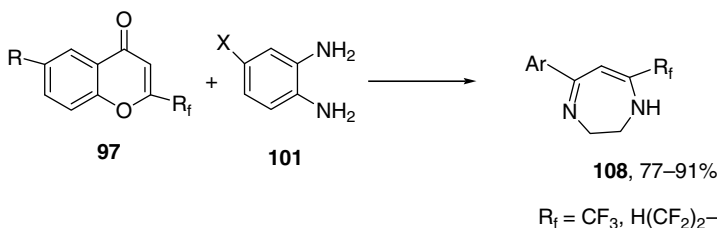


FIGURE 10.42 Chromones-based synthesis of fluorinated 1,4-diazepines.

The application of fluorinated chromones in the synthesis of 1,4-diazepines is exemplified by reaction of phenyl chromones **97** (Fig. 10.42).^{72,73}

10.4 SEVEN-MEMBERED AND LARGER RING-FLUORINATED SULFUR-CONTAINING HETEROCYCLES

This group is the smallest and the least studied among fluorinated heterocycles. Parent hexafluoro-thiepine was not prepared so far, but several unsaturated eight-membered heterocycles are known. For example, compound **109** was obtained by the dimerization of the corresponding dithietene (Fig. 10.43).⁷⁸ The dimerization proceeds slowly at ambient temperature, but occurs much faster in the presence of

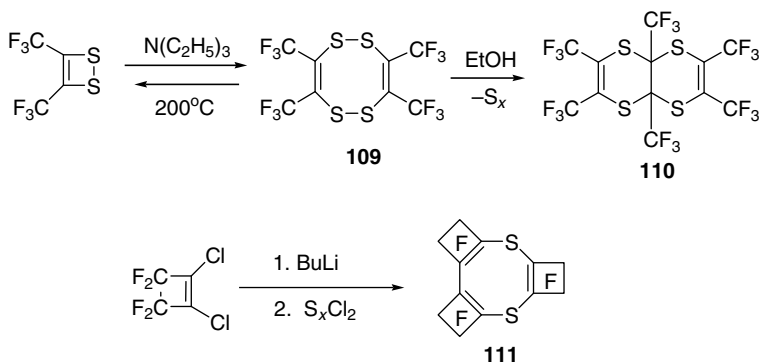


FIGURE 10.43 Synthesis of fluorinated thiocines.

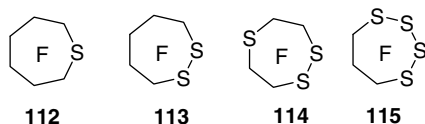


FIGURE 10.44 Perfluorinated cyclic sulfides.

catalytic amount of base. It is reversible and **109** can be converted back into dithietene upon heating.⁷⁸ The treatment of **109** with ethanol leads to formation of thermodynamic product **110**.

1,4-Dithiocin **111** was isolated in low yield along with other products in the reaction of 1,2-dichloro-*F*-cyclobutene with BuLi and sulfur chlorides.⁷⁹

F-Thiepan (**112**) and *F*-1,2-dithiepan (**113**) were isolated from the mixture of products formed in the pyrolysis of the mixture of sulfur and tetrafluoroethylene/ $F_2C=S$ copolymer.⁸⁰ *F*-1,2,5-Tri- (**114**) and *F*-1,2,3,4-tetra- (**115**) thiepanes were isolated in the reaction of TFE with sulfur at 300°C (Fig. 10.44).⁸¹

It should be pointed out that synthesis of perfluorinated sulfur(II)-containing heterocycles, requires a “custom” synthetic approach, since of these compounds cannot be prepared using oxidative methods, such as electrochemical fluorination or fluorination using elemental fluorine, due to ability of divalent sulfur to undergo oxidation.

Tetrasulfide **115** undergoes spontaneous polymerization at -40°C in acetonitrile, however, polymerization of more stable **114** requires stronger base such as triethylamine.⁸¹ Pyrolysis of **114** leads to the formation of *F*-1,4-dithiane and sulfur.⁸¹

The reaction of **16** with 1,2-dithioglycol and 2-mercaptoethanol proceeds with predominant formation of five-membered heterocycles **116** and **118** along with fluorinated thiepinines **117** and **119** (Fig. 10.45). However, both **117** and **119** were isolated by preparative GC, fully characterized and conformational behavior of these materials was studied using variable temperature ^{19}F NMR spectroscopy.²²

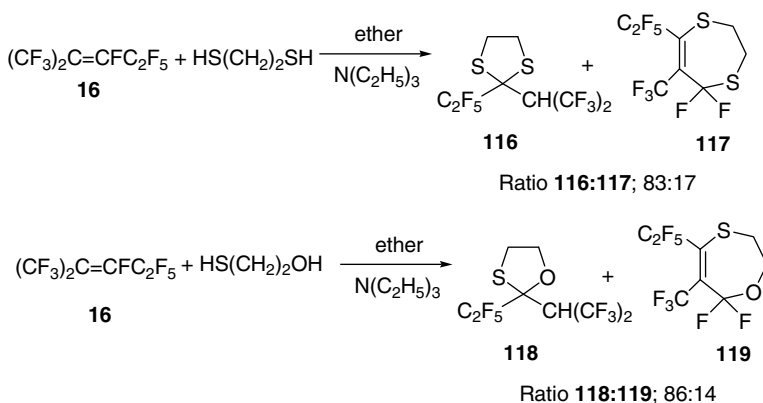


FIGURE 10.45 Synthesis of fluorinated thiepinines using **16** as a building block.

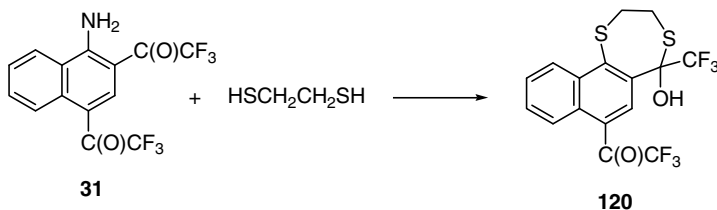


FIGURE 10.46 Preparation of trifluoromethylated 1,4-dithiapyne **120**.

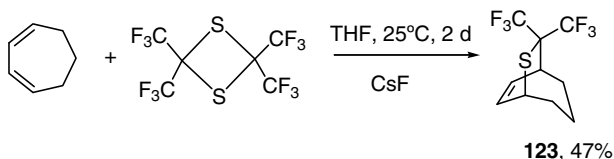
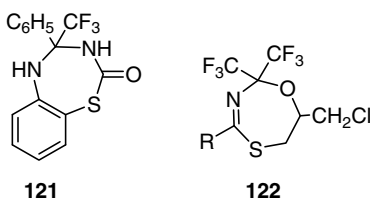


FIGURE 10.47 Synthesis of 2,2-bis(trifluoromethyl) thiopyne **123**.

It should be pointed out that this cyclization process is extremely sensitive to the polarity of the solvent. For example, exclusive formation of **118** was observed when more polar acetonitrile was used as solvent.²²

The reaction of **31** and 1,2-dithioglycol is highly selective affording 1,4-dithiapyne **120** in excellent yield (Fig. 10.46).²⁵

1,4-Oxathiopyne **121** was obtained by the reaction of isocyanate **56** with thiophenol,³⁶ and compounds **122** was prepared by the reaction of **53** ($\text{X} = \text{S}$, see Fig. 10.42) and epichlorohydrin.³⁵



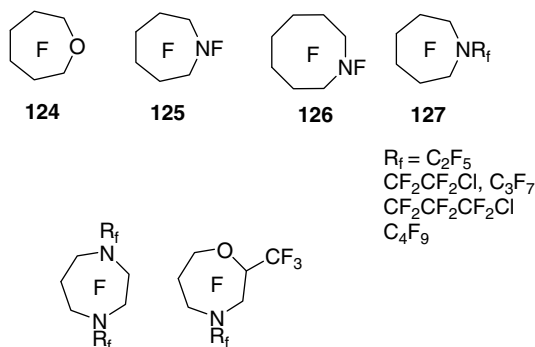
Bicyclic 2,2-bis(trifluoromethyl) thiopyne **123** is synthesized in moderate yield by CsF -catalyzed reaction of cycloheptadiene-1,3 with the cyclic dimer of hexafluorothioacetone (Fig. 10.47).⁸²

10.5 PERFLUORINATED LARGE-RING HETEROCYCLES

This class is relatively large and includes mostly oxygen- and nitrogen-containing heterocycles. Most of these materials were synthesized by exhaustive fluorination of the corresponding hydrocarbon analogues using either electrochemical fluorination (ECF) or by fluorination using elemental fluorine.

F-Oxepan **124**, for example, was isolated in low yield (3.3%) from the reaction mixture derived from ECF of 2-mehtyloxalane.⁸³ Under similar conditions, fluorination of hexahydroazepine mostly gives *F*-methylpiperidines; however, *F*-azepan **125** was isolated in low yield (0.6%).⁸⁴ Significantly better yields can be achieved if fluorination is carried out in cryogenic reactor using diluted F₂ gas. Using this method Lin and Lagow prepared compounds **125** and **126** in 60 and 64% yield, respectively.⁸⁵

Yields of perfluorinated azepines bearing alkyl substituent at nitrogen prepared by ECF are higher. For example, compounds **127** were synthesized by ECF in 20–30% yield from the corresponding hydrocarbon precursors.⁸⁶

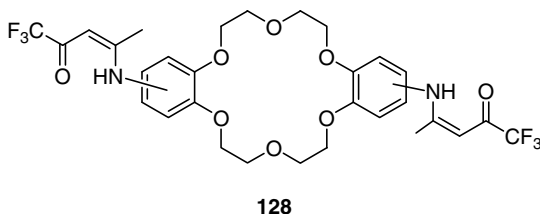


The synthesis of perfluorinated 1,4-diazepines⁸⁷ and 1,4-oxazepines⁸⁸ has been reported recently by Abe. Some reactions of compounds **127** [R_f = -CF₂C(O)F] involving transformation of functional group can be found in Ref. 84.

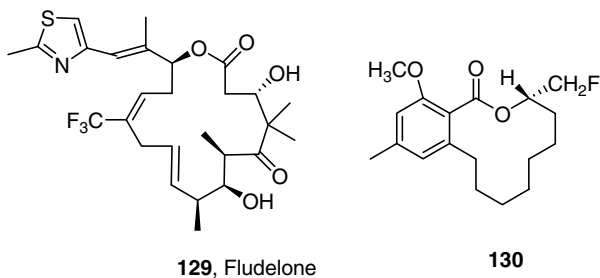
10.6 FLUORINATED MACROHETEROCYCLES

10.6.1 Polyfluorinated Macroheterocycles

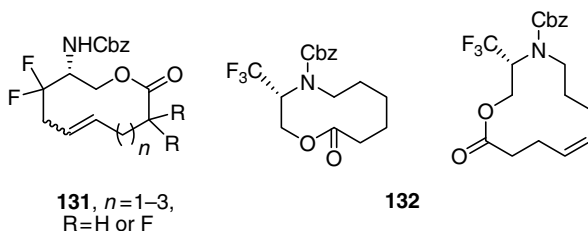
Several different synthetic approaches have been used for the synthesis of fluorinated macrocycles. The simplest one relies on the introduction of a fluorinated substituent into hydrocarbon macrocycle. For example, the preparation of dibenzocrown ethers **128** is based on the reaction of the corresponding 4,4'- or 4,5'-diaminodibenzo-18-crown-6 ethers bearing amino groups on the phenyl ring with fluorinated lithium diketone.⁸⁹



RCM as the final step of the synthesis was applied for the preparation of variety of fluorinated macrolactones. One of the most famous examples is the synthesis of Fludelone[®] (**129**)—the trifluoromethylated analogue of Epothilone[®]. The introduction of a CF₃ group significantly enhanced antitumor properties of this macrolide **129**.^{90,91}



The Haufe group applied RCM to the preparation of both enantiomers of fluoromethyl macrolactone **130** (“Fluorolasiodiplodin”),⁹² and recently Fustero and coworkers expanded this methodology for the preparation of a large number of macrocyclic difluoro- and tetrafluorolactones **131** and trifluoromethylated azalactones **132**.⁹³



Interesting studies on the preparation and properties of partially fluorinated crown ethers have been published by the DuPont research group.⁹⁴ The reaction of fluorinated diene **133** and disilyl ether **134** produces the 18-membered macrocycle **135** isolated in a 50% yield. Compound **135** forms stable inclusion complex with fluoride anion, which is isolated and characterized by NMR and single-crystal X-ray diffraction.⁹⁴ Macrocycle **135** in this case behaves as a “reversed” crown ether, forming a complex with an *anion* (rather than cation), in which fluoride anion is binded to the cycle through hydrogen bonding to four different protons of $-\text{OCH}_2-$ groups of **135**. The presence of acidic C-H bonds is essential, since similarly prepared macrocycle **136** (containing $-\text{O}(\text{CH}_2)_5\text{O}-$ linkages between two tetrafluorocyclobutene units) failed to produce the complex with fluoride anion (Fig. 10.48).⁹⁴

A similar synthetic approach was used in the synthesis of polyfluorinated oxygen- and nitrogen-containing macrocycles. Substitution reaction of fluorinated pyridines

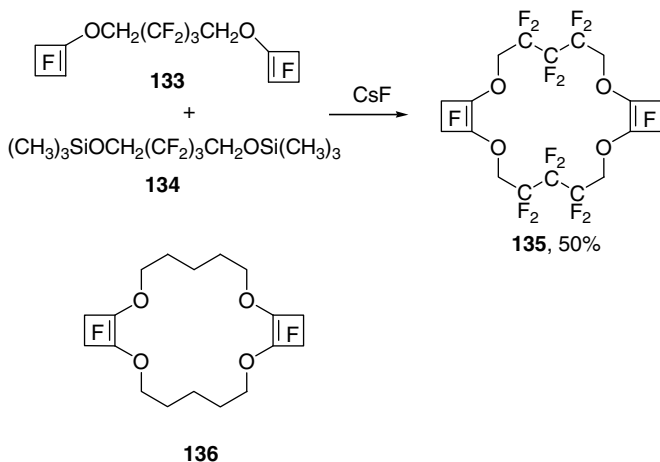
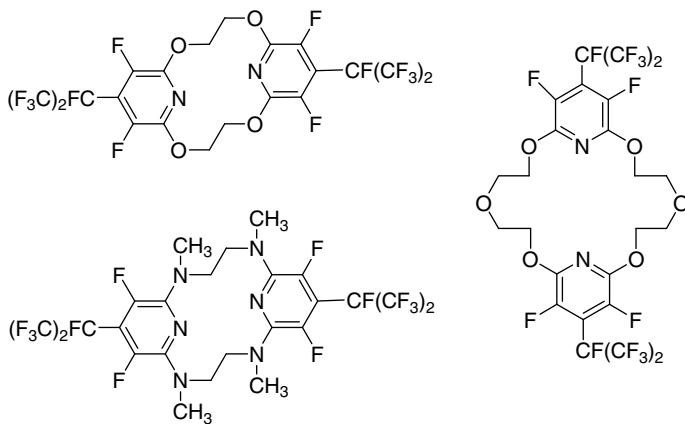


FIGURE 10.48 Fluorinated macrocycles **135** and **136**.

with various oxygen and nitrogen nucleophiles was used for the construction of various size fluorinated heterocycles **137**⁹⁵ (also see Chapter 8).



137

Interesting family of cyclic oligomers was isolated in the nucleophilic polymerization of unsaturated alcohol **138** (Fig. 10.49).⁹⁶ At a concentration of ~ 40 mol%, compound **138** reacts with catalytic amount of KH to give cyclic dimers **139**, which were isolated in a surprisingly high yield.

The formation of cyclic trimers, tetramers, and pentamers has also been observed in this process. Isolated dimer **139** was found to form a 2:1 complex with Bu_4NCl and the complex of unknown stoichiometry with TASF.⁹⁶

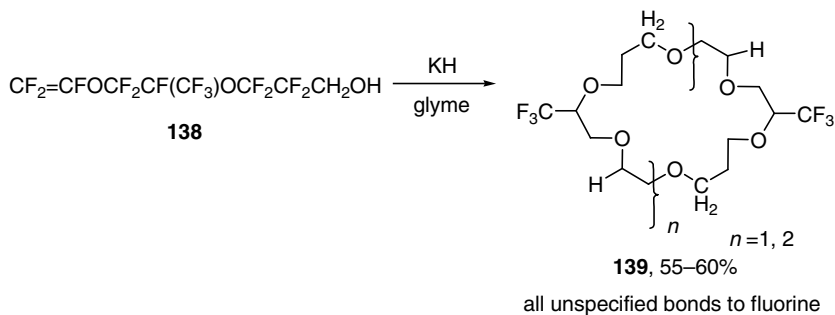
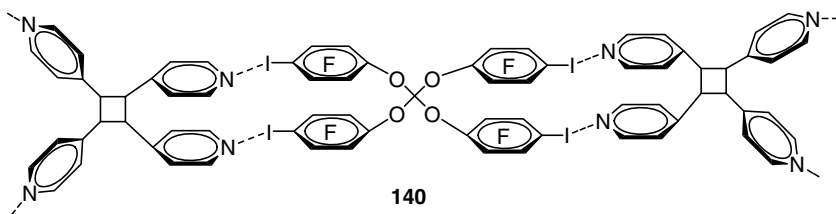


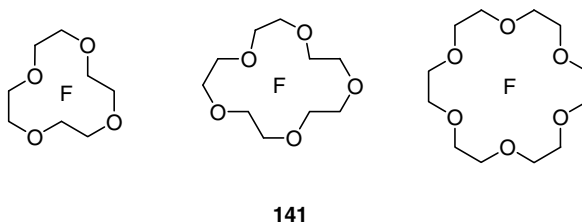
FIGURE 10.49 Synthesis of macrocycles **139**.

An interesting supramolecular methodology was recently applied by the Resnati group for the synthesis of “hybrid”-type macrocycles.⁹⁷ Photochemical reaction of the preformed complex leads to the formation of supramolecular ribbon **140**.



10.6.2 Perfluorinated Macroheterocycles

Substantial number of perfluorinated crown ethers has been prepared and characterized in the last 20 years. In 1985 the Lagow group reported synthesis of: *F*-12-crown-6, *F*-15-crown-5, and *F*-18-crown-6 (**141**) crown ethers.⁹⁸



Later the same group reported synthesis of *F*-cyclohexano-, *F*-18-crown-6, *F*-24-crown-8, and *F*-[30]-crown-10 ethers, along with the largest perfluorinated crown ether known—*F*-[60]-crown-20.⁹⁹ First perfluorinated cryptand¹⁰⁰ and bicyclic and

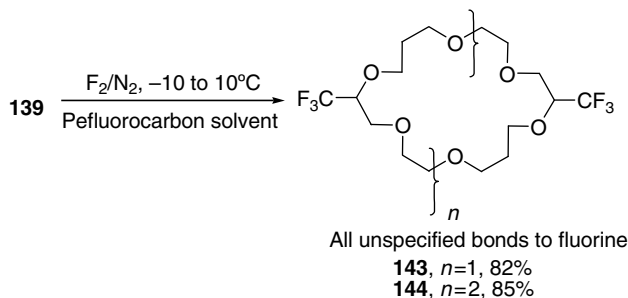
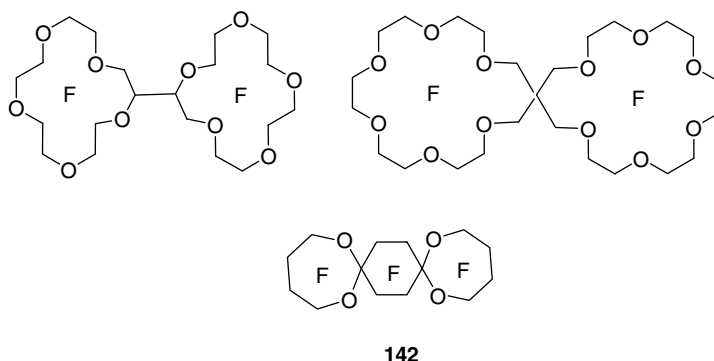


FIGURE 10.50 Synthesis of macrocycles **143** and **144**.

spiro ethers **142** were also prepared by exhaustive fluorination of the corresponding hydrocarbon starting materials using elemental fluorine.^{98,100–104}



Additional information on the synthesis of perfluorinated linear and macrocyclic ethers can be found in two review articles.^{105,106}

Partially fluorinated cyclic ethers **139** was converted to the corresponding perfluorinated macrocycles⁹⁶ using similar methodology. Since starting material **139** already contained substantial amount of fluorine, the fluorination using 25–30% mixture of F_2/N_2 can be carried out at relatively high temperature (from -10 to 10°C) using NaF as scavenger of HF and results in a high-yield formation of cyclic ethers **143** and **144** (Fig. 10.50).⁹⁶

10.7 CONCLUSION

Substantial progress has been achieved in the synthesis and studies of chemical transformations of polyfluorinated large-ring heterocyclic compounds. A large number of new biologically fluorinated heterocyclic materials possess biological activity, and the search for new active compounds is an important factor responsible for the rapid development of synthesis of “lightly” fluorinated oxygen-, nitrogen-, and to some extent sulfur-containing heterocycles.

Polyfluorinated heterocycles containing larger rings, such as perfluorinated crown ethers or partially fluorinated “reversed” crown ethers, capable of forming complexes with anions rather than cations are another interesting and not fully investigated group of heterocyclic materials.

At this point it is clear that this branch of heterocyclic chemistry has not yet reached its maturity. While the synthetic methods and chemistry of oxygen- and nitrogen-containing seven- and eight-membered heterocycles are well developed, there is still very little known about the chemistry of larger heterocycles containing sulfur, phosphorous, and other heteroatoms.

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PART II

APPLICATION OF FLUORINATED HETEROCYCLIC MATERIALS

11

AGRICULTURAL PRODUCTS BASED ON FLUORINATED HETEROCYCLIC COMPOUNDS

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In the search for new agricultural products having improved physical, biological, and environmental properties, one of the most generally useful chemical modifications is the introduction of fluorine atoms into lead structures. The introduction of fluorine-containing substituents in the structures of known activity has been an important strategy for optimizing the properties of agricultural and pharmaceutical products. Fluorine-containing substituents are most commonly added to carbocyclic aromatic rings, and a large number of compounds possessing fluorine-containing substituents on aryl rings have been commercialized as agricultural active ingredients.¹ On the other hand, considerably fewer compounds having fluorine-containing substituents on heterocyclic rings have been commercialized. Many of these include fluorine as a trifluoromethyl group attached to heterocyclic ring. As shown in Fig. 11.1, butafenacil possessing the trifluoromethyl moiety on the uracil ring, thifluzamide on the thiazole ring, chlorfenapyr on the pyrrole ring, fluazinam on the pyridine ring, flucrypyrim on the pyrimidine ring, and flufenacet on the thiadiazole ring are a few examples of trifluoromethyl-containing heterocyclic agricultural active ingredients. The trifluoromethyl substituent in these compounds is usually derived from HF, trifluoroacetate, trifluoroacetic anhydride, or trifluoroacetoacetate.

The structure–activity relationships and/or biological activity profiles of these fluoro-substituted heterocyclic agricultural products and their syntheses are briefly

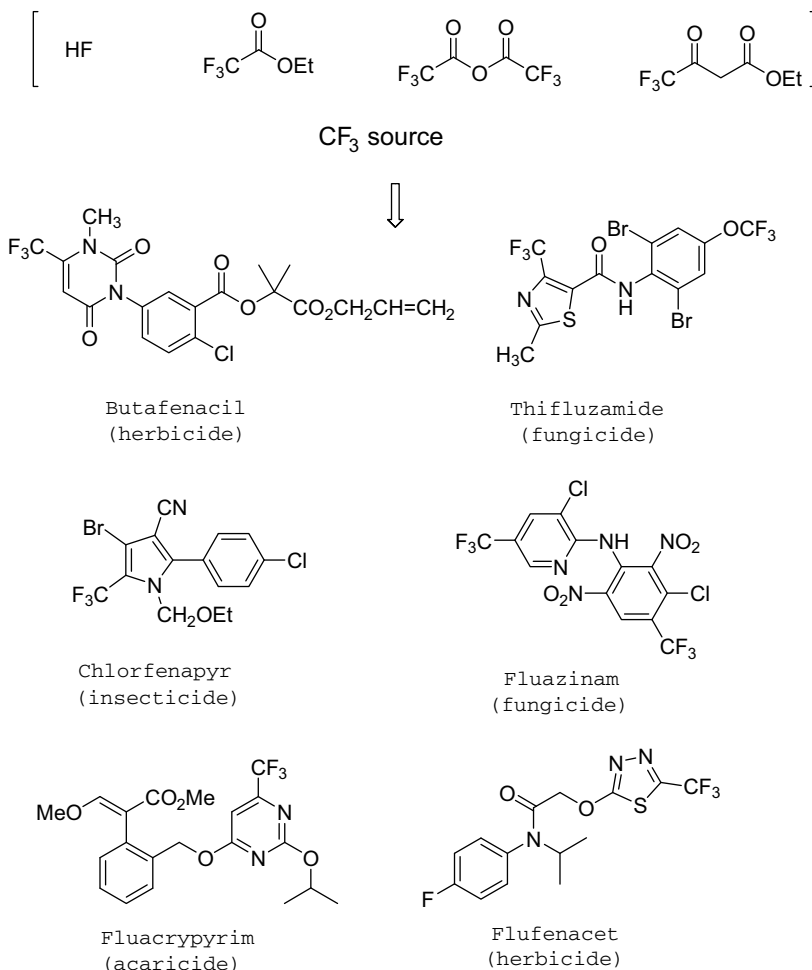


FIGURE 11.1

discussed. In particular, the synthetic methods useful for introducing the fluoro-substituted heterocyclic moieties are described. Because the processes actually used are often considered confidential by manufacturers, the syntheses described here are reasonable approaches, but are not necessarily the commercial processes.

11.1 HERBICIDES

11.1.1 Acetyl-Coenzyme A Carboxylase Inhibitors

These are chemical compounds that inhibit the acetyl-CoA carboxylase enzyme, which is responsible for catalyzing an early step in lipid and fatty acid synthesis in plants. Lipids are essential components of cell membranes, and without them,

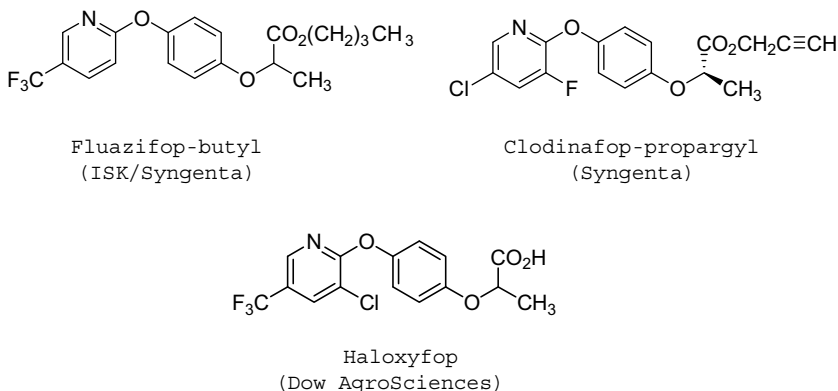


FIGURE 11.2

new cells cannot be produced. The inhibition of acetyl-coenzyme A carboxylase (ACCase) and the subsequent lack of lipid production lead to losses in cell membrane integrity, especially in regions of active growth such as meristematic tissue. Eventually, shoot and rhizome growth ceases, and shoot meristems and rhizome buds begin to die. Examples of ACCase inhibitors containing fluoro-substituted heterocyclic moieties are listed in Fig. 11.2.

Fluazifop-butyl is a herbicide discovered by Ishihara Sankyo Kaisha (ISK) and then developed jointly with ICI Plant Protection Division (now Syngenta AG). First marketed in 1983, it is now widely used in more than 50 countries for controlling annual and perennial grasses in broad-leaf crops such as cotton, soybean, and sugarbeet. The development of fluazifop-butyl, as well as flazasulfuron (herbicide), chlorfluazuron (insecticide, see Fig. 11.10), and fluazinam (fungicide, see Scheme 11.10), all by ISK, has established the utility of trifluoromethylpyridines as building blocks for agricultural active ingredients.² Analogues of fluazifop-butyl bearing electronically neutral substituents, the strongly electron-attracting nitro group or the electron-releasing methyl or methylthio groups instead of the trifluoromethyl at the 5-position on the pyridine ring, are all herbicidally inactive. This suggests that electronic factors are not important for activity. Besides trifluoromethyl, substituents that contribute to herbicidal activity include the halogens, suggesting that the substituent's hydrophobicity may be important. The manufacturing process developed by ISK to produce 2-chloro-5-trifluoromethylpyridine (**4**), a key intermediate to fluazifop-butyl, involves simultaneous vapor-phase chlorofluorination of 3-picoline (**1**), as shown in Scheme 11.1. Some other (chloro-)trifluoromethylpyridines such as **2**, **3**, and **5** occur as by-products in this process. The by-products **2** and **3** are reduced to **5**, which is then refed to the reactor.

11.1.2 Acetohydroxy Acid Synthase Inhibitors

These are chemical compounds that inhibit acetohydroxy acid synthase, also known as acetolactate synthase (ALS). These compounds inhibit the production of the

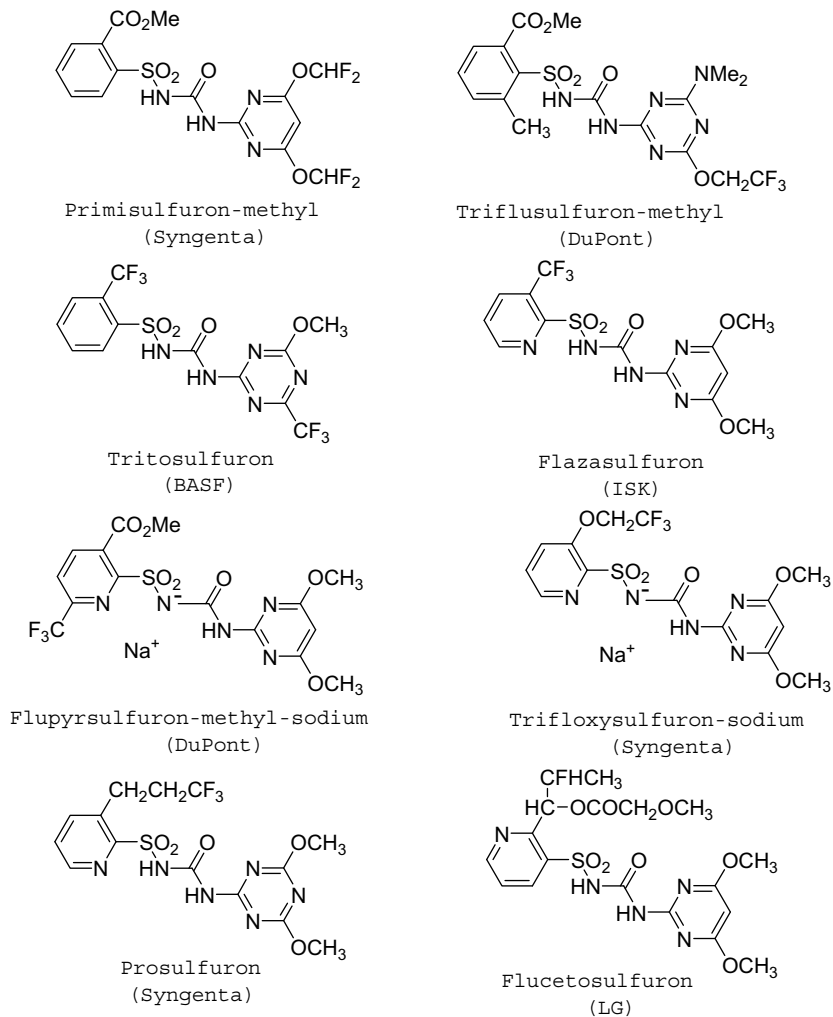
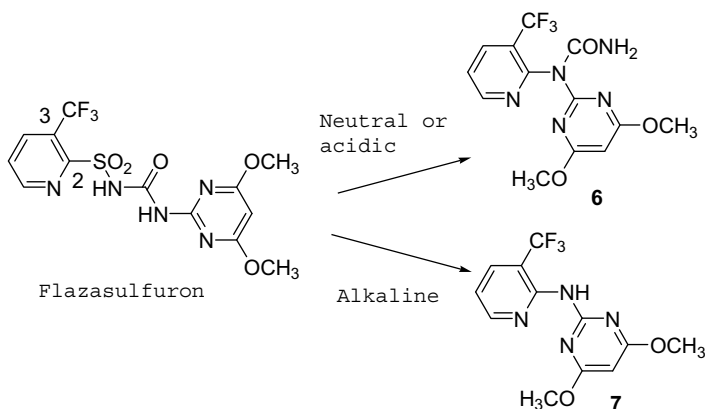


FIGURE 11.3

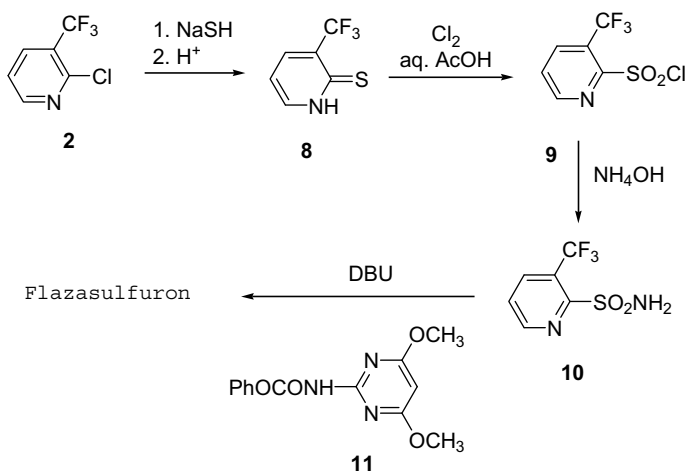
that 2 weeks for flazasulfuron), which minimizes carryover without relying upon the enzymes of soil microbes. Also, the trifluoromethyl group works well as an ortho-substituent, which is required for high activity in sulfonylureas. Flazasulfuron was introduced by ISK in 1989. As they had already developed a manufacturing process using trifluoromethylpyridines as intermediates, as shown in Scheme 11.1, ISK were able to use this technology. Thus, 2-chloro-3-trifluoromethylpyridine (**2**) was chosen as starting material for the synthesis of flazasulfuron, as shown in Scheme 11.3.⁵ A direct thiolation using sodium hydrosulfide gives a good yield of pyridinethione **8**. The thione **8** is easily oxidized by chlorine in aqueous acetic acid to give the sulfonyl chloride **9**, which upon treatment with ammonia affords the sulfonamide **10**.



SCHEME 11.2

Many processes for forming a sulfonylurea bridge from the sulfonamide have been developed. Several processes involve phenyl carbamates as intermediates. Either the amine or the sulfonamide can be converted to the corresponding phenyl carbamate, which is then reacted with the second component to form the sulfonylurea. Flazasulfuron is prepared in good yield by both methods.

The triazolopyrimidine sulfonanilides are a class of highly active herbicides. These compounds also act by disrupting the biosynthesis of branched-chain amino acids in plants through the inhibition of AHAS. Cloransulam-methyl, diclosulam, and florasulam, as shown in Fig. 11.4, all introduced by Dow AgroSciences, are examples of the triazolopyrimidine sulfonanilide herbicides that contain a fluoro-substituted heterocyclic moiety.



SCHEME 11.3

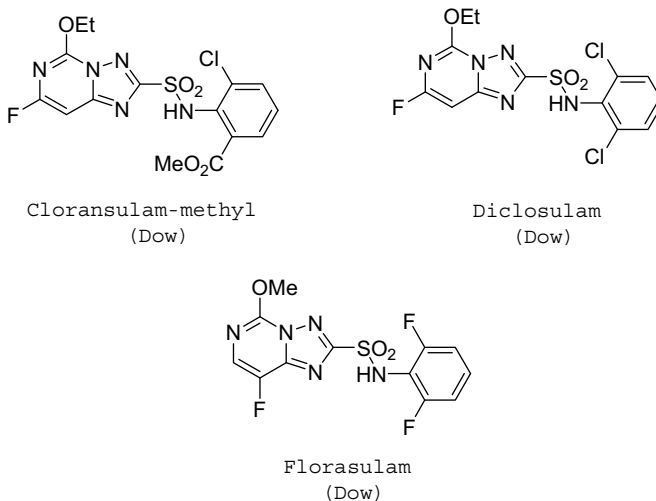
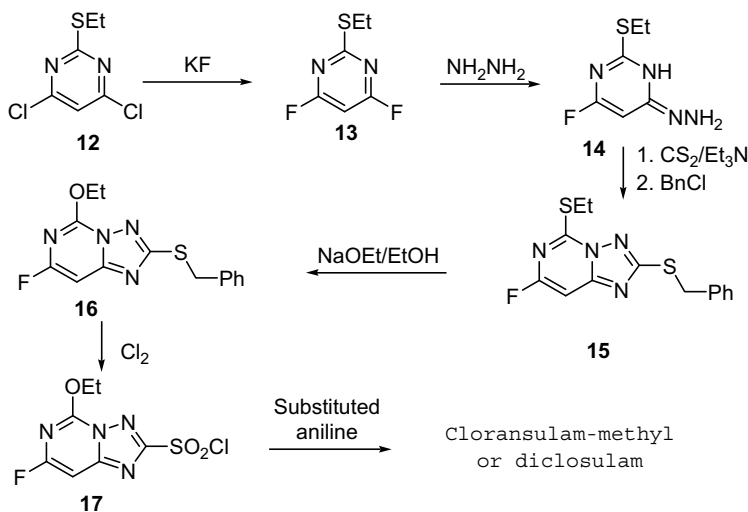


FIGURE 11.4

Both cloransulam-methyl and diclosulam share the same triazolopyrimidine ring system and are prepared from 4,6-dichloropyrimidine **12**, as shown in Scheme 11.4.⁶ Treating dichloropyrimidine **12** with potassium fluoride at 144°C under reduced pressure gives 4,6-difluoropyrimidine **13**, which is isolated by distillation. Treating 4,6-difluoropyrimidine **13** with hydrazine in water generates hydrazinopyrimidine **14**, and subsequent treatment with carbon disulfide followed by benzyl chloride gives 1,2,4-triazolopyrimidine **15** via Dimroth rearrangement. Displacement of the



SCHEME 11.4

ethylthio group with an ethoxy group followed by oxidative chlorination and coupling with the appropriate aniline gives cloransulam-methyl or diclosulam.

11.1.3 Protoporphyrinogen Oxidase Inhibitors

These are chemical compounds that inhibit the enzyme protoporphyrinogen oxidase, quickly resulting in the formation of highly reactive compounds in plants that rupture cell membranes, causing leakage of cellular fluids. In general, the chemical structure of protoporphyrinogen oxidase (PPO) inhibitors consists of a substituted aromatic ring attached to a heterocyclic ring. A wide range of fluoro-substituted heterocycles, attached to aromatic rings having specific substitution patterns, are known to provide good biological activity. Fluoro-substituted uracil, triazolinone, and pyrazole are components of commercial products, as shown in Fig. 11.5.

Sulfentrazone was introduced in 1991 by FMC, one of the major players in this area.⁷ Structure–activity studies directed toward the optimization of the 4-position of the triazolinone ring showed that optimal herbicidal activity can be obtained when the substituent is a small lipophilic group, notably difluoromethyl. As shown in Scheme 11.5, preparation of sulfentrazone involves formation of the triazolinone ring of intermediate **19**. The ring is formed in a “one-pot” reaction beginning with the condensation of the arylhydrazine **18** with acetaldehyde to form a corresponding arylhydrazone, which is reacted, without isolation, with potassium cyanate to give the triazolidine intermediate. The oxidation of the triazolidine is accomplished by the addition of an aqueous solution of sodium hypochlorite or by bubbling chlorine through the solution. Difluoromethylation at the 4-position of the triazolinone ring is accomplished by treating the triazolinone **19** with potassium carbonate and

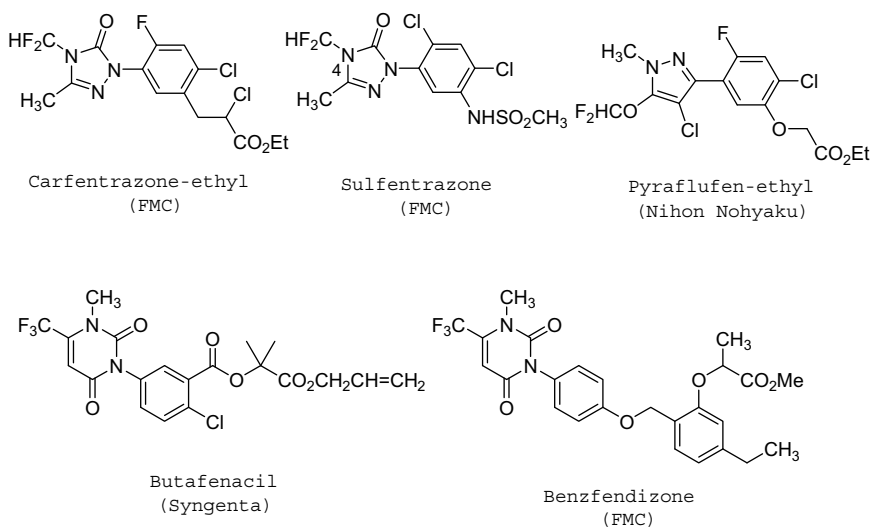
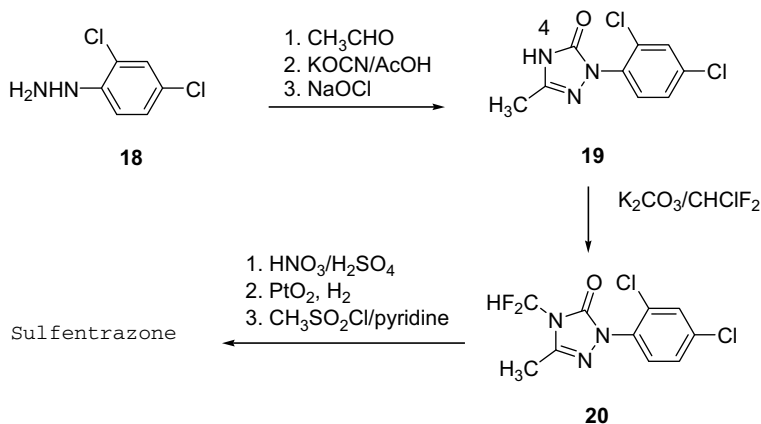


FIGURE 11.5

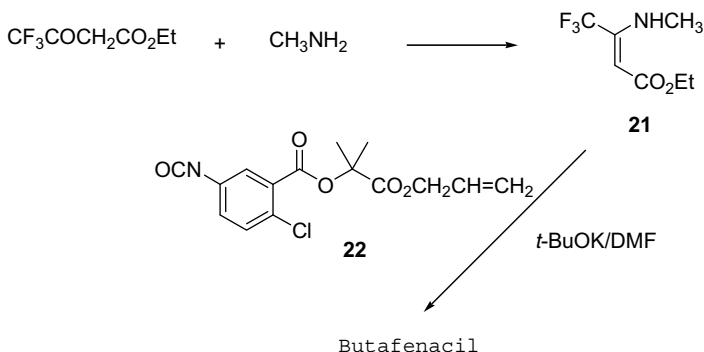


SCHEME 11.5

chlorodifluoromethane. Under optimum reaction conditions, only traces of the $-\text{OCHF}_2$ isomer are obtained, and this can be recycled back to starting material **19** by treatment with HCl . Nitration of triazolinone **20** with nitric acid in the presence of sulfuric acid followed by catalytic hydrogenation in the presence of PtO_2 in ethanol followed by treatment with methanesulfonyl chloride in the presence of pyridine gives sulfentrazone.

Replacement of the triazolinone ring with a uracil ring results in a dramatic increase in biological activity. An example of a uracil herbicide is butafenacil developed by Novartis (now Syngenta AG). Its preparation is shown in Scheme 11.6.

The uracil portion of the molecule is prepared by cyclization of the corresponding aryl isocyanate **22** with crotonate **21** in the presence of base.⁸ The crotonate **21** is prepared by condensing methylamine with trifluoroacetoacetate, one of the most frequently used building blocks for the construction of trifluoromethyl-containing heterocycles.



SCHEME 11.6

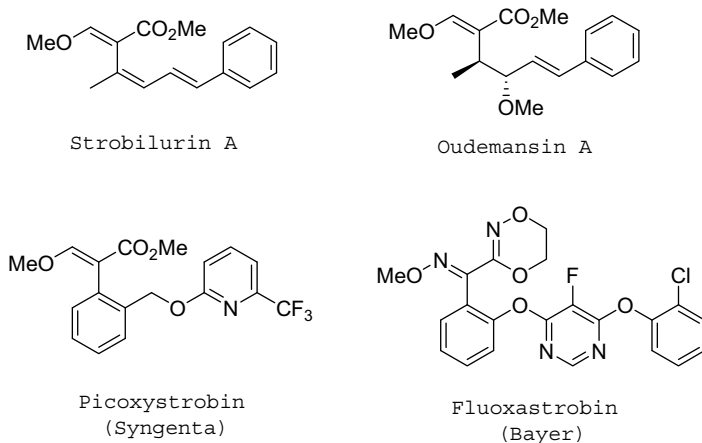


FIGURE 11.6

11.2 FUNGICIDES

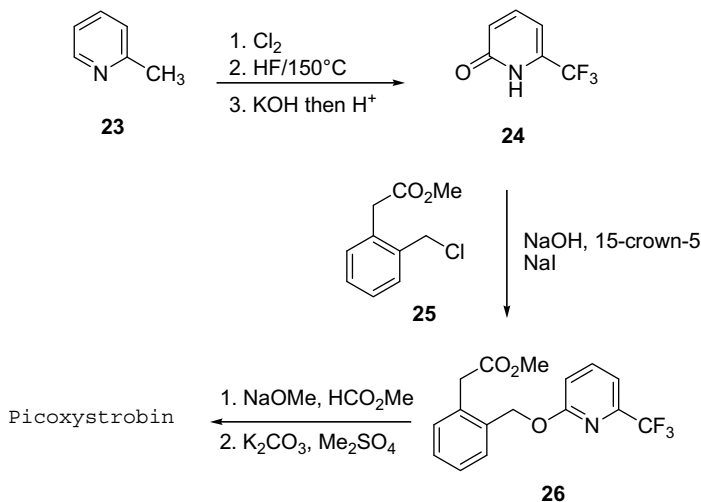
11.2.1 Quinone Outside Inhibitor Fungicides

Quinone outside inhibitor (QoI) fungicides disrupt complex III mitochondrial respiration in fungi by inhibiting oxidation of ubiquinol at the “quinone outside” (Q_o) site of the cytochrome bc_1 complex, located in the inner mitochondrial membrane of fungi. Inhibiting mitochondrial respiration prevents normal fungal growth and development. The strobilurin compounds are the most important fungicides in this class.⁹ Knowledge of the structures and antifungal activities of the fungicidal natural products strobilurin A and oudemansin A (see Fig. 11.6) from Basidiomycetes fungi led to the development of this class of agricultural fungicides. The earliest examples were first sold in 1996, and there are currently nine commercial strobilurin fungicides, with many others in development. Registrations have been obtained on a wide range of crops throughout the world, and indeed the strobilurins can be considered one of the most valuable classes of single-site fungicides discovered by the agrochemical industry. Picoxystrobin and fluoxastrobin,¹⁰ shown in Fig. 11.6, are examples of strobilurin fungicides containing fluoro-substituted heterocyclic moieties.

Picoxystrobin was developed by Zeneca Agrochemicals (now Syngenta AG) and first registered in 2001.¹¹ Picoxystrobin is prepared as shown in Scheme 11.7.¹² Coupling the 2-hydroxypyridine **24** with corresponding benzyl chloride **25** under phase-transfer conditions followed by introduction of the methoxymethylene moiety yields picoxystrobin. The introduction of the trifluoromethyl group of **24** is achieved by chlorination of 2-picoline (**23**) followed by fluorination using HF and hydrolysis.

11.2.2 Carboxamide Fungicides

These inhibit mitochondrial function by disrupting complex II (succinate dehydrogenase) in the respiratory electron transport chain. Inhibiting respiration prevents the



SCHEME 11.7

fungus from making ATP, and thus inhibits growth and reproduction. The first-generation compound carboxin, shown in Fig. 11.7, was developed about 40 years ago by Uniroyal Chemical Co. (now Chemtura Corp.) as a seed treatment fungicide. Thifluzamide developed in the late nineties by Monsanto (and sold to Rohm & Haas Co., now Dow AgroSciences)¹³ shows higher activity than carboxin but its spectrum is not broadened. A new and more active fungicide, penthiopyrad, with the same mode of action as carboxin but a much broader antifungal spectrum, was discovered

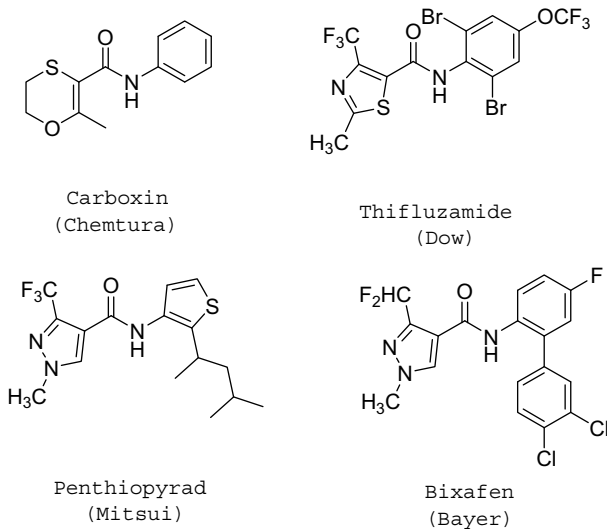
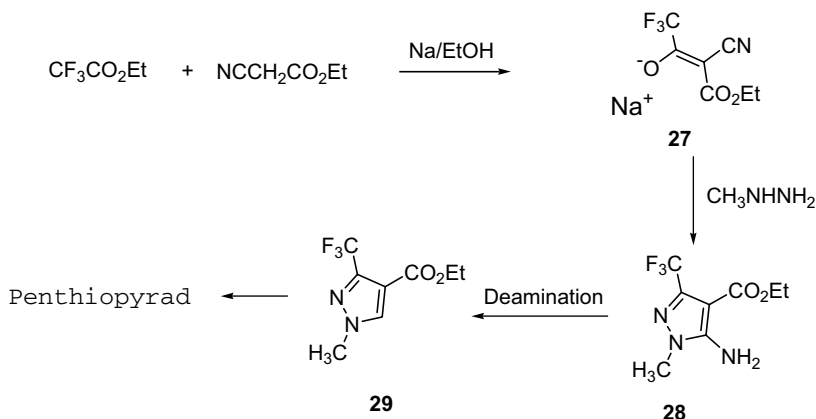


FIGURE 11.7



SCHEME 11.8

by Mitsui Chemicals.¹⁴ Although carboxin is active primarily against rusts and *Rhizoctonia* disease, penthiopyrad that contains two heteroaromatic rings also shows high fungicidal activity. Branched alkyl substitution on the thiophene ring plays an important role in expanding its antifungal spectrum.

The key intermediate for the synthesis of penthiopyrad, 1-methyl-3-trifluoromethylpyrazole-4-carboxylate **29**, is prepared as shown in Scheme 11.8 by treatment of ethyl trifluoroacetate with ethyl cyanoacetate in the presence of a base such as sodium methoxide to give butenoate **27** followed by treatment of methylhydrazine sulfate in the presence of trifluoroacetic acid.¹⁵ The deamination of **28** by diazotization–deazotization gives the key intermediate **29**. The final steps to penthiopyrad involve amination of ester **29** with the appropriate 2-alkenyl-3-aminothiophene derivative followed by hydrogenation using a noble metal catalyst.¹⁶

Bixafen is another pyrazole carboxamide recently developed by Bayer CropScience.¹⁷ These active ingredients illustrate the fluoro-substituted pyrazole, thiazole, and pyrrole carboxamides as left part of the molecules that are being developed by several companies.

11.2.3 Phenylpyrrole Fungicides

These inhibit a mitogen-activated protein (MAP) kinase associated with osmotic signal transduction in fungi. Fludioxonil (see Fig. 11.8) is an example of this fungicide class.¹⁸

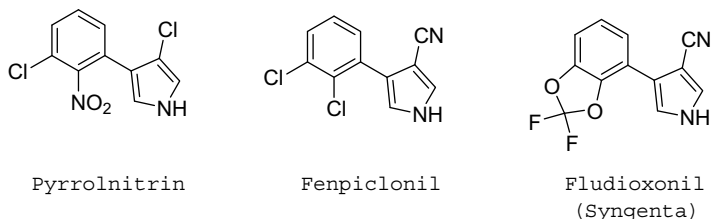
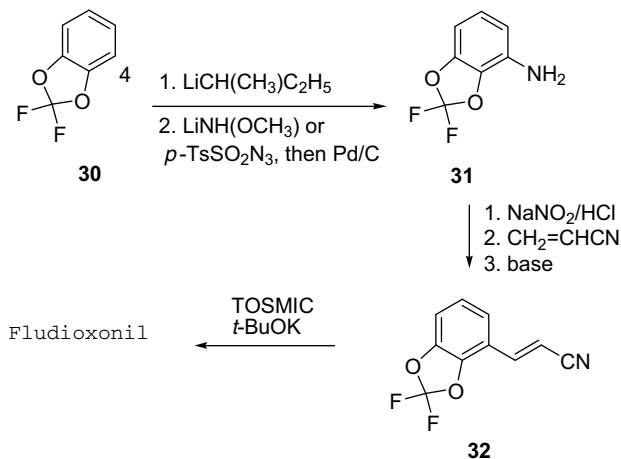


FIGURE 11.8



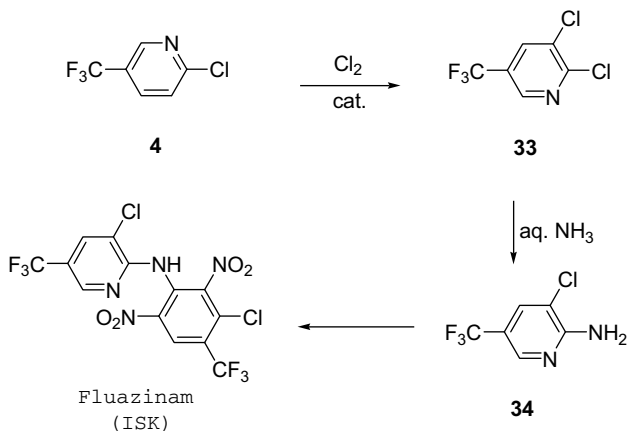
SCHEME 11.9

It was discovered by Ciba-Geigy AG (now Syngenta AG) for seed treatment¹⁹ and foliar use.²⁰ Fludioxonil was first marketed in France as a cereal seed dressing in 1993 and subsequently as a foliar fungicide in 1995. Pyrrolnitrin (see Fig. 11.8), an antifungal secondary metabolite from *Pseudomonas pyrocinia*, served as the lead structure for synthesis optimization in this area. Because of its interesting antifungal activity, pyrrolnitrin was initially developed as an antimycotic for topical application in human medicine and also served as a lead structure for pharmaceutical research.²¹ Pyrrolnitrin is not useful for plant protection due to rapid decomposition upon exposure to environmental conditions especially in light. Pyrrolnitrin analogues more suitable for plant protection were first described in 1969 in a Japanese patent application.²² Stability is increased by introducing CN on the pyrrole ring and electron-withdrawing groups such as difluoro-1,3-dioxolane on the phenyl ring. Fenpiclonil was initially selected for development by Ciba-Geigy, but was superseded by fludioxonil.

The synthesis of fludioxonil is shown in Scheme 11.9. The key intermediate 3-phenyl-acrylonitrile **32** is prepared by Meerwein arylation of acrylonitrile using the diazonium salt of 2,3-(difluoromethylenedioxy)aniline (**31**). Treatment of intermediate **32** with *p*-toluenesulfonyl methylisocyanide (TOSMIC) in the presence of strong base gives fludioxonil.²³ The key intermediate **31** is available from several vendors. It is also prepared from 2,2-difluoro-1,3-benzodioxole (**30**), commercially available in bulk, by metalation at the 4-position of compound **30** followed by either direct conversion to aniline **31** using lithium methoxyamide or conversion to an azido derivative using *p*-toluenesulfonyl azide followed by reduction.²⁴

11.2.4 Oxidative Phosphorylation Uncoupling Fungicides

These inhibit fungal respiration by uncoupling oxidative phosphorylation. Inhibiting respiration prevents normal fungal growth and development. Fluazinam, discovered by ISK and introduced in 1990, is a fluoro-substituted heterocycle containing fungicide in this group.²⁵ The best fungicidal activities were observed in this class



SCHEME 11.10

of compounds with *N*-phenylpyridinamines substituted with one trifluoromethyl group and one or two halogens (preferably chlorine) or two trifluoromethyl groups. Analogues substituted with cyano or nitro groups on the pyridine ring showed diminished activity, and substituted hydrophilic carboxylic acid groups or methylamino groups eliminated activity. The results can be explained as hydrophobicity and/or electronegativity effects. Both the trifluoromethyl group and chlorine are hydrophobic and have relatively small volumes. Indeed, studies involving different combinations of electronic, steric, and hydrophobic groups suggest that an electron-withdrawing effect combined with hydrophobic character is important for achieving high fungicidal activity. The importance of the trifluoromethyl substituent providing electronegativity as well as hydrophobicity on the pyridine ring of fluazinam contrasts with the role of the trifluoromethyl substituent on the pyridine rings of fluazifop-butyl (see Fig. 11.2) and chlorfluazuron (see Fig. 11.10), which improves biological activity mainly through its hydrophobic character.

The preparation of fluazinam is shown in Scheme 11.10. The key intermediate that is used to produce fluazifop-butyl, 2-chloro-5-trifluoromethylpyridine (**4**) (see Scheme 11.1), is used as a starting material for the synthesis of fluazinam as well. Further chlorination of pyridine **4** with chlorine gas in the presence of a catalyst such as acetic acid followed by amination with ammonia gives aminopyridine **34**. The synthesis of fluazinam is completed by nucleophilic reaction of **34** with 2,4-dichloro-3,5-dinitrobenzotrifluoride.

11.3 INSECTICIDES

11.3.1 Oxidative Phosphorylation Uncouplers

Dioxapyrrolomycin (Fig. 11.9) isolated from a *Streptomyces* culture was found to have moderate activity against certain insects and mites and to be a potent uncoupler

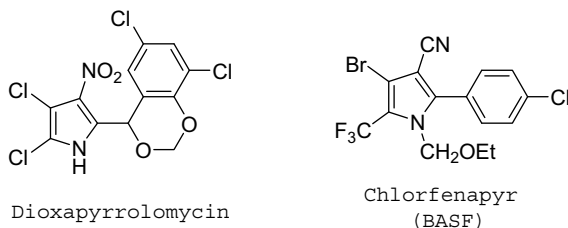
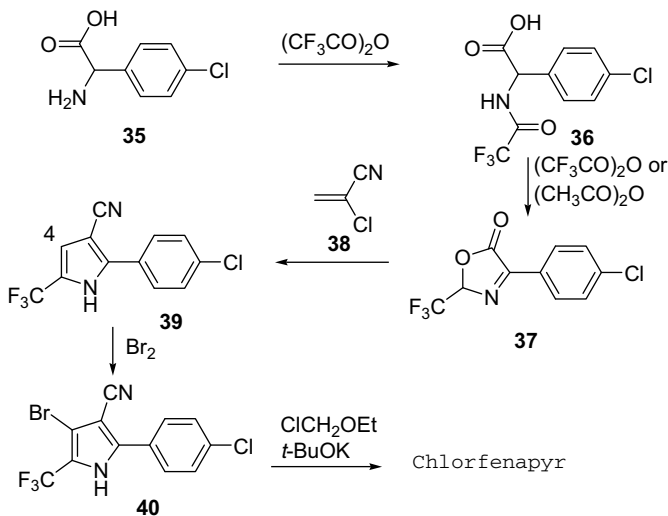


FIGURE 11.9

of oxidative phosphorylation. These findings, along with the novel structure, led to the investigation of analogues having other combinations of substituents on the pyrrole ring. Resulting from this effort was chlorfenapyr, which was developed by American Cyanamid (now BASF AG) (Fig. 11.9).²⁶

Replacement of a halogen by a trifluoromethyl group in biologically active compounds often resulted in enhanced activity. In the synthesis program leading to chlorfenapyr, replacing the chlorine with a trifluoromethyl group at the 5-position of the pyrrole ring was found to improve both potency and spectrum but also cause severe phytotoxicity. This problem was solved by attaching an ethoxymethyl group on the nitrogen of pyrrole ring, which also reduces mammalian toxicity. The synthesis of chlorfenapyr is shown in Scheme 11.11. Oxazolinone **37**, the key intermediate for the synthesis of chlorfenapyr, is prepared from the corresponding amino acid derivative **36** in which the trifluoromethyl group is derived from trifluoroacetic anhydride, one of the popular trifluoromethyl sources.²⁷ Utilizing the thermal cyclization conditions described by Albonico²⁸ with a large excess of

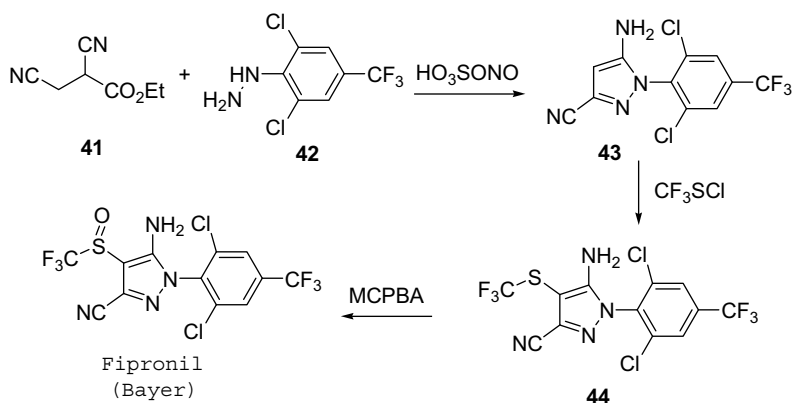


SCHEME 11.11

α -chloroacrylonitrile **38**, the pyrrole-3-carbonitrile **39** is obtained. Bromination of **39** at the 4-position of the pyrrole nucleus is accomplished using a variety of standard methods, including *N*-bromosuccinimide, bromine/acetic acid, or bromine/sodium acetate/acetic acid. Alkylation on nitrogen using chloromethyl ethyl ether then gives chlorfenapyr.

11.3.2 γ -Aminobutyric Acid-Regulated Chloride Channel Blockers

γ -Aminobutyric acid (GABA) is a major inhibitory neurotransmitter in the nervous system of animals.²⁹ The fast type of inhibitory neurotransmission is mediated via the ionotropic GABA receptor in postsynaptic neurons. The ionotropic GABA receptor is a chloride channel that is gated by the binding of GABA released from the terminus of presynaptic neurons. Chloride ions flow into the postsynaptic neuron through the GABA-gated channel to reverse hyperpolarization, thus suppressing nerve excitation. Blocking the inhibitory effects of GABA causes unregulated excitatory neurotransmission. The GABA receptor site that is of particular interest to agrochemists binds antagonists noncompetitively. Noncompetitive antagonists binding to this site within the channel stabilize the closed conformation of the channel and cause excitation of animal neurons. Fipronil is a noncompetitive GABA antagonist discovered by Rhone-Poulenc (now Bayer CropScience) in 1987. Fipronil³⁰ is a highly effective insecticide against both piercing-sucking and chewing insects, and can be effectively delivered via soil, foliar, bait, or seed treatment applications. The preparation of fipronil is shown in Scheme 11.12. Phenylpyrazole **43**, a key intermediate to prepare fipronil, can be prepared from corresponding aniline **42** and ethyl 2,3-dicyanopropionate **41** in the presence of nitrosyl sulfuric acid. A trifluoromethylthio group is introduced by treatment of phenylpyrazole **43** with trifluoromethylsulfenyl chloride in the presence of a base such as pyridine, and subsequent oxidation of resulting sulfide **44** with *m*-chloroperbenzoic acid gives fipronil.



SCHEME 11.12

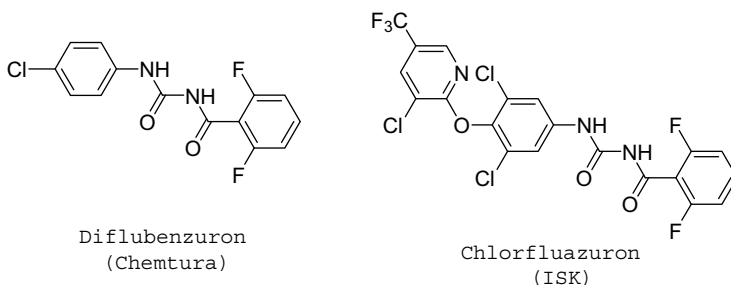
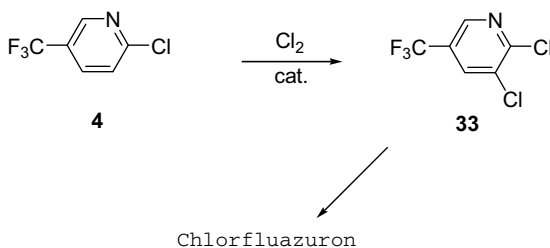


FIGURE 11.10

11.3.3 Chitin Synthesis Inhibitors

Chitin synthase is the arthropod enzyme that converts uridine diphosphoryl-*N*-acetylglucosamine into chitin, the β -1,4-linked polymer of *N*-acetylglucosamine. Chitin synthase is a member of the class of enzymes known as polymerizing glycosyltransferases, which are responsible for the synthesis of critical structural biopolymers, including cellulose as well as chitin. Inhibition of chitin synthase is widely recognized as a largely untapped, intrinsically mammalian-safe, arthropodidal mechanism of action. Because the exoskeleton of insects consists mostly of chitin, disrupting the formation, deposition, and/or cross-linking of chitin can lead to insect death, especially during molting.³¹ Modeling studies suggest the benzoylurea moiety, which is a common structural feature of chitin synthesis inhibitors, resembles diphosphoryl-*N*-acetylglucosamine. Thus, the ability of the benzoylurea containing molecules to bind to the diphosphoryl-*N*-acetylglucosamine site on chitin synthase seems plausible. Diflubenzuron (Fig. 11.10) was introduced in 1975 by Philips-Duphar B.V. (now Chemtura Corp.). Since the publication of the Philips-Duphar patent disclosing diflubenzuron, a diverse family of structures has emerged in this area³². Chlorfluazuron, which was introduced by ISK in 1982, was invented by adding a 3-trifluoromethylpyridinyloxy moiety to the benzoylurea skeleton of diflubenzuron, resulting in superior larvicidal activity.²

As shown in Scheme 11.13, to prepare chlorfluazuron, ISK utilized 2-chloro-5-trifluoromethylpyridine (**4**) as their key intermediate, which is also used as a starting



SCHEME 11.13

material for the synthesis of fluazifop-butyl (see Scheme 11.1) and fluazinam (see Scheme 11.10).

This provides another demonstration of the utility of the trifluoromethylpyridine group as a building block for agricultural products.

11.4 SUMMARY

Compounds having fluorine-containing substituents on heterocyclic rings have gained importance as active ingredients in agricultural products. Discovery programs typically explore introduction of fluorine-containing substituents, as their electronegativity and hydrophobicity can improve biological activity. Heterocycles with fluorine-containing substituents are amenable to large-scale preparation. A variety of fluorine-containing heterocyclic compounds have been commercialized.

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12

PHARMACEUTICALS CONTAINING FLUORINATED HETEROCYCLIC COMPOUNDS

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12.1 INTRODUCTION

About 10% of the total sales of pharmaceuticals currently used for the medical treatment are containing fluorine atom. Over 50 years, many fluorinated medicinal and agrochemical candidates have been discovered and the interest toward development of fluorinated chemicals has been steadily increased. In particular, the strong requirement for the extremely effective drug candidates increased the interest in the unique biological properties arose from fluorine. And also the high availability of the fluorinated synthetic blocks and the effective fluorinating reagents, the widely reliable fluorination technology, and the accumulation of basic and advanced knowledge of the fluorine chemistry rapidly accelerated their developments.

A great number of examples have been reported that the introduction of a fluorine or fluorinated groups into an organic molecule induces dramatic change in its chemical, physical, and also pharmacological properties. The unique properties of fluoroorganic molecules may arise from the properties such as (i) the greatest electronegativity of fluorine, (ii) the largest strength of the carbon–fluorine bond,

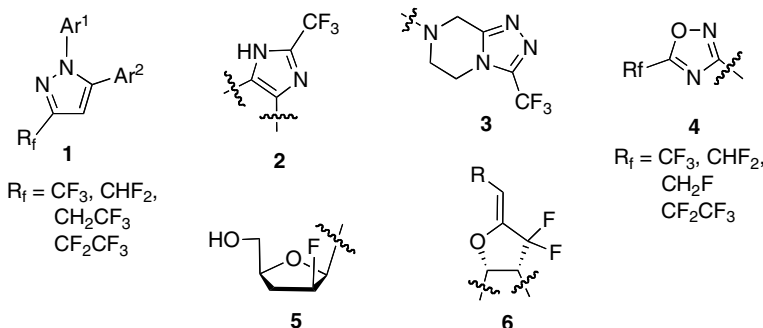
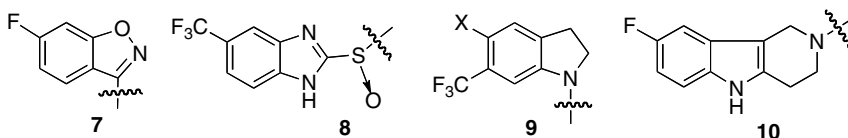
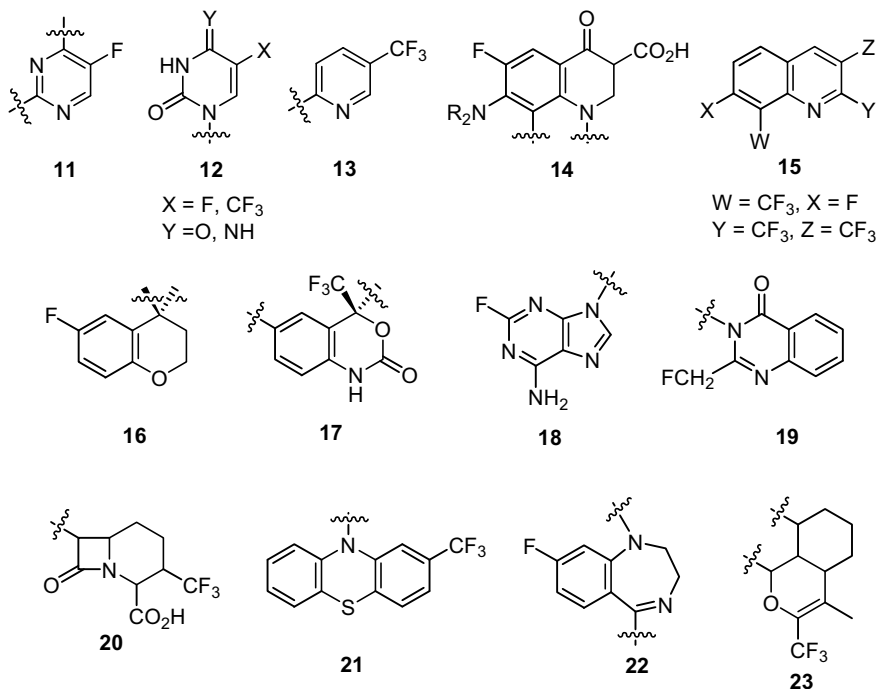
Five-Membered fluorinated heterocycles**Five-Membered fluorinated benzoheterocycles**

FIGURE 12.1 Five-membered fluorinated heterocyclic blocks used for therapeutic drugs.

(iii) the hardness and the low van der Waals interaction due to the low polarizability, (iv) the increased hydrophobicity, and (v) the second smallest atomic size of the fluorine atom. These factors are operative singly or sometimes cooperatively to affect the pharmacological properties of the fluorinated molecules.¹

Fluorine and trifluoromethyl group have been used mostly in the present fluorinated medicines, and very few difluoromethyl and difluoromethylene moieties have been employed. Since the active research for the difluoromethylation and difluoromethylenation methods has taken place, the difluoro moieties will be candidates for the structural units of new drugs in near future.²

Fluorinated heterocycles are frequently employed as a partial unit in the synthesis of fluorinated medicines. Figures 12.1 and 12.2 summarize fluorinated heterocyclic units currently used for the synthesis of therapeutic drugs. Majority of fluorinated drugs are constructed by five- and six-membered nitrogen heterocycles containing fluorine, trifluoromethyl, difluoromethyl, fluoromethyl, 2,2,2-trifluoroethyl, and pentafluoroethyl groups. In this chapter, the syntheses of these fluorinated heterocycles related to pharmaceuticals are described, specially focusing on the methods for the construction of heterocyclic rings and the introduction of fluorine functionality. In Sections 12.2 and 12.3, syntheses of the five-membered heterocycles including nitrogen and oxygen heterocycles, and five-membered benzoheterocycles are described, respectively. In Section 12.4, six-membered fluorinated heterocycles are described. Other heterocycles are presented in Section 12.5.

Six-Membered fluorinated heterocycles**FIGURE 12.2** Six-membered fluorinated heterocyclic blocks used for therapeutic drugs.**12.2 FIVE-MEMBERED FLUORINATED HETEROCYCLES****12.2.1 1-(N-aryl)-3-Trifluoromethylpyrazoles**

Celecoxib **24**, a highly selective COX-2 inhibitor and a nonsteroidal anti-inflammatory drug (NSAID), is used for the treatment of arthritis and pain. The core skeleton of Celecoxib **24** is a 3-trifluoromethylpyrazole ring, which has been synthesized by [2 + 3] cyclization and condensation of 1,3-diketones or their equivalents. Figure 12.3 summarizes three synthetic approaches toward 3-trifluoromethylpyrazole compounds: via condensation of 1,3-diketones or α,β -unsaturated ketones with arylhydrazine (route **A**, Schemes 12.1–12.3), via [2 + 3] cycloaddition of trifluoroacetamide with substituted ethenes or acetylene (route **B**, Schemes 12.4 and 12.5), and via cycloaddition of CF₃-alkene with C=N=N unit (route **C**, Scheme 12.6).

Scheme 12.1 shows a synthetic example via route **A**, which provides tri and difluoromethylated pyrazole analogues in reasonable yields. Condensation of 4-aryl-1,1,1-trifluoro-2,4-butanedione **26** with aryl hydrazine **27** in aqueous *N,N*-dimethylacetamide provides the desired pyrazoles **28** in good yields with an excellent regioselectivity (3-CF₃-5-aryl >99.5–99.8%). The high regioselectivity arises from

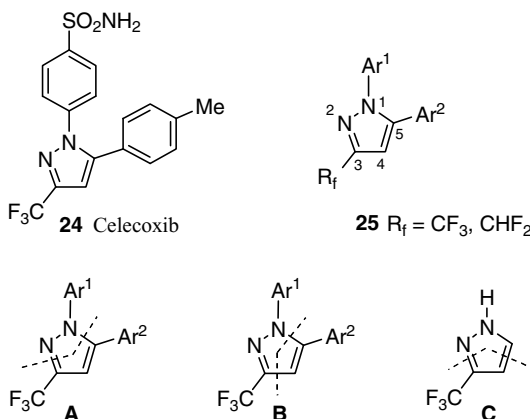
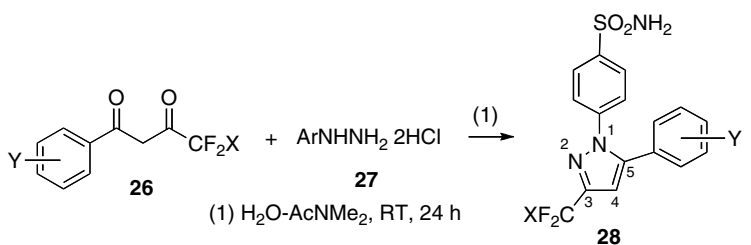


FIGURE 12.3 Construction of pyrazole skeleton involved in Celecoxib.

the exclusive nucleophilic addition of terminal amino group of aryl hydrazine to the more electron-deficient trifluoroacetyl carbonyl group rather than benzoyl carbonyl group.³ The same protocol is applicable for the synthesis of 3-difluoromethylpyrazoles as shown in the table of Scheme 12.1.³

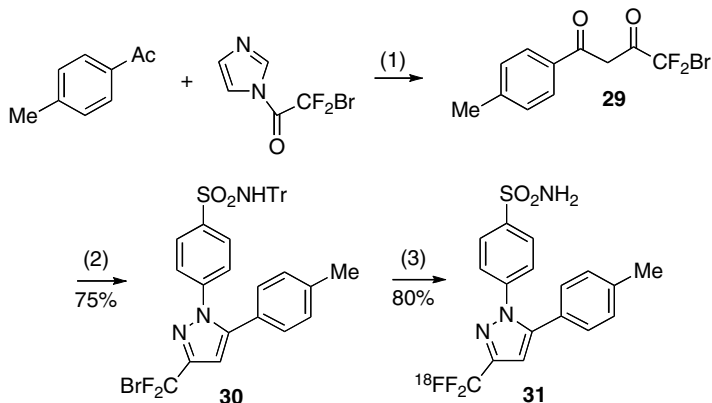
¹⁸F Labeled Celecoxib **31** was synthesized by the replacement of bromine in the *N*-protected **30** by ¹⁸F.⁴ For the preparation of bromodifluoromethyl compound **30**, condensation of 1,3-diketone **29** with 4-aminosulfonylphenylhydrazine is applicable (Scheme 12.2).

Another construction of 1-*N*-aryl-3-trifluoromethylpyrazole skeleton via route **A** is shown in Scheme 12.3. The condensation of 4-ethoxy-3-buten-2-one **32** as a synthetic equivalent of 1,3-diketone with aryl hydrazine **33** provides a desired product **34** although the regioselectivity is poor (Scheme 12.3).⁵ The reaction of **32** with hydrazine provides 3-trifluoromethylpyrazol **36**, which can further be converted to *N*-aryl-trifluoromethylpyrazole.⁶



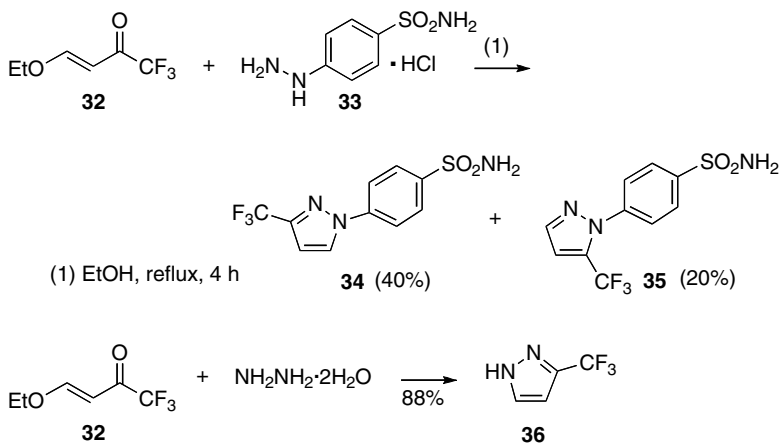
Y	Yield of 28 (%)			
	<i>p</i> -NO ₂	<i>p</i> -MeO	<i>p</i> -Br	H
X = F	79	71	78	77
X = H	60	85	78	66

SCHEME 12.1

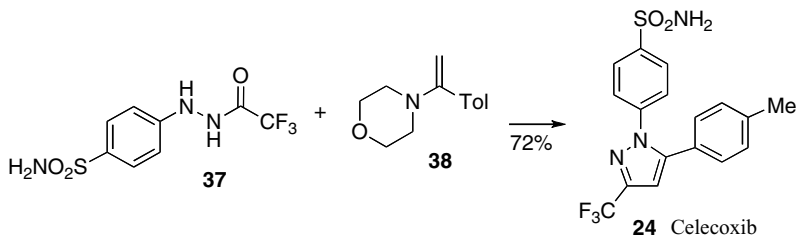


(1) $(\text{Me}_3\text{Si})_2\text{NNa}$ / THF, -78°C ; (2) (i) 4-aminosulfonylphenyl hydrazine, EtOH, reflux, 16 h, (ii) $(4\text{-MeOC}_6\text{H}_4)_2\text{CPhCl} \cdot \text{Et}_3\text{N}/\text{CH}_2\text{Cl}_2$; (3) (i) $\text{Et}_4\text{N } ^{18}\text{F}/\text{DMSO}$, 135°C , 40 min, (ii) $\text{CF}_3\text{CO}_2\text{H}/\text{CH}_2\text{Cl}_2$, RT, 5 min.

SCHEME 12.2

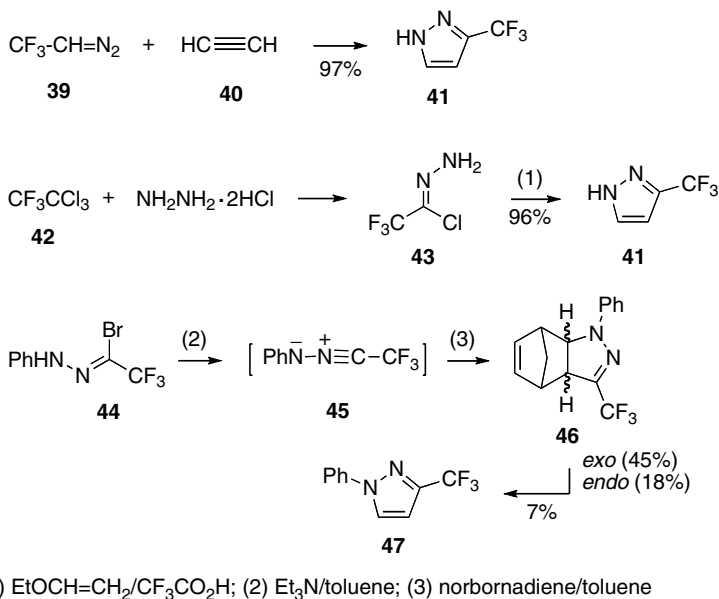


SCHEME 12.3



(1) (i) $\text{PhSO}_2\text{Cl} \cdot \text{N-Me-morpholine}/\text{AcOEt}$, (ii) $\text{Et}_3\text{N}/\text{THF}$

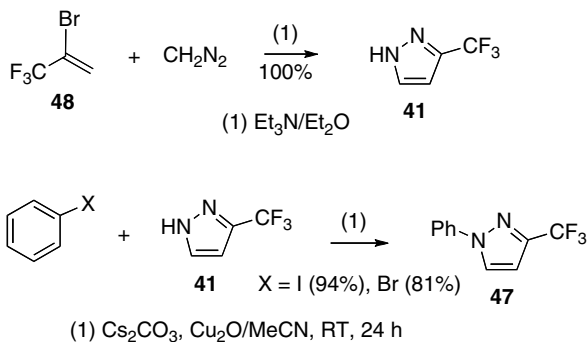
SCHEME 12.4



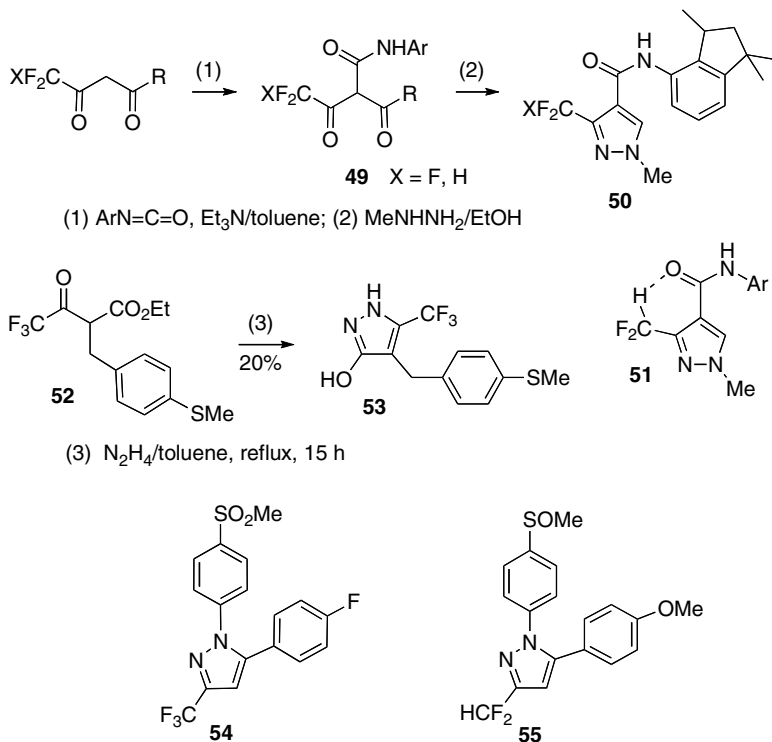
SCHEME 12.5

Scheme 12.4 shows an example of the construction of the pyrazole ring by [2 + 3] cycloaddition via route **B**. Celecoxib **24** is synthesized in 70% yield by a condensation–cyclization sequence.⁷

Three synthetic approaches toward 3-trifluoromethylpyrazole **41** are summarized in Scheme 12.5, all of which involve [2 + 3] cycloaddition. Either combinations of diazotrifluoroethane **39** with acetylene **40**⁸ or trifluoroacetimidoyl chloride **43** with ethyl vinyl ether⁹ leads to **41**. However, cycloaddition of a zwitterionic intermediate **45** with norbornadiene affords **47** (after removal of norbornene fragment), but only as a minor product.¹⁰ Intermediate **45** is generated by the dehydrobromination of imidoylbromide **44** with triethylamine.



SCHEME 12.6



SCHEME 12.7

1,3-Dipole cycloaddition of diazomethane to 2-bromo-3,3,3-trifluoropropene **48** (Scheme 12.6) followed by dehydrobromination affords **41**, quantitatively.¹¹ A copper-catalyzed *N*-phenylation reaction of **41** with phenyl bromide or iodide under mild conditions provides *N*-phenyl-3-trifluoromethylpyrazole **47** in excellent yields.¹²

N-Methyl-(1,1,3-trimethylindan-4-yl)pyrazole-4-carboxamides **50**, agricultural fungicides, are prepared by condensation of **49** with methylhydrazine (Scheme 12.7). Interestingly, the difluoromethyl compound **50** (X = H) is more effective as a curative fungicide against *Alternaria Solani* on tomatos than CF_3 -compound **50** (X = F).¹³ It is believed that the hydrogen bonding between carbonyl and hydrogen of HCF_2 group is responsible for higher biological activity of **50** (X = H).¹⁴ The related 5-hydroxy-pyrazole **53**, a new potent anti-hyperglycemic agent, is also prepared from **52** by the similar condensation with hydrazine.¹⁵ Structurally similar compounds **54**^{16a,b} and **55**^{16c} are known to be an anti-inflammatory agent.

12.2.2 2-Trifluoromethylimidazoles

Flumizole **56** (Fig. 12.4) is an immunoregulatory and anti-inflammatory agent. In animal studies, it was found to be several times more active compared with indomethacin (rat foot edema and prostaglandin synthetase tests).¹⁷ The related

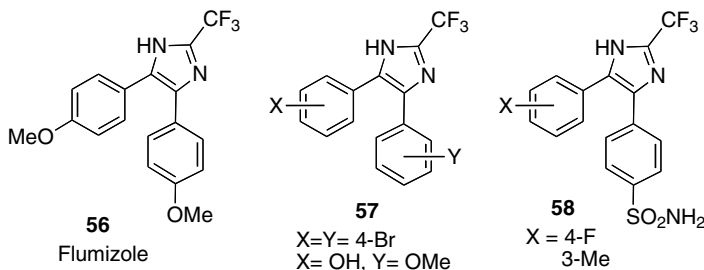


FIGURE 12.4 Flumizole and the related imidazoles.

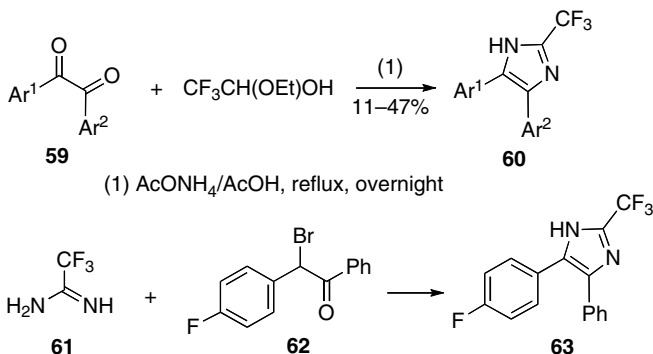
4,5-diaryl-2-trifluoromethylimidazoles **57**¹⁷ and **58**¹⁸ are also known to have potent antiinflammatory effect.

Most of 4,5-diaryl-2-trifluoromethylimidazoles have been synthesized by the methods shown in Scheme 12.8. The imidazoles **60** are synthesized by the condensation of trifluoroacetaldehyde equivalent with applicable diaryl-1,2-diketones,¹⁷ where a carbonyl group is replaced with imino group *in situ* in the presence of ammonium acetate.¹⁹ The imidazole **63** is synthesized by the sequential substitution–condensation reactions of α -bromoketone **62** with trifluoroacetiminoamide **61**.¹⁹

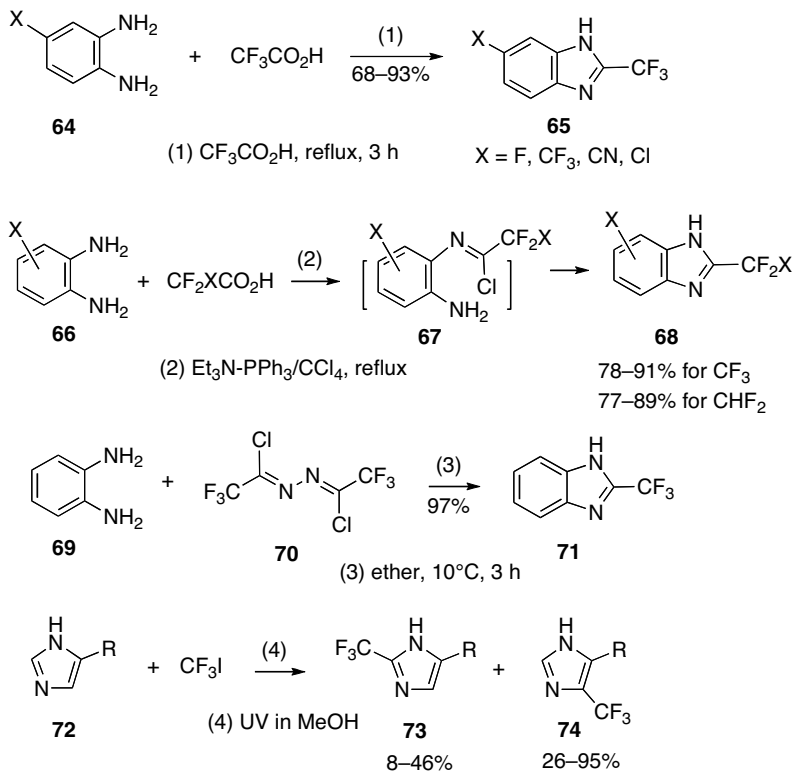
The syntheses of 2-trifluoromethylbenzimidazoles (**65**, **68**, and **71**) are summarized in Scheme 12.9. Although condensation of phenylenediamines **64** with trifluoroacetic acid is the most convenient method²⁰, the reaction of phenylenediamines with either trifluoroacetimidoyl derivatives **67**²¹ or **70**²² also provides the desired benzimidazoles **68** and **71** in good yields. A direct radical trifluoromethylation of imidazole ring **72** with trifluoromethyl iodide has a poor regioselectivity.²³

12.2.3 3-Trifluoromethyl-1,2,4-triazolo[4,5-*a*]piperazines

Sitagliptin **75** is a potent, new oral anti-diabetic drug used for control of type 2 diabetes. Sitagliptin, discovered through the optimization of a class of β -aminoacid,



SCHEME 12.8

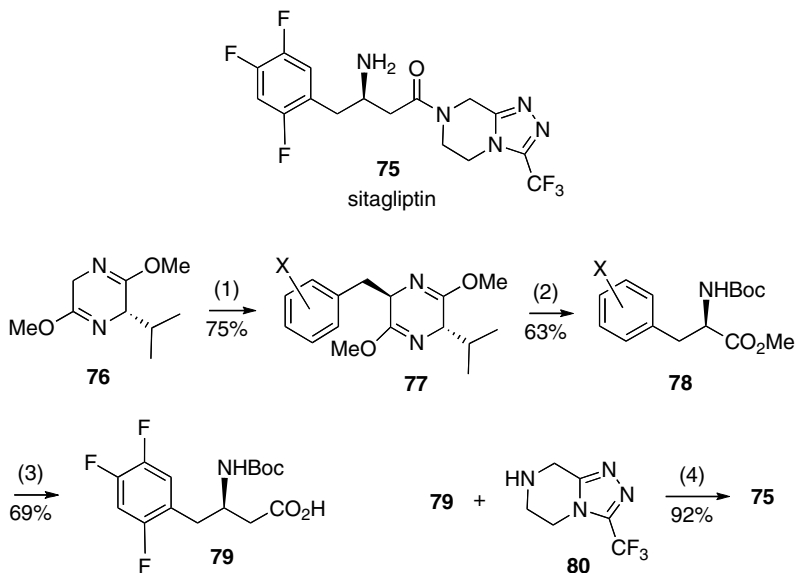


SCHEME 12.9

inhibits dipeptidyl peptidase IV (DPP-4), which deactivates the production of glucagon like peptides 1 (GLP-1), and glucose-dependent insulintropic polypeptides (GIP)²⁴ and this increases glucose-dependent insulin secretion from β -cell. As for GLP-1, it also inhibits glucagons secretion. This compound **75** has been synthesized by condensation of β -amino acid **79** with 3-trifluoromethyl-[1,2,4]triazolo-[4,3-a] piperazines **80** (Scheme 12.10). The derivatives with 2,5- and 3,4-difluorophenyl and 2,4,5-trifluorophenyl groups were prepared by the same procedure.²⁵

Two syntheses of triazolopiperazines **80** and **89** are shown in Schemes 12.11 and 12.12. The piperazine ring of **80** can be constructed by either intramolecular condensation–cyclization of ethylene diamine with chloroacetyl moiety (Scheme 12.11)²⁶ or hydrogenation of the corresponding triazolopyrazine **87** and **88** (Scheme 12.12).²⁷ The 3-trifluoromethyl[1,2,4]triazole ring of **80** was constructed by intramolecular dehydration of **83**. The overall yield of **80** via oxodiazole **82** is satisfactory, however, yields of 3-pentafluoroethyl and 2,2,2-trifluoroethyl **89** via 2-hydrazoprazine are affected by low yield of **88** (Scheme 12.12).

N-Methyl and *N*-benzyl derivatives **90** ($R^2 = \text{Me, Bn}$) are also prepared by the reaction of the corresponding oxadiazole **82** with *N*-methyl and *N*-benzyl ethylene



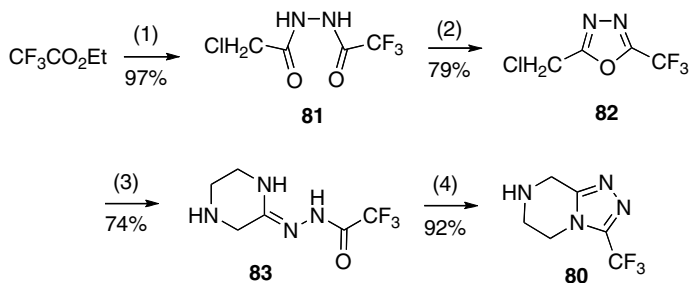
(1) (i) BuLi/THF, -78°C , (ii) ArCH_2Br ; (2) (i) 1 *N* HCl/MeCN, (ii) MeOH, (iii) $(\text{Boc})_2\text{O}$, $\text{Et}_3\text{N}/\text{CH}_2\text{Cl}_2$; (3) (i) LiOH / THF- H_2O , (ii) iso-BuOCOCl, $\text{Et}_2\text{O}/\text{H}_2\text{O}$, (iii) CH_2N_2 (Ardnt-Eistert); (4) (i) HOBT, EDC, DIPEA/DMF, (ii) 1 *N* HCl

SCHEME 12.10

diamines in 72% and 66%, respectively.²⁸ 6-Substituted derivatives **91** are also known.²⁹

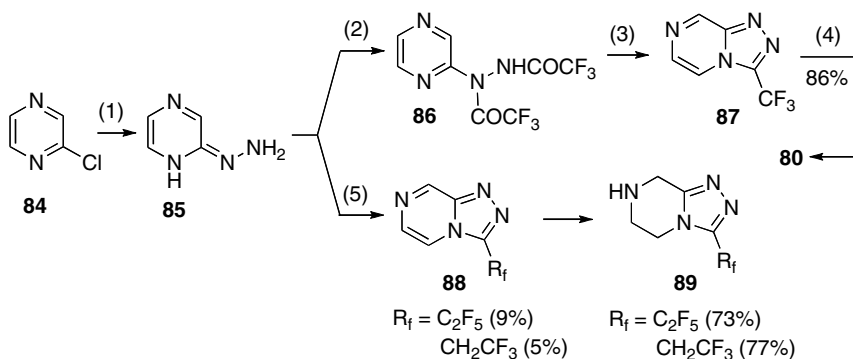
12.2.4 5-Trifluoromethyl-1-oxa-2,4-diazoles

Compound **92** ($\text{R} = \text{CH}_3$, WIN 61893) has a broad spectrum against picornavirus and is useful for the treatment of the common cold resulting from human rhinovirus

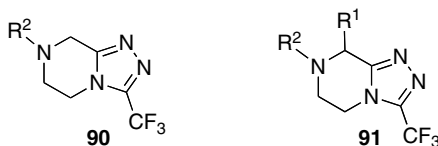


(1) (i) NH_2NH_2 , 25°C , (ii) ClCH_2COCl , NaOH; (2) POCl_3 , 80°C , 17 h; (3) $\text{NH}_2\text{CH}_2\text{CH}_2\text{NH}_2/\text{MeOH}$ -20°C ; (4) MeOH, reflux

SCHEME 12.11



(1) $\text{NH}_2\text{NH}_2/\text{H}_2\text{O}$, 63–65°C, 17 h; (2) $(\text{CF}_3\text{CO})_2\text{O}$, 20°C, 1 h; (3) (i) H_3PO_4 , 75°C, 5 h, (ii) $\text{NH}_4\text{OH}-\text{H}_2\text{O}$, <40°C; (4) H_2 - Pd/EtOH, 45°C, 50 psi, overall yield 26% from **85**; (5) $\text{CF}_3\text{CF}_2\text{CO}_2\text{H}/\text{PPA}$, 155°C, 8 h



SCHEME 12.12

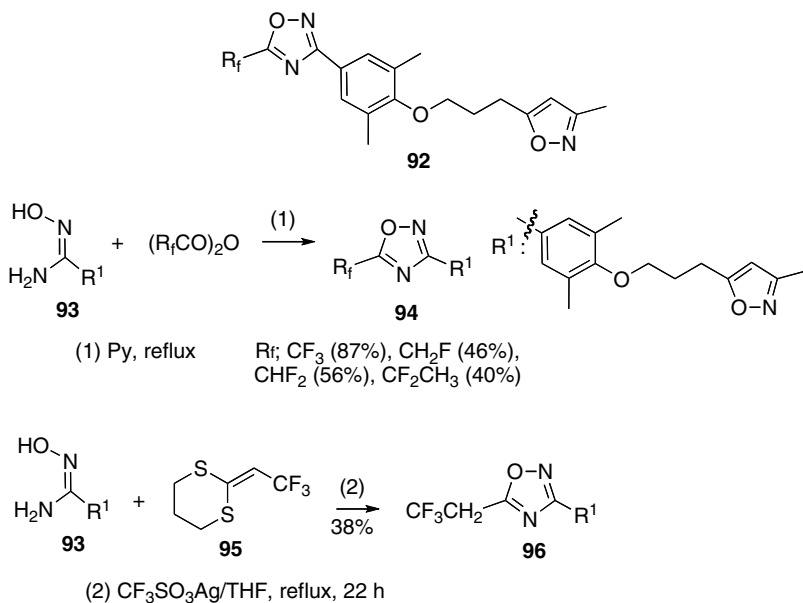
infections. However, the acid-sensitive oxazoline and oxadiazole rings increase lability against oral administration, and the methyl group on the oxazoline ring is easily metabolized into hydroxymethyl group. Introduction of trifluoromethyl or polyfluoroalkyl groups into the heteroatom rings could decrease the acid lability and metabolic instability of this kind of compounds.³⁰

5-Trifluoromethyl-1-oxa-2,4-diazole of **92** ($\text{R}_f = \text{CF}_3$) is prepared by base-catalyzed condensation of **93**³¹ with trifluoroacetic anhydride in excellent yield (Scheme 12.13). The same method is applicable for the preparation of monofluoromethyl, difluoromethyl, and 1,1-difluoroethyl compounds although their yields are low. The reaction of aminooxime **93** with 2-(trifluoroethylidene)-1,3-dithiane **95** under acid-catalyzed conditions, followed by ring-opening of the 1,3-dithiane ring and recyclization of oxadiazole ring provides 5-(2,2,2-trifluoroethyl)-1-oxa-2,4-diazole **96** in 38% yield (Scheme 12.13).³⁰

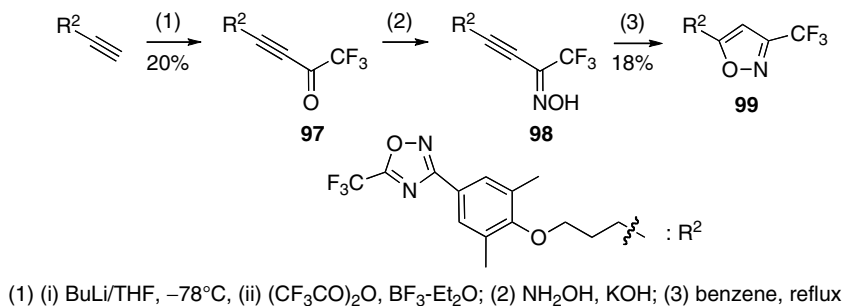
Structurally similar compound **99** with trifluoromethyl group in isoxazole ring is prepared by the intramolecular cyclization of alkynyl oxime **98** (Scheme 12.14).³⁰

12.2.5 2-Fluorotetrahydrofurans

Lodenoine **100** is an orally active drug candidate for treatment of a human immunodeficiency virus (HIV) and AIDS. Its structure is based on (2,3-dideoxy-2-fluoro- β -D-threo-pentofuranosyl)adenine (Fig. 12.5).³² The related compound Dianosine **101** has been clinically used, however, it is orally less active due to the



SCHEME 12.13



SCHEME 12.14

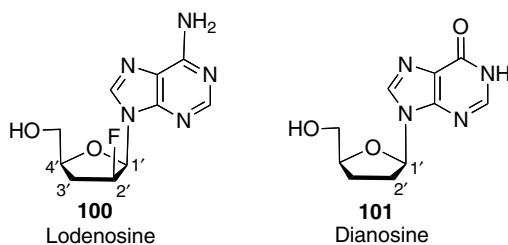


FIGURE 12.5 Lodenosine and Dianosine.

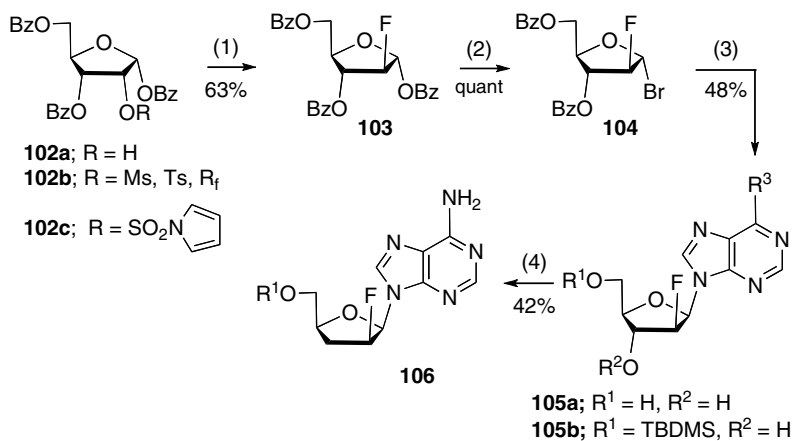
instability under gastric acid conditions. The strong electron-withdrawing effect of fluorine atom at C₂ plays an essential role for increasing the stability of the aminor moiety involved in **100** under acidic conditions.

The synthetic strategies for **100** are divided into two categories; (A) the stereoselective preparation of 2-fluorofuranose and the coupling with an adenine derivative and (B) the stereoselective fluorination at C₂ of the furanosyl adenine.

The stereoselective introduction of 2'-fluorine in compound **101** can be achieved either by stereospecific replacement of α -2'-hydroxyl group with fluorine (Schemes 12.15–12.17) or diastereoselective catalytic hydrogenation of 2-fluoro-2,5-disubstituted-2,5-dihydrofuran moiety in derivatives **123** and **130** (Schemes 12.18 and 12.19).

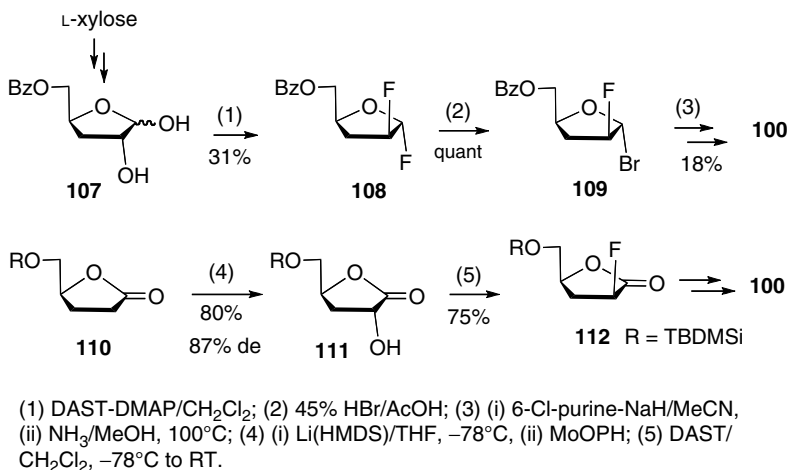
Stereospecific nucleophilic replacement of α -2'-hydroxyl group can be conducted using either fluoride ion or DAST as fluorinating agents. Nucleophilic substitution of secondary hydroxyl group by fluoride ion is difficult and cannot be achieved in the reaction of the corresponding mesylate, tosylate, and even triflate derivatives **102b**. Surprisingly, compound **102c** (Scheme 12.15) undergoes exchange when reacting with KHF₂ in 2,3-butanediol at 160°C, providing **103** in 63% yield.³³ The conversion of benzoate **103** into bromide **104** and coupling of **104** with purine derivative, dehydroxylation at 3'-position of **105b** by radical hydrogenation of xanthate of **105b** (R² = CS₂Me) provided the desired compound **106**.³⁴

Diethylaminosulfur trifluoride (DAST) is one of the most commonly used reagents for stereospecific replacement of hydroxyl group by fluorine, which usually proceeds with the inversion of stereochemistry. Scheme 12.16 shows two examples. The reactions of **107** and **111** with DAST provide fluorides **108**³⁵ and **112**³⁶ in moderate yields, both of which are precursors of Lodenosine **100**.



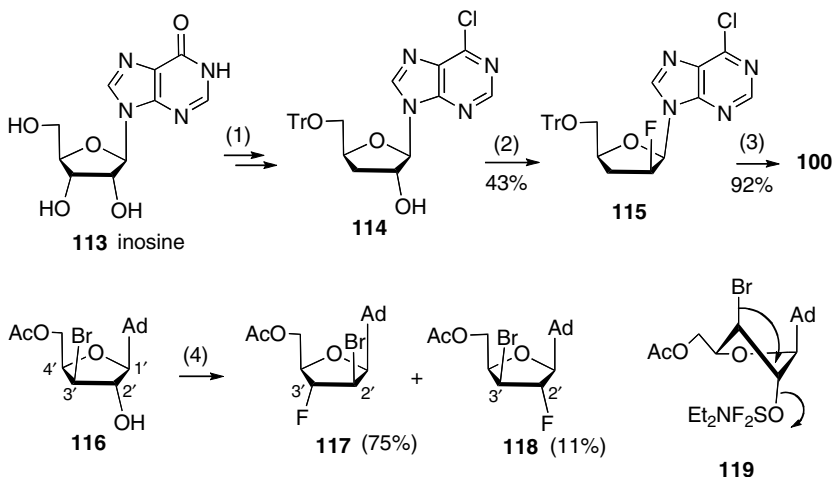
(1) KHF₂ / 2,3-butanediol, 160°C, 1 h; (2) 30% HBr/AcOH; (3) (i) TMS-purine derivative, 100°C, 1 h (48%), (ii) NH₃/MeOH, 10°C, 14 h (92%), (iii) TBDMS-Cl, imidazole/DMF; (4) (i) CS₂, NaH, MeI/DMF, (ii) Bu₃SnH, AIBN/toluene, 90°C

SCHEME 12.15



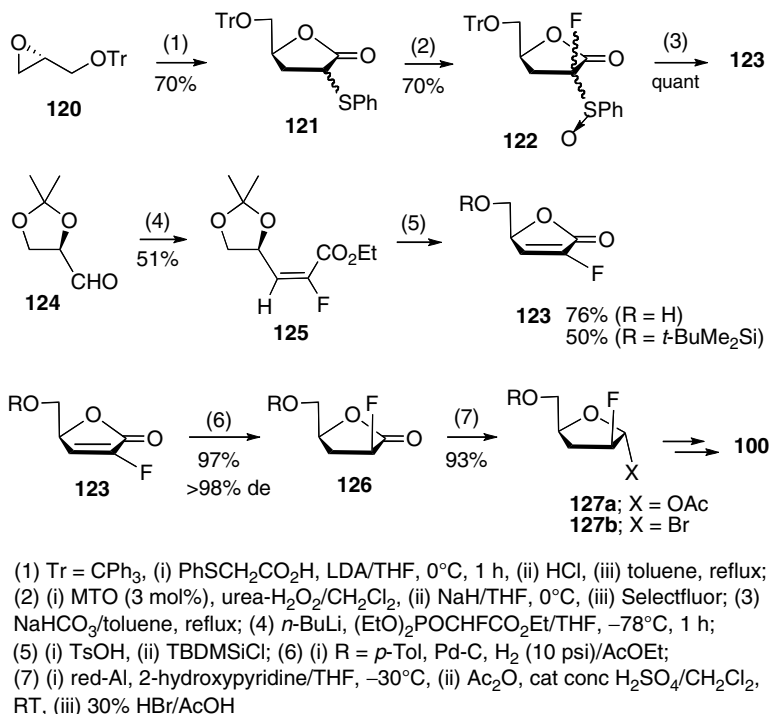
SCHEME 12.16

The fluorination using DAST was also applied for the 2'-hydroxytetrahydrofuran **114** bearing purine unit on $\text{C}1'$ (Scheme 12.17).³⁷ The presence of bromine at $\text{C}3'$ leads bromine migration during fluorination. When DAST reacts with hydroxyl group at the first step, the bromine next to hydroxyl group migrates to $\text{C}2'$, and then $\text{C}3'$ is attacked by fluoride ion, producing **117** in 75%. Bromine migration through conformation **119** is proposed in transition state.³⁸



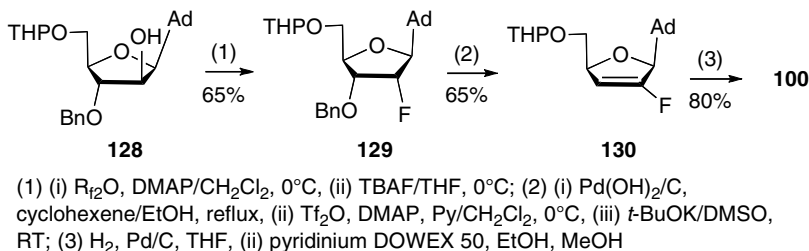
(1) 42% from inosine **108** via six steps; (2) DAST, $\text{Py}/\text{CH}_2\text{Cl}_2$; (3) (i) NH_3/THF , (ii) 37% HCl aq. MeOH ; (4) DAST (49%), MOST (86%)/ CH_2Cl_2

SCHEME 12.17



SCHEME 12.18

The stereoselective fluorination at C2' relies on the diastereoselective catalytic hydrogenation of 2-fluoro-2,5-disubstituted-2,5-dihydrofuran derivatives. The approach requires optically pure starting material **123**, which is prepared either from epoxide **120**³⁹ or glyceraldehyde acetal **124**⁴⁰ as shown in Scheme 12.18. Stereoselective catalytic hydrogenation occurs from the less-hindered face of **123**, providing **126** exclusively.⁴¹ The same hydrogenation protocol is applicable for the final step (**130** → **100**) of Lodenosine synthesis (Scheme 12.19).⁴²



SCHEME 12.19

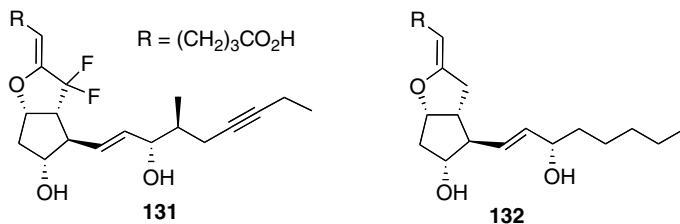


FIGURE 12.6 Difluoroprostacyclin.

12.2.6 3,3-Difluorotetrahydrofurans

7,7-Difluoroprostacyclin **131** (Fig. 12.6) is useful for prevention and treatment of ophthalmic circulatory disturbance. Prostacyclin **132** was originally found to be effective as an inhibitor of platelet aggregation and as a vasodilator in maintaining homeostatic circulation.⁴³ The introduction of one or two fluorines at 7- or 10-position of **132** dramatically improves the stability—no decomposition of **131** in pH 6.5 buffer solution at 25°C as observed after 30 days in contrast to facile hydrolysis of **132** (half-life = 1.5 min) under the analogous conditions.^{44a}

Construction of furan ring of **131** by acid-catalyzed cyclization of **134** cannot be achieved due to low reactivity of the α,α -difluorinated double bond toward protonation. Therefore, the following sequence was employed for the total synthesis of **131** (Scheme 12.20): fluorination of lactone **133**, introduction of a double bond to **136** by Wittig olefination, and modification of R^1 part of **137**.⁴⁴ The use of manganese enolate of lactone **133** is useful for one-pot difluorination. The reaction of the lithium enolate of **133** with the conventional electrophilic fluorinating reagent such as *N*-fluorobenzenesulfonimide provides only monofluoride **135**.

12.3 FUSED FIVE-MEMBERED FLUORINATED HETEROCYCLES

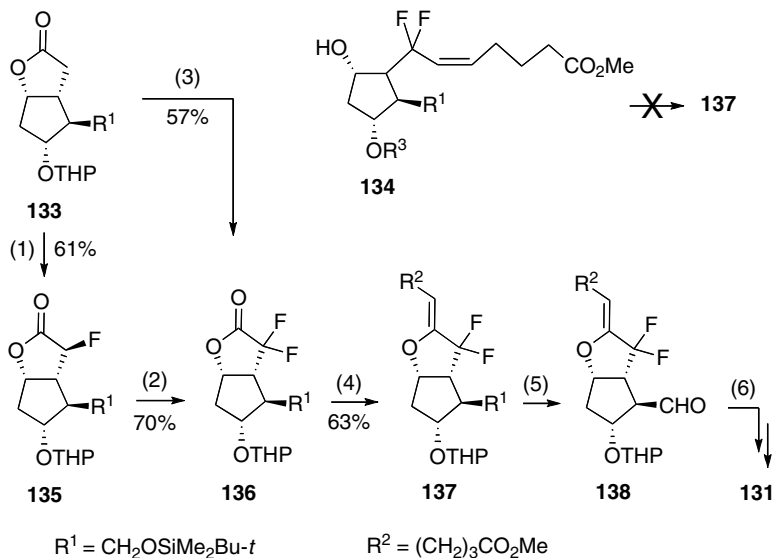
12.3.1 6-Fluoro-1,2-benzisoxazoles

Risperidone **139a**⁴⁵ and the related compounds such as Iloperidone **139b**⁴⁶, Abaperidone **139c**⁴⁷, and QF-0510B **139d**⁴⁸ (Fig. 12.7) are potential atypical antipsychotic agents for the treatment of schizophrenia. All of them contain 2-[4-(6-fluoro-1,2-benzisoxazol-3-yl)-1-piperidinyl]ethyl structural block.

The 6-fluoro-1,2-benzisoxazole skeleton is synthesized by an intramolecular nucleophilic cyclization of oxime **142** in an excellent yield (Scheme 12.21). It is well known that a fluorine atom on the aromatic ring is very active toward nucleophilic substitution reactions.⁴⁹

12.3.2 5-Trifluoromethyl and 5-Fluorobenzimidazoles

Omeprazole and its (*S*)-isomer, esomeprazole **144** (Fig. 12.8) belongs to a class of potent gastric acid secretion inhibitors and are used as antiulcer agents.⁵⁰ The skeleton



(1) $\text{LiN}(\text{SiMe}_3)_2$, $(\text{PhSO}_2)_2\text{NF}/\text{THF}$, -78°C ; (2) $\text{KN}(\text{SiMe}_3)_2$, ZnCl_2 , $(\text{PhSO}_2)_2\text{NF}/\text{THF-toluene}$ -78° ; (3) (i) $\text{KN}(\text{SiMe}_3)_2$, $\text{MnBr}_2/\text{THF-toluene}$, (ii) $(\text{PhSO}_2)_2\text{NF}$; (4) (i) $[\text{P}(\text{Ph})_3(\text{CH}_2)_4\text{CO}_2\text{H}]\text{Br}$, $\text{NaN}(\text{SiMe}_3)_2/\text{THF}$ ($Z:E = 87:13$), (ii) MeI , $\text{EtNPr}_2/\text{DMSO}$; (5) (i) TBAF/THF (94%), (ii) DCC , $\text{CF}_3\text{CO}_2\text{H}$, Py/DMSO ; (6) (i) NaH , keto-phosphonate (90%), (ii) NaBH_4 , CeCl_3 , MeOH , (iii) TsOH/MeOH , (iv) NaOH/MeOH (30%)

SCHEME 12.20

of **144** contains a 2-[(2-pyridinyl)methylsulfinyl]benzimidazole moiety. Some fluorinated omeprazole analogues **145a**⁵¹, **145b**⁵², and **145c**⁵² are shown in Fig. 12.8.

Precursors **151** are synthesized by coupling of benzimidazoly-2-thiol **147** with 2-pyridylmethyl chloride **150c** as shown in Scheme 12.22.^{52,53} The thiols **147** are

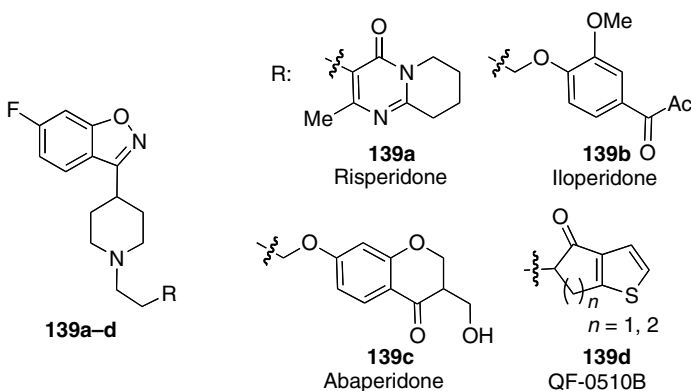


FIGURE 12.7 Risperidone and the related compounds.

prepared by condensation of 1,2-phenylenediamine with sodium ethyl dithiocarbonate.⁵³ The appropriately substituted 2-pyridylmethyl chlorides **150c** are prepared by an intramolecular migration of acetoxyl group from nitrogen of pyridine ring to 2-methyl group of **149**, followed by hydrolysis and chlorination of the hydroxyl group (Scheme 12.22).^{52,53} A direct chlorination of 2-methyl group with tosyl chloride via *N*-oxide **149** was also reported.⁵⁴

Enantioselective transformation of sulfide **151** to (*S*)-sulfoxide **145** was achieved in 90% yield and 94% ee by Sharpless oxidation using cumene hydroperoxide.⁵⁵

12.3.3 6-Trifluoromethylindolines

Appropriately substituted 1-[(3-pyridyloxy-5-pyridyl)carbamoyl]-6-trifluoromethyl-indolines **152** are selective antagonists of 5-HT_{2C} receptor and are useful for treatment of a range of CNS disorders, in particular anxiety and depression.⁵⁶ 1-Indolyl-3-pyridylcarbamate is an important structural feature of compounds **152** (Fig. 12.9).

One of the synthetic approaches to **152** is shown in Scheme 12.23. The carbamate of **152** is formed by the coupling of 3-aminopyridine **155** with indolines **158**.⁵⁷ 6-Trifluoromethylindolines **158** (Y = CF₃) are prepared by a sequence of reactions starting from **156** (see Scheme 12.53).⁵⁸ Methyl group is introduced in **159** (X = OMe, Y = CF₃) by the sequential reactions including demethylation with TMSI (trimethylsilyl iodide) in refluxing chloroform, triflation of hydroxyl group with Tf₂O/Py, and Pd-catalyzed methylation of the aryl triflate **160** with Me₄Sn in DMF to produce **161**.^{57b}

12.3.4 8-Fluoro-2,3,4,5-tetrahydro-1*H*-pyrido[4,3-*b*]indole; 8-fluoro- γ -carboline

While Gevotroline (WY 47384) **162** containing 8-fluoro- γ -carboline skeleton and compounds **163** are orally active atypical antipsychotic agents,⁵⁹ the corresponding β -carbolines do not show activity when administered orally (Fig. 12.10).

The 8-fluoro- γ -carboline **166** is prepared by a standard Fisher indole synthesis.⁶⁰ The condensation of 4-fluorophenylhydrazine (**164**) with **165**. 4-Phenyl compound **168** is synthesized by acid-catalyzed ring closure of **167** (Scheme 12.24).⁶¹

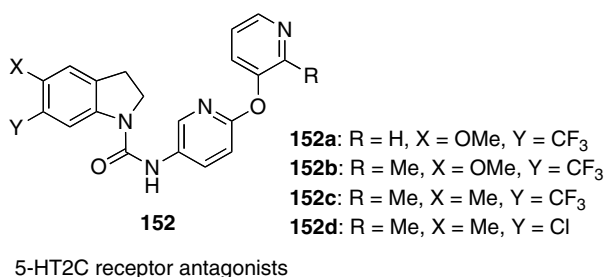
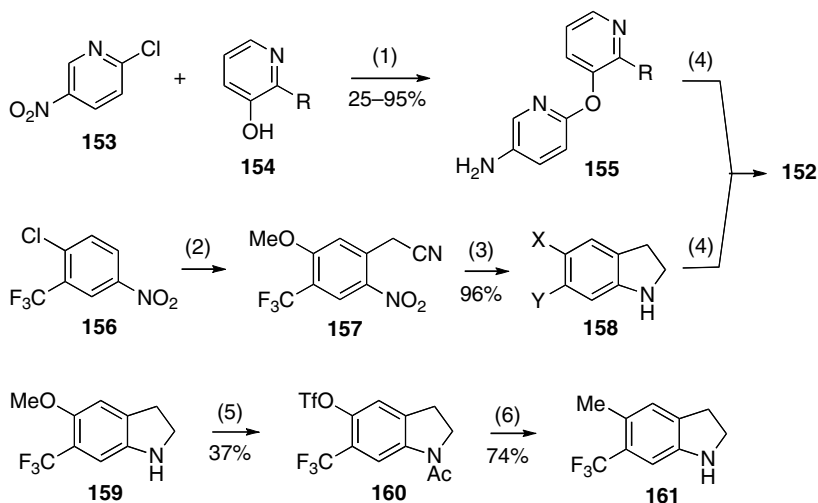


FIGURE 12.9 5-HT_{2C} receptor antagonists.



(1) (i) NaH/DMF, 0°C - RT, 18 h (25–95%), (ii) SnCl₂-HCl/EtOH, 50°C, 1 h, (80–100%); (2) (i) NaOR, ROH, reflux, 3 h (99%); (ii) 4-chlorophenoxyacetonitrile, KO-*t*-Bu, DMF, 10°C, 1 h (78%); (3) H₂/10% Pd-C, 50 psi, AcOH, EtOH/H₂O, RT, 0.5 h (96%); (4) (i) PhOCOCl, Et₃N, CH₂Cl₂, -20°C, 1 h, (ii) indoline, Et₃N/DMF, 100°C, 1 h, (35–85%); (5) (i) TMSI/CDCl₃, reflux, 65 h, (ii) Ac₂O/DCM, (iii) Tf₂O/Py, 0°C - RT, 18 h; (6) (i) SnMe₄, Pd(Ph₃)₂Cl₂, LiCl/DMF, 110°C, (ii) NaOH/MeOH-H₂O, reflux, 18 h.

SCHEME 12.23

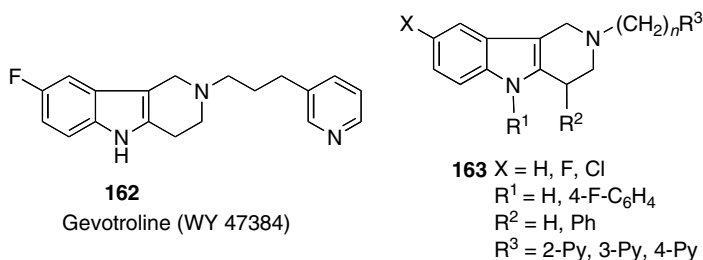
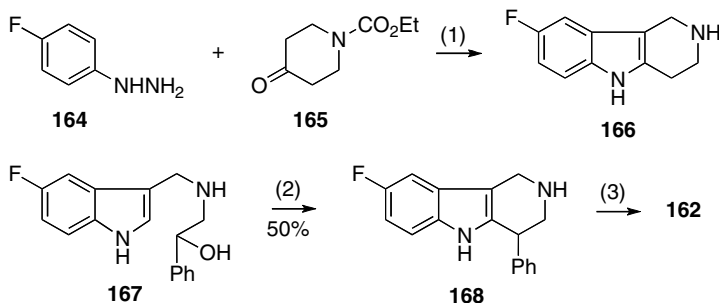


FIGURE 12.10 Gevotroline and the related compounds.



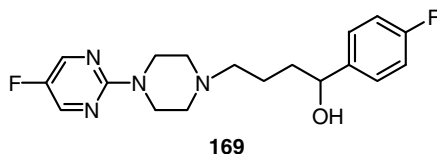
(1) (i) heating in alcohol, (ii) NaOH; (2) conc H₂SO₄, 0°C; (3) Cl(CH₂)_nR³

SCHEME 12.24

12.4 SIX-MEMBERED FLUORINATED HETEROCYCLES

12.4.1 2- or 4-Substituted 5-Fluoropyrimidines

12.4.1.1 BMY 14802

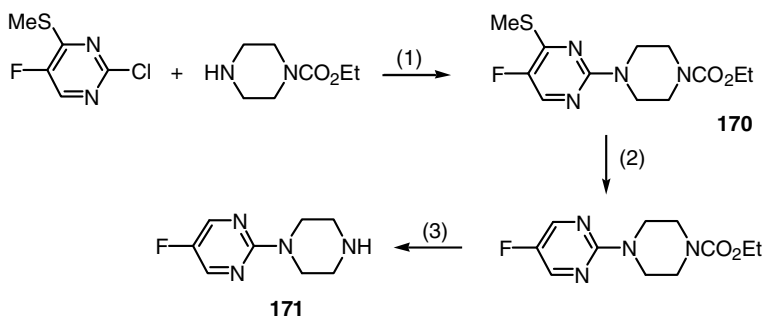


BMY 14802

BMY 14802 **169** emerged as the lead compound from the series of 1-(pyrimidin-2-yl)-piperazine derivatives on the basis of its good activity and duration of action. Compound **169** has been found to possess *in vivo* behavioral activity indicative of possible antipsychotic utility with minimal side effect liability. It is encouraging that several pieces of empirical evidence point toward the compound having limbic versus striatal selectivity. Since it does not bind to dopamine receptors, the demonstration of its antipsychotic activity in man could render **169** a breakthrough drug that may challenge the dopamine hypothesis of schizophrenia. Positive clinical findings would also help to confirm the viability of σ -selective ligands as useful antipsychotic drugs.⁶²

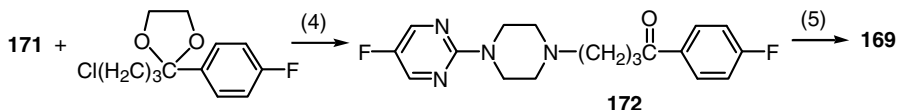
The preparation of 1-(5-fluoropyrimidin-2-yl)piperazine moiety of **169** is depicted in Scheme 12.25. Heating 2-chloro-5-fluoro-4-(methylthio)pyrimidine⁶³ (prepared from 5-fluorouracil) with *N*-(ethoxycarbonyl)piperazine in acetonitrile afforded **170**. The latter was converted into **171** by desulfurization, followed by acid hydrolysis of the carbamate moiety.

As shown in Scheme 12.26, the alkylation of the piperazines by the ketal derivative of 4-chloro-4'-fluorobutyrophenone gave, the ketone **172** upon aqueous acidic workup. The use of unprotected ketone results in significantly lower yields. Target compound **169** was obtained in good yield via sodium borohydride reduction of its ketone precursor.



(1) K_2CO_3 , MeCN, reflux; (2) Raney Ni, EtOH, reflux; (3) (i) 6N HCl, reflux, (ii) 50% NaOH.

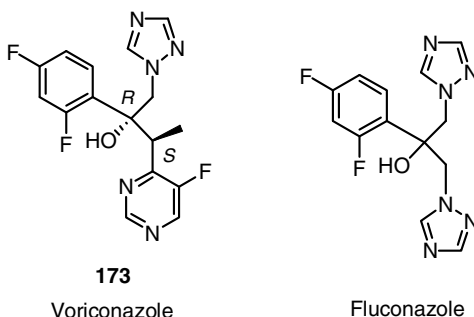
SCHEME 12.25



(4)(i) K_2CO_3 , KI, MeCN, reflux, (ii) 3N-HCl; (5) NaBH_4 , EtOH.

SCHEME 12.26

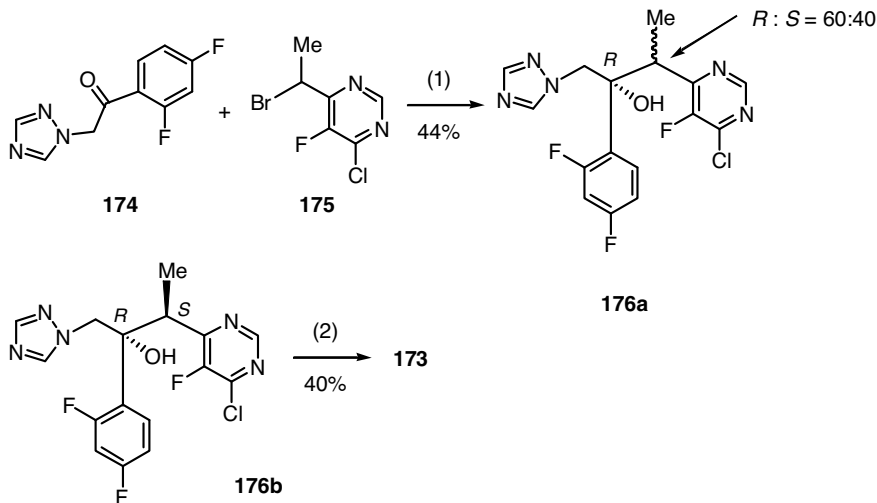
12.4.1.2 Voriconazole (Vfend)



Voriconazole **173**⁶⁴ and fluconazole are structurally related. Similar to otherazole based antifungal agents, mode of action of **173** involves the inhibition of cytochrome P450 14 α -demethylase (P45014DM).^{65,66} Triazole **173** has favorable *in vitro* activity against a variety of fungi and is generally considered to be a fungistatic agent against *Candida* spp. and *Cryptococcus neoformans*.

In the synthesis of **173**, the relative stereochemistry is set in the addition of a 4-(1-metallo-ethyl)-5-fluoropyrimidine derivative to 1-(2,4-difluorophenyl)-2-(1*H*-1,2,4-triazol-1-yl)-1-ethanone **174** (Scheme 12.27). The diastereocontrol of this can be controlled by pyrimidine substitution pattern and reaction conditions of the metalation step.⁶⁷ Good diastereoselectivity (12:1) is obtained using an zinc derivative of **175**. After removal of the chlorine from the pyrimidine ring, of the desired stereoisomer of **173** is isolated via a diastereomeric resolution using salt (1*R*)-10-camphorsulfonic acid (10-CSA). Synthetic routes to the pyrimidine partner have also been evaluated. Shown in Scheme 12.28, the initial six-step route from 5-fluorouracil **177** can be replaced by a four-step process, involving fluorination of methyl 3-oxopentanoate and cyclization with formamidine acetate.⁶⁷

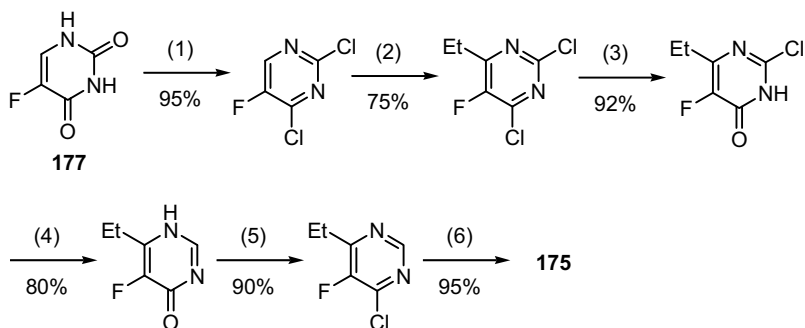
Improved method for preparation of **173** is reported by Wang and Gu⁶⁸ (Scheme 12.29). It comprises of four-step synthesis of **179**, conversion of acid into *S*-2-(5-fluoropyrimidin-4-yl)propionyl chloride, Friedel–Crafts reaction to obtain ketone **180**, and the reaction with 1-methyl-1*H*-1,2,4-triazole under basic condition.



(1) (i) $\text{LiN}(i\text{-Pr})_2$, Zn, I_2 in THF; (2) (i) 10-CSA, (ii) NaOH.

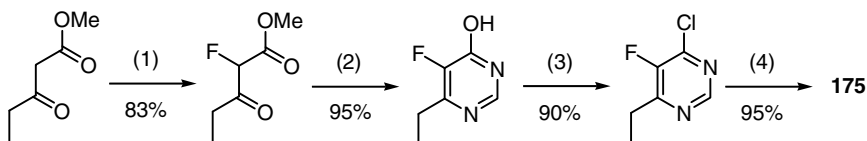
SCHEME 12.27

Six-step route



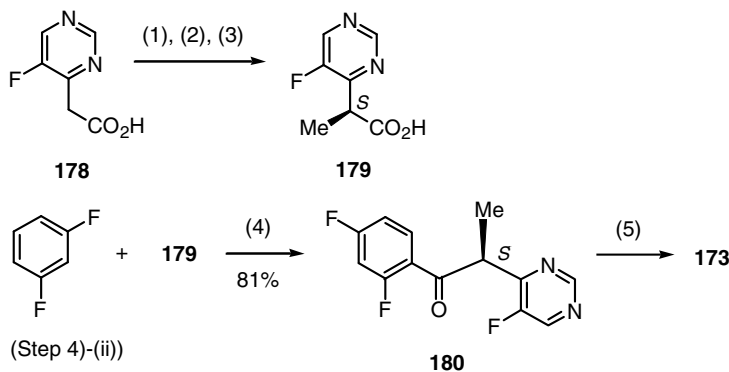
(1) (i) POCl_3 , in PhNMe_2 , (ii) HCl; (2) (i) EtMgBr in THF, (ii) Et_3N in THF, (iii) I_2 in THF, (iv) HCl; (3) (i) NaOH in H_2O , (ii) HCl; (4) (i) H_2/Pd in EtOH; (5) (i) POCl_3 , Et_3N in CH_2Cl_2 , (ii) HCl; (6) (i) Bromosuccinimide, AIBN in CH_2Cl_2 .

Four-step route



(1) F_2 ; (2) $\text{NH}=\text{CHNH}_2 \cdot \text{AcOH}$, NaOMe; (3) (i) POCl_3 , Et_3N in CH_2Cl_2 ; (4) NBS, AIBN in CH_2Cl_2 .

SCHEME 12.28

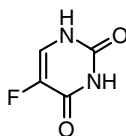


(1) H_2SO_4 -EtOH, 94% yield; (2) Me_2SO_4 , K_2CO_3 , 86% yield; (3) HCl, resolving, 86% yield; (4) (i) SOCl_2 , (ii) AlCl_3 in PhNO_2 ; (5) (i) 1-methyl-1*H*-1,2,4-triazole, BuLi, (ii) NH_4Cl .

SCHEME 12.29

12.4.2 2,4-Dioxo-5-fluoropyrimidines and 2,4-Dioxo-5-(trifluoromethyl)pyrimidines

12.4.2.1 Fluorouracil (5FU)



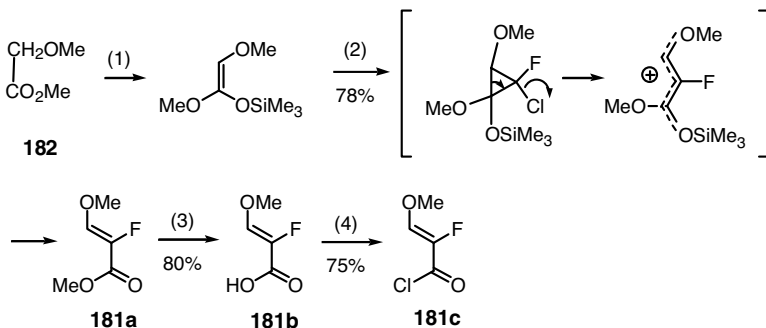
177

Fluorouracil

Introduced about 40 years ago, Fluorouracil **177** (5-fluorouracil, also called 5FU) is used for treatment of various types of cancer, including bowel, breast, stomach, and gullet (esophagus) cancer. Numerous methods of synthesis of **177** are reported.

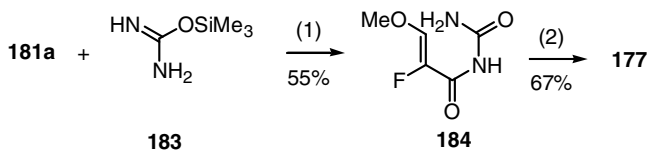
The 2-fluoroenals, -enones, and -enesters may serve as building blocks for the synthesis of fluorinated heterocycles.^{69–73} In this respect, methyl 2-fluoro-3-methoxyacrylate **181a**⁷² and the corresponding acyl chloride **181c** were used for the efficacious synthesis of fluorine-bearing pyrazolones, pyrimidines (e.g., **177**), coumarines, and benzothiopyranones. Methyl ester **181a** is readily prepared by using the methyl methoxyacetate **182** derived to 1,2-dimethoxy-1-trimethylsilyloxyethene as the precursor (Scheme 12.30). Initially formed as a 1:1 mixture of stereoisomers, it can readily be converted into the pure (*Z*) component by treatment with catalytic amounts of lithium thiophenolate. The ester **181a** is saponified and the resulting acid **181b** is converted into the acyl chloride **181c** (Scheme 12.31).⁷⁴

When Shi et al.⁷⁴ used **181a** and *O*-(trimethylsilyl)urea **183** for preparation of 5-fluorouracil **177**, the acylation product **184** was isolated in moderate yield. The



(1) LDA, Me₃SiCl, in THF; (2) (i) FCHCl₂, ^tBuOK, -70°C, PhSiLi; (3) Acid hydrolysis; (4) SOCl₂.

SCHEME 12.30

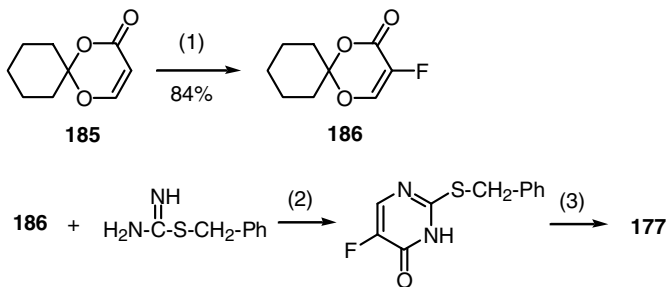


(1) MeLi, in Et₂O; (2) aq. NaOH.

SCHEME 12.31

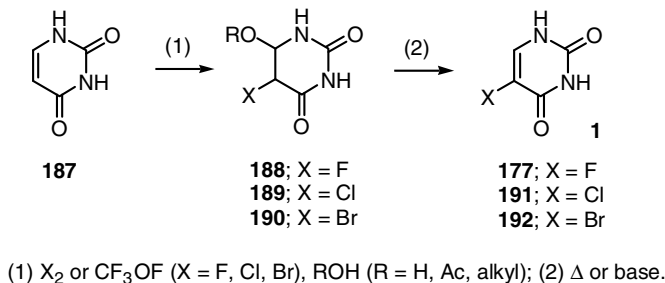
cyclization into **177** (67%) occurred upon treatment with sodium hydroxide (Scheme 12.31). Previous syntheses of **177** using mono fluoroacetic acid as the starting material⁷⁵ or elemental fluorine,⁷⁶ or trifluoromethyl hypofluorite,⁷⁷ as the fluorinating agents had presented hazards.

As shown in Scheme 12.32, the fluorination of 5,6-unsubstituted dioxinone **185** with F₂ followed by treatment with triethylamine also affords the compound **186**, which can be converted into fluorinated heterocyclic compounds (e.g., **177**).⁷⁸



(1) (i) F₂, in MeCN, (ii) Et₃N, in CH₂Cl₂; (2) in xylene; (3) HCl.

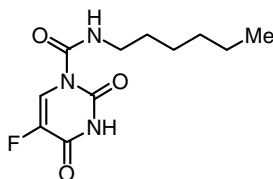
SCHEME 12.32



SCHEME 12.33

Direct fluorination of uracil **187** (Scheme 12.33) can be carried out using fluorine or CF_3OF . Yield of **177** varies in small-scale experiments between 76% and 92%. It is reported to be lower in large-scale preparations (25–78% yield),⁷⁹ however, the direct fluorination of **187** by F_2 in solution is practiced on commercial scale. Fluorination of **187** goes through intermediates **188–190**. In contrast to **189** and **190**, compound **188** (X = F) is stable and removal of ROH from **188** proceeds at elevated temperature.⁷⁹

12.4.2.2 Carmofur

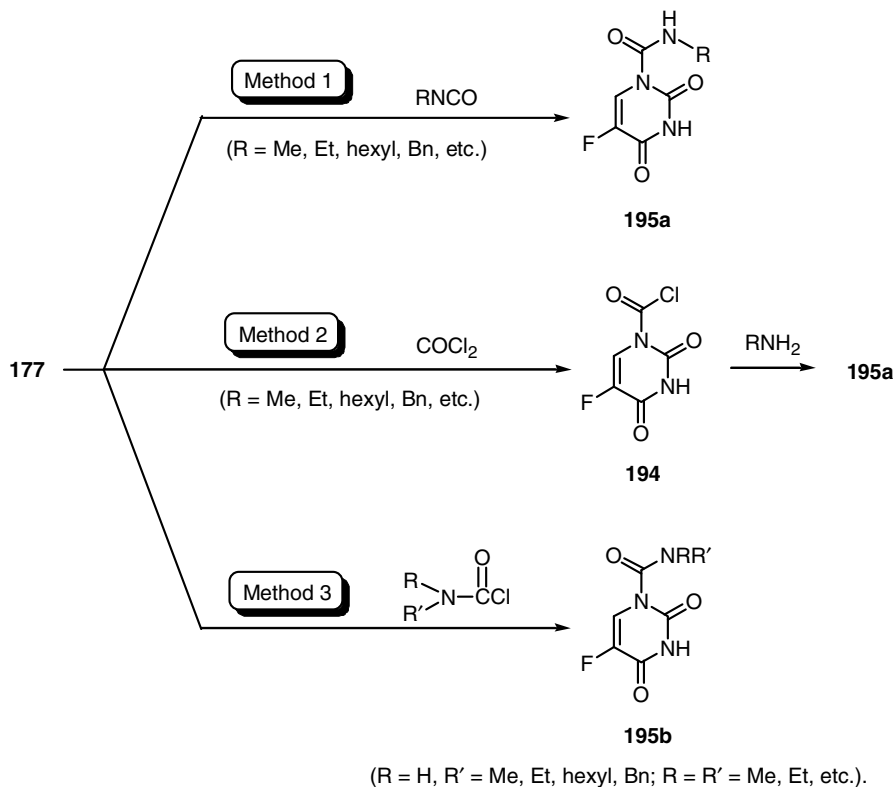
**193**

Carmofur

Carmofur **193** is a chemotherapy drug that is given as a treatment for some types of cancer and orally active cytostatic derivative of **177**. The introduction of carbamoyl moiety into **177** significantly affects the toxicity and tumor affinity of **177**.⁸⁰

For preparation of compound **193**, carbamoylation of **177** by three general methods was studied extensively:⁸⁰ (i) the reaction of **177** with isocyanates (Method 1), (ii) the reaction of 1-chlorocarbonyl-5-fluorouracil **194** with amines (Method 2), and (iii) the reaction of **177** with carbamoyl chlorides (Method 3). These three methods usually give 1-carbamoyl-5-fluorouracils **195** (Scheme 12.34). 3-Carbamoyl-5-fluorouracils are not formed in these reactions.

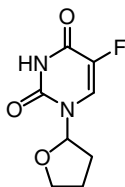
Compounds **195** has strong internal hydrogen bonding in chloroform, a non-H-bonded structure in Me_2SO at 80°C, and mixed structures in Me_2SO at 25°C. Thirtysix compounds having structure **195** were prepared, and all showed antitumor activity. Among them, **193** appeared to be the most promising antitumor agent for oral administration. It retains well-balanced lipo- and hydro-philicity, is stable toward acids, and moreover, decomposed moderately in a tumor. It has right pharmacodynamic properties such as Tegafur described in the next section.



SCHEME 12.34

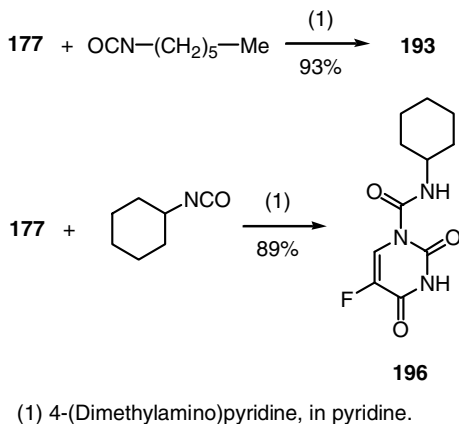
Wei et al.⁸¹ have also reported the synthesis of **193** and 1-cyclohexylcarbamoyl-5-fluorouracil (CHCFU) **196** from **177** by condensation reaction with hexyl isocyanate or cyclohexyl isocyanate in the presence of 4-(dimethylamino)pyridine catalyst (Scheme 12.35). Higher yields of **193** and **196** shorter reaction time are reported for these reactions.

12.4.2.3 Tegafur

**197**

Tegafur

Tegafur **197** is usually used in combination with uracil **187** or **177** (Tegafur–uracil, UFT) for treatment of certain types of cancer, especially bowel cancer. When

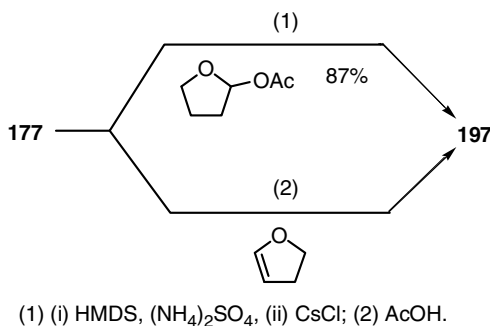


SCHEME 12.35

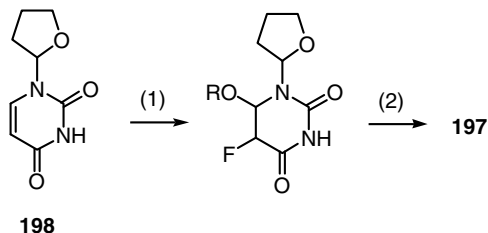
tegafur–uracil is applied, in the cancer cells **197** is slowly converted into fluorouracil **177**. Compound **187** slows the breakdown of **177**, which means that **177** stays in the cancer cells for a longer time. Combining these two drugs leads to higher concentration of **177** in the tumor cells.⁸²

A number of pyrimidine derivatives, containing modified sugar moieties instead of the naturally occurring ribose or deoxyribose, have been intensively studied.⁸³ Among these, 1-(tetrahydro-2-furyl)pyrimidine derivative was successfully synthesized in good yields by the reactions of trimethylsilylated fluorouracil with 2-acetoxytetrahydrofuran using CsCl as catalyst in MeCN under mild conditions (Scheme 12.36).⁸³ Compound **197** has also been prepared by treating **177** with 2,3-dihydrofuran in pyridine in the presence of a carboxylic acid, followed by addition of an aqueous solution of a carboxylate salt to the reaction mixture. This cost-effective method gives **197** of high purity (Scheme 12.36).⁸⁴

Miyashita et al.⁷⁹ have also reported the direct fluorination of 1-(2-tetrahydrofuryl)-uracil **198** using fluorine or CF₃OF in several solvent systems. The yield of **197** in small-scale experiments is high although large-scale preparations seem to be less successful (Scheme 12.37).



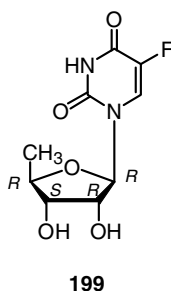
SCHEME 12.36



(1) F_2 or CF_3OF , ROH ($R = H, Ac, alkyl$); (2) Δ or base.

SCHEME 12.37

12.4.2.4 Doxifluridine (5'-DFUR)



Doxifluridine

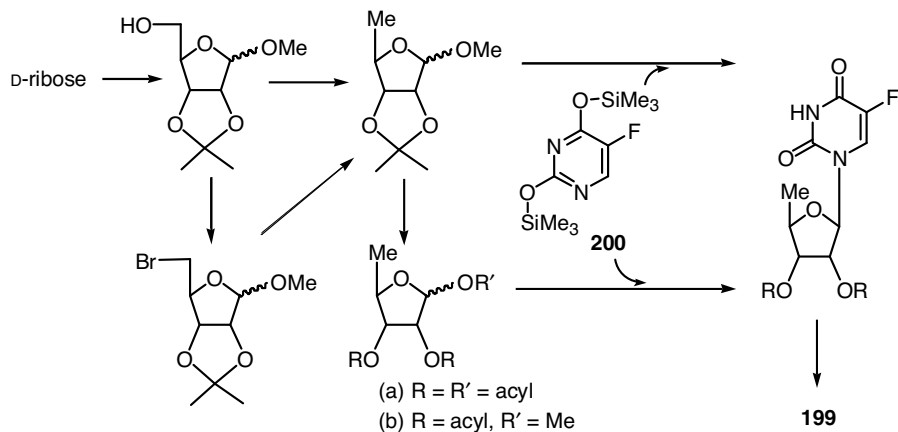
Doxifluridine (5'-DFUR, **199**) is an oral prodrug of 5FU (**177**). Compound **199**, designed to circumvent the rapid degradation of **177** by dihydropyrimidine dehydrogenase in the gut wall, is converted into **177** by action of pyrimidine nucleoside phosphorylase.⁸⁵

Various processes for the production of **199** are known, the one reported by Kiss et al.⁸⁶ is particularly important. The process for production of **199** comprises the coupling reaction of a ribose derivative modified at 5'-position and activated 5-fluorouracil derivative **200**, according to the Scheme 12.38.

However, the reaction is not suitable for large-scale production. In fact, the formation of the significant amount of impurities reduces the yield and complicated the isolation and purification of the final product.

Recently, Bertolini and Frigerio⁸⁷ reported an improved method. Their preparation of **199** is performed by coupling of 5-deoxy-D-ribose derivative with silylated fluoropyrimidine in the presence of Lewis acid at subzero temperature in inert organic solvent. The one-pot reaction of **177** with chlorotrimethylsilane and hexamethyldisilazane in methylene chloride, followed by coupling with 1',2',3'-triacetyl-5'-deoxy-D-ribose gives pure 2',3'-diacetyl-5'-deoxy-5-fluorouridine **201** in 90% yield (Scheme 12.39).

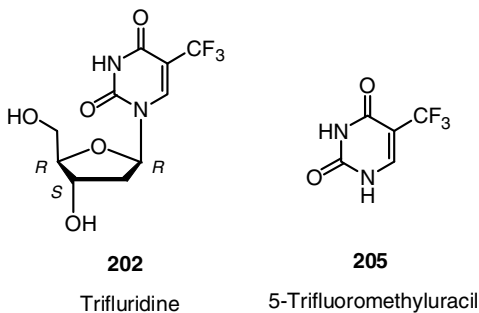
Compound **199** is also synthesized from **177** via a series of reactions including silylation, condensation, saponification, ketal formation, iodation, hydrogenolysis, and hydrolysis, giving the product with overall yield of 55% (Scheme 12.40).⁸⁸



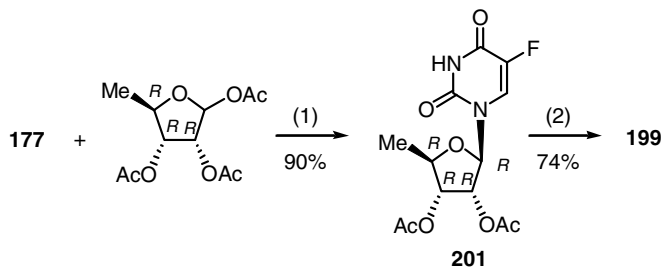
Concept of Kiss et al. Method

SCHEME 12.38

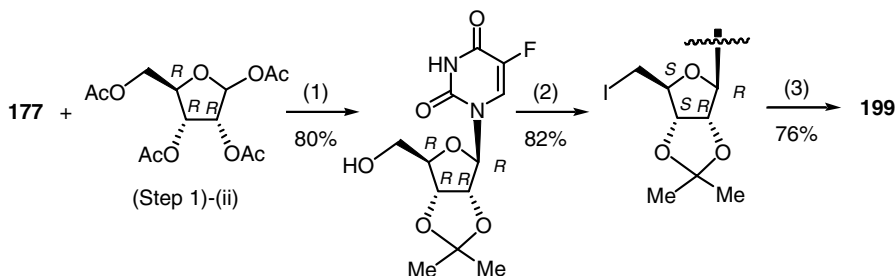
12.4.2.5 Trifluridine (5'-Trifluoromethyl-2'-deoxyuridine; α,α,α -Trifluorothymidine; TFT)



Trifluridine **202** is an antiviral drug for topical treatment of epithelial keratitis caused by herpes simplex virus. It is a modified form of deoxyuridine and similar to be



SCHEME 12.39



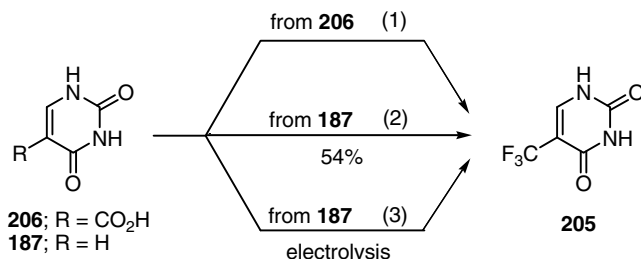
(1) (i) $(\text{Me}_3\text{Si})_2\text{NH}$, $(\text{NH}_4)_2\text{SO}_4$, reflux; (ii) AlCl_3 , in CH_2Cl_2 , $<30^\circ\text{C}$; (iii) NaHCO_3 , in H_2O , 6.5 atm; (iv) NaOH , MeOH ; (v) H_2SO_4 , CuSO_4 , in acetone, in H_2O , reflux; (vi) Na_2CO_3 , pH 7. (2) (i) $[(\text{PhO})_3\text{PMe}]^+\text{I}^-$, in DMF , $25-40^\circ\text{C}$, (ii) in MeOH . (3) (i) AcONa , H_2/Ni , in MeOH ; (ii) in H_2O , in CH_2Cl_2 , 1 h, 50°C ; (iii) H_2SO_4 , in MeOH , reflux; (iv) CaCO_3 , in H_2O , pH 5–6; (v) in CH_2Cl_2 , reflux.

SCHEME 12.40

incorporated into viral DNA replication. Compound **202** exhibits antitumor⁸⁹ and antiviral activities.⁹⁰

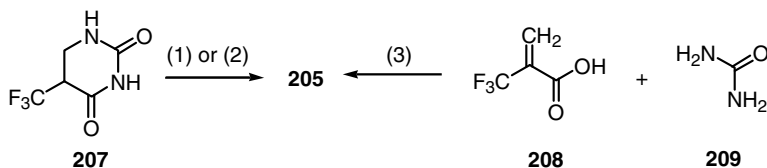
This nucleoside **202** can be synthesized in a number of ways; biological transformation using nucleic base transferase,⁹¹ trifluoromethylation of 2'-deoxyuridine or 2'-deoxy-5-halouridine,⁹² or a coupling reaction of silylated 5-trifluoromethyluracil **203**⁹³ and 2-deoxyribose derivative **204**⁹⁴ (see Scheme 12.47). In the last case, 5-trifluoromethyluracil **205** is an important intermediate for the preparation of **202**.

Compound **205** can be synthesized by (i) the reaction of uracil-5-carboxylic acid **206** with an excess of sulfur tetrafluoride and small amount of water (0.5 mL per 45 g of sulfur tetrafluoride) (Scheme 12.41),⁹⁵ (ii) radical trifluoromethylation of **187** using bis(trifluoromethyl)mercury in the presence of azoisobutyronitrile (AIBN) (Scheme 12.41),⁹⁶ (iii) an electrolysis of a solution **187** in trifluoroacetic acid (Scheme 12.41),⁹⁷ (iv) the reaction of 5-trifluoromethyl-5,6-dihydrouracil **207**⁹⁸ with bromine in acetic acid followed by heating in dimethylformamide (DMF) solution



(1) SF_4 , small amount of H_2O (0.5 ml per 45 g SF_4); (2) $(\text{CF}_3)_2\text{Hg}$, AIBN; (3) a nickel anode and an iron cathode, 15–18 V and 5–10 mA/cm², KHF_2 and $\text{CF}_3\text{CO}_2\text{H}$, in ethylene glycol.

SCHEME 12.41



(1) Br₂, 100%; (2) CuBr₂, H₂O, in DMF, in H₂O; (3) acetic anhydride.

SCHEME 12.42

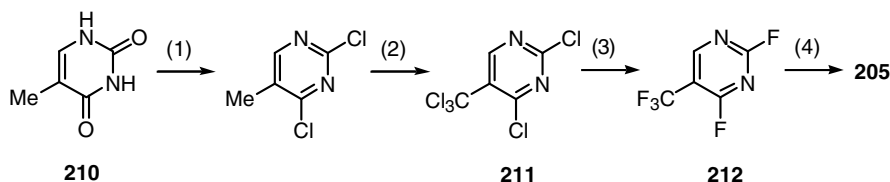
(Scheme 12.42),⁹⁹ or (v) the reaction of trifluoromethylacrylic acid **208** with urea (Scheme 12.42).¹⁰⁰

Andres and Marhold^{93b} reported the improved method for the preparation of **205**, which employs the chlorination of thymine **210** to give pyrimidine **211**. The reaction of **211** with hydrogen fluoride yields the new 2,4-difluoro-5-(trifluoromethyl)pyrimidine **212**, and the hydrolysis gives the target compound **205** in a good yield (Scheme 12.43).

Recently, Yamakawa et al.¹⁰¹ obtained **205** by the reaction of **187** with R_F-X [R_F = perfluoroalkyl; X = Cl, Br, I] in the presence of hydrogen peroxide and an iron compound (Scheme 12.44).

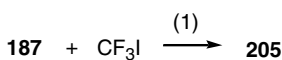
Umetani et al.¹⁰² prepared **205** by the treatment of 2-(trifluoromethyl)-2-propenoic acid phenyl ester **213** with **209** and cyclization of the resulting phenyl ester **214** (Scheme 12.45).

Conventional processes for preparing **202** involve biological transformation of thymidine using nucleic base transferase⁹¹ and trifluoromethylation on the 5-position of 2'-deoxyuridine derivatives using CF₃Cu.⁹³ That is, treatment of halogenated nucleoside derivative **215** with a solution of a F₃C-Cu complex obtained from CF₃I and Cu powder (HMPA, 120°C, 2.5 h) gave the trifluoromethylated compound in moderate yield, which gives **202** (Scheme 12.46) after deprotection. However, this



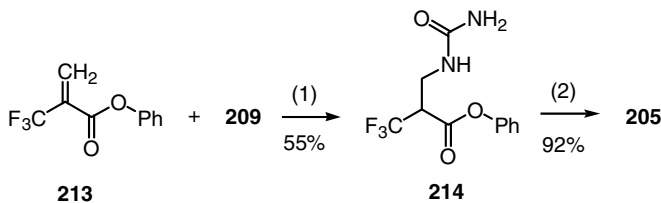
(1) POCl₃; (2) Cl₂, UV irradiation; (3) HF; (4) H₂O, KF.

SCHEME 12.43



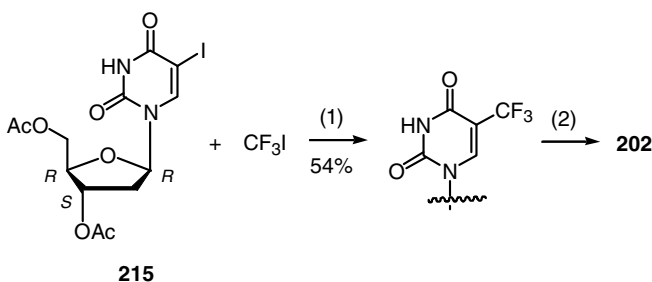
(1) FeSO₄, H₂O₂, H₂SO₄, DMSO.

SCHEME 12.44



(1) 90°C for 2 h in DMF; (2) 120°C for 8 h in DMF.

SCHEME 12.45



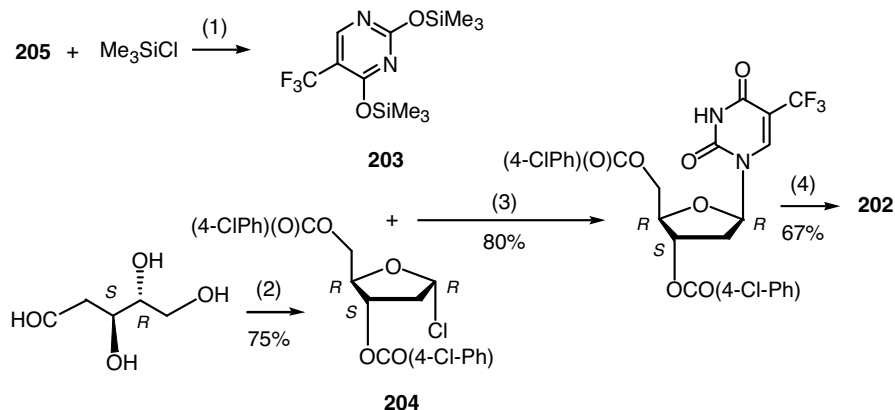
(1) Cu, P(O)(NMe₂)₃; (2) MeOH-NH₃, 5°C, overnight.

SCHEME 12.46

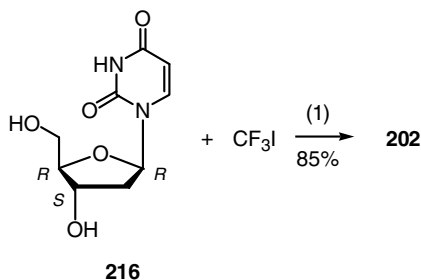
method was not cost-effective for industrial manufacturing because of low yield and the expensive reagents.

The best protocol for preparing **202** has been reported by Kawakami et al.^{93a} and the key reaction is a glycosylation of 1- α -chloro-2-deoxyribose derivative **204**⁹⁴ with silylated 5-trifluoromethyluracil **203** (Scheme 12.47). However, a contamination of a significant amount of an (*R*)-anomer is a drawback of this process. To increase the stereoselectivity of the process, the following changes were made: (i) an addition of metal catalyst like ZnCl₂, (ii) CHCl₃ solvent, and (iii) large excess use of **203** (2 equiv was required for a 75:25 ratio of β -anomer: α -anomer). To meet the CGMP (current good manufacturing practices) regulation standard, the residual amount of transition metal catalysts and CHCl₃ in an active pharmaceutical ingredient should be strictly controlled at low level. For health and environmental reasons, CHCl₃ solvent should be avoided. Additionally, usage of a stoichiometric amount of **203** is preferred for an economical process. Improved synthesis by Komatsu and Umetani¹⁰³ involves a new glycosylation protocol for synthesis of **202**. Key features of the synthesis include: (i) an equimolar amount of **205**, (ii) the glycosylation is performed under high concentration, (iii) the reaction is carried out at 50°C.

Target compound **202** is also provided by reacting a halogenated perfluoroalkane (e.g., trifluoromethyl iodide) with a nucleic acid base (2'-deoxyuridine **216**) in the presence of a sulfoxide, hydrogen peroxide, and an iron (II) salt¹⁰¹ (Scheme 12.48).



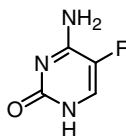
SCHEME 12.47



SCHEME 12.48

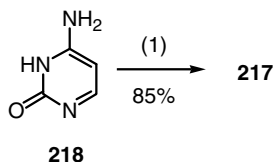
12.4.3 4-Amino-5-fluoro-2-pyrimidones

12.4.3.1 Flucytosine (5-Fluorocytosine, 5-FC)

**217**

Flucytosine

Flucytosine¹⁰⁴ (5-fluorocytosine; 5-FC; 4-amino-5-fluoro-2-pyrimidone) **217** is an antimetabolite type of antifungal drug. It is activated by deamination within the fungal cells to **177**.



(1) CF_3OF in CCl_3F , Et_3N in 50% aq. MeOH.

SCHEME 12.49

Currently, the compound **217** is the only available antimetabolite drug having antifungal activity. It inhibits fungal protein synthesis by replacing **187** with **177** in fungal RNA. **217** also inhibits thymidylate synthetase via 5-fluorodeoxyuridine monophosphate and thus interferes with fungal DNA synthesis.¹⁰⁵

Robins and Naik¹⁰⁶ have reported that the reaction of cytosine (4-amino-2-(1*H*)-pyrimidinone) **218** with CF_3OF in CCl_3F followed by treatment with triethylamine in 50% aqueous methanol gives **217** in 85% yield (Scheme 12.49).

On the other hand, the products of the reaction of F_2 or AcOF with **187** and **218** dissolved in acetic acid and/or water were studied by using ^{18}F as a tracer.¹⁰⁷ They have shown that the reaction of F_2 or AcOF with **187** in acetic acid and water yields, among others (**177**, **219**), both geometric isomers of the 5-F,6-OAc or 5-F,6-OH adducts (**220**, **221**). On the basis of the observation that a part of the 5-fluoropyrimidines is directly formed and the fact that both F_2 and AcOF led to the same “electrophilic substitution” products, an alternative radical cation mechanism was suggested which involves the formation of cationic intermediate **225** (Figures 12.11 and 12.12).

Takahara and Hisanaga¹⁰⁸ reported that the reaction of F_2 with the uracil ring systems in acetic acid proceeds via 5,6-difluoro adducts (2 *cis* isomers), which were

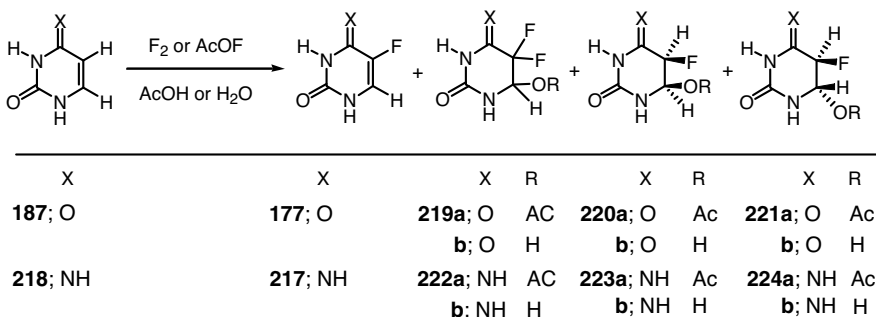


FIGURE 12.11 Fluoro products formed from the reaction of F_2 and AcOF with uracil (**187**) and cytosine (**218**) dissolved in acetic acid and/or water.

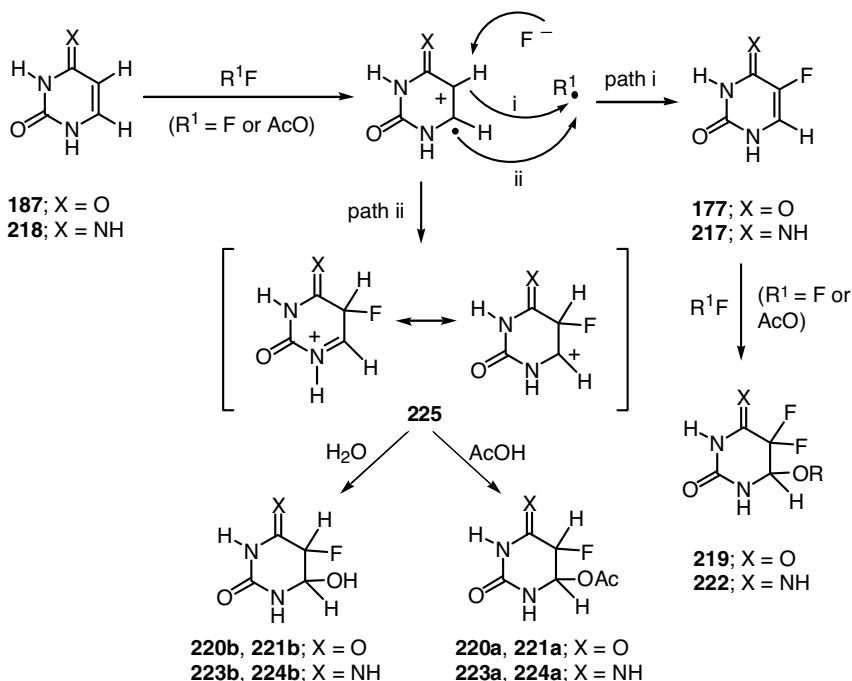
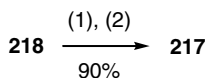


FIGURE 12.12 Proposed mechanism for the reaction of F_2 and AcOF with uracil (**187**) and cytosine (**218**).

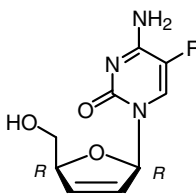
converted to 4 isomer adducts by subsequent solvolysis. Time course adducts were traced by ^{19}F -NMR, but in the case of the cytosine ring systems, the adducts were not detected. Comparing with **187**, the reaction rate of the fluorination of **218** with F_2 is very slow. However, when HF is used as a solvent, the reaction rate of **218** becomes similar to that of **187**. They speculated that the role of HF was for increase of the electronegativity of the carbon at 5-position of the pyrimidine ring.¹⁰⁸ So that, **217** was obtained in good yield using HF as a solvent for the fluorination of **218** with F_2 (Scheme 12.50).



(1) F_2 , in HF , -5°C ; (2) conc NH_3 aq.

SCHEME 12.50

12.4.3.2 Reverset (RVT, β -D-2',3'-Didehydro-2',3'-dideoxy-5-fluorocytidine, D-D4FC)



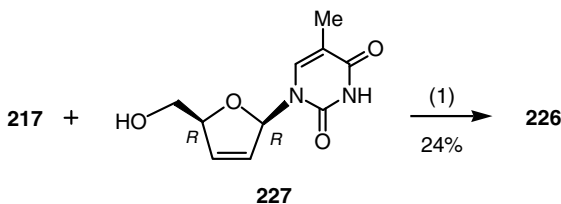
226

Reverset

Reverset **226** is an anti-HIV agent. It belongs to a group of nucleoside reverse transcriptase inhibitors (NRTIs). Compound **226** prevents HIV from entering the nucleus of healthy T-cells.

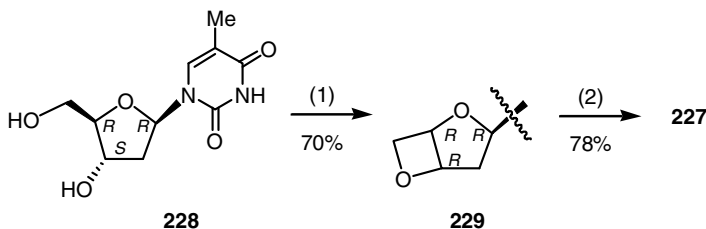
Fu and Zhu¹⁰⁹ have used crude preparation of *N*-deoxyribosyl transferases (NdRT-II, from *Lactobacillus helveticus*) to catalyze the transfer of a glycosyl moiety from a donor nucleoside to an acceptor base. Optimal conditions for the transglycosylation reaction to make **226** starting from β -D-2',3'-unsaturated thymidine (D-D4T)¹¹⁰ **227** and **217** were identified after optimization of several experimental parameters including reaction time, concentration of substrate, pH, and the type of buffer. This group developed a practical procedure for enzymatic synthesis of **226** from **217** and **227** (Scheme 12.51). The method will be useful in the manufacture of important nucleoside analogues for antiviral therapy. Compound **227** was synthesized¹¹⁰ as shown in Scheme 12.52, that is, thymidine **228** was dimesylated and treated with aqueous sodium hydroxide to afford **229** in 70% yield. Upon treatment with NaH in DMF, this yielded **227** in good yield.¹¹¹

Choudhury et al.¹¹² employed an unprecedented palladium mediated Ferrier type rearrangement glycosidation and succeeded in synthesis of **226** (Scheme 12.53). It is noteworthy that classical Ferrier rearrangement does not work on furanoid glycols.



(1) NaOH, nucleoside deoxyribosyl transferase (from *Lactobacillus helveticus*).

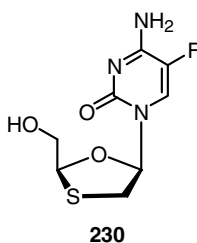
SCHEME 12.51



(1) (i) MsCl, pyridine; (ii) aq. NaOH. (2) NaH.

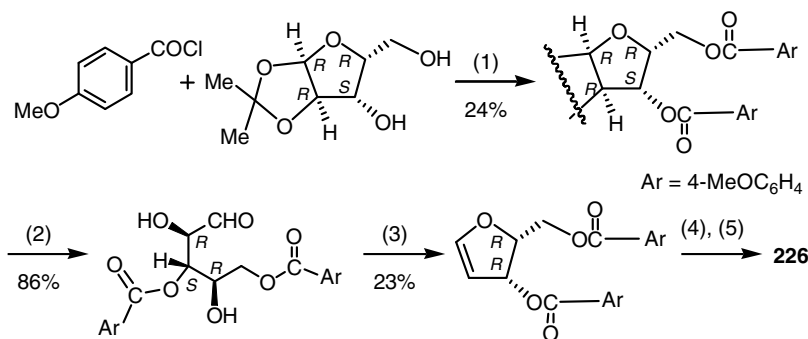
SCHEME 12.52

12.4.3.3 Emtricitabine (5-Fluoro-1-(2*R*,5*S*)-[2-(hydroxymethyl)-1,3-oxathiolan-5-yl]cytosine)



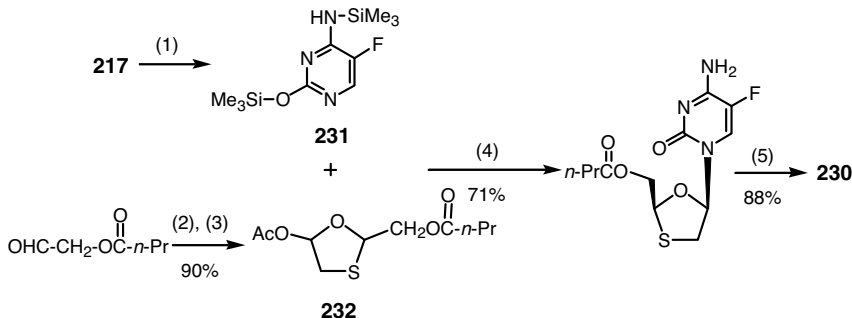
Emtricitabine

Emtricitabine **230** is an analogue of cytidine. The drug works by inhibiting of reverse transcriptase of human immunodeficiency virus type 1 (HIV-1), the enzyme that copies HIV RNA into new viral DNA. By interfering with this process, which is central to the replication of HIV, **230** can help to lower the amount of HIV, or “viral load,” in a patient’s body and can indirectly increase the number of immune system cells (called T-cells or CD4+T-cells). Both of these changes are associated with healthier immune systems and decreased likelihood of serious illness.



(1) pyridine. (2) H₂SO₄. (3) I₂, PPh₃, 1*H*-imidazole. (4) **217**, DBU, Pd(PPh₃)₄, 35%. (5) NaOMe, 92%.

SCHEME 12.53

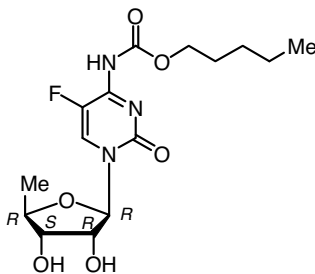


(1) $(\text{Me}_3\text{Si})_2\text{NH}$, $(\text{NH}_4)_2\text{SO}_4$. (2) $\text{HSCH}_2\text{CO}_2\text{H}$; 90%. (3) (i) $(t\text{-BuO})_3\text{AlH}\cdot\text{Li}$; (ii) Ac_2O ; (iii) NaHCO_3 ; 70%. (4) (i) SnCl_2 ; (ii) NH_4OH ; (iii) enantioselective enzymic resolution. (5) (i) NaOMe ; (ii) NH_4Cl .

SCHEME 12.54

As shown in Scheme 12.54, oxathiolane nucleoside **230**, has been prepared by the method of Schinazi and Liotta.¹¹³ Thus, the coupling of silylated flucytosine **231** preparing from **217** with lactol **232** gave racemic compound, 2-hydroxymethyl-5-(5-fluorocytosin-1-yl)-1,3-oxathiolane [(\pm) -FTC], which afforded the title compound **230** after an enantioselective enzymic resolution and hydrolysis.

12.4.3.4 Capecitabine



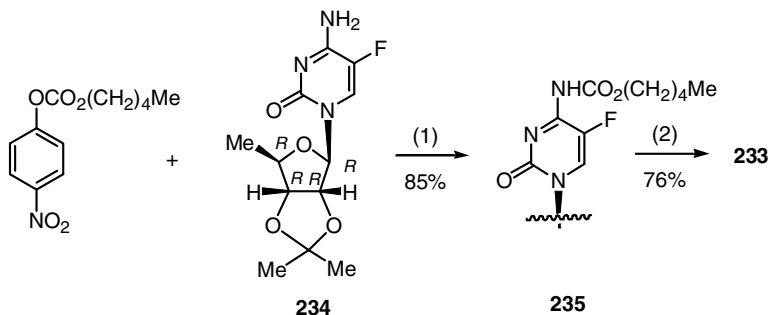
233

Capecitabine

Capecitabine **233** is a fluoropyrimidine derivative and a chemotherapy drug that is given as a treatment for some types of cancer, including advanced bowel cancer or breast cancer.

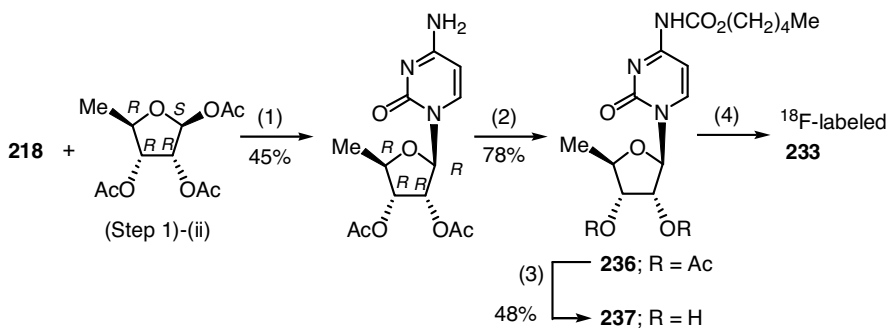
Tao and Chen¹¹⁴ have reported the effective preparation of **233**. It comprises (i) adding aminopyrimidine **234** to $4\text{-O}_2\text{NC}_6\text{H}_4\text{OCO}_2(\text{CH}_2)_4\text{Me}$ and (ii) alkoxycarbonylating at the *N*-4 position under a basic condition to obtain the compound **235**. Deprotection of **235** gave 76% of **233** (Scheme 12.55).

The preparation of ^{18}F -labeled **233** has been performed by Moon et al.¹¹⁵ via glycosidation from **218** and *D*-ribose followed by electrophilic fluorination of the resulting 5'-deoxycytidine derivative **237** with radiochemical yield of 5–15% and radiochemical purity of >95% (Scheme 12.56).



(1) K_2CO_3 , in DMF, 35°C. (2) DOWEX 50, in EtOH, 40–45°C.

SCHEME 12.55

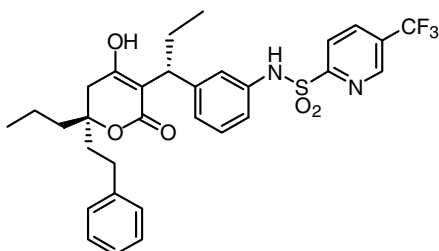


(1) (i) Me_3SiCl , $(Me_3Si)_2NH$, reflux; (ii) Me_3SiCl , NaI , in $MeCN$, RT. (2) $ClCO_2(CH_2)_4Me$, pyridine, in CH_2Cl_2 , 0°C. (3) $NaOH$, in H_2O and $MeOH$, 0°C. (4) $^{18}F_2$, CF_3CO_2H , $MeCO_2Na$, in H_2O , RT.

SCHEME 12.56

12.4.4 2-Substituted 5-(trifluoromethyl)pyridines

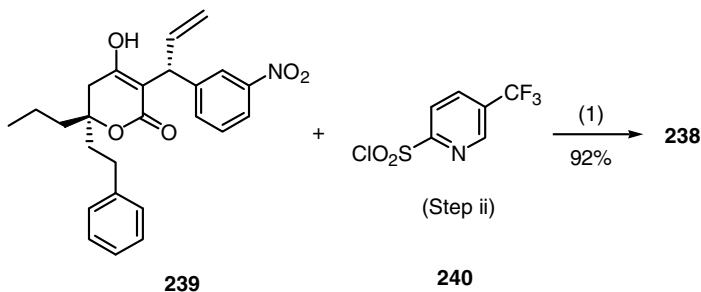
12.4.4.1 Tipranavir



238

Tipranavir

The development of new therapeutic agents to combat the human immunodeficiency virus continues to be an intense area of pharmaceutical research.



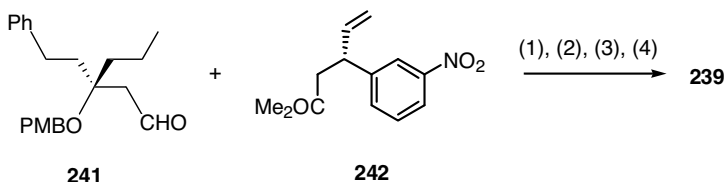
(1) (i) 5 mol % Pd/C, H₂ (1 atm), in MeOH, 25°C; (ii) Pyridine, in CH₂Cl₂, -25°C.

SCHEME 12.57

Tipranavir **238**, a unique nonpeptidic protease inhibitor (PI), has demonstrated remarkable pharmacokinetic properties and offers the significant advantage of oral bioavailability.

Target compound **238** is synthesized in 15 steps from readily available starting materials in 25% overall yield by utilizing Pd- and Mo-catalyzed asymmetric reactions to control the quaternary and tertiary stereogenic centers, respectively.¹¹⁶ The fluorine containing part is introduced at the final stage by the reaction of a ketone **239** with 5-(trifluoromethyl)-2-pyridinesulfonyl chloride **240**¹¹⁷ (Scheme 12.57).

For preparing the key intermediate **239**, aldol coupling of aldehyde **241** and ester **242** was performed (NaHMDS, -78°C) followed by Dess–Martin oxidation to give β-ketoester as a 1:1 mixture of C-3 epimers. After deprotection, pyrone formation furnished compound **239** in 77% yield (97% yield based on recovered starting material, Scheme 12.58).

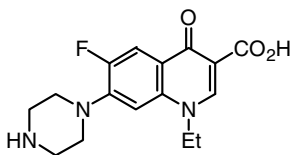


(1) NaHMDS, in THF, -78°C. (2) Dess–Martin periodinane, in CH₂Cl₂, 25°C; 89% two steps. (3) CAN, CH₃CN/H₂O; 88%. (4) NaOH, MeOH, 4°C; 77%.

SCHEME 12.58

12.4.5 6-Fluoro-1,4-dihydro-4-oxo-3-quinolinecarboxylic Acids

12.4.5.1 Norfloxacin (NOROXIN, 1-Ethyl-6-fluoro-1,4-dihydro-4-oxo-7-(1-piperazinyl)-3-quinolinecarboxylic Acid)

**243**

Norfloxacin

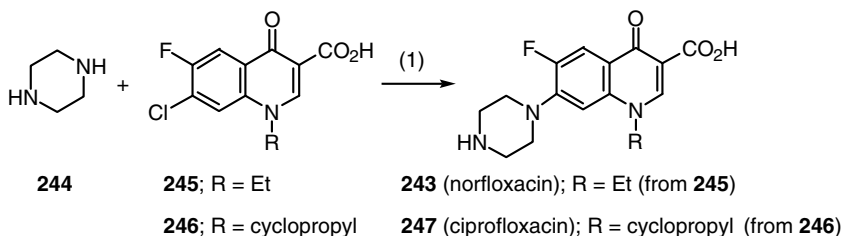
Fluoroquinolones are used to treat bacterial infections. These drugs are prescribed for the treatment of bone and joint, skin, ear, urinary tract infections, inflammation of the prostate and serious diseases such as bronchitis, pneumonia, tuberculosis, sexually transmitted diseases (STDs), and infections affecting people with AIDS.¹¹⁸

Norfloxacin **243** is one of oral broad-spectrum fluoroquinolone antibacterial agents used in the treatment of certain infections caused by bacteria, such as gonorrhea, prostate, and urinary tract infections. The mechanism of action of **243** involves inhibition of the A subunit of bacterial DNA gyrase, an enzyme which is essential for DNA replication.¹¹⁹

The preparation of **243** is based on condensation of piperazine **244** with chloroquinolone derivative **245** exemplified by Scheme 12.59.¹²⁰

The typical synthesis of the intermediate **245** can be carried out by two routes: (i) preparation from 3-chloro-4-fluoroaniline **248** and malonate **249** through the formation of **250** and **251** (Scheme 12.60)¹²¹; (ii) preparation from 2,4-dichloro-5-fluorobenzoyl chloride **252** and enamine **253** or $\text{CH}_2(\text{CO}_2\text{Et})_2$ (Scheme 12.61).¹²²

Heravi et al.¹²³ have prepared **243** through borate complexes after formation of **245**. In this method, **245** was converted to borate complex, which was treated with **244** in the presence of triethylamine to afford **243** in high yields (Scheme 12.62).



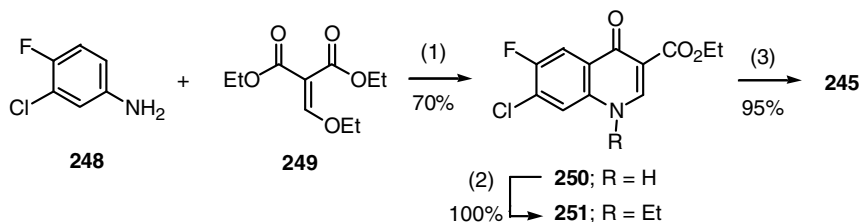
In the case of **243** from **245**

(1) BuOH, RT \rightarrow 135°C, 2 h.

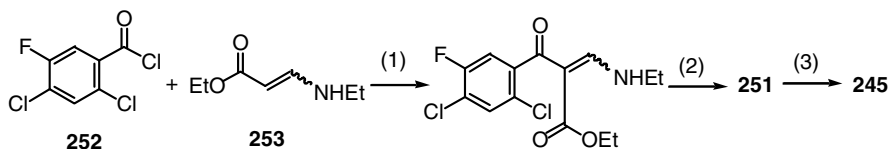
In the case of **247** from **246**

(1) Et_3N , in isopentyl alcohol, RT \rightarrow 130°C, 7 h; 80%.

SCHEME 12.59

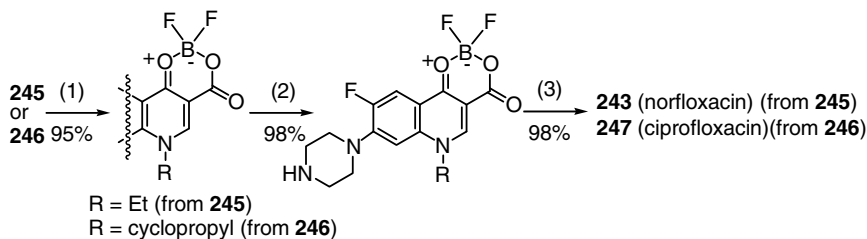


SCHEME 12.60



(1) Et_3N , in dioxane. (2) K_2CO_3 , in DMF. (3) H_2SO_4 , in H_2O .

SCHEME 12.61



In the case of **243** from **245**

(1) Et_3N , $BF_3 \cdot Et_2O$, in Et_2O , 5 h, reflux; 95%. (2) **244**, Et_3N , in DMSO, 3 h, RT; 98%.

(3)(i) NaOH, in H_2O , 1 h, reflux; (ii) AcOH, RT, pH 7; 98%.

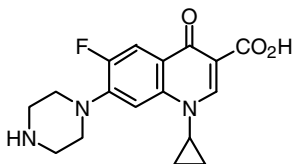
In the case of **247** from **246**

(1) Et_3N , $BF_3 \cdot Et_2O$, in CH_2Cl_2 , 5 h, reflux; 71%. (2) **244**, Et_3N , in DMSO, 3 h, RT; 96%.

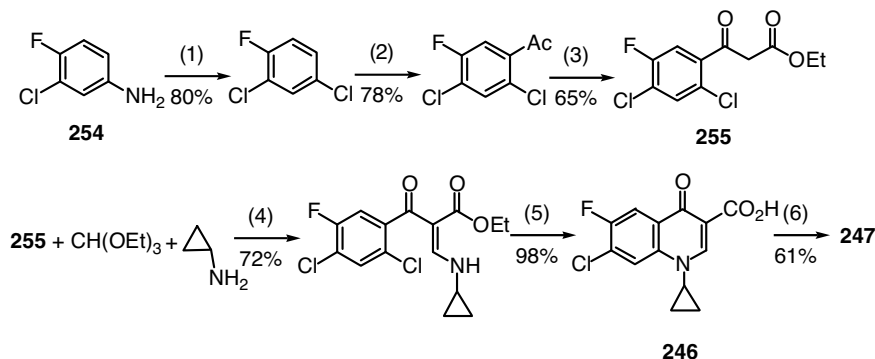
(3)(i) NaOH, in H_2O , 1 h, reflux; (ii) AcOH, RT, pH 7; 90%.

SCHEME 12.62

12.4.5.2 Ciprofloxacin (Cipro, Ciproxin, and Ciprobay, 1-Cyclopropyl-6-fluoro-4-oxo-7-(1-piperazinyl)-1,4-dihydro-3-quinolinecarboxylic Acid)

**247**

Ciprofloxacin



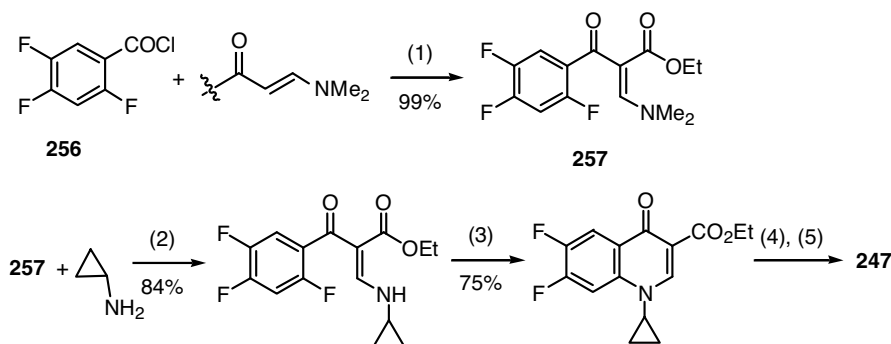
(1) NaNO_2 , HCl , in H_2O . (2) AcCl , AlCl_3 . (3) Diethyl carbonate, NaH . (4) (i) Ac_2O ; (ii) in EtOH . (5) (i) NaH , in dioxane; (ii) KOH , in H_2O ; (iii) HCl , in H_2O . (6) **244**, in DMF .

SCHEME 12.63

Ciprofloxacin **247** is used to treat or prevent certain bacterial infections. Compound **247** is also used to treat or prevent anthrax in people who may have been exposed to anthrax germs in the air. Its mode of action depends upon blocking bacterial DNA replication by binding itself to an enzyme called DNA gyrase, and causing double-stranded breaks in the bacterial chromosome.

The title compound **247** was prepared in six steps in 18% overall yield starting from 3-chloro-4-fluoroaniline **254** (Scheme 12.63).¹²⁴

A suitable system for the realm of combinatorial chemistry as well as its application to the first library approach toward **247**, solely using microreaction technology is reported by Schwalbe et al.¹²⁵ (Scheme 12.64). A known one-pot



(1) Bu_3N , in toluene. (2) AcOH . (3) DBU , in 1-methyl-2-pyrrolidinone. (4) **244**, Et_3N , in $t\text{-BuOH}$; 99%. (5) (i) NaOH , in H_2O ; NaHCO_3 , in H_2O ; (iii) HCl , in H_2O ; 92%.

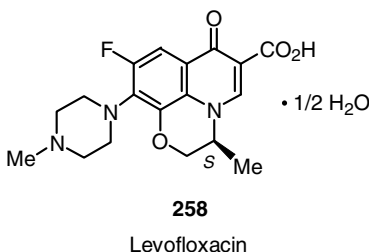
SCHEME 12.64

batch procedure for the synthesis of **247** was split in its individual reaction steps, which were successfully adapted to a continuous reaction step. In their method, particularly it was shown, the first step of the synthesis (the acylation reaction of a β -dimethylamino acrylate with trifluorobenzoic acid chloride **256**) was accessible to synthesis of high quantities without any difficulties to yield a primary building block suitable for subsequent library synthesis. In a first diversification step, the Michael addition of a set of primary amines was followed by nucleophilic ring closure providing the difluoroquinolone system, which was subjected to a second diversification step by means of a nucleophilic aromatic substitution reaction.

Compound **247** was also prepared by condensation of 7-chloro-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydroquinolin-3-carboxylic acid **246** with anhydrous **244** in up to 80% (Scheme 12.59).¹²⁶

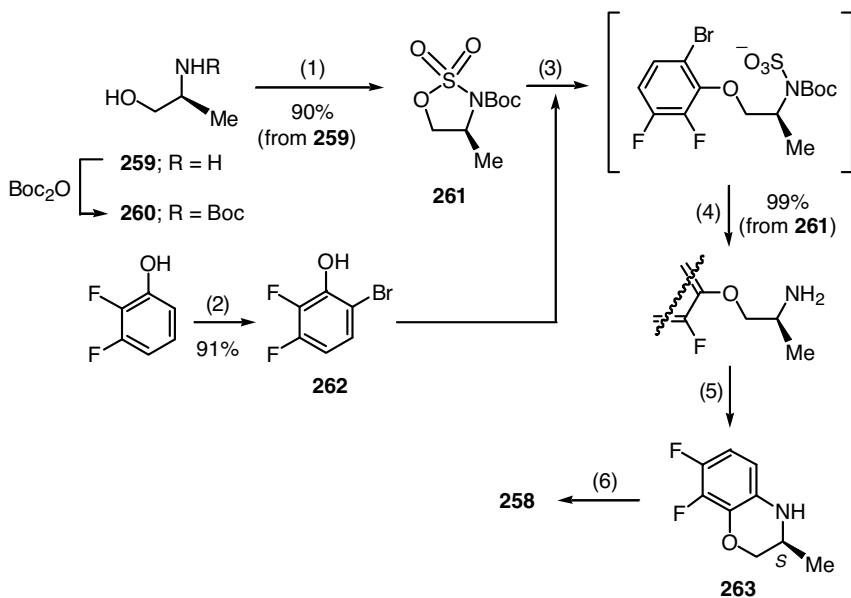
Same as the preparation of **243**, Heravi et al.¹²³ employed borate complexes as an intermediate. Thus, **246** was converted to borate complex. This compound was treated with **244** in presence of triethylamine to afford **247** in high yields (Scheme 12.62).

12.4.5.3 Levofloxacin (Levaquin, (–)-(S)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic Acid Hemihydrate)



Levofloxacin **258** is a third generation of fluoroquinolone type antibiotic. This medicine is effective against a number of Gram-positive and Gram-negative bacteria. Because of its broad spectrum of action, **258** is frequently used for symptomatic treatment of infections of unknown etiology.

Efficient preparation of **258** via 1,2-cyclic sulfamidate has been reported.¹²⁷ (Scheme 12.65). The amidate **261** undergoes efficient and regiospecific nucleophilic cleavage with 2-bromophenol **262**, and Pd(0)-mediated amination to provide substituted and enantiomerically pure (3*S*)-3-methyl-1,4-benzoxazine **263**. This chemistry provides a short and efficient entry to **263**, a late stage intermediate in the synthesis of **258**. For selected previously reported studies on synthesis of **258**, see Ref. 128.

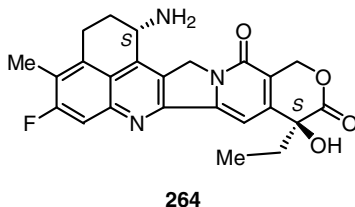


SCHEME 12.65

12.4.6 7-Fluoro- and 2,8-Bis(trifluoromethyl) quinolines

12.4.6.1 DX-8951f (1-Amino-9-ethyl-5-fluoro-1,2,3,9,12,15-hexahydro-9-hydroxy-4-methyl-(1S,9S)-10H,13H-benzo[de]pyrano[3',4':6,7]indolizino[1,2-b]-quinoline-10,13-dione Methanesulfonate (1:1), Exatecan Mesylate)

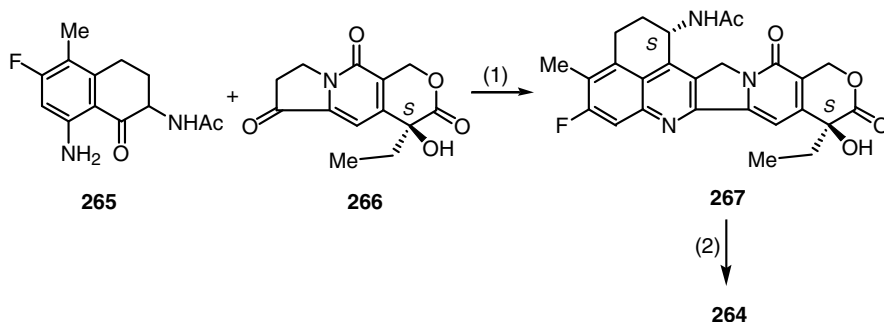
• $\text{MeSO}_3\text{H} \cdot 2\text{H}_2\text{O}$



DX-8951f

The novel DNA topoisomerase I inhibitor, DX-8951f (exatecan mesylate, **264**) which does not require metabolic activation is fluorinated, hexacyclic derivative of camptothecin.¹²⁹ Compound **264** was reported to be 6- and 28-fold more potent than SN-38 and topotecan, respectively.¹³⁰ Compound **264** has shown efficacy in a variety of human tumor xenografts.¹³¹

Compound **264** has a significant antitumor effects against cell lines and xenografts in which CPT-11 was not effective.^{131,132} It may also overcome P170-glycoprotein



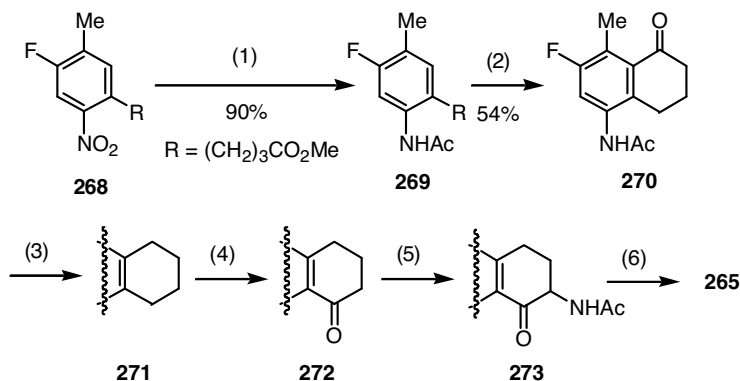
(1) Pyridine, *p*-MeC₆H₄SO₃H, in toluene. (2) MeSO₃H, H₂O, in toluene

SCHEME 12.66

(Pgp)-mediated multidrug resistance, as it is highly effective against cell lines overexpressing the Pgp transporter both *in vitro* and *in vivo*.^{130,131} At this moment, however, little is known on the influence of the expression of the multidrug resistance-associated protein 1 (MRP1) or the lung resistance protein (LRP) on the activity of **264**. It has been already demonstrated that, unlike SN-38 and topotecan, **264** is a poor substrate for the breast cancer resistance protein (BCRP).¹³³

Compound **264** (Scheme 12.66) was prepared by treating the benzopyranoindo-lizinoquinoline derivative **267** with compound **266** by a known procedure,¹³⁴ with methanesulfonic acid and followed by recrystallization.¹³⁵ Compound **264** is non-hydroscopic and easy to handle material.

As shown in Scheme 12.67, the process for producing the compound **265**, (a useful intermediate for production of camptothecin derivatives) involves the hydrogenation of 5-acetamido-7-fluoro-8-methyl-1-tetralone **270**,¹³⁶ to 5-acetamido-7-fluoro-8-

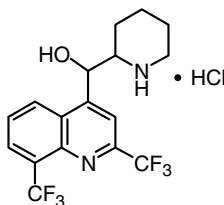


(1)(i) Ni₂B, HCl 1 M; (ii) Et₃N, Ac₂O. (2) (i) NaOH 10%; (ii) PPA, 110°C. (3) H₂/PdCl₂, HCl, normal hydrogen pressure, 8 h. (4) NaHCO₃, KMnO₄, in acetone. (5)(i) *t*-BuOK, in THF; (ii) Bu nitrite; (iii) HCl; (iv) Ac₂O, AcOH, Zn powder. (6) (i) HCl; (ii) K₂CO₃.

SCHEME 12.67

methyl-1,2,3,4-tetrahydronaphthalene **271** followed by oxidation and introduction of a protected amino group to give tetralone **273** and selective deprotection to free amino group with an acid.¹³⁷

12.4.6.2 Mefloquine ((*R**,*S**)-(±)-α-2-Piperidinyl-2,8-bis(trifluoromethyl)-4-quinoline-methanol Hydrochloride)

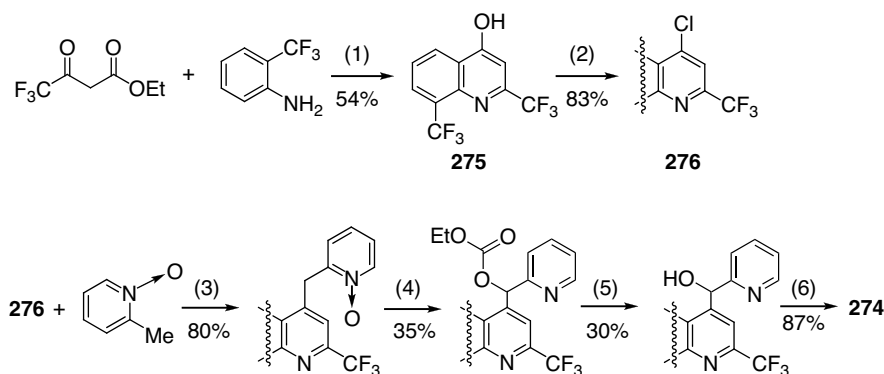


274

Mefloquine

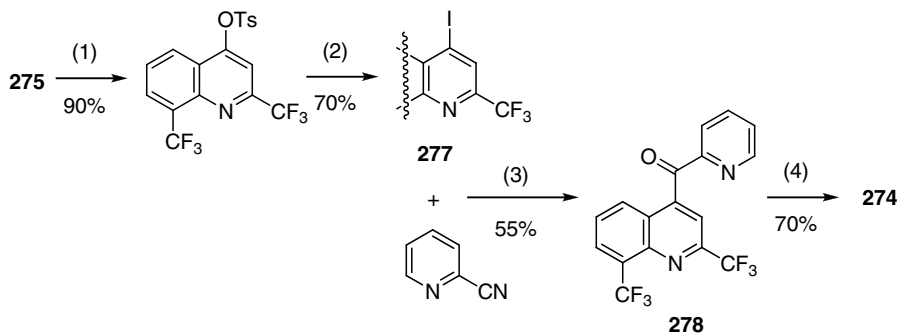
Mefloquine **274** is a useful alternative treatment agent for *Plasmodium vivax* malaria and *Plasmodium falciparum* malaria in areas, where chloroquine is still recommended as the first-line therapeutic agent.¹³⁸ Mefloquine is a chiral molecule with two asymmetric carbon centers, and it exists as a mixture of diastereomers. The drug is currently manufactured and sold as a racemate of the (+/−) *R,S* enantiomers by Hoffman–LaRoche. The (+) enantiomer is more effective in treating malaria, and the (−) enantiomer specifically binds to adenosine receptors in the central nervous system, which may explain some of its psychotropic effects.¹³⁹ It is not known whether mefloquine can be transformed into its stereoisomer *in vivo*.

Many researchers have published the preparation of **274** since 1971.¹⁴⁰ One of the typical preparation routes for **274** has been reported by Kumarn et al.¹⁴¹ As shown in Scheme 12.68, the key intermediate, 4-hydroxy-2,8-bis-(trifluoromethyl)quinoline



(1) (i) PPA; (ii) H₂O. (2) PCl₅, POCl₃, 4 h, reflux. (3) (i) *t*-BuOK; (ii) AcOH. (4) (EtCO)₂O. (5) KOH. (6) H₂/PtO₂, HCl, in MeOH, 50 psi.

SCHEME 12.68



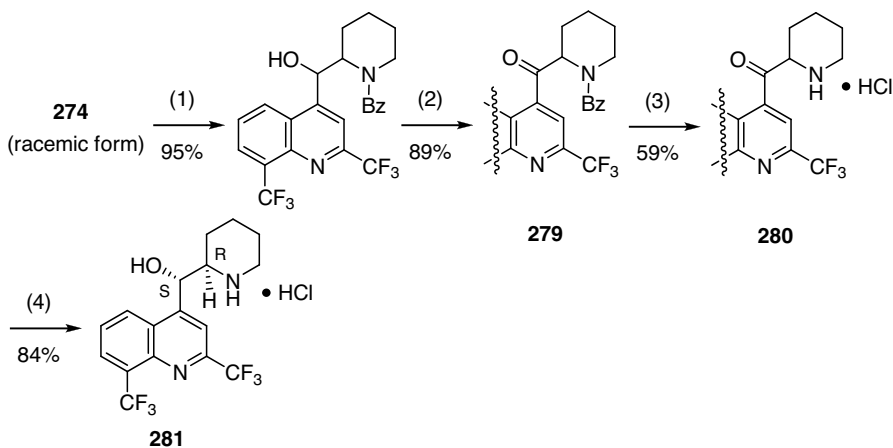
(1) (i) TsCl, Et₃N, in CHCl₃. (2) Phosphorus Red, I₂, in AcOH. (3) Mg, EtMgBr, in Et₂O. (4) 5% Pt/C, HCl, in EtOH, 20–24 h, RT.

SCHEME 12.69

275, was prepared via heterocyclization of ethyl 4,4,4-trifluoroacetoacetate with 2-(trifluoromethyl)aniline.

Nageswar et al.¹⁴² employed 4-iodo-2,8-bis(trifluoromethyl)quinoline **277** as starting material for the synthesis of **278** (Scheme 12.69). It was reacted with 2-pyridinecarbonitrile to afford intermediate **278**, which was converted into racemic **274** by catalytic hydrogenation in 70% yield.

Kansal et al.¹⁴³ have reported a process for the manufacture of a mixture of racemic erythro and threo mefloquine hydrochloride (**274**) (Scheme 12.70) through the intermediacy of α -(1-acyl- α -2-piperidyl) 2,8-bis(trifluoromethyl)quinoline-4-yl ketone **279** and α -2-piperidyl 2,8-bis(trifluoromethyl)quinolin-4-yl ketone hydrochloride **280** utilizing a reduction system which would provide the good yield of the erythro



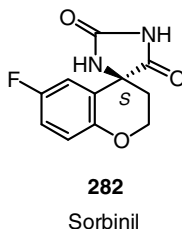
(1) BzCl, NaOH, in H₂O. (2) Jones reagent, in acetone. (3) HCl, in MeOH. (4) (i) NaBH₄, in MeOH, cooled, 1 h; (ii) AcOH.

SCHEME 12.70

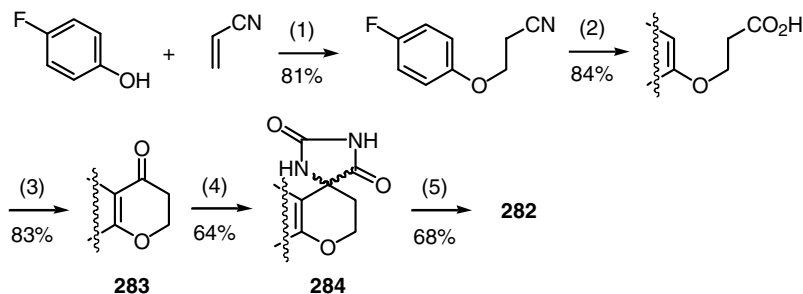
mefloquine hydrochloride **281**, free of the undesired threo diastereoisomer. Compound **280** could be obtained by acylation of **274** followed by oxidation of **279**, deprotection step and the reduction of C=O in **280** with sodium borohydride. The process being simple and cost-effective provide for manufacture of the desired biologically active antimalarial compound.

12.4.7 6-Fluorobenzopyrans

12.4.7.1 Sorbinil ((4*S*)-2,3-dihydro-6-fluorospiro[4*H*-1-benzopyran-4,4'-imidazolidine]-2',5'-dione)

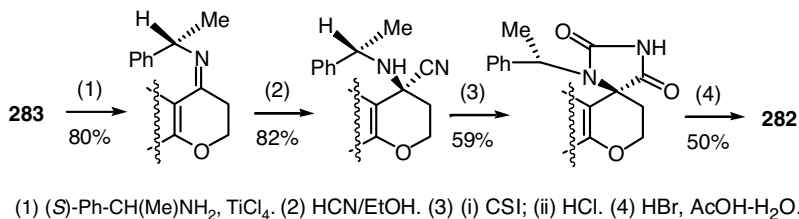


Sorbinil **282** is a compound of potential therapeutic interest, because it prevents or alleviates the chronic complications of diabetes mellitus, due to its ability to inhibit the enzyme aldose reductase.¹⁴⁴ Sarges et al. prepared **282** and its enantiomer by the reaction sequence shown in Scheme 12.71, involving a brucine resolution of the racemic hydantoin precursor **284**.¹⁴⁵ The free base of brucine forms a crystalline complex with **282**, whereas the other enantiomer of **282** only forms a crystalline complex with brucine hydrochloride. Since this resolution technique does not work with certain congeners of sorbinil, a synthesis via an asymmetric induction sequence (Scheme 12.72) has also been developed¹⁴⁶ that seems generically applicable to optically active spiro hydantoin. Both methods^{145,146} required 2,3-dihydro-6-fluoro-4*H*-1-benzopyran-4-one **283** and the introduction of the amino acid functionality



- (1) Triton B. (2) HCl, HCO₂H. (3) PPA. (4) KCN, (NH₄)₂CO₃, EtOH/H₂O.
(5) (i) Brucine; (ii) HCl.

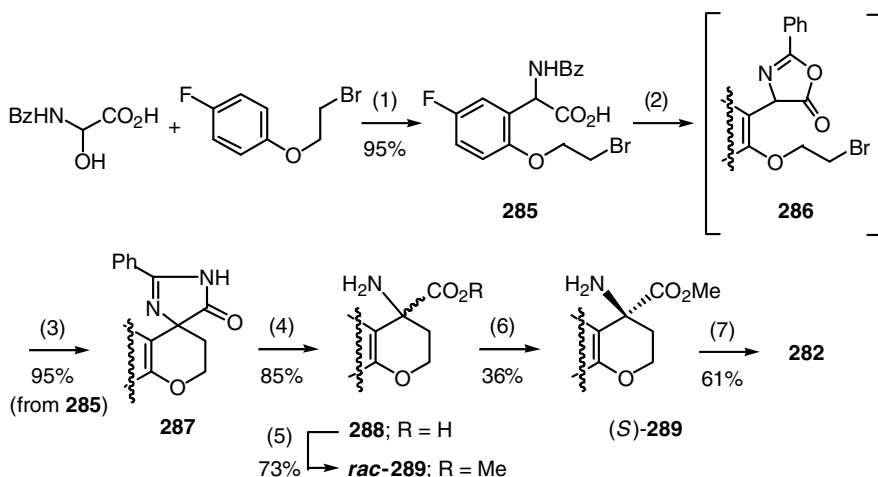
SCHEME 12.71



SCHEME 12.72

through either Bucherer–Bergs¹⁴⁷ [(NH₄)₂CO₃, KCN] or Strecker¹⁴⁸ [HCN, (*S*)-2-phenethylamine] reactions.

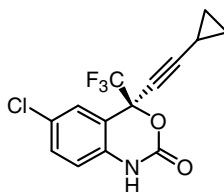
To avoid the use of toxic cyanides in the large-scale preparation of **282**, Urban et al.¹⁴⁹ employed a compound **288** as a starting material. *N*-Benzoyl- α -hydroxyglycine was added to a solution of 2-(4'-fluorophenoxy)ethyl bromide in methanesulfonic acid to give *N*-benzoyl-5-fluoro-2-(2-bromoethoxy)phenylglycine **285**. The *N*-benzoyl amino acid group of **285** was dehydrated to oxazolidin-5-one **286** and it underwent subsequent intramolecular spiroalkylation to 2,3-dihydro-6-fluorospiro[4*H*-1-benzopyran-4,4'-2-phenyloxazolidin]-5-on **287** in high yield upon treatment with acetic anhydride and triethylamine (Scheme 12.73). Acidic hydrolysis of **287** provided the desired racemic spiro amino acid **288**, completing a three-step insertion of a glycine moiety. The methyl ester of **288** (*rac*-**289**) was resolved by stereospecific hydrolysis with α -chymotrypsin and the resulting (*S*)-**289** was converted to **282** with sodium cyanate in acetic acid.



SCHEME 12.73

12.4.8 4-(Trifluoromethyl)-2*H*-3,1-benzoxazin-2-ones

12.4.8.1 *Efavirenz*



290

Efavirenz

Inhibition of human immunodeficiency virus type 1 reverse transcriptase by nucleosides such as AZT, DDC, DDI, D4T, and 3TC is a proven therapy for delaying the progression of AIDS.¹⁵⁰ However, the rapid viral mutation to resistant strains requires the development of new therapeutic agents.^{151–153} The recent developments of both protease inhibitors and nonnucleoside reverse transcriptase inhibitors offer hope of effective treatment, especially when coadministered.¹⁵⁴ Efavirenz **290** is a nonnucleoside reverse transcriptase inhibitor that shows high potency against a variety of HIV-1 mutant strains.¹⁵⁵

The compound **290**¹⁵⁰ has 1,4-dihydro-4-(trifluoromethyl)-2*H*-3,1-benzoxazin-2-one moiety as a core skeleton. The synthesis of **290** required the preparation of *p*-methoxybenzyl ketoaniline **291**, cyclopropylacetylene **292**, and (1*R*,2*S*)-*N*-pyrrolidinylnorephedrine **293** intermediate (see Fig. 12.13).

Thus, the compound **291** was prepared from 4-chloroaniline **294** in 76% overall yield as shown in Scheme 12.74.¹⁵⁰ More recently, Jiang et al.¹⁵⁶ have reported the alternative synthetic method for aminophenyl ketone derivative **295** as shown in Scheme 12.75. That is, α -(trifluoromethyl)ethenyl boronic acid **296** was conveniently prepared in 90% yield by reacting the readily available 2-bromotrifluoropropene with alkyl borate B(OMe)₃ and magnesium. Compound **296** underwent Suzuki coupling reactions with aryl halide **297** in THF/methanol at 70°C in the presence of 2 mol% tetrakis(triphenylphosphine)palladium and sodium carbonate to afford α -(trifluoromethyl)styrene derivative **298**. Dihydroxylation and oxidative cleavage of the alkene moiety of **298** followed by reduction of the nitro group with Raney nickel gives the aminophenyl ketone **295**, an intermediate in the synthesis of **291**, in 89% yield from **298**.

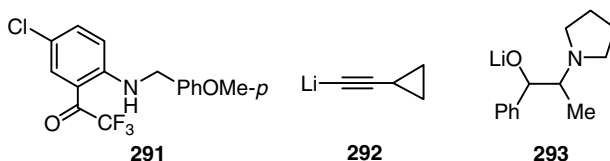
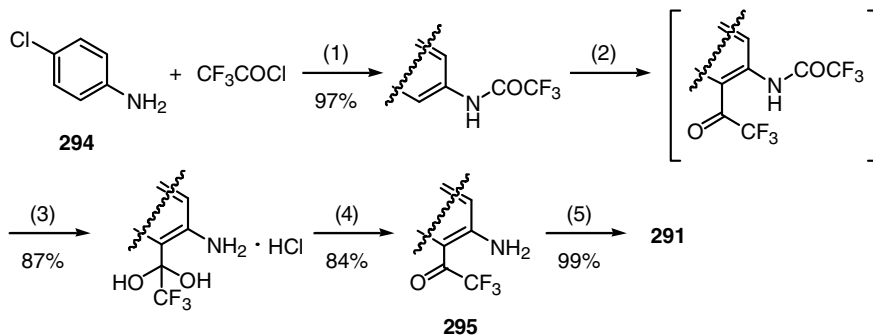


FIGURE 12.13 Intermediates required in the synthesis of Efavirenz.



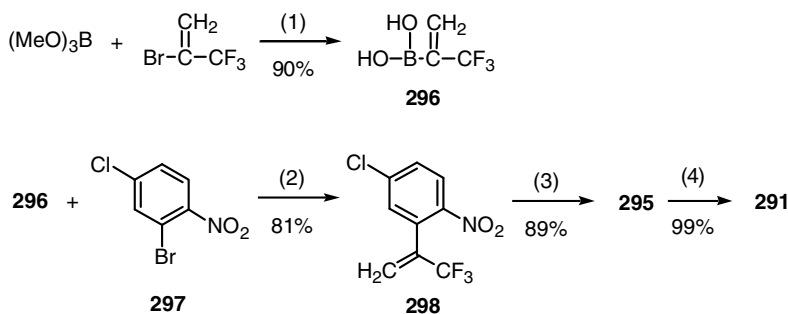
(1) aq. NaOH, MTBE. (2) (i) *n*-BuLi, TMEDA-MTBE. (3) HCl-HOAc. (4) aq. NaOAc, MTBE. (5) *p*-methoxybenzyl alcohol, cat *p*-TsOH.

SCHEME 12.74

Compound **292** is readily prepared by treating 5-chloropentyne with *n*-butyllithium or *n*-hexyllithium in cyclohexane or THF.¹⁵⁷ Alternative procedures from methyl cyclopropyl ketone have also been published.¹⁵⁸

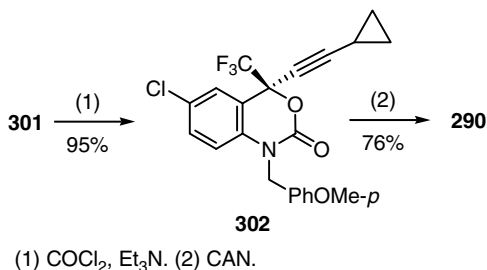
The preparation of **293** and its application as a ligand in asymmetric synthesis has been reported in the literature.^{159,160} In which, the alkylation of (1*R*,2*S*)-norephedrine **299** with 1,4-dibromobutane using K₂CO₃ as base was reported to give **293** in only 33% yield. However, it was found that reproducibly excellent yields (97%) and product purity could be obtained using NaHCO₃ as base and toluene as solvent (Scheme 12.76).¹⁵⁰

During the synthesis of **290**, establishment of the quarternary carbon center in an asymmetric manner presented a unique challenge. It was envisioned that the most efficient route to **290** would involve enantioselective addition of a metal



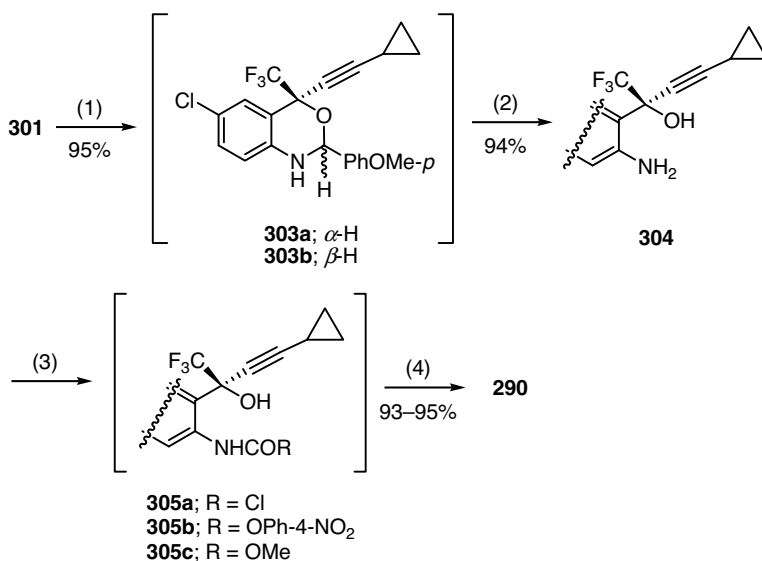
(1)(i) Mg/THF; (ii) HCl. (2) Na₂CO₃, Pd(PPh₃)₄. (3)(i) NaIO₄, OsO₄; (ii) H₂/Ni. (4) *p*-methoxybenzyl alcohol, cat *p*-TsOH (Ref. 150).

SCHEME 12.75



SCHEME 12.78

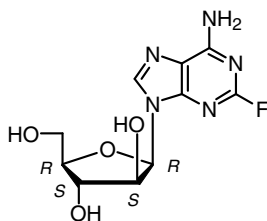
with NaOH in MeOH effected clean dissociation to **304** (as its Na alkoxide) and *p*-methoxybenzaldehyde. Since direct isolation of **304** in the presence of *p*-methoxybenzaldehyde was difficult, it was reduced *in situ* into *p*-methoxybenzyl alcohol using NaBH_4 . Conversion of **304** into **290** (Scheme 12.79) was accomplished using phosgene (in the absence of base), methyl chloroformate (with K_2CO_3), or 4-nitrophenyl chloroformate (with K_2CO_3). This reaction presumably proceeds via intermediate **305** followed by ring closure. After aqueous workup (aqueous NaHCO_3), **290** was crystallized from THF -heptane and was isolated in 93–95% and >99.5% ee.



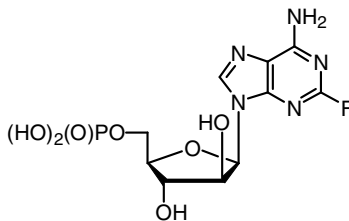
SCHEME 12.79

12.4.9 2-Fluoroadenines (2-Fluoro-6-aminopurines)

12.4.9.1 Fludarabine and Fludarabine Phosphate (9-β-D-Arabinofuranosyl-2-fluoro-adenine and 9-β-D-Arabinofuranosyl-2-fluoroadenine-5'-phosphate)

**306**

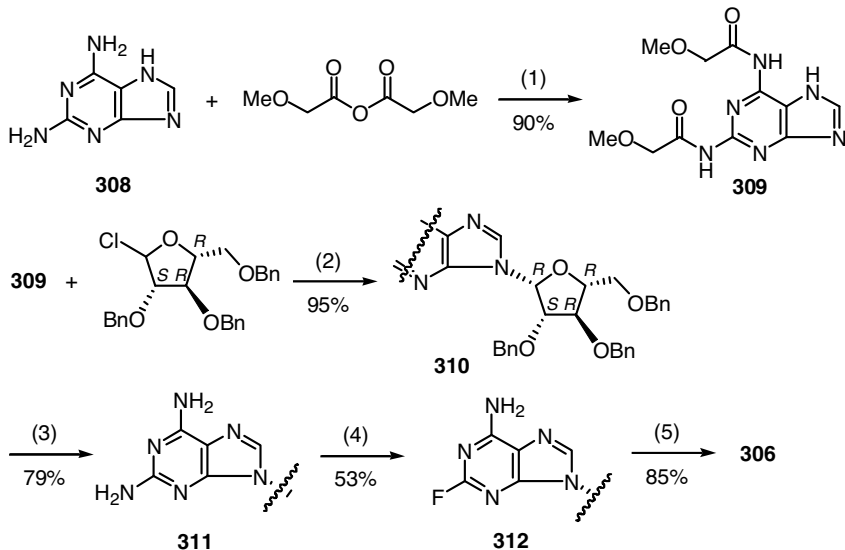
Fludarabine

**307**

Fludarabine phosphate

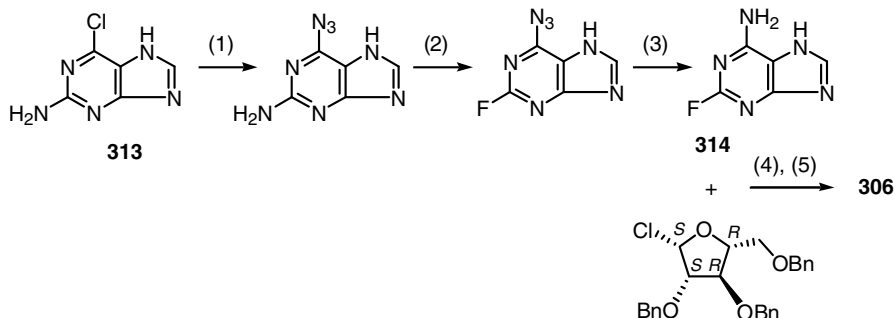
Fludarabine (**306**) is the anticancer agent, which is mainly used in the treatment of hematologic malignancies, and fludarabine phosphate (9-β-D-arabinofuranosyl-2-fluoroadenine-5'-phosphate, **307**) is a chemotherapeutically effective form of the drug which is converted to the parent drug **306** *in vivo*.¹⁶⁴

Recently Xu et al.¹⁶⁵ have reported the synthesis of the title compound **306** from 2,6-diaminopurine **308** as shown in Scheme 12.80. That is, compound **308** was acylated with methoxyacetic anhydride to afford 2,6-di(methoxyacetamido)purine



- (1) in pyridine, Δ. (2) EtN(*i*-Pr)₂, in ClCH₂CH₂Cl, reflux, 36 h. (3) NaOMe, in MeOH, Δ.
 (4) (i) HBF₄, in THF; (ii) HBF₄, NaNO₂, in H₂O; (iii) NaOH, in H₂O and AcOEt, pH 8.
 (5) (i) HCl, H₂/PdCl₂, in H₂O and (CH₂OMe)₂; (ii) NH₃.

SCHEME 12.80



(1) (i) NaN_3 , in H_2O and DMSO , Δ ; (ii) H_2O , RT. (2) (i) HBF_4 , NaNO_2 , in H_2O and THF ; (ii) Na_2CO_3 in H_2O . (3) H_2 in H_2O , RT. (4) Et_3N , in $\text{ClCH}_2\text{CH}_2\text{Cl}$, Δ . (5) H_2/Pd , in MeOH .

SCHEME 12.81

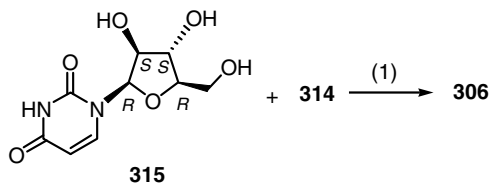
309, which is treated with 2,3,5-tri-*O*-benzyl- β -D-arabinofuranosyl chloride to form 2,6-di(acetamido)-9-(2,3,5-tri-*O*-benzyl- β -D-arabinofuranosyl)purine **310**. After removal of a protecting group on **310**, the resulting 2-amino-9-(2,3,5-tri-*O*-benzyl- β -D-arabinofuranosyl)adenine **311** was subject to diazotization and fluorination in HBF_4 -tetrahydrofuran mixture to provide compound **312**. Then **306** was obtained by catalytic hydrogenation, that is, reductive debenzoylation and treatment with boron trichloride in 30% overall yield.

Li et al.¹⁶⁶ have also reported the synthesis of **306** from 2-amino-6-chloropurine **313** and 2,3,5-tris-*O*-benzyl- β -D-arabinofuranosyl chloride (Scheme 12.81). The raw material was cheap and easy to obtain, and the synthesis process was short and the operation was simple. The total yield was high to 19.6%. It was suitable for industrial production.

A facile and convenient preparation of 2-fluoroadenine **314**, was also achieved by Eaton and Denny.¹⁶⁷ Reaction of solid sodium nitrite with **308** in anhydrous hydrogen fluoride provided pure **314** in 22% yield. Montgomery and Hewson¹⁶⁸ also synthesized **314** via Baltz-Schiemann reaction, followed by column chromatography purification and crystallization to give a 0.7% yield of pure **314**. In a modified synthesis,¹⁶⁸ a higher yield (6%) was obtained.

For the alternative production of nucleosides, Zuffi and Monciardini¹⁶⁹ have reported a process by a transglycosylation reaction catalyzed by uridine phosphorylase and purine nucleoside phosphorylase. Specifically, their invention generally relates to a process for immobilizing cells and to the use of a resin for immobilizing cells, and the process is exemplified by the production of **306** from 1- β -D-arabinofuranosyluracil **315** and **314** (Scheme 12.82).¹⁶⁹ Similar biotransformations for the preparation of **306** and **307** from **314** and arabinofuranosyluracil have been reported by Farina et al. (using *Enterobacter aerogenes*),¹⁷⁰ and Hummel-Marquardt et al. (using esterases (e.g., pig liver esterase) or lipases).¹⁷¹

Phosphorylation of **306** was performed in 76% yield by treating dried **306** with $\text{POCl}_3\text{-Me}_3\text{PO}_4$.¹⁷² An enzymatic procedure for the phosphorylation of **306** in the



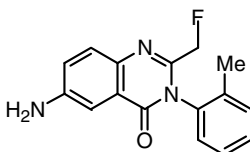
(1) (i) recombinant *Escherichia coli*, KH_2PO_4 , in DMSO and H_2O , 6 days, 60°C , pH 7.

SCHEME 12.82

position 5' is also described. The free or immobilized purified enzymes, or enzymes contained in cell pastes or cells were used.¹⁷³ Furthermore, the improved method to transform the nucleoside into monophosphates using nucleoside phosphotransferase from *Erwinia herbicola* was reported.¹⁷⁴

12.4.10 2-(Fluoromethyl)quinazolin-4-one

12.4.10.1 Afloqualone [6-Amino-2-(fluoromethyl)-3-(2-methylphenyl)-quinazolin-4-one]

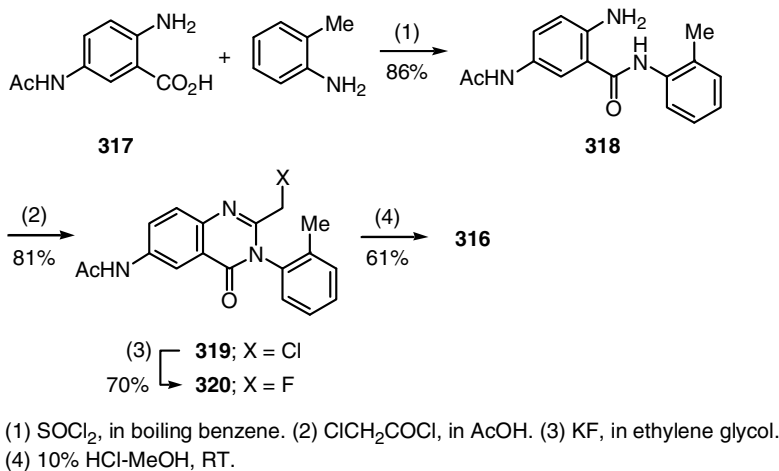


316

Afloqualone

Afloqualone (Arofuto) **316** is an analogue of methaqualone developed in the 1980s in Japan. It has sedative and muscle relaxant effects,¹⁷⁵ and has had some clinical use, although it causes photosensitization as a side effect that can cause skin problems such as dermatitis.¹⁷⁶

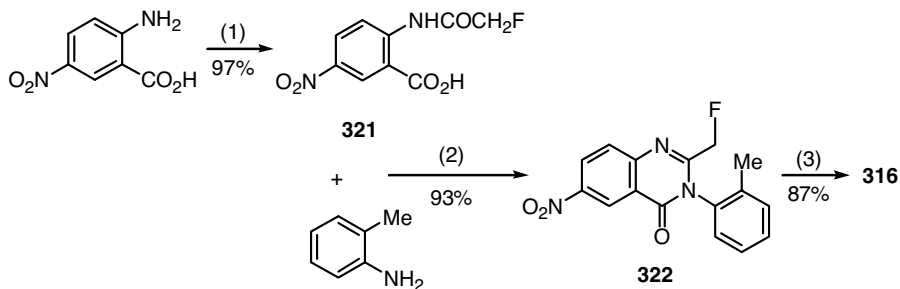
The title compound **316** was prepared¹⁷⁷ as shown in Scheme 12.83 in three steps from the corresponding anthranilic acid derivative **317**. A fusion reaction of anilines with isatoic anhydride is well known as a general method¹⁷⁸ for the preparation of anthranililides. However, this method requires handling of phosgene in the preparation of isatoic anhydride. Tani et al.¹⁷⁷ reported the reaction of **317** with thionyl chloride in boiling benzene, followed by treatment with *o*-toluidine. This procedure afforded the anthranililides **318** in moderate yield. No effort was made to isolate the intermediates formed in the first step of this procedure. The 2-(chloromethyl)-3-tolyl-4(3*H*)-quinazolinone **319** was prepared *via* chloroacetylation of **318** with excess chloroacetyl chloride in acetic acid, followed by spontaneous cyclization



SCHEME 12.83

at 110°C according to Petyunin's procedure.¹⁷⁹ The chlorine atom in -CH₂Cl group of **319** could be readily displaced by the fluorine atom using excess of anhydrous potassium fluoride (3 molar ratio) at 160°C in ethylene glycol for 2–4 h to give the 2-(fluoromethyl)quinazolinone **320** in good yields. Alternatively, the reaction using KHF₂ (5 molar ratio) in diethylene glycol under a similar condition gave a similar yield (55%).¹⁷⁷ The final product **316** prepared by deprotection of **320**.

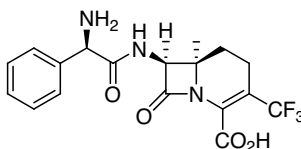
As shown in Scheme 12.84, the title compound **316** is also prepared by the reduction¹⁸⁰ of 2-fluoromethyl-6-nitro-3-tolyl-4(3*H*)-quinazolinone **322**,¹⁸¹ which is formed by treatment of 5-nitroanthranilic acid with monofluoroacetyl chloride, followed by reaction of acid **321** with *o*-toluidine. High toxicity of monofluoroacetic acid derivatives used in this synthesis is a significant drawback of this route.



SCHEME 12.84

12.4.11 3-Trifluoromethylcarbacephem

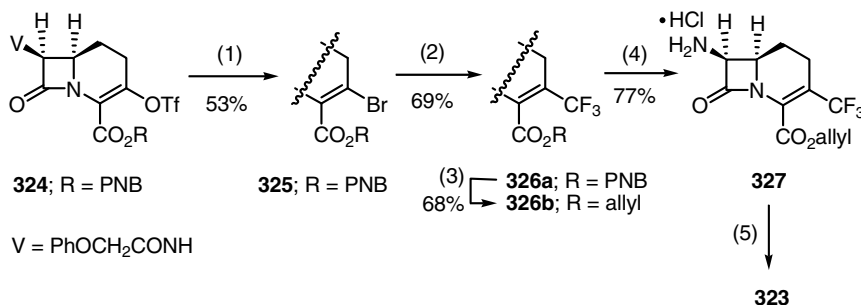
12.4.11.1 7-Phenylglycyl-3-trifluoromethylcarbacephem [(6*R*,7*S*)-7-[(2*R*)-Aminophenylacetyl]amino]-8-oxo-3-(trifluoromethyl)-1-azabicyclo[4.2.0]oct-2-ene-2-carboxylic Acid]

**323**

3-Trifluoromethylcarbacephem

Carbacephems are structurally related to cephalosporins. First reported in the early 1970s,¹⁸² the carbacephems maintain the potent antibacterial activity characteristic of the parent cephalosporins.¹⁸³ More recently, in a comparative study cephalosporin versus carbacephem it was demonstrated carbacephem analogues possess enhanced chemical stability.¹⁸⁴ It was recognized that the carbacephem's equipotent biological activity concomitant with decreased chemical reactivity provided working opportunities as medicine to carbacephem.¹⁸⁵ D-(-)-phenylglycyl side chains attached to the C-7 position of cephalosporin antibiotics allow active transport across the intestinal barrier.¹⁸⁶

Introduction of trifluoromethyl group to carbacephem moiety and derivatization to the 7-phenylglycyl-3-trifluoromethylcarbacephems **323**¹⁸⁷ was carried out according to Scheme 12.85. Readily available **324** was used as starting material.¹⁸⁷ The conversion of triflate **324** to vinyl bromide **325**¹⁸⁸ provided a useful substrate for the preparation of trifluoromethyl compound **326** by the coupling with *in situ* generated Burton's [CF₃Cu] reagent.¹⁸⁹ Displacement of **324** with LiBr in 2,6-lutidine produced the bromides as a mixture of Δ-2 and Δ-3 isomers that could be isomerized with DBU



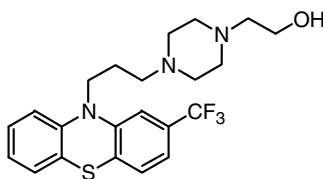
Conditions: (1) (i) LiBr, Lutidine, DMF; (ii) DBU, CH₂Cl₂. (2) Zn, CF₂Br₂, DMF, CuBr. (3) (i) Zn/HCl; (ii) allylBr, Bu₄NHSO₄. (4) PCl₅, *iso*-BuOH. (5) (i) *t*-Boc-arylglycine, 1-Chloro-3,5-dimethoxytriazine, NMM, CH₂Cl₂; (ii) Pd(PPh₃)₄, *N*-Bu₃SnH; (iii) TFA, Et₃SiH.

SCHEME 12.85

and crystallized to give the desired Δ -3-vinyl bromides **325**. Pregeneration of Burton's $[\text{CF}_3\text{Cu}]$ reagent using $\text{CF}_2\text{Br}_2/\text{DMF}/\text{zinc}/\text{CuBr}^{190}$ and subsequent coupling with **325** gave the desired trifluoromethyl derivative **326a**. *p*-Nitrobenzyl (PNB) ester removal from **326a** with zinc/HCl and esterification of the tetrabutylammonium salt with allyl bromide yielded **326b** whose phenoxyacetyl side chain was cleaved with PCl_5 and butanol to give **327**. The amino acid was activated with 1-chloro-3,5-dimethoxytriazine¹⁹¹ and coupled to the 7-amino group. Deallylation with $(\text{Ph}_3)_4\text{Pd}/\text{tributyltin hydride}^{192}$ and reverse phase chromatography provided the desired **323**.

12.4.12 2-(Trifluoromethyl)phenothiazine

12.4.12.1 Fluphenazine (2-[4-[3-[2-(Trifluoromethyl)-10H-phenothiazin-10-yl]-propyl]piperazin-1-yl]ethanol, Prolixin)

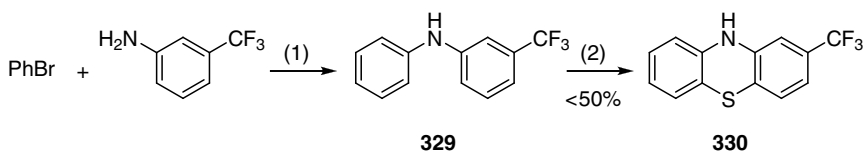


328

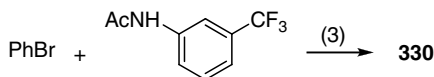
Fluphenazine

Fluphenazine exhibited antimutagenic activity in lymphocyte cultures, markedly decreasing genotoxic effects of standard mutagenic agents present in cell cultures. However, the strong neuroleptic effect, combined with other serious side effects on the central nervous system, limits its use.¹⁹³

2-(Trifluoromethyl)phenothiazine **330**, is synthesized as shown in Scheme 12.86. Intermediate **329** was synthesized by coupling 3-trifluoromethylaniline with

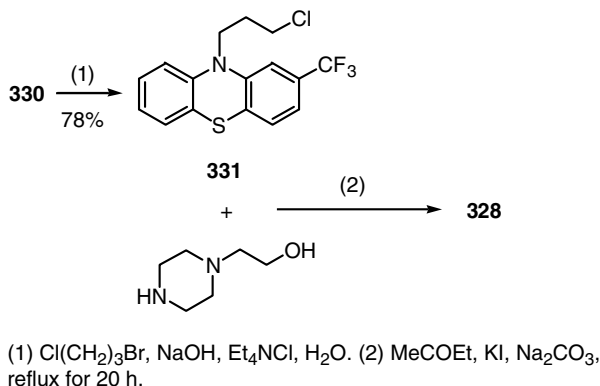


(1) $\text{Pd}(\text{dba})_3$, X-phos, K_3PO_4 , toluene, reflux, 20 h. (2) Sulfur (2 equiv), I_2 (cat), H_2O , mW, 190°C , 20 min.



(3) (i) Na_2CO_3 , Sorbitan monoleate, CuI; (ii) NaOH, H_2O ; (iii) Sulfur (2 equiv), I_2 (cat).

SCHEME 12.86



SCHEME 12.87

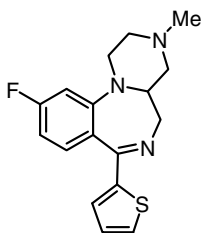
bromobenzene using Buchwald palladium coupling.¹⁹⁴ The diphenylamine **329** was then cyclized through reaction with sulfur and catalytic amount of I_2 ¹⁹⁵ under microwave irradiation¹⁹⁶ to give substituted 10H-phenothiazine **330**. Compound **330** is also synthesized in high yield and selectivity by the *N*-phenylation of 3-trifluoromethylacetanilide with bromobenzene in the presence of anhydrous sodium carbonate, CuI , and Tween-80 [polysorbate 80, polyoxyethylene (20) sorbitan monooleate] into *N*-phenyl-*N*-(3-trifluoromethylphenyl)acetamide (Scheme 12.86). Thionylative cyclization of the *N*-(3-trifluoromethylphenyl)aniline using elemental sulfur with I_2 as the catalyst¹⁹⁷ lead to the formation of **330**. It has also been prepared from commercially available *N*-phenyl-3-(trifluoromethyl)benzenamine.¹⁹⁸

After 3-chloropropylation of **330** (78%) under phase-transfer catalysis conditions¹⁹⁹ compound **328** was prepared by refluxing a mixture of compound **331** with 1-piperazine ethanol, KI , Na_2CO_3 , and MeCOEt for 20 h²⁰⁰ (Scheme 12.87).

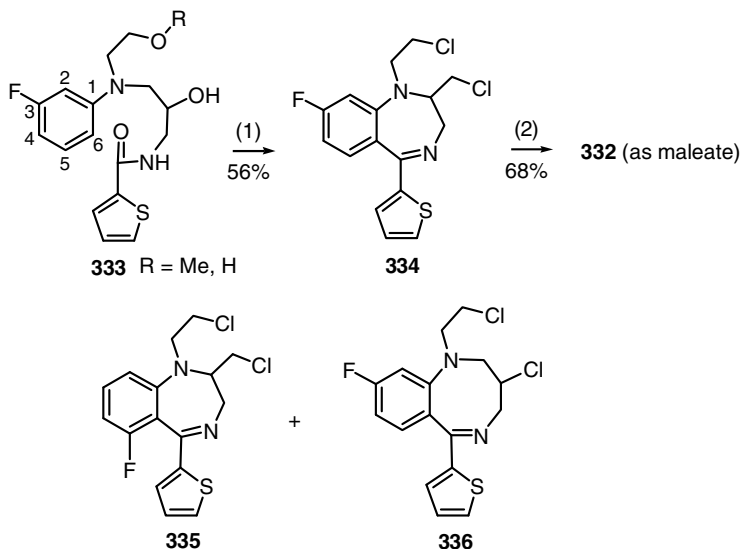
Alternative syntheses of **331** were also reported by Beck et al.,²⁰⁰ Schepartz,²⁰¹ or Sardesai.²⁰²

12.4.13 9-Fluoro-1,4-benzodiazepine

12.4.13.1 Timelotem (10-Fluoro-3-methyl-7-(2-thienyl)-1,2,3,4,4a,5-hexahydropyrazino[1,2-a][1,4]benzodiazepine)

**332**

Timelotem



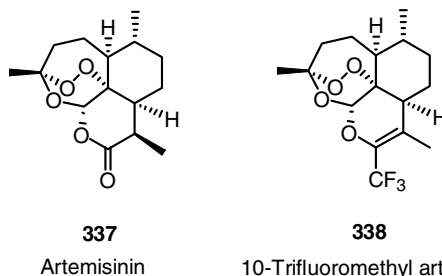
(1) $\text{POCl}_3/\text{CHCl}_3$, 140°C , 16 h; (2) $\text{MeNH}_2/\text{MeOH-H}_2\text{O}$, 90°C , 14 h.

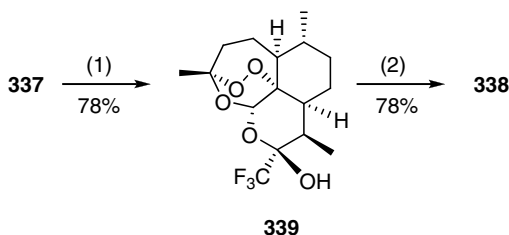
SCHEME 12.88

Timelotem **332**, is an antipyretic.²⁰³ One of the synthetic routes is shown in Scheme 12.88.²⁰³ Intramolecular Friedel–Crafts type cyclization was employed as a key reaction for seven-membered ring construction. The reaction of amide group with POCl_3 transforms **333**²⁰⁴ to the corresponding imidoyl chloride which undergoes Friedel–Crafts type ring closure, where the imino cation attacks mainly the less-hindered C_6 rather than C_2 carbon of phenyl ring (yield; **334** = 56%, **335** = 5.2%). In the ring-closure step, *N*-(2-methoxyethyl)-substituted amide **333** (R = Me) afforded a desired product **334** in 56%, meanwhile *N*-(2-hydroxyethyl)-substituted amide **333** (R = H) underwent normal Friedel–Crafts reaction, affording eight-membered, non-rearranged product **336** in 62% along with **334** (7%) and **335** (1%) by-products.

12.4.14 10-(trifluoromethyl)pyrano[4,3-*j*]-1,2-benzodioxepin

12.4.14.1 10-Trifluoromethylartemisinin [(3*R*,5*aS*,6*R*,8*aS*,12*R*,12*aR*)-3,12-Epoxy-10-(trifluoromethyl)-3,6,9-trimethyl-3,4,5,5*a*,6,7,8,8*a*-octahydro-12*H*-pyrano[4,3-*j*]-1,2-benzodioxepin]





(1) (i) TMSCF₃, in THF, TBAF·3H₂O (0.1 equiv); (ii) H₂O. (2) SOCl₂, in pyridine.

SCHEME 12.89

Artemisinin **337** is a natural efficient antimalarial drug for the treatment of multidrug-resistant forms of *P. falciparum*.²⁰⁵ However, pharmacological problems associated with **337**, especially a short plasma half-life prompted scientists to search for more metabolically stable derivative. 10-Trifluoromethyl artemisinin **338** was shown to have improved stability.²⁰⁶

As shown in Scheme 12.89, hemiketal **339** was prepared from **337**²⁰⁷ by treatment with CF₃Si(CH₃)₃²⁰⁸ in the presence of TBAF·3H₂O catalyst at room temperature and desilylation occurred after addition of water. The reaction is stereoselective and led to hemiketal **339** in high yield (78%). The desired compound **338** was obtained a good yield (78%) by treatment of **339** with thionyl chloride and pyridine.

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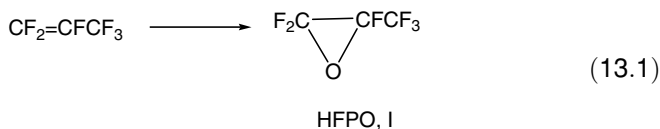
PRACTICAL USES OF FLUORINATED HETEROCYCLES

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Fluorine-containing heterocycles are not just laboratory curiosities. They have many practical uses. The objective of this chapter is to emphasize how these materials have been used in present day commercial applications. Many fluorine-containing heterocycles and their derivatives have been synthesized, which may be found in the catalogs of laboratory supply houses. In addition, there is a vast body of work in the literature about the chemistry of these heterocycles and the derivatives. It is the intent of this chapter to discuss those fluorinated heterocycles that have been used as products and as starting materials for nonpharmaceutical applications that have commercial and practical uses. The focus of this chapter is on heterocycles in which a fluorine atom is directly bonded to the hetero-ring system.

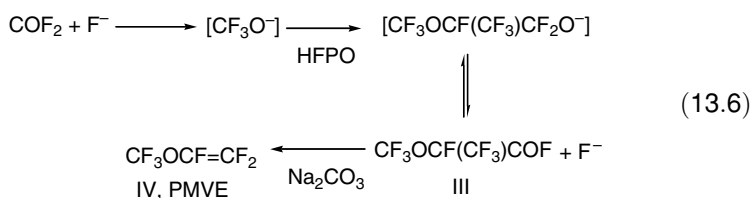
The fluorinated heterocyclic compound with the greatest commercial use has been perfluoropropylene oxide, (HFPO, I). It has been used as both a monomer and as an intermediate.¹ There have been many syntheses of HFPO, but virtually all of them consist of the oxidation of hexafluoropropylene (Eq. 13.1).



The major routes are oxidation with molecular oxygen or alkaline hydrogen peroxide or electrochemically. The separation of HFPO, bp -27.4°C , from starting hexafluoropropylene, bp -29.4°C , is performed by extractive distillation.²

than the carbon-carbon bonds of perfluorocarbons. Both perfluorinated ethers and perfluorinated amines are nonbasic and do not form complexes with protic acids or boron trifluoride. The presence of oxygen in the oligomeric backbone plus the trifluoromethyl side chains results in the elimination of any crystallinity in these inert liquid materials.

A more important use of HFPO is as an intermediate for the syntheses of a wide range of trifluorovinyl ether monomers that are used as comonomers in fluorinated plastics and elastomers. The general synthesis of this class of monomers is exemplified by the synthesis of perfluoromethyl vinyl ether (IV, PMVE) (Eq. 13.6).

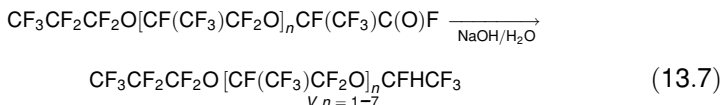


Reaction of an acyl fluoride, via its alkoxide with HFPO can be made to yield a 1:1 adduct (III) that may be decarboxylated to the desired trifluorovinyl ether (IV). Reaction conditions have been optimized to give high yields of the desired reaction product between the acyl fluoride and HFPO whether they be the 1:1 or 1:2 or higher adducts. The trifluorovinyl ethers are difficult to homopolymerize, but copolymerize readily with other monomers such as tetrafluoroethylene, vinylidene fluoride, ethylene, and so on, to give fluoroplastics sold as high performance grades of Teflon[®] PFA, Hyflon[®], Neoflon[®], Fluon[®], Dyneon[®], and so on. These ethers are vital components in modern high-performance fluoroelastomers such as Kalrez[®], Dai-el[®], and Tecnoflon[®]. HFPO (I) is also a key starting material for the synthesis of the monomers used in commercial perfluorinated ion-exchange membranes such as Nafion[®] and Flemion[®]. Table 13.1 lists some of the monomers that arise from HFPO.

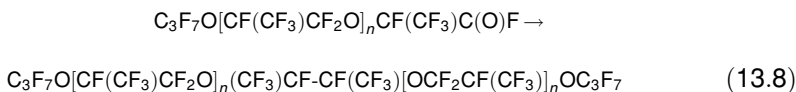
TABLE 13.1 Some Commercial Trifluorovinyl Ether Monomers Based on HFPO

Monomer	Starting Material	Use
$\text{CF}_2=\text{CFOCF}_3$	COF_2	Elastomer
$\text{CF}_2=\text{CFOCF}_2\text{CF}_3$	CF_3COF	Plastic
$\text{CF}_2=\text{CFOCF}_2\text{CF}_2\text{CF}_3$	$\text{CF}_3\text{CF}_2\text{COF}$ (made from HFPO)	Plastic
$\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{SO}_2\text{F}$	$\text{FSO}_2\text{CF}_2\text{COF}$	Ionomer
$\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{COOCH}_3$	$\text{CH}_3\text{OOCF}_2\text{COF}$	Ionomer
$\text{CF}_2=\text{CFOCF}_2\text{CF}_2\text{CF}_2\text{CF}_2\text{SO}_2\text{F}$	$\text{FSO}_2\text{CF}_2\text{CF}_2\text{CF}_2\text{COF}$	Ionomer
$\text{CF}_2=\text{CFOCF}_2\text{CF}_2\text{CF}_2\text{COOCH}_3$	$\text{CH}_3\text{OOCF}_2\text{CF}_2\text{COF}$	Ionomer
$\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OC}_6\text{F}_5$	$\text{C}_6\text{F}_5\text{O}^- \text{M}^+$	Elastomer
$\text{CF}_2=\text{CFOCF}_2\text{CF}(\text{CF}_3)\text{OCF}_2\text{CF}_2\text{CN}$	$\text{CH}_3\text{OOCF}_2\text{COF}$	Elastomer

The same acid fluoride intermediates may also be used to synthesize stable fluids. If the intermediates are decarboxylated in a protic solvent such as water at elevated temperature the carboxyl groups are replaced by a proton (Eq. 13.7).

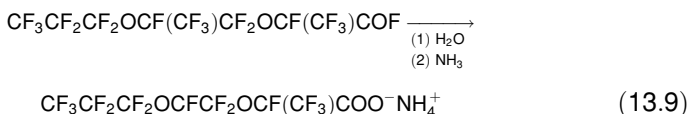


These “hydro” endcapped liquids ($V, n = 1-7$) were commercialized by DuPont as the Freon® E series fluorocarbons for use as stable fluids, heat-transfer liquids, and dielectric coolants. The acyl fluorides were also converted into inert materials by dimerization with loss of the carbonyl group either electrochemically or photochemically (Eq 13.8). Both processes were used to make dimers and mixed dimers to tailor the boiling point of the final products.

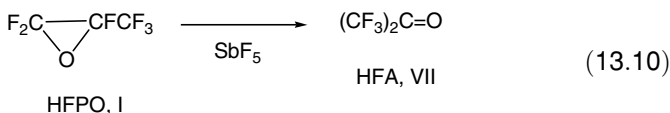


The materials are virtually chemically inert and were commercialized for a short time as Hostinert® fluids for use as stable liquids with excellent dielectric properties and compatibility with most metals, plastics, and elastomers.

HFPO oligomers, especially the trimer, have been converted to their corresponding ammonium salts to give excellent surfactants (Eq 13.9). However, their use has been curtailed due to their negative toxicological and environmental properties.

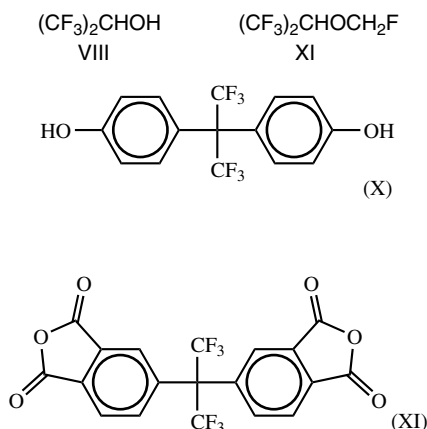


HFPO undergoes an electrophilic rearrangement catalyzed by Lewis acids to give hexafluoroacetone (HFA, VII), in virtual quantitative yield⁴ (Eq. 13.10). This reaction is used in a commercial process to make HFA and competes favorably with the preparation of HFA



that starts from hexachloroacetone. Thus, the whole family of products prepared from HFA may be considered as arising from HFPO. These include, hexafluoroisopropanol, (VIII), Sevoflurane®, (IX), bisphenol-AF, (X), and hexafluoroisopropylidene

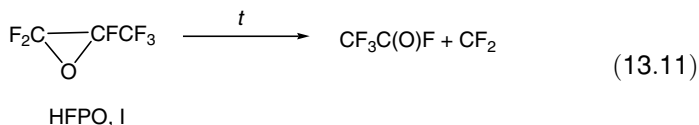
bisphthalic dianhydride, (XI), used as a comonomer in high performance polymers.⁵



HFPO also serves as the starting material for trifluoropyruvic acid derivatives. For example, reaction of HFPO with methanol yields methyl 3,3,3-trifluoro-2-methoxy propionate (XII) that in turn yields methyl trifluoropyruvate (XIII) when treated with antimony pentafluoride.^{6,7} The yields of both these reactions are well over 90% (Eq 13.11).

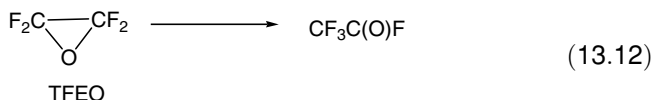


HFPO is a useful source of difluorocarbene. When heated above 160°, HFPO decomposes to difluorocarbene and trifluoroacetyl fluoride^{8,9} (Eq 13.12). This reaction has been utilized to prepare thin perfluorinated conformal coatings on a wide variety of substrates using a hot-wire chemical vapor deposition process commercialized by GVD Corporation.^{10,11,12}

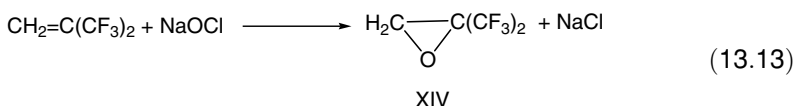


Although large number of fluorinated epoxides has been synthesized, to date, HFPO is the only compound that has commercial interest.¹³ Tetrafluoroethylene oxide, TFEO, has been prepared and is extremely reactive, isomerizing easily to

trifluoroacetyl fluoride^{14,15} (Eq 13.13). Although the chemistry of TFEO has been described, this facile isomerization so far has precluded its use in the preparation of commercial products.^{16,17,18}

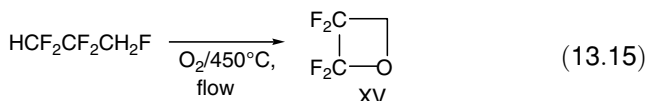
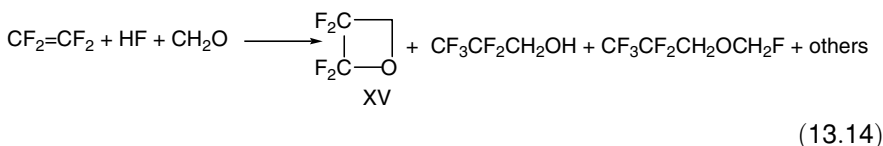


A practical synthesis of 2,2-bis(trifluoromethyl)oxirane (XIV) has been described¹⁹ (Eq 13.14). The compound has been used to introduce the $-\text{C}(\text{CF}_3)_2\text{OH}$ group into the polymer backbone of photopolymers highly transparent at 157 nm, but

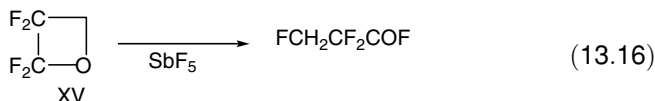


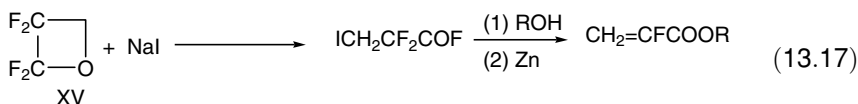
commercial exploitation of this chemistry has yet to be developed.²⁰ Many additional fluorinated heterocycles have been prepared for use in microlithography, but to date none have been produced as components of commercial polymers and products.

An oxetane, 2,2,3,3-tetrafluorooxetane (XV), has been utilized by the Daikin Corporation to prepare a large number of derivatives as well as a perfluorinated polyether oil, Demnum[®].²¹ The compound was first prepared by the reaction of TFE, anhydrous hydrogen fluoride and formaldehyde (Eq 13.15a) and later by the high temperature oxidation of 1,1,2,2-tetrafluoropropane at elevated temperature^{22,23} (Eq 13.15b).

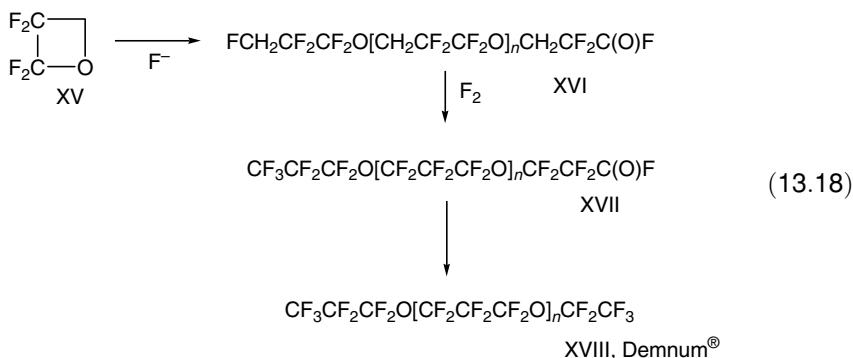


The chemistry of XV is similar to that of HFPO. It can be isomerized to an acyl fluoride with Lewis acids (Eq 13.16) but more importantly, it will react with nucleophiles to open the oxetane ring. Reaction with NaI yields an acyl fluoride that may be dehalogenated and esterified to give useful α -fluoroacrylate monomers (Eq 13.17).





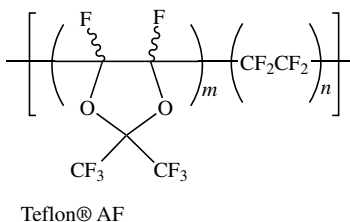
The most important use of XV is its telomerization with fluoride ion to give a linear hydrofluoroacyl fluoride (XVI), that is fluorinated with elemental fluorine to give a linear perfluorinated polyether (XVIII), which is sold by Daikin as Demnum[®] (Eq 13.18). Note that Demnum[®] and Krytox[®] are isomeric materials. In general, their properties are quite similar, but there are subtle differences in physical properties and in chemical stability in tribological applications.



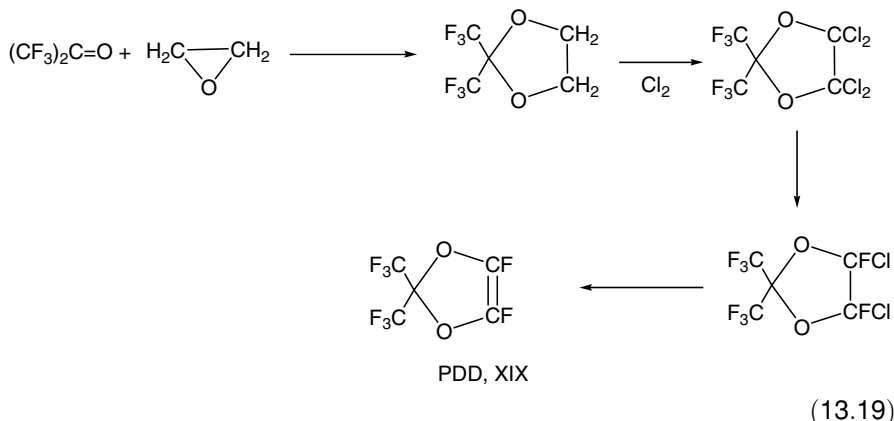
The intermediate acyl fluoride, (XVII), can be converted using classical chemical reactions to acids, alcohols, vinyl ethers, and iodides that in turn may be used as surfactants and intermediates for monomers and polymers. These are the same reactions that have been exploited in the chemistry of HFPO oligomers.

Perfluorinated dioxole monomers have been used to prepare a series of amorphous fluoropolymers such as Teflon[®] AF and Hyflon[®] AD. A third amorphous fluoropolymer, Cytop[®] contains perfluorotetrahydrofuran and perfluorotetrahydropyran rings, but is prepared in a cyclopolymerization process from an acyclic monomer. These amorphous fluoropolymers retain the outstanding chemical, thermal, and surface properties associated with perfluorinated polymers while also having unique electrical, optical, and solubility characteristics.

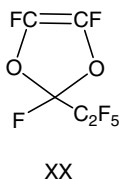
Teflon[®] AF, sold by DuPont, is a copolymer of 2,2-bis(trifluoromethyl)-4,5-difluoro-1,3-dioxole (PDD, XIX) and tetrafluoroethylene.²⁴



PDD monomer is synthesized in four steps starting from hexafluoroacetone (Eq 13.19). The glass transition temperature of the copolymers, T_g , is a function of the mole percent PDD in the polymer and increases with amount of PDD in the polymer while the density of the polymers decrease with increasing PDD content.

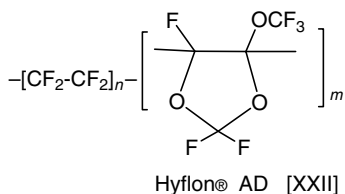


It is also interesting to note that the T_g may vary greatly with small changes in the structure of the dioxole. For example the homopolymer of PDD has a T_g of 335°C while the homopolymer of the isomeric 2-pentafluoroethyl-4,5-difluoro-1,3-dioxole, (XX), has a T_g of 150°C.

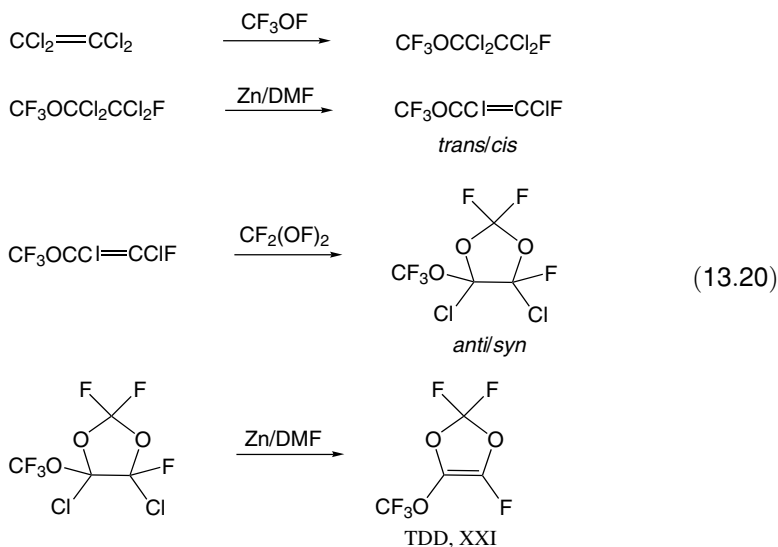


It should be noted that these dioxoles are extremely reactive in free radical polymerizations. Dioxoles are the first fluorinated monomers containing an internal olefinic structure that homopolymerize and possess reactivity similar to tetrafluoroethylene. This high reactivity is believed to a result of the steric accessibility of the double bond.

The other commercial dioxole monomer is 4-trifluoromethoxy-2,2,5-trifluoro-1,3-dioxole, (TDD, XXI). Copolymers of TDD and tetrafluoroethylene are produced and sold by Solvay-Solexis as Hyflon® AD amorphous fluoropolymer (XXII).²⁵ Monomer XXII (TDD) has been synthesized by two related routes via perfluorohypofluorite intermediates (Eq 13.20). In the first route, trifluoromethylhypofluorite formed from either COF_2 or CO and fluorine is added

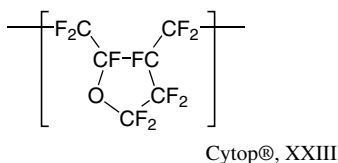


tetrachloroethylene followed by dechlorination to give 1,1,2-trichloro-trifluoromethoxyethylene. This in turn is reacted with $\text{CF}_2(\text{OF})_2$ formed from carbon dioxide and fluorine to give 2,2,4-trifluoro-4,5-dichloro-5-trifluoromethoxy-1,3-dioxolane, which is dechlorinated with zinc to give TDD monomer. The second route uses the same steps and same reagents but in a different order. The heterocycle is first formed by the reaction of $\text{CF}_2(\text{OF})_2$ with tetrachloroethylene followed by dechlorination and subsequent addition of trifluoromethylhypofluorite. The last step, dechlorination, is the same in both routes.

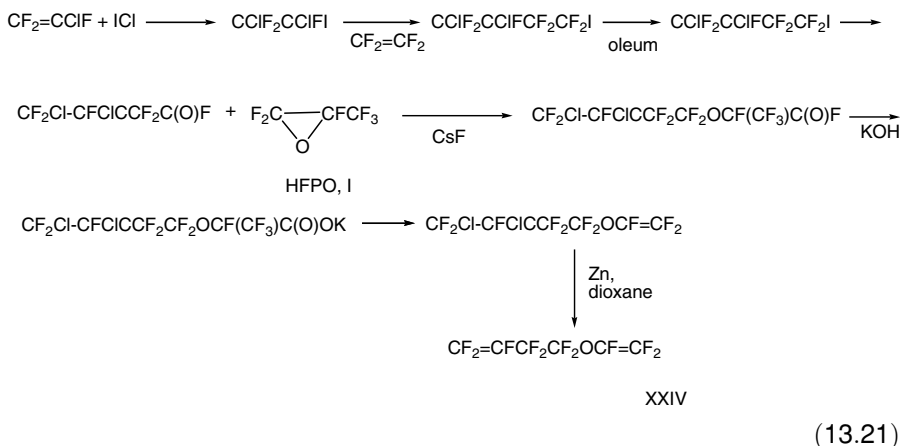


Hyflon[®] AD amorphous fluoropolymer is used in optical devices, pellicles in semiconductor manufacture, as a dielectric and as a separation membrane. Small amounts of TDD have been used as a modifier in ethylene-chlorotrifluoroethylene polymers to increase stress crack resistance. Minute amounts of TDD are used also as a modifier in polytetrafluoroethylene to improve elastic modulus, reduce creep and permeability and increase transparency. It has been suggested that the much higher reactivity of TDD and other fluorinated dioxoles relative to other modifiers gives a more uniform distribution of the modifier in the polymer chain that results in a greater increase in the desired properties at lower concentration of modifier in the polymer.

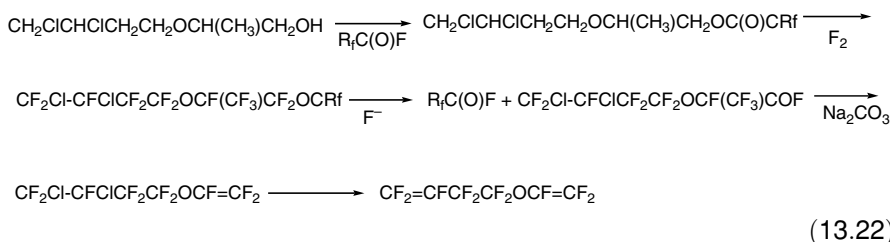
The third amorphous fluoropolymer, Cytop^{®26,27} (XXIII), is produced by Asahi Glass from an acyclic monomer by means of a cyclopolymerization. The resulting polymer contains a perfluorinated tetrahydrofuran ring and has a T_g of 108°. The polymerization of



the monomer, $\text{CF}_2=\text{CFOCF}_2\text{CF}_2\text{CF}=\text{CF}_2$ (XXIV) results primarily in cyclization to a five-membered heterocyclic ring. The ratio of five- to six-membered rings has been shown to be 84:16 and does not change during the course of the polymerization.²⁸ Cytop[®] is used in the preparation of Lucina[®] optical fiber,²⁹ in antireflective coatings, as a conformal coating and other specialty applications. The monomer has been prepared using two synthetic routes. The initial route starting with chlorotrifluoroethylene is shown below (Eq 13.21).



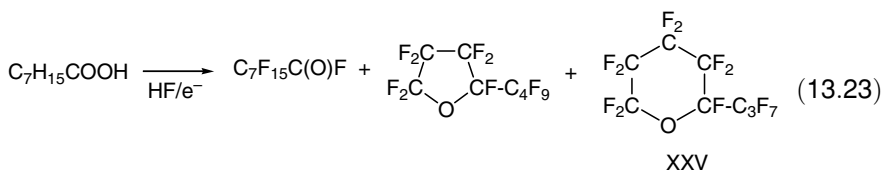
A second route utilizes the fluorination of a hydrocarbon as the key synthetic step.³⁰ (Eq 13.22) Both are multistep processes that result in a high-cost product.



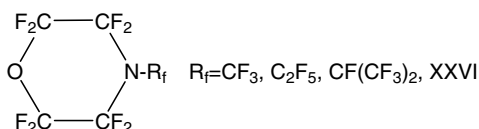
All three commercial amorphous fluoropolymers, Teflon[®] AF, Hyflon[®] AD, and Cytop[®] possess a unique set of properties. All dissolve in fluorinated solvents and thus may be spin coated to produce thin films and coatings. The polymers may also be extruded and molded using traditional polymer processing techniques. Note that the polymers are not soluble in hydrocarbon solvents or water and retain the chemical and thermal stability of perfluorinated polymers such as Teflon[®]. These polymers have lower density than the well-known semicrystalline perfluorinated polymers such as pTfE that results in lower refractive index, lower thermal conductivity, higher gas permeability, and lower dielectric constant. The polymers are transparent and have excellent mechanical properties below their T_g due to their amorphous character. The presence of a heterocyclic ring in the polymer backbone of these materials is key

to these properties. Small changes in monomer structure lead to changes in the microstructure of the polymers and large changes in the physical properties of the polymers. For example, Teflon® AF may have a density of less than 1.7, a refractive index of less than 1.3, and one of the highest gas permeability of any known polymer. The commercial usefulness of these amorphous polymers depends on the utilization of a combination of these properties.

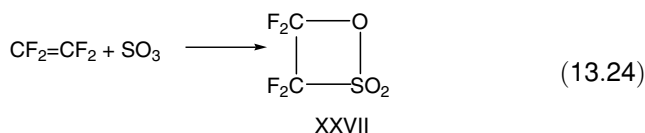
As previously noted perfluorinated ethers and amines are virtually chemically inert. This property has been the rationale for the commercial production of a large number of perfluorinated inert fluids. Although most of these materials were acyclic fluorocarbons, amines, and ethers, a number of commercial products were fluorinated heterocycles. These materials were all manufactured using the Simons process in which all the hydrogen atoms in an organic compound are replaced with fluorine atoms by electrolysis in anhydrous hydrogen fluoride. Hydrocarbon amines and ethers were particularly useful in this process due to their high solubility in anhydrous HF. By far the largest volume of inert fluid fluorinated heterocycle produced was a mixture of perfluoro-2-butyltetrahydrofuran and perfluoro-2-propyltetrahydropyran, C₈F₁₆O (XXV), known as 3M's Fluorinert® FC-75 boiling at 102°. This material was made in the electrochemical fluorination of octanoic acid derivatives along with perfluoro-octanoyl fluoride in the process used to prepare perfluorooctanoic acid (Eq 13.23).



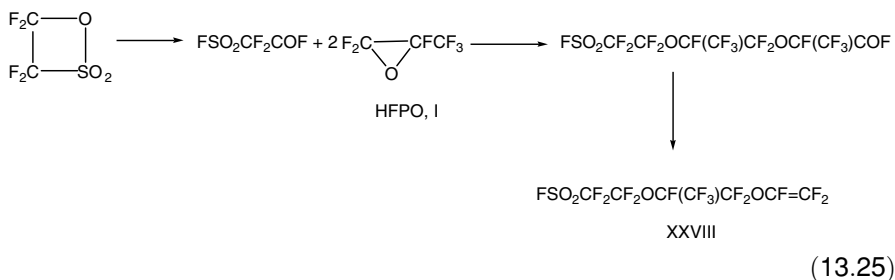
After learning the environmental hazards of long-chain perfluorinated carboxylic and sulfonic acids and their derivatives 3M, the major producer of these materials, voluntarily withdrew from the market and ceased the electrochemical fluorination of octanoic acid. Thus most of the production of FC-95 stopped. It should also be noted that all the inert perfluorocarbons as well as perfluorinated ethers and perfluorinated amines have very high global warming potential, GWP, values. This has further diminished their commercial usefulness. Since all the perfluorinated ethers and amines are chemically inert and have similar properties, their primary distinguishing characteristic was boiling point. Hence, a large number of these "inert fluorocarbon" materials were synthesized and commercialized. Most were acyclic compounds along with some cyclic compounds containing only carbon and fluorine. A few fluorinated heterocycles such as perfluoro-*N*-methylmorpholine, bp 50°C, perfluoro-*N*-ethylmorpholine, bp 72°C, and perfluoro-*N*-isopropylmorpholine, bp 97°C (XXVI) were also produced, but they never achieved wide spread use.



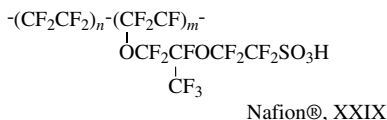
A fluorinated heterocycle, 3,3,4,4-tetrafluoro-1,2-oxathietane-2,2-dioxide more commonly called tetrafluoroethylene sultone (XXVII), is the starting material for the synthesis of Nafion[®] perfluorinated ion exchange resins. This compound was synthesized independently at DuPont³¹ and the Russian Academy of Sciences³² by the reaction of tetrafluoroethylene and sulfur trioxide (Eq 13.24).



The key Nafion[®] monomer, is prepared from the sultone by rearrangement to fluorosulfonyldifluoroacetyl fluoride followed by reaction with two moles of another fluorinated heterocycle, HFPO, and decarboxylation with sodium carbonate³³ (Eq 13.25).

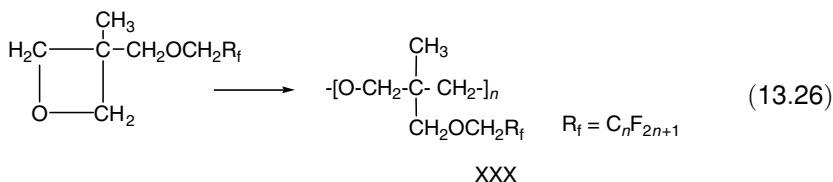


The monomer XXVIII is copolymerized with tetrafluoroethylene to give a polymer-containing pendant fluorosulfonyl groups that are then hydrolyzed and acid exchanged to produce Nafion[®] (XXIX). The resulting polymer combines the chemical, thermal, and oxidative stability of perfluorinated polymers such as polytetrafluoroethylene with the properties of a highly acidic fluorinated sulfonic acid. Nafion[®] is used in a variety of electrochemical applications such as the synthesis of chlorine and caustic and as the conductive membrane of many modern fuel cells. It has also been used in water electrolysis and as an acid catalyst in many proprietary commercial processes.



The recent commercial phase out of long-chain perfluorinated sulfonic and carboxylic acids and materials that may degrade them in the environments has spawned a search for environmental-friendly substitutes for these surfactants and surface protection agents. Many approaches have and are being investigated and

substitutes are beginning to reach the marketplace. One such family of substitutes is based on oligomers and polymers made from fluoroalkoxyoxetanes³⁴ (XXX, Eq. 13.26). Although these products and their intermediates do not involve fluorine directly bonded to the heterocycle, they should be noted since they exploit the properties associated with multiple carbon–fluorine bonds.³⁵ The final products are environmental-friendly and have good surfactant and surface protection properties. They are sold by Omnova Corporation as PolyFox®.



The future will see many more applications of fluorine-containing heterocycles. The bulk of these applications will be considered as building blocks to add fluorine to primarily hydrocarbon molecules and polymers to utilize the unique and desired properties that relatively small amounts of fluorine can provide.

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